



Designation: E2395 – 18

Standard Specification for Voluntary Security Performance of Window and Door Assemblies with Glazing Impact¹

This standard is issued under the fixed designation E2395; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers performance requirements and methods of test for the resistance to forced entry of window and door assemblies. This specification addresses the capability of window and door assemblies to frustrate and potentially delay or deter opportunistic entry by unskilled and semi-skilled intruders. This specification does not address detention facilities or window and door assemblies attacked by professional, sophisticated intruders.

1.2 This specification is used for the testing of complete window and door assemblies including assault to the infill glazing. Direct assault to the infill glazing at the specified threat level is not included in other ASTM test methods that address fenestration security performance.

1.3 These requirements are limited to window and door assemblies only as manufactured, regardless of their materials or method of manufacture. They do not include requirements for secondary or storm windows and doors, doors intended for vehicular access, or skylights. This is a laboratory test, not a field test that simulates an installed condition.

1.4 All values are stated in SI units and are to be regarded as standard. Values given in parentheses are for information only. Certain values contained in reference documents cited and quoted herein may be stated in inch-pound units and must be converted by the user.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the*

¹ This specification is under the jurisdiction of ASTM Committee E06 on Performance of Buildings and is the direct responsibility of Subcommittee E06.51 on Performance of Windows, Doors, Skylights and Curtain Walls.

Current edition approved July 15, 2018. Published August 2018. Originally approved in 2005. Last previous edition approved in 2013 as E2395-06 (2013). DOI: 10.1520/E2395-18.

Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

2. Referenced Documents

2.1 ASTM Standards:²

E631 Terminology of Building Constructions

E1886 Test Method for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Missile(s) and Exposed to Cyclic Pressure Differentials

E1996 Specification for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Windborne Debris in Hurricanes

E2025 Test Method for Evaluating Fenestration Components and Assemblies for Resistance to Impact Energies (Withdrawn 2015)³

F476 Test Methods for Security of Swinging Door Assemblies

F588 Test Methods for Measuring the Forced Entry Resistance of Window Assemblies, Excluding Glazing Impact

F842 Test Methods for Measuring the Forced Entry Resistance of Sliding Door Assemblies, Excluding Glazing Impact

F1233 Test Method for Security Glazing Materials And Systems

2.2 AAMA Standards:⁴

AAMA/WDMA/CSA 101/I.S.2/A440 NAFS – North American Fenestration Standard/Specification for windows, doors, and skylights

AAMA 1304 Voluntary Specification for Forced Entry Resistance of Side-Hinged Door Systems

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

⁴ Available from American Architectural Manufacturers Association (AAMA), 1827 Walden Office Square, Suite 550, Schaumburg, IL 60173-4268, <http://www.aamanet.org>.

3. Terminology

3.1 Definitions:

3.1.1 General terms used in this standard specification are defined in Terminology [E631](#).

3.1.2 Terms common to this standard specification and Test Methods [E2025](#), [F476](#), [F588](#), [F842](#) and [F1233](#) are defined in the respective document unless defined herein.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *door slab*—a swinging door panel, blank, or leaf.

3.2.2 *interlayer*—a layer of material acting as an adhesive between plies of glazing, which adds additional performance to the finished product. For example: impact resistance, solar control, and acoustical insulation.

4. Performance Requirements

4.1 Products shall be tested to the following levels as described in [Table 1](#).

5. Test Specimens

5.1 Window and Door Assemblies:

5.1.1 One test specimen for each product design seeking qualification shall be submitted.

5.1.2 Window and door assemblies tested for conformance to this specification shall be complete specimens representative of those produced by the manufacturer or fabricator. (AAMA/WDMA/CSA 101/I.S.2/A440 contains reference sizes which may prove useful in coordinating with window and door performance requirements not included in this specification.)

5.1.3 A test specimen shall be of the assembly size for which ratings are sought.

5.1.4 A test specimen shall contain the entire panel, door slab or sash configurations, locking devices, hardware, interlocking details, meeting rail details, and glazing for which rating is sought.

5.1.5 The same test specimen shall be used for each test sequence required by this specification.

5.1.6 Windows or doors tested with more than one locking device shall not qualify windows or doors with fewer locking devices regardless of size.

6. Test Methods

6.1 Window Assemblies Forced Entry Test:

6.1.1 Prepare the specimen as outlined in Section 9 of Test Methods [F588](#).

6.1.2 Hand Manipulation Test:

6.1.2.1 Lift, push, pull or otherwise manipulate by hand the sash or panel relative to the clearances within the frame, while attempting to open the sash or panel.

