
Medical electrical equipment —
Part 2-87:
Particular requirements for basic
safety and essential performance of
high-frequency ventilators

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Appareils électromédicaux —

Partie 2-87: Exigences particulières pour la sécurité de base et les performances essentielles des ventilateurs à haute fréquence

ISO 80601-2-87:2021

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Foreword

ISO (the International Organization for Standardization) and IEC (the International Electrotechnical Commission) form the specialized system for worldwide standardization. National bodies that are members of ISO or IEC participate in the development of International Standards through technical committees established by the respective organization to deal with particular fields of technical activity. ISO and IEC technical committees collaborate in fields of mutual interest. Other international organizations, governmental and non-governmental, in liaison with ISO and IEC, also take part in the work.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO and IEC shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents) or the IEC list of patent declarations received (see <http://patents.iec.ch>).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html. <https://standards.iteh.ai/catalog/standards/sist/5a58cde0-a849-4ee9-ba78-0148731d1153/iso-80601-2-87-2021>

This document was prepared jointly by Technical Committee ISO/TC 121, *Anaesthetic and respiratory equipment*, Subcommittee SC 3, *Respiratory devices and related equipment used for patient care*, and Technical Committee IEC/TC 62, *Electrical equipment in medical practice*, Subcommittee SC 62D, *Electromedical equipment*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 215, *Respiratory and anaesthetic equipment*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

A list of all parts in the ISO 80601 series and the IEC 80601 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

In this document, the following print types are used:

- Requirements and definitions: roman type;
- *Instructions, test specifications and terms defined in Clause 3 of the general standard, in this document or as noted: italic type;*
- Informative material appearing outside of tables, such as notes, examples and references: in smaller type. Normative text of tables is also in a smaller type.

In referring to the structure of this document, the term

- “clause” means one of the four numbered divisions within the table of contents, inclusive of all subdivisions (e.g. Clause 201 includes subclauses 201.7, 201.8, etc.);
- “subclause” means a numbered subdivision of a clause (e.g. 201.7, 201.8 and 201.9 are all subclauses of Clause 201).

References to clauses within this document are preceded by the term “Clause” followed by the clause number. References to subclauses within this document are by number only.

In this document, the conjunctive “or” is used as an “inclusive or” so a statement is true if any combination of the conditions is true.

For the purposes of this document, the auxiliary verb:

- “shall” means that conformance with a requirement or a test is mandatory for conformance with this document;
- “should” means that conformance with a requirement or a test is recommended but is not mandatory for conformance with this document;
- “may” is used to describe permission (e.g. a permissible way to achieve conformance with a requirement or test);
- “can” is used to describe a possibility or capability; and
- “must” is used to express an external constraint.

Annex C contains a guide to the *marking* and labelling requirements in this document.

Annex D contains a summary of the *symbols* referenced in this document.

An asterisk (*) as the first character of a title or at the beginning of a paragraph or table title indicates that there is guidance or rationale related to that item in Annex AA.

Medical electrical equipment —

Part 2-87: Particular requirements for basic safety and essential performance of high-frequency critical care ventilators

201.1 Scope, object and related standards

Clause 1 of IEC 60601-1:2005+AMD1:2012+AMD2:2020 applies, except as follows:

NOTE The general standard is IEC 60601-1:2005+AMD1:2012+AMD2:2020.

201.1.1 * Scope

Replacement:

This document applies to the *basic safety and essential performance* of a *high-frequency ventilator (HFV)* in combination with its *accessories*, hereafter referred to as *ME equipment*:

- intended for use in an environment that provides specialized care for *patients* whose conditions can be life-threatening and who can require comprehensive care and constant monitoring in a *professional healthcare facility*;

NOTE 1 For the purposes of this document, such an environment is referred to as a critical care environment. *High-frequency ventilators* for this environment are considered life-sustaining.

NOTE 2 For the purposes of this document, such a *high-frequency ventilator* can provide transport within a *professional healthcare facility* (i.e., be a *transit-operable ventilator*).

