



Designation: D5100/D5100M – 95a (Reapproved 2018)

Standard Test Method for Adhesion of Mineral Aggregate to Hot Bitumen¹

This standard is issued under the fixed designation D5100/D5100M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method determines the adhesion of mineral aggregate when applied over a pour coat of hot bitumen on a roof membrane.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

D226/D226M Specification for Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing

D312/D312M Specification for Asphalt Used in Roofing

D450/D450M Specification for Coal-Tar Pitch Used in Roofing, Dampproofing, and Waterproofing

D1079 Terminology Relating to Roofing and Waterproofing

3. Terminology

3.1 **Definitions**—For definitions of terms used in this test method, see Terminology **D1079**.

¹ This test method is under the jurisdiction of ASTM Committee **D08** on Roofing and Waterproofing and is the direct responsibility of Subcommittee **D08.03** on Surfacing and Bituminous Materials for Membrane Waterproofing and Built-up Roofing.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

4. Summary of Test Method

4.1 A small section of roof surface is fabricated with roofing felt or membrane using measured amounts of a bituminous pour coat and mineral aggregate surfacing. The assembly is allowed to cool, the loose aggregate is removed and weighed, and the mass of adhered aggregate is calculated and reported.

5. Significance and Use

5.1 The quantities of mineral aggregate adhered to the surface of a roof vary with the characteristics and total amount of the aggregate. Mineral aggregate shields bituminous membranes from solar radiation. Unadhered mineral aggregate can be displaced by wind, water, and traffic, exposing the bitumen.

5.2 This test method provides a laboratory means of determining and recording the mass of aggregate that adheres to a bituminous pour coat.

6. Apparatus

6.1 **Steel Tray**, measuring 143 mm [$5\frac{5}{8}$ in.] \pm 1 % square by 13 mm [0.5 in.] \pm 10 % in height.

6.2 **Scales**, for weighing bitumen and mineral aggregate, balance 1.00-kg [2.2-lb] capacity, sensitive to 0.01 % of the capacity.

6.3 **Containers**, for hot bitumen and mineral aggregate (1-L [1-qt] capacity).

7. Procedure

7.1 Cut a piece of saturated felt to just cover the bottom of the steel tray; the saturated felt shall be Type 1 complying with Specification **D226/D226M**.

7.2 Attach the saturated felt to the inside of the tray with a thin film of a release agent such as silicone stopcock grease or petroleum jelly. Lightly grease the insides of the sides of the tray with the same material.

7.3 Weigh out 400 g [0.88 lb] of gravel, chert, or trap rock, or 300 g [0.66 lb] of slag mineral aggregate surfacing \pm 1 %. Record this mass as *A*. This is equivalent to 19.5 kg/m² [400 lb/100 ft²] and 14.6 kg/m² [300 lb/100 ft²], respectively.

7.4 Apply top pour coat of bitumen uniformly according to quantities and temperatures listed in **Table 1**.