

Edition 4.0 2022-05 COMMENTED VERSION

# INTERNATIONAL STANDARD



Plugs, socket-outlets, vehicle connectors and vehicle inlets – Conductive charging of electric vehicles –

Part 1: General requirements

D .

# ocument Preview

IEC 62196-1:2022

https://standards.iteh.ai/catalog/standards/iec/d0de37b5-1342-4d4d-a34e-7b1293417bc1/iec-62196-1-2022





# THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2022 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

**IEC Secretariat** 3, rue de Varembé CH-1211 Geneva 20

Tel.: +41 22 919 02 11 info@iec.ch www.iec.ch

Switzerland

#### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

# IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

**IEC Just Published - webstore.iec.ch/justpublished**Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

#### IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

# IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

#### Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 300 terminological entries in English and French, with equivalent terms in 19 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.





Edition 4.0 2022-05 COMMENTED VERSION

# INTERNATIONAL STANDARD



Plugs, socket-outlets, vehicle connectors and vehicle inlets – Conductive charging of electric vehicles – Part 1: General requirements

Document Proview

IEC 62196-1:2022

https://standards.iteh.ai/catalog/standards/iec/d0de37b5-1342-4d4d-a34e-7b1293417bc1/iec-62196-1-2022

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 29.120.30; 43.120 ISBN 978-2-8322-5217-8

Warning! Make sure that you obtained this publication from an authorized distributor.

# CONTENTS

F	OREWO	)RD	7
IN	ITRODI	JCTION	10
1	Scor	De	11
2	Norr	native references	11
3	Terms and definitions		
4		eral	
4			
	4.1	General requirements	
	4.2	Components  I Ratings	
	4.2.		
	4.2.3		
	4.2.4		
	4.2.2	General notes on tests	
5	_	ngs	
5			
	5.1	Preferred rated operating voltage ranges	
	5.2	Preferred rated currents	
	5.2.	1 I Ah Standards	
	5.2.2	3 1 1	28
	5.2.3	under load	28
	5.2.4		
•	0	electrical circuit under load	
6		nection between the power supply and the electric vehicle	
	6.1	General <u>IDG 62496-4-2633</u>	
	6.2	Types of vehicle inlets	
	6.3—	-Types of vehicle connectors	
	6.4—	-Universal interface	
	6.5	Basic interface	
	6.6-	-D.C. configurations	
	6.7	-Combined interface	
	6.8—	-Contact sequencing	
	6.1	Interfaces	
	6.2	Basic interface	
	6.3	DC interface	
	6.4	Combined interface	
7	Clas	Classification of accessories	
	7.1	According to purpose	35
	7.2	According to the method of connecting the conductors	35
	7.3	According to serviceability	35
	7.4	According to electrical operation	35
	7.5	According to interface	35
	7.6-	-According to use with cable management systems	
	7.7	-According to the locking and interlock functions:	
	7.6	According to locking facilities	35
	7.7	According to interlock facilities	
		According to the presence of shutter(s)	

8 Ma	rking	36
9 Din	nensions	38
10 Pro	tection against electric shock	39
10.1	General	39
10.2	Accessories with shutters	41
10.3	Contact sequencing and order of contact insertion and withdrawal	46
10.4	Misassembly	47
11 Siz	e and colour of protective earthing and neutral conductors	47
12 Pro	visions for <del>protective</del> earthing	48
13 Tei	minals	51
13.1	Common requirements	51
13.2	Screw type terminals	
13.3	Mechanical tests on terminals	55
14 Inte	erlocks	59
14.1	Accessories with interlock	59
14.2	Accessories with integral switching device	66
14.3	Control circuit devices and switching elements	66
14.4	Pilot contacts and auxiliary circuits	67
15 Re	sistance to ageing of rubber and thermoplastic material	67
16 Ge	neral construction	67
17 Co	nstruction of EV socket-outlets – General	71
	General (NTUDS://SUANGIARGS.ITEN.AI)	
	Contact tubes	
	nstruction of EV plugs and vehicle connectors	
	nstruction of vehicle inlets	
20 De	grees of protection <u>IEC 62196-112022</u>	75
	ulation resistance and dielectric strength	
	-	
	eaking capacity	
	rmal operation	
23.1	Mechanical, electrical, and thermal stresses and contaminants	
23.2	Load endurance test	
23.3	No-load endurance test	
23.4	Lid springs	
	mperature rise	
25 Fle	xible cables and their connection	86
25.1	Strain relief	
25.2	Requirements for EV plugs and vehicle connectors	
25.	1 3	
	2.2 Rewirable EV plugs and vehicle connectors	
25.3	EV plugs and vehicle connectors provided with a flexible cable	
	chanical strength	
26.1	General	
26.2	Degree of protection Ball impact	
26.3	Rewirable plugs and vehicle connectors Drop test	
26.4	Non-rewirable accessories Flexing test	
26.5	Cable gland test	97

