

Designation: D3699 - 18

Standard Specification for Kerosene¹

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This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

- 1.1 This specification covers two grades of kerosene suitable for use in critical kerosene burner applications:
- 1.1.1 *No. 1-K*—A special low-sulfur grade kerosene suitable for use in nonflue-connected kerosene burner appliances and for use in wick-fed illuminating lamps.
- 1.1.2 *No.* 2-*K*—A regular grade kerosene suitable for use in flue-connected burner appliances and for use in wick-fed illuminating lamps.
- 1.2 This specification is intended for use in purchasing, as a reference for industry and governmental standardization, and as a source of technical information.
- 1.3 This specification, unless otherwise provided by agreement between the purchaser and the supplier, prescribes the required properties of kerosene at the time and place of custody transfer.

Note 1—The generation and dissipation of static electricity can create problems in the handling of kerosenes. For more information on the subject, see Guide D4865.

- 1.4 Nothing in this specification shall preclude observance of federal, state, or local regulations which can be more restrictive.
- 1.5 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.
- 1.6 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

2. Referenced Documents

2.1 ASTM Standards:²

D56 Test Method for Flash Point by Tag Closed Cup Tester D86 Test Method for Distillation of Petroleum Products and

Liquid Fuels at Atmospheric Pressure

D130 Test Method for Corrosiveness to Copper from Petroleum Products by Copper Strip Test

D156 Test Method for Saybolt Color of Petroleum Products (Saybolt Chromometer Method)

D187 Test Method for Burning Quality of Kerosene

D445 Test Method for Kinematic Viscosity of Transparent and Opaque Liquids (and Calculation of Dynamic Viscosity)

D1266 Test Method for Sulfur in Petroleum Products (Lamp Method)

D2386 Test Method for Freezing Point of Aviation Fuels

D2622 Test Method for Sulfur in Petroleum Products by Wavelength Dispersive X-ray Fluorescence Spectrometry

D2887 Test Method for Boiling Range Distribution of Petroleum Fractions by Gas Chromatography

D3227 Test Method for (Thiol Mercaptan) Sulfur in Gasoline, Kerosine, Aviation Turbine, and Distillate Fuels (Potentiometric Method)

D3828 Test Methods for Flash Point by Small Scale Closed Cup Tester

D4175 Terminology Relating to Petroleum Products, Liquid Fuels, and Lubricants

D4294 Test Method for Sulfur in Petroleum and Petroleum Products by Energy Dispersive X-ray Fluorescence Spectrometry

D4865 Guide for Generation and Dissipation of Static Electricity in Petroleum Fuel Systems

D4952 Test Method for Qualitative Analysis for Active Sulfur Species in Fuels and Solvents (Doctor Test)

D5453 Test Method for Determination of Total Sulfur in Light Hydrocarbons, Spark Ignition Engine Fuel, Diesel Engine Fuel, and Engine Oil by Ultraviolet Fluorescence

¹ This specification is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.E0 on Burner, Diesel, Non-Aviation Gas Turbine, and Marine Fuels

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

TABLE 1 Detailed Requirements for Kerosene

Property	ASTM Test Method	Limit ^A
Flash Point °C, min	D56	38
Distillation temperature, °C	D86	
10 % volume recovered, max		205
Final boiling point, max		300
Kinematic viscosity at 40 °C, mm ² /s	D445	
min		1.0
max		1.9
Sulfur, % mass	D2622	
No. 1-K, max		0.04
No. 2-K, max		0.30
Mercaptan sulfur, % mass, max ^B	D3227	0.003
Copper strip corrosion rating max,	D130	No. 3
3 h at 100 °C		
Freezing point, °C, max	D2386	-30
Burn Quality		
Time of Burning	D187	Minimum 16 h continuous after first weighing
Rate of Burning	IP 10	18 g/h to 26 g/h after first weighing
Chimney Appearance	D187	Maximum light white deposit (at end of test)
Flame Characteristics	D187	Maximum variance of flame width – 6 mm
(comparison of properties from beginning		Maximum variance of flame height lowered – 5 mm
and end of test)		-
Saybolt color, min	D156	+16 ^C

^A To meet special operating conditions, modifications of individual limiting requirements, except sulfur, can be agreed upon among purchaser, seller and manufacturer. ^B The Mercaptan sulfur determination can be waived if the fuel is considered sweet by Test Method D4952.

D5901 Test Method for Freezing Point of Aviation Fuels
(Automated Optical Method) (Withdrawn 2010)³

D5972 Test Method for Freezing Point of Aviation Fuels (Automatic Phase Transition Method)

D6469 Guide for Microbial Contamination in Fuels and Fuel Systems

D7094 Test Method for Flash Point by Modified Continuously Closed Cup (MCCCFP) Tester

D7220 Test Method for Sulfur in Automotive, Heating, and
Jet Fuels by Monochromatic Energy Dispersive X-ray
Fluorescence Spectrometry

D7344 Test Method for Distillation of Petroleum Products and Liquid Fuels at Atmospheric Pressure (Mini Method)

D7345 Test Method for Distillation of Petroleum Products and Liquid Fuels at Atmospheric Pressure (Micro Distillation Method)

2.2 Energy Institute Standard:⁴

IP 10 Burning Test—24 Hour, Standard Methods for Analysis and Testing of Petroleum and Related Products, Vol 1

2.3 Other Documents:⁵

26 CFR Part 48 Diesel Fuel Excise Tax; Dye, Color, and Concentration

3. Terminology

3.1 See Terminology D4175 for terms used in this standard.

4. General Requirements

4.1 Kerosene shall be a refined petroleum distillate consisting of a homogeneous mixture of hydrocarbons essentially free of water, inorganic acidic or basic compounds, and excessive amounts of particulate contaminants. Additive usage can be established by mutual agreement of the supplier and the purchaser.

5. Detailed Requirements

- 5.1 The kerosene shall conform to the detailed requirements prescribed in Table 1.
- 5.2 The kerosene shall conform to the following requirements when tested for burning quality as specified:
- 5.2.1 *Time of Burning*—A minimum of 16 h continuous burning after the first weighing shall be required.
- 5.2.2 *Rate of Burning*—After the first weighing, the rate of burning shall be 18 g/h to 26 g/h with Test Method IP 10.
- 5.2.3 Appearance of Chimney at End of Tests—The chimney shall have no more than a light, white deposit.
- 5.2.4 Flame Characteristics at End of Test—At the end of test, the width of the flame shall not vary by more than 6 mm, and the height of the flame shall not have lowered by more than 5 mm from the respective measurements recorded at the start of the test.

Note 2—The significance of ASTM specifications for kerosene is discussed in Appendix X1.

6. Test Methods

6.1 The requirements enumerated in this specification shall be determined in accordance with the following ASTM methods except as noted.

^C Appendixes X1.1 and X1.12 contain additional information on color, red dye, and potential application problems.

³ The last approved version of this historical standard is referenced on www.astm.org.

⁴ Available from Energy Institute, 61 New Cavendish St., London, W1G 7AR, U.K., http://www.energyinst.org.

⁵ Available from Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402.