NOTE 3 A *high-frequency ventilator* intended for use in transport within a *professional healthcare facility* is not considered as a *ventilator* intended for the *emergency medical services environment*.

- intended to be operated by a *healthcare professional operator*;
- intended for those *patients* who need differing levels of support from *artificial ventilation* including *ventilator-dependent patients*; and
- capable of providing more than 150 *inflations/min*.

There are three principal designations of *HFV*:

- high-frequency percussive *ventilation* [HFPV, with a typical *HFV frequency* of (60 to 1 000) *HFV inflations/min*];
- high-frequency jet *ventilation* [HFJV, with a typical *HFV frequency* of (100 to 1 500) *HFV inflations/min*]; and
- high-frequency oscillatory *ventilation* [HFOV, with a typical *HFV frequency* of (180 to 1200) *HFV inflations/min* and typically having an active *expiratory phase*].

Additionally, *HFV* designations can be combined together or with *ventilation* at rates less than 150 *inflations*/min.

* A *high-frequency ventilator* is not considered a *physiologic closed loop-control system* unless it uses a physiological *patient* variable to adjust the *ventilation* therapy settings.

This document is also applicable to those *accessories* intended by their *manufacturer* to be connected to an *HFV breathing system*, or to a *high-frequency ventilator*, where the characteristics of those *accessories* can affect the *basic safety* or *essential performance* of the *high-frequency ventilator*.

If a clause or subclause is specifically intended to be applicable to *ME equipment* only, or to *ME systems* only, the title and content of that clause or subclause will say so. If that is not the case, the clause or subclause applies both to *ME equipment* and to *ME systems*, as relevant.

Hazards inherent in the intended physiological function of *ME equipment* or *ME systems* within the scope of this document are not covered by specific requirements in this document except in 7.2.13 and 8.4.1 of IEC 60601-1:2005.

NOTE 4 Additional information can be found in 4.2 of IEC 60601-1:2005+AMD1:2012.

This document is not applicable to *ME equipment* that is intended solely to augment the *ventilation* of spontaneously breathing *patients* within a *professional healthcare facility*.

This document does not specify the requirements for:

- *non-high-frequency ventilators* or *accessories* which provide conventional *ventilation* for use in critical care environments, which are given in ISO 80601-2-12 ^[23];

NOTE 5 An *HFV* can incorporate conventional critical care *ventilator operational modes*, in which case ISO 80601-2-12 is applicable to those modes.

- *ventilators* or *accessories* intended for anaesthetic applications, which are given in ISO 80601-2-13 ^[24];
- *ventilators* or *accessories* intended for the *emergency medical services environment*, which are given in ISO 80601-2-84, the replacement for ISO 10651-3 ^[13];

NOTE 6 An *HFV* can incorporate *EMS ventilator* capability.

- *ventilators* or *accessories* intended for *ventilator-dependent patients* in the *home healthcare environment*, which are given in ISO 80601-2-72 ^[26];
- *ventilators* or *accessories* intended for home-care ventilatory support devices, which are given in ISO 80601-2-79 ^[27] and ISO 80601-2-80 ^[28], the replacements for ISO 10651-6 ^[15];
- sleep apnoea breathing therapy *ME equipment*, which are given in ISO 80601-2-70 ^[25];
- *bi-level positive airway pressure (bi-level PAP) ME equipment*;
- *continuous positive airway pressure (CPAP) ME equipment*;

- respiratory high-flow *ME equipment*, which are given in ISO 80601-2-90:¹; and
- cuirass or “iron-lung” *ventilation equipment*.

This document is a particular standard in the IEC 60601 series, the IEC 80601 series and the ISO 80601 series.

201.1.2 Object

Replacement:

The object of this document is to establish particular *basic safety* and *essential performance* requirements for a *high-frequency ventilator*, as defined in 201.3.201, and its *accessories*.