	Figure 4 – Pillar terminals	21
	Figure 5 – Saddle terminals	23
	Figure 6 – Screw-type terminals	23
	Figure 7 – Stud terminals	24
	Figure 8 – Test piston	38
	Figure 9 – Gauge "A" for checking shutters	44
	Figure 10 – Gauge "B" for checking shutters	46
	Figure 11 – Gauges for testing insertability of round unprepared conductors having the maximum specified cross-section	54
	Figure 12 – Equipment test arrangement	56
	Figure 13 – Apparatus for checking the withdrawal force	63
	Figure 14 – Verification of the latching device	65
	Figure 15 – Circuit diagrams for breaking capacity and normal operation tests	80
	Figure 16 – Points of measurement	85
	Figure 17 – Apparatus for testing the cable anchorage	89
	Figure 18 – Ball impact test	92
	Figure 19 – Arrangement for mechanical strength test for EV plugs and vehicle connectors	94
	Figure 20 – Apparatus for flexing test	97
	Figure 21 – Diagram of the test circuit for the verification of short-circuit current withstand of two-pole equipment on a single-phase AC or DC	108
	Figure 22 – Diagram of the test circuit for the verification of short-circuit current withstand of three-pole equipment	110
	Figure 23 – Diagram of the test circuit for the verification of short-circuit current withstand of four-pole equipment	
	Figure 24 – Overview of the mechanical load test	
	Figure 25 – Application of external mechanical load (mounted according to Figure 24)	117
	Figure 26 – Temperature rise criteria under external mechanical load	118
	Figure 27 – Forced-air circulating oven	118
	Figure 28 – Thermal cycling	120
	Figure 29 – Pass/fail based on temperature rise criteria	121
	Table 1 – Compatibility of mating accessories at vehicle	
	Table 2 — Overview of the universal vehicle interface	
	Table 3 – Overview of the basic vehicle interface	
	Table 4 – Overview of the d.c. vehicle interface	
	Table 5 - Overview of the combined a.c./d.c. vehicle interface	
	Table 1 – Size for conductors	
	Table 2 – Short-time test currents	
	Table 3 – Value for flexing under mechanical load test	
	Table 4 – Value for terminal pull test	
	Table 5 – Withdrawal force with respect to ratings	
	Table 6 – Cable length used to determine pull force on retaining means	
	Table 7 – Test voltage for dielectric strength test	
	Table 8 – Breaking capacity	81

Table 9 – Normal operation	83
Table 10 – Test current and nominal cross-sectional areas of copper conductors for temperature rise test	85
Table 11 – Pull force and torque test values for cable anchorage	90
Table 12 - Gauges to measure withdrawal force	
Table 13 Diameter of pins of the test plug	
Table 14 – Maximum withdrawal force	
Table 12 – Summary of mechanical tests	90
Table 13 – Impact energy for ball impact test	93
Table 14 – Mechanical load flexing test	95
Table 15 – Torque test values for glands	98
Table 16 – Pulling force on insulated end caps	99
Table 17 – Tightening torque for verification of mechanical strength of screw-type terminals	100

# iTeh Standards (https://standards.iteh.ai) Document Preview

IEC 62196-1:2022

https://standards.iteh.ai/catalog/standards/iec/d0de37b5-1342-4d4d-a34e-7b1293417bc1/iec-62196-1-2022

# INTERNATIONAL ELECTROTECHNICAL COMMISSION

# PLUGS, SOCKET-OUTLETS, VEHICLE CONNECTORS AND VEHICLE INLETS – CONDUCTIVE CHARGING OF ELECTRIC VEHICLES –

# Part 1: General requirements

## **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

This commented version (CMV) of the official standard IEC 62196-1:2022 edition 4.0 allows the user to identify the changes made to the previous IEC 62196-1:2014 edition 3.0. Futhermore, comments from IEC SC 23H experts are provided to explain the reasons of the most relevant changes.