6.1.2.2 This test shall be conducted continuously for five minutes.

6.1.3 Perform the tests using the desired level from Section 4 of this specification in accordance with the procedure outlined in Section 10 of Test Methods [F588](#).

6.2 Sliding Door Assemblies Forced Entry Test:

6.2.1 Prepare the specimen as outlined in Section 9 of Test Methods [F842](#).

6.2.2 Perform Hand Manipulation Test in [6.1.2](#).

6.2.3 Perform the tests in accordance with the procedure outlined in Section 10 of Test Methods [F842](#).

6.3 Swinging Door Assemblies Forced Entry Test:

6.3.1 Prepare and test the specimen as outlined in [Annex A1](#).

6.4 Assembly Glazed Area Intrusion Test:

6.4.1 Conduct missile impact testing in accordance with Test Method [E1886](#) with no air pressure cycling.

6.4.1.1 The missile size shall be as specified in [Table 1](#).

TABLE 1 Assembly Performance Requirements

NOTE 1—Assemblies tested to the impact requirements of Specification [E1996](#) for any missile level automatically qualifies any lesser missile level.

Product Type	Performance Level	Performance Requirements	Glazed Area Intrusion Test (Tested to 6.4)
Window Assemblies Tested to 6.1	L1	Minimum Performance Grade 10 in accordance with Annex A1 of ASTM F588	ASTM E1996 Missile A
	L2	Grade 10 in accordance with Annex A1 of ASTM F588	ASTM E1996 Missile B
	L3	Grade 20 in accordance with Annex A1 of ASTM F588	ASTM E1996 Missile C
	L4	Grade 30 in accordance with Annex A1 of ASTM F588	ASTM E1996 Missile C
	L5	Grade 40 in accordance with Annex A1 of ASTM F588	ASTM E1996 Missile C plus ASTM F1233 Class 1
Sliding Door Assemblies Tested to 6.2	L1	Minimum Performance Grade 10 in accordance with Annex A1 of ASTM F842	ASTM E1996 Missile A
	L2	Grade 10 in accordance with Annex A1 of ASTM F842	ASTM E1996 Missile B
	L3	Grade 20 in accordance with Annex A1 of ASTM F842	ASTM E1996 Missile C
	L4	Grade 30 in accordance with Annex A1 of ASTM F842	ASTM E1996 Missile C
	L5	Grade 40 in accordance with Annex A1 of ASTM F842	ASTM E1996 Missile C plus ASTM F1233 Class 1
Swinging Door Assemblies Tested to 6.3	L1	Minimum Performance Grade 10 in accordance with ASTM F476	ASTM E1996 Missile A 2g small missile
	L2	Grade 10 in accordance with ASTM F476	ASTM E1996 Missile B
	L3	Grade 20 in accordance with ASTM F476	ASTM E1996 Missile C
	L4	Grade 30 in accordance with ASTM F476	ASTM E1996 Missile C
	L5	Grade 40 in accordance with ASTM F476	ASTM E1996 Missile C plus ASTM F1233 Class 1

6.4.1.2 Impact the specimen twice. The exception to this second impact is if both dimensions of the glazing are less than 420 mm (17 in.), in which case there is only one center impact.

6.4.1.3 The first impact shall be within a 65 mm (2.5 in.) radius circle located at the center of the glazing.

6.4.1.4 The second impact shall be within a 65 mm (2.5 in.) radius circle with the center located within 150 mm (6 in.) of a corner.

6.4.2 For performance level L5 products, conduct manual forced entry testing after missile impact in accordance with 9.2 of Test Method F1233 using Class I Sequence specified in Table 2.

6.4.2.1 The required ten impacts shall be entirely within a 150 mm (6 in.) radius circle having its center located 150 mm (6 in.) from an edge and from the missile impact point (Fig. 1).

7. Pass/Fail Criteria

The following two sets of pass/fail criteria shall apply for this specification:

7.1 *Window Assemblies, Sliding Door Assemblies, or Swinging Door Assemblies:*

7.1.1 Level 1–4 is met when no opening is formed through which a 76 mm (3 in.) diameter solid sphere can pass through the specimen using a horizontally applied force of 18 N (4 lb) or less. These criteria will apply when the free passage of the shape is made through a hole in any portion of the test specimen.

