



Designation: C752 – 18

Standard Specification for Nuclear-Grade Silver-Indium-Cadmium Alloy¹

This standard is issued under the fixed designation C752; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers silver-indium-cadmium alloy for use as a control material in light-water nuclear reactors.

1.2 The scope of this specification excludes the use of this material in applications where material strength of this alloy is a prime requisite. Also, this material must be protected from the primary water by a corrosion and wear resistant cladding.

1.3 The values stated in SI units are to be regarded as standard.

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[C760 Test Methods for Chemical and Spectrochemical Analysis of Nuclear-Grade Silver-Indium-Cadmium Alloys](#)

[C859 Terminology Relating to Nuclear Materials](#)

[E105 Practice for Probability Sampling of Materials](#)

2.2 *ANSI Standard:*

[B46.1 Surface Roughness](#)³

[ASME NQA-1 Quality Assurance Requirements for Nuclear Facility Applications](#)³

¹ This specification is under the jurisdiction of ASTM Committee C26 on Nuclear Fuel Cycle and is the direct responsibility of Subcommittee C26.03 on Neutron Absorber Materials Specifications.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

2.3 *U.S. Government Standard:*

[Title 10 Code of Federal Regulations, Energy Part 50 \(10CFR50\) Domestic Licensing of Production and Utilization Facilities](#)⁴

3. Terminology

3.1 Terms shall be defined in accordance with the terminology in Terminology C859, except for the following:

3.1.1 A lot shall be defined as all parts produced from the same melt by the same process.

4. Ordering Information

4.1 The buyer shall specify the following information in the purchase order:

4.1.1 Quantity,

4.1.2 Lot size, and

4.1.3 Dimensions and tolerances.

5. Materials and Manufacture

5.1 The identity of each lot by melt number shall be maintained at all stages of manufacture.

5.2 Parts produced to this specification shall be made from billets by hot working and cold finishing to size.

5.3 The cold-finished parts shall be produced to the finish condition and dimensions as specified in the purchase order.

6. Chemical Composition

6.1 The parts shall conform to the following chemical composition:

Element	Weight %
Indium (In)	15.00 ± 0.25
Cadmium (Cd)	5.00 ± 0.25
Total impurities, max	0.50 max
Silver (Ag)	remainder
Lead (Pb)	0.03 max
Bismuth (Bi)	0.03 max

⁴ Available from U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401, <http://www.access.gpo.gov>.