



Designation: **D8163—17 D8163 – 18**

## Standard Test Method for Determination of Strength of Colorants and Bases for Architectural, Marine, Maintenance, Commercial, and Industrial Coatings<sup>1</sup>

This standard is issued under the fixed designation D8163; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope

1.1 This test method covers the determination of strength of colorant dispersions, colored and white bases, for architectural, marine, maintenance, commercial, and industrial coatings.

1.2 This test method applies to colorant dispersions and colored and white bases regardless of the methods used to disperse these materials.

1.3 The resultant test value is in terms of percent strength in which a material stronger than standard is implied by values larger than 100 % and weaker than standard is implied by values less than 100 %. The value of 100 % implies exact strength conformance to the test method.

1.4 This test method is suitable for the determination of strength when tolerances are set about standards that are prepared either by weight concentration or volume concentration.

1.5 The test result is empirically determined. The user determines and supplies the standard for strength of the product under test and the test result is relative to that supplied standard.

1.6 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.7 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.8 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

### 2. Referenced Documents

2.1 *ASTM Standards:*<sup>2</sup>

[D823 Practices for Producing Films of Uniform Thickness of Paint, Coatings and Related Products on Test Panels](#)

[D1475 Test Method for Density of Liquid Coatings, Inks, and Related Products](#)

[D3964 Practice for Selection of Coating Specimens for Appearance Measurements](#)

[E284 Terminology of Appearance](#)

[E308 Practice for Computing the Colors of Objects by Using the CIE System](#)

[E1164 Practice for Obtaining Spectrometric Data for Object-Color Evaluation](#)

[E1331 Test Method for Reflectance Factor and Color by Spectrophotometry Using Hemispherical Geometry](#)

[E1349 Test Method for Reflectance Factor and Color by Spectrophotometry Using Bidirectional \(45°:0° or 0°:45°\) Geometry](#)

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D01 on Paint and Related Coatings, Materials, and Applications and is the direct responsibility of Subcommittee D01.26 on Optical Properties.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

### 3. Terminology

3.1 *Definitions:* Terms and definitions in Terminology E284 are applicable to this test method.

3.1.1 *reflection factor, n*—in strength of colorant or base, a value representative of the fraction of incident radiant energy that is reflected from a surface under conditions specified.

3.1.2 *strength, n*—of a colorant or base, a value that is quantitatively related to the effective concentration of a test colorant or test base relative to the effective concentration of the standard or reference for that colorant or base.

### 4. Summary of Test Method

4.1 The user supplies a standard base and a standard colorant. A standard sample is prepared from these ingredients by a predetermined formula that will achieve a target reflectance. A test sample is made using the same formula by mixing the material being tested with the appropriate standard material depending upon whether the material under test is a colorant or a base.

4.2 The standard sample and the test sample are drawn down side by side on a black-and-white test chart.

4.3 The drawdown is dried by appropriate means, and the spectral reflectance factor of each standard and sample are measured on a spectrophotometer.

4.4 A value is selected, or calculated, from among the spectrophotometric reflection functions to represent the relative reflection factors of each of the two specimens.

4.5 These two values are converted by calculation to optical parameters, *K-over-S*, where *K* is the Kubelka-Munk absorption coefficient and *S* the Kubelka-Munk scattering coefficient. These values are appropriately put in ratio with each other and multiplied by 100 to achieve the test value, relative strength in percent of the standard value. The ratio assumes that the optical parameters are directly, linearly proportional to the relative concentration of the dispersed media in the range of concentration used in the test.

### 5. Significance and Use

5.1 The test method results are suitable for use by manufacturers of colorants and bases for quality control purposes on manufactured product.

5.2 The test method results are suitable for use by purchasers of colorants and bases for incoming quality control or the determination of money value of colorants and bases.

### 6. Interferences

6.1 Differences between the standard and the test materials in the following properties may be interpreted by the test method as a strength difference and thus comprise an interference with the test: color difference between the standard specimen and the test specimen in the hue or chroma directions, gloss difference, metamerism, measurement geometry differences, hiding differences, and flocculation differences.

6.2 The presence of any one or more of these interferences could invalidate the test results.

### 7. Apparatus

7.1 *Electronic Scale*, with readability of at least 0.001 g [0.000 035 274 oz] and resolution of at least 0.01 g [0.000 352 74 oz]-g.

7.2 Weight per gallon cup if strength is assessed by volume.

7.3 Black-and-white sealed drawdown charts.

7.4 *Drawdown Bars*, capable of applying a coating typically 15.25 cm [6 in.] wide. The applicators shall be capable of applying 200 and 300  $\mu\text{m}$  [8 and 12 mils] wet film or other wet film thickness as appropriate. Bird type bars are usually marked with values that are half these dimensions and so would be marked 100 and 150  $\mu\text{m}$  [4 and 6 mils], respectively. Under some circumstances, drawdown bars with other clearances may be appropriately used.