7.1.2 Level 5 is met when the test specimen resists the missile impacts, without missile penetration of the inner plane of the infill and then, shall pass 10.2.4.2 (Body Passage) of Test Method F1233 when tested in accordance with 6.4.2.

8. Product Qualification

8.1 Products shall be qualified as passing and shall be rated when the following conditions have been met:

8.1.1 Test specimens shall be tested following the appropriate test method (Window Assemblies, Sliding Door Assemblies, or Swinging Door Assemblies) in this specification and comply with the pass/fail criteria established in 7.1.

8.2 Substitutions shall be in accordance with the following criteria:

8.2.1 Successful tests of a window or door assembly shall qualify other assemblies with thicker or equal glazing and thicker or equal identical formulation of interlayer or film materials of the same glass type and treatment, provided the glazing details are unchanged other than to accommodate any variations in overall glazing thickness.

8.2.1.1 Glazing detail changes shall demonstrate equivalent performance through a review of materials or by engineering analysis.

8.2.2 Products which have been tested and rated by this specification shall qualify identical assemblies that are equal to or smaller than both the width and height of the test specimen.

(<https://standards.iteh.ai>)
Document Preview

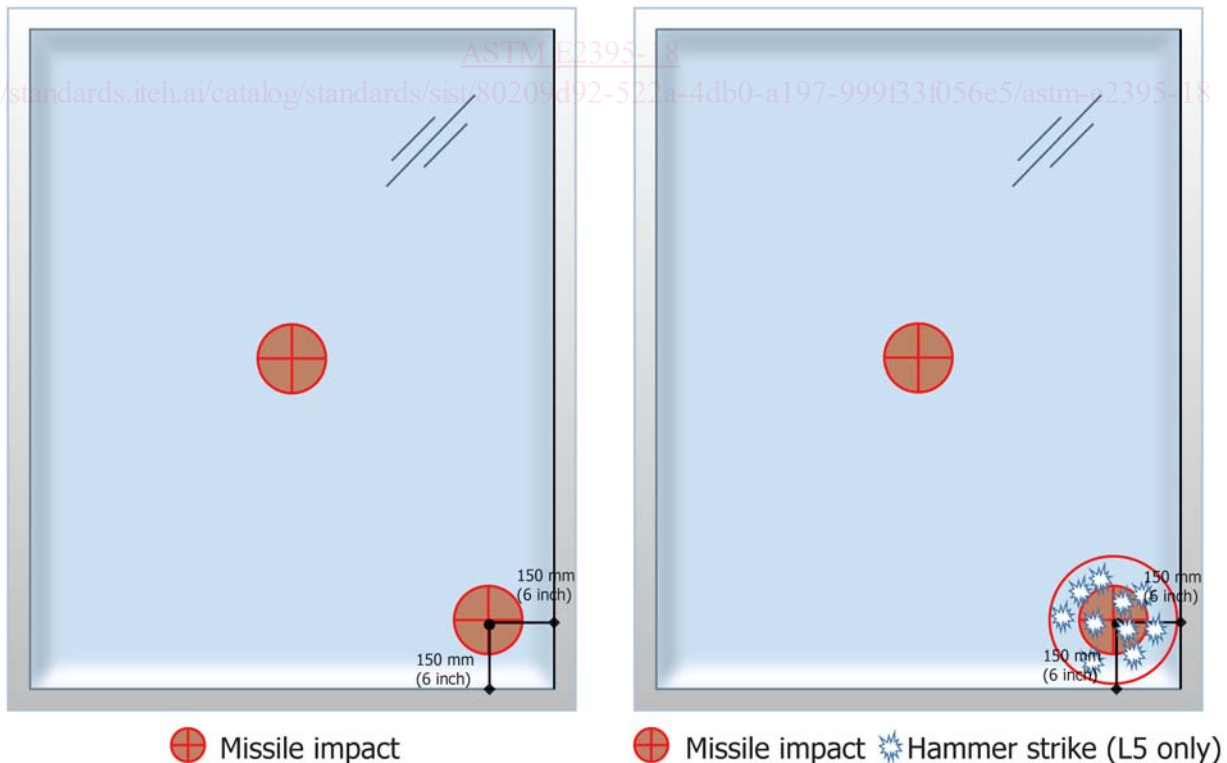


FIG. 1 Example of Missile Impact and Hammer Strike Zone Locations