A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text. Experts' comments are identified by a blue-background number. Mouse over a number to display a pop-up note with the comment.

This publication contains the CMV and the official standard. The full list of comments is available at the end of the CMV.

– 8 –

IEC 62196-1 has been prepared by subcommittee 23H: Plugs, socket-outlets and couplers for industrial and similar applications, and for electric vehicles, of IEC technical committee 23: Electrical accessories. It is an International Standard.

This fourth edition cancels and replaces the third edition published in 2014. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) deletion of references to universal AC and DC interfaces;
- b) additional requirements for contact materials and plating;
- c) changes to the temperature rise test to include additional points of measurement;
- d) additional tests for accessories to address thermal stresses and stability, mechanical wear and abuse, and exposure to contaminants;
- e) relocation of information and requirements for DC charging to IEC 62196-3.

The text of this International Standard is based on the following documents:

Draft	Report on voting
23H/499/FDIS	23H/503/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at <a href="https://www.iec.ch/members\_experts/refdocs">www.iec.ch/members\_experts/refdocs</a>. The main document types developed by IEC are described in greater detail at <a href="https://www.iec.ch/standardsdev/publications">www.iec.ch/standardsdev/publications</a>.

A list of all parts in the IEC 62196 series, published under the general title *Plugs, socket-outlets, vehicle connectors and vehicle inlets – Conductive charging of electric vehicles*, can be found on the IEC website.

Subsequent parts of IEC 62196 deal with the requirements of particular types of accessories. The clauses of those particular requirements supplement or modify the corresponding clauses in this document.

In this document, the following print types are used:

- requirements proper: in roman type;
- test specifications: in italic type;
- notes: in smaller roman type.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- · reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The "colour inside" logo on the cover page of this document indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

# iTeh Standards (https://standards.iteh.ai) Document Preview

IEC 62196-1:2022

https://standards.iteh.ai/catalog/standards/iec/d0de37b5-1342-4d4d-a34e-7b1293417bc1/iec-62196-1-2022

# INTRODUCTION

IEC 61851-1 (all parts) specifies requirements for electric vehicle (EV) conductive charging equipment systems.

IEC 62196 (all parts) specifies the requirements for plugs, socket-outlets, vehicle connectors, vehicle inlets and cable assemblies as described in the IEC 61851—4 series.

Some charging can be achieved by direct connection from an electric vehicle to common mains standard socket-outlets connected to a supply network (mains or electrical grid).

Some modes of charging require a dedicated supply and charging equipment incorporating control and communication circuits.

IEC 62196 (all parts) covers the mechanical, electrical and performance requirements for dedicated plugs, socket-outlets, vehicle connectors and vehicle inlets for interfacing between such dedicated charging the connection between the EV supply equipment and the electric vehicle.

The IEC 62196 series consists of the following parts:

- Part 1: General requirements, comprising clauses of a general character.
- Part 2: Dimensional compatibility and interchangeability requirements for AC pin and contact-tube accessories.
- Part 3<sup>4</sup>: Dimensional compatibility and interchangeability requirements for DC and AC/DC pin and contact-tube vehicle couplers.
- Part 3-1: Vehicle connector, vehicle inlet and cable assembly intended to be used with a thermal management system for DC charging.
- Part 4<sup>2</sup>: Dimensional compatibility and interchangeability requirements for DC pin and contact-tube accessories for Class III or Class III applications.
- Part 6: Dimensional compatibility and interchangeability requirements for DC pin and 022 contact-tube couplers for applications using a system of protective electrical separation.

<sup>&</sup>lt;sup>1</sup>\_To be published

Pending publication.

