



Designation: **D6099—13 D6099 – 18**

Standard Test Method for Polyurethane Raw Materials: Determination of Acidity in Moderate to High Acidity Aromatic Isocyanates¹

This standard is issued under the fixed designation D6099; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This test method determines the acidity, expressed as parts per million (ppm) of HCl, in aromatic isocyanate samples of greater than 100-ppm acidity. The test method is applicable to products derived from toluene diisocyanate and methylene-bis-(4-phenylisocyanate) (see **Note 1**).

NOTE 1—This test method is equivalent to ISO 14898, Test Method A.

1.2 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D883 Terminology Relating to Plastics

E180 Practice for Determining the Precision of ASTM Methods for Analysis and Testing of Industrial and Specialty Chemicals (Withdrawn 2009)³

E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method

2.2 *ISO Standards:*

ISO 14898 Plastics—Aromatic isocyanates for use in the production of polyurethane—Determination of acidity⁴

3. Terminology

3.1 *Definitions*—Terms used in this test method are in accordance with Terminology **D883**.

3.2 *Definitions of Terms Specific to This Standard:* [ASTM D6099-18](https://standards.iteh.ai/document/ASTM-D6099-18)

3.2.1 *acidity, n*—the acid strength of a sample expressed in ppm HCl. [4838-a472-db08ef094386/astm-d6099-18](https://standards.iteh.ai/document/4838-a472-db08ef094386/astm-d6099-18)

4. Summary of Test Method

4.1 The isocyanate is mixed with an excess of methanol and a cosolvent. Additional acid is released into the solvent system during urethane formation. The acid is titrated potentiometrically with methanolic KOH, and the acidity present in the isocyanate sample is calculated from the titer.

5. Significance and Use

5.1 This test method can be used for research or for quality control to characterize aromatic isocyanates and prepolymers of moderate to high acidity. Acidity correlates with performance in some polyurethane systems.

6. Apparatus

6.1 *250-mL Beakers.*

6.2 *50-mL Pipet or Repipet, Class A volumetric.*

¹ This test method is under the jurisdiction of ASTM Committee **D20** on Plastics and is the direct responsibility of Subcommittee **D20.22** on Cellular Materials - Plastics and Elastomers.

Current edition approved ~~Sept. 1, 2013~~ Aug. 1, 2018. Published ~~September 2013~~ August 2018. Originally approved in 1997. Last previous edition approved in ~~2008~~ 2013 as **D6099 – 08: D6099 - 13**. DOI: ~~10.1520/D6099-13~~ 10.1520/D6099-18.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

⁴ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

*A Summary of Changes section appears at the end of this standard

6.3 *100-mL Pipet or Repipet*, Class A volumetric.

6.4 *Automatic Titration Equipment*, capable of inflection detection and stirring the sample while, titrating, such as:

6.4.1 *Commerically-available Automatic Titration Apparatus*,

6.4.2 *Reference Electrode*, with saturated LiCl/ethanol solution in both chambers.

6.4.3 *pH Glass Electrode*, (see **Note 2**).

NOTE 2—A combination pH electrode with internal reference also may be used.

6.5 *Magnetic Stirrer*.

6.6 *Stir Bars*.

6.7 *Watch Glasses*.

6.8 *Analytical Balance*, capable of weighing to the nearest 1 mg.

7. Reagents and Materials

7.1 *0.02 N KOH in Methanol*—1.32 g KOH pellets (85 % KOH)/1000 mL methanol, standardized with potassium hydrogen phthalate (KHP).

7.2 *Toluene or 1,2,4-Trichlorobenzene (TCB)*, dried for 24 h over molecular sieves.

7.3 *Anhydrous Methanol*.

8. Sampling

8.1 Since organic isocyanates react with atmospheric moisture, take special precautions in sampling. Usual sampling methods, even when conducted rapidly, can cause contamination of the sample with insoluble urea. Therefore, blanket the sample with dry air or nitrogen at all times. (**Warning**—Diisocyanates are eye, skin and respiratory irritants at concentrations above the occupational exposure limit (TLV or PEL). Diisocyanates can cause skin and respiratory sensitization (asthma) in some people. Once sensitized, it is essential to limit further exposure to diisocyanates. Use a combination of engineering controls and personal protective equipment, including respiratory, skin and eye protection, to prevent over-exposure to diisocyanates. Consult the product suppliers' Safety Data Sheet (SDS) for more detailed information about potential health effects and other specific safety and handling instructions for the product.)

NOTE 3—Many diisocyanates are known or suspected sensitizers. Over-exposure to diisocyanates can lead to adverse health effects which may include the development of occupational asthma and other respiratory, skin and eye effects. Engineering controls and/or personal protective equipment, including respiratory, skin and eye protection, are to be used when there is a potential for over-exposure to diisocyanates. The product suppliers' Material Data Safety Sheet (MSDS) provides more detailed information about potential adverse health effects and other important safety and handling information. Always follow the specific instructions provided on the MSDS.

9. Calibration

9.1 Calibrate the electrodes using pH 4 and pH 7 aqueous buffers.

10. Test Conditions

10.1 ~~Since isocyanates react with moisture, it is essential that moisture be excluded from the sample by all means possible to ensure the accuracy of measurements in this standard. See Section 8 keep laboratory humidity low, preferably around 50 % relative humidity.~~ of this standard for guidance on how to keep moisture out of the sample.

11. Procedure

11.1 All samples shall be done in duplicate.

11.2 Accurately weigh to the nearest 1 mg, 10 g of sample into a 250-mL beaker.

11.3 Add 50 mL of dried toluene or TCB.

NOTE 3—THF has been used as a solvent for prepolymers.

11.4 Add 100 mL of methanol into the solution.

11.5 Add a stir bar, cover with a watch glass, and stir for 20 min.

NOTE 4—Samples must be at room temperature before titration. Warm samples cause more frequent electrode clogging.

11.6 With uniform stirring of the sample, automatically titrate the mixture with 0.02 N methanolic KOH through the potentiometrically-determined inflection end point between apparent pH 4 and 9. Follow manufacturer's instructions for instrument-specific parameters for set-up, calibration and analysis of samples.

NOTE 5—If results indicate a drift in the data or a slow electrode response, the pH electrode should be cleaned by soaking in 2:1 sulfuric:nitric acids for 10 min, followed by soaking in water for 20 min, and then rinsing with acetone. ~~clean or replace the pH electrode.~~