7.5 *Apparatus* to hold the drawdown chart in place while the drawdown is made and this may consist of a glass plate or a vacuum plate to hold the drawdown flat on a smooth and level surface.

7.6 *Spectrophotometer, Spectrometer, or Colorimeter-Color Measuring Instrument:* a colorimetric spectrophotometer meeting the requirements of Practice E1164 having a spectral range of at least 400 to 700 nm at 10 nm intervals and having a measuring port ideally 25 mm in size, and measuring Total:Normal (di:0), sometimes called SPIN or SIN. Alternatively, but less desirably, one may utilize a smaller measuring aperture and measuring geometry Diffuse:Normal (de:0), 45°:Normal (45:0) or (0:45).

### 8. Reagents and Materials

8.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society, where

such specifications are available.<sup>3</sup> Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

8.1 Users are responsible for providing standard strength white base and standard strength colorants for each colorant or base put under test. These materials will have to be replaced when they are depleted, and special care shall be taken that the replacement materials have exact continuity of strength with the materials they are replacing.

## 9. Calibration and Standardization

9.1 Verify the calibration of the weight per gallon cup at least once each month in accordance with the instructions for doing so in accordance with Test Method **D1475**.

9.2 Verify the calibration of the spectrophotometer at least once each month in accordance with Practice **E1164** in which this process is called standardization and verification.

## 10. Conditioning

10.1 Assure that all materials have been shaken on a paint shaker for at least 2 min on the day on which they will be used.

10.2 The viscosity ranges of most materials within the scope of this test method are such that the vigorous shaking necessary to homogenization of the materials causes air to be entrapped in the liquid. As part of the sample conditioning, users shall employ at least one of the three methods given in Test Method **D1475** for the removal of air from the sample. The methods are centrifugation, vacuum deaeration, and reduction of viscosity with solvent, including water if applicable. Only the sample under current consideration need be deaerated, not the entire stored standard material.

## 11. Procedure

### METHOD A

#### 11.1 *Colorant Test Method:*

11.1.1 Prepare a wet standard by blending an amount of standard white base and standard colorant to achieve a reflectance at the wavelength of maximum absorption of between 35 and 50 % reflectance with 40 % reflectance considered ideal. Prepare this sample by weight even though the strength value sought may be by volume.

11.1.2 Prepare a wet sample by blending the identical weight of standard white base as is contained in the wet standard and an identical weight of test colorant as is contained in the wet standard if the test colorant is to be assessed by weight, otherwise an identical volume as contained in the wet standard.

11.1.3 The standard white base used in both samples shall be of the same lot and from the same deaerated subsample of standard white base.

11.1.4 Drawdown the two wet samples side by side on a black-and-white sealed drawdown card in accordance with Practices **D823** Method C for motor-driven blade or Method E for hand-held blade. Use a drawdown bar that will achieve a film thick enough to be opaque when dry. This is usually considered to be met by a contrast ratio of 0.98 or more. Place the test sample on the left half of the card and the standard sample on the right.

11.1.5 Rub up both samples immediately after the drawdown by rubbing a small circle in the wet paint several times with light pressure from a finger to assess for differences in flocculation. Perform this rub up over the black portion of the card. Inspect the drawdown for differences in color as a result of flocculation in either sample. Any visual differences in these properties shall cause a termination of the test at this juncture in the test process.

11.1.6 Dry the specimen card by air dry overnight, force drying in a low (approximately 25°C {77°F}{77°F}) oven with moving air), or in a microwave oven.

11.1.7 Inspect the drawdown for differences in color in the hue difference direction, metamerism, or gloss. Any visual differences in these properties shall cause a termination of the test at this juncture in the test process.

11.1.8 Select a representative area of the standard specimen over the white portion of the card and the test specimen over the white portion of the card to be measured. Such selection shall be in accordance with Practice **D3964**.

11.1.9 Measure the reflectance factor of both the standard and the test specimens in accordance with Test Method **E1331** if hemispherical illumination is used or Test Method **E1349** if bidirectional instrumentation (0:45) is used.

11.1.10 Select a value to be used as the reflection factor in the calculations from the list of possibilities in **Table 1**. If a tristimulus value is chosen, it shall be the minimum value from among X, Y, and Z. Further, if a tristimulus value is chosen, select an illuminant-observer weight set for tristimulus integration from Practice **E308**. Perform the tristimulus integration in accordance with Practice **E308**. Scale the reflection factor to be in the range zero to unity. Perform the strength calculations in accordance with Section **12**.

### METHOD B

#### 11.2 *Base Test Method:*