# PLUGS, SOCKET-OUTLETS, VEHICLE CONNECTORS AND VEHICLE INLETS – CONDUCTIVE CHARGING OF ELECTRIC VEHICLES –

# Part 1: General requirements

# 1 Scope

This part of IEC 62196 is applicable to EV plugs, EV 1 socket-outlets, vehicle connectors, vehicle inlets, herein referred to as "accessories", and to cable assemblies for electric vehicles (EV) intended for use in conductive charging systems which incorporate control means, with a rated operating voltage not exceeding:

- 690 V AC 50 Hz to 60 Hz, at a rated current not exceeding 250 A;
- 1 500 V DC at a rated current not exceeding 400 800 A 2.

These accessories and cable assemblies are intended to be installed by instructed persons (IEV 195-04-02) or skilled persons (IEV 195-04-01) only.

These accessories and cable assemblies are intended to be used for circuits specified in IEC 61851-1 (all parts), which operate at different voltages and frequencies, and which may can include extra-low voltage and communication signals.

These accessories and cable assemblies are intended to be used at an ambient temperature between -30 °C and +50 40 °C 3.

NOTE 1 In some countries, other requirements may can apply

NOTE 2 In the following country, -35 °C applies: SE.

NOTE 3 The manufacturer can enlarge the temperature range on the condition that the specified range information of the provided.

These accessories are intended to be connected only to cables with copper or copper-alloy conductors.

The accessories covered by this document are—for use in certain modes of charging electric vehicles intended for use in electric vehicle supply equipment in accordance with IEC 61851 (all parts). These modes are defined in IEC 61851-1. These definitions and a description of the types of connection (cases A, B and C), are described in IEC 61851-1:2010, 6.2 and 6.3.1.

This document does not apply to those standardised accessories used in charging systems where the use of such accessories constructed to the requirements of other standards is permitted (e.g. in mode 1 and mode 2) standard plug and socket-outlets used for mode 1 and mode 2 according to IEC 61851-1:2017, 6.2. Such standardized accessories may be used for those situations (mode and case) identified in IEC 61851-1.

NOTE 4 In the following countries, mode 1-will not be is not allowed: UK, US, CA, SG.

This part of IEC 62196 may be used as a guide for accessories with a lesser number of contacts and lower ratings for use with light duty vehicles.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies.

– 12 –

For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-14, Environmental testing – Part 2-14: Tests – Test N: Change of temperature

IEC 60068-2-30, Environmental testing – Part 2-30: Tests – Test Db: Damp heat, cyclic (12 h + 12 h cycle)

IEC 60112, Method for the determination of the proof and the comparative tracking indices of solid insulating materials

IEC 60227 (all parts), Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V

IEC 60228:2004, Conductors of insulated cables

IEC 60245-4, Rubber insulated cables – Rated voltages up to and including 450/750 V – Part 4: Cords and flexible cables

IEC 60269-1, Low-voltage fuses – Part 1: General requirements

IEC 60269-2, Low-voltage fuses – Part 2: Supplementary requirements for fuses for use by authorized persons (fuses mainly for industrial application) – Examples of standardized systems of fuses A to K

IEC 60309-4:20062021, Plugs, fixed or portable socket-outlets and couplers appliance inlets for industrial purposes – Part 4: Switched socket-outlets and connectors with or without interlock

IEC 60449, Voltage bands for electrical installations of buildings

IEC 60529:1989, Degrees of protection provided by enclosures (IP code)

httpsIEC 60529:1989/AMD1:1999 lards/iec/d0de37b5-1342-4d4d-a34e-7b1293417bc1/iec-62196-1-2022

IEC 60529:1989/AMD2:2013

IEC 60664-1:<del>2007</del>2020, Insulation coordination for equipment within low-voltage supply systems – Part 1: Principles, requirements and tests

IEC 60664-3, Insulation coordination for equipment within low-voltage systems – Part 3: Use of coating, potting or moulding for protection against pollution

IEC 60695-2-11, Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products (GWEPT)

IEC 60695-10-2, Fire hazard testing – Part 10-2: Abnormal heat – Ball pressure test method

IEC 60947-3:2020, Low-voltage switchgear and controlgear – Part 3: Switches, disconnectors, switch-disconnectors and fuse-combination units

IEC 60947-5-1, Low-voltage switchgear and controlgear – Part 5-1: Control circuit devices and switching elements – Electromechanical control circuit devices

IEC 61032:1997, Protection of persons and equipment by enclosures – Probes for verification

IEC 61058-1:2016, Switches for appliances – Part 1: General requirements