



Designation: **C97/C97M—15 C97/C97M – 18**

Standard Test Methods for Absorption and Bulk Specific Gravity of Dimension Stone¹

This standard is issued under the fixed designation C97/C97M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. Scope

1.1 These test methods cover the tests for determining the absorption and bulk specific gravity of all types of dimension stone, except slate.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

C119 Terminology Relating to Dimension Stone

C1799 Guide to Dimension Stone Test Specimen Sampling and Preparation

3. Terminology

3.1 *Definitions*—All definitions are in accordance with Terminology **C119**.

4. Significance and Use

4.1 These test methods are useful in indicating the differences in absorption between the various dimension stones. These test methods also provide one element in comparing stones of the same type.

5. Sampling

5.1 The sample shall be selected to represent a true average of the type or grade of stone under consideration and shall be of the quality supplied to the market under the type designation to be tested. The sample may be selected by the purchaser or his authorized representative from the quarried stone or taken from the natural ledge and shall be of adequate size to permit the preparation of at least five test specimens. When perceptible variations occur, the purchaser may select as many samples as are necessary for determining the range in properties.

NOTE 1—Refer to Guide **C1799** for additional information on selecting, preparing, and conditioning test specimens.

6. Test Specimens

6.1 The specimens may be cubes, prisms, cylinders, or any regular form with least dimension not under 2 in. [50 mm] and greatest dimension not over 3 in. [75 mm] but the ratio of volume to surface area shall not be less than 0.3 nor greater than 0.5 when measuring in inches [8 and 12.5 when measuring in millimetres]. All surfaces shall be reasonably smooth. Saw or core drill

¹ These test methods are under the jurisdiction of ASTM Committee **C18** on Dimension Stone and are the direct responsibility of Subcommittee **C18.01** on Test Methods. Current edition approved May 1, 2015; May 1, 2018. Published July 2015; June 2018. Originally approved in 1930. Last previous edition approved in 2009 as **C97/C97M-09-15**. DOI: 10.1520/C0097-C0097M-15.10.1520/C0097-C0097M-18.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

surfaces are considered satisfactory, but rougher surfaces shall be finished with No. 80 abrasive. No chisels or similar tools shall be used at any stage of preparing the specimens.

6.2 Prepare at least five specimens from each sample.

6.3 The same specimens may be used to determine both water absorption and bulk specific gravity. In this case, follow the procedures in 7.1 – 7.3 and 10.18.1, and issue a single report containing all information required in Sections 9.10 and 13.11. Alternatively, separate specimens may be prepared from the same or different samples. In this case, follow the applicable procedure for separate determination and reporting of water absorption or bulk specific gravity, or both.

7. Procedure – Absorption

7.1 Dry the specimens for 48 h in a ventilated oven at a temperature of $140 \pm 4^\circ\text{F}$ [$60 \pm 2^\circ\text{C}$]. At the 46th, 47th, and 48th hour, weigh the specimens to ensure that the weight is the same. If the weight continues to drop, continue to dry the specimens until there are three successive hourly readings with the same weight.

7.2 After drying, cool the specimens in the room for 30 min and weigh. When the specimens cannot be weighed immediately after cooling, store them in a desiccator. Determine the weights to the nearest 0.0005 oz [0.01 g].

7.3 Immerse the specimens completely in filtered or distilled water at $72 \pm 4^\circ\text{F}$ [$22 \pm 2^\circ\text{C}$] for 48 h. At the end of this period remove them from the water bath one at a time, surface dry with a damp cloth, and weigh to the nearest 0.0005 oz [0.01 g].

8. Calculation and Report

8.1 Calculate the weight percentage absorption (Note 2) for each specimen as follows:

$$\text{Absorption, weight \%} = \frac{(B - A)}{A} \times 100 \quad (1)$$

where:

A = weight of the dried specimen, oz [g], and

B = weight of the specimen after immersion, oz [g].

NOTE 2—If the percentage of absorption by volume is desired it will be necessary to determine the bulk specific gravity and multiply each value of percentage absorption by weight by the corresponding bulk specific gravity value.

8.2 Calculate the mean water absorption of the sample as the average of the weight percentage absorption for all specimens.

9. Report

9.1 The report shall contain the following information:

9.1.1 Identity of party providing the sample.

9.1.2 Name of stone.

9.1.3 Identity of sample.

9.1.4 Mean water absorption of sample.

9.1.5 Any variations to the procedure, including specimen dimensions, given in this standard

9.2 The report shall also contain the following information for each specimen:

9.2.1 Weight of dried specimen

9.2.2 Weight of soaked and surface-dried specimen in air.

9.2.3 Percentage water absorption by weight of specimen.

BULK SPECIFIC GRAVITY

8. Procedure – Bulk Specific Gravity

8.1 When both absorption and bulk specific gravity are to be determined on the same specimens, weigh the saturated specimens suspended in filtered or distilled water at $72 \pm 4^\circ\text{F}$ [$22 \pm 2^\circ\text{C}$] immediately after the absorption tests are completed. Determine the suspended weights to the nearest 0.0005 oz [0.01 g].

8.2 A satisfactory means of weighing specimens in water is to use a wire basket similar to that illustrated in Fig. 1 to suspend the specimen in a vessel of water. The water vessel shall be large enough so that only the suspending cable of the basket passes through the water surface. Ensure air bubbles are removed from the basket and specimen before recording the weight.

8.2.1 The water vessel can be supported on the balance pan with the basket suspended from a frame also supported on a balance pan, as illustrated in Fig. 1. Determine the weight of the basket when suspended in water to the same depth as when weighing specimens therein. Subtract the weight of the basket to the nearest 0.0005 oz [0.01 g] from the combined weight of the specimen and basket.

8.2.2 The basket can be suspended beneath an electronic balance with the water vessel supported independently, as illustrated in Fig. 2. Zero the balance with the basket suspended in water to the same depth as when weighing specimens.