NOTE 1 *Accessories* are included because the combination of the *high-frequency ventilator* and the *accessories* needs to be adequately safe. *Accessories* can have a significant impact on the *basic safety* or *essential performance* of a *high-frequency ventilator*.

NOTE 2 This document has been prepared to address the relevant *essential principles*^[39] and labelling^[40] guidances of the International Medical Devices Regulators Forum (IMDRF) as indicated in Annex CC.

NOTE 3 This document has been prepared to address the relevant *essential principles of safety and performance* of ISO 16142-1:2016 as indicated in Annex DD.

NOTE 4 This document has been prepared to address the relevant general safety and performance requirements of European regulation (EU) 2017/745^[38] as indicated in Annex FF.

201.1.3 Collateral standards

Amendment (add after existing text): <https://www.iso.org/standards/catalog/standards/sist/5a58cde0-a849-4ee9-ba78-0d4b737d1f62/iso-80601-2-87-2021>

This document refers to those applicable collateral standards that are listed in Clause 2 of the general standard and 201.2 of this document.

IEC 60601-1-2, IEC 60601-1-6 and IEC 60601-1-8 apply as modified in Clauses 202, 206 and 208 respectively. IEC 60601-1-3^[29], IEC 60601-1-9^[30], IEC 60601-1-11 and IEC 60601-1-12^[31] do not apply. All other published collateral standards in the IEC 60601-1 series apply as published.

201.1.4 Particular standards

Replacement:

In the IEC 60601 series, particular standards may modify, replace or delete requirements contained in the general standard, including the collateral standards, as appropriate for the particular *ME equipment* under consideration, and may add other *basic safety* or *essential performance* requirements.

A requirement of a particular standard takes priority over IEC 60601-1:2005+AMD1:2012+AMD2:2020 or the collateral standards.

For brevity, IEC 60601-1:2005+AMD1:2012+AMD2:2020 is referred to in this particular document as the general standard. Collateral standards are referred to by their document number.

The numbering of clauses and subclauses of this document corresponds to those of the general standard with the prefix “201” (e.g. 201.1 in this document addresses the content of Clause 1 of

¹ Under preparation. Stage at the time of publication: ISO/DIS 80601-2-90:2020.

the general standard) or applicable collateral standard with the prefix “2xx” where xx is the final digits of the collateral standard document number (e.g. 202.4 in this document addresses the content of Clause 4 of the IEC 60601-1-2 collateral standard, 208.4 in this document addresses the content of Clause 4 of the IEC 60601-1-8 collateral standard, etc.). The changes to the text of the general standard are specified by the use of the following words:

“Replacement” means that the clause or subclause of IEC 60601-1:2005 or the applicable collateral standard is replaced completely by the text of this document.

“Addition” means that the text of this document is additional to the requirements of IEC 60601-1:2005 or the applicable collateral standard.

“Amendment” means that the clause or subclause of IEC 60601-1:2005 or the applicable collateral standard is amended as indicated by the text of this document.

Subclauses, figures or tables that are additional to those of the general standard are numbered starting from 201.101. However, due to the fact that definitions in the general standard are numbered 3.1 through 3.147, additional definitions in this document are numbered beginning from 201.3.201. Additional annexes are lettered AA, BB, etc., and additional items aa), bb), etc.

Subclauses or figures that are additional to those of a collateral standard are numbered starting from 20x, where “x” is the number of the collateral standard, e.g. 202 for IEC 60601-1-2, 203 for IEC 60601-1-3 ^[29], etc.

The term “this document” is used to make reference to the general standard, any applicable collateral standards and this particular document taken together.

Where there is no corresponding clause or subclause in this document, the clause or subclause of IEC 60601-1:2005+AMD1:2012 or the applicable collateral standard, although possibly not relevant, applies without modification, where it is intended that any part of IEC 60601-1:2005+AMD1:2012 or the applicable collateral standard, although possibly relevant, is not to be applied, a statement to that effect is given in this particular document.

201.2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

Clause 2 of IEC 60601-1:2005+AMD1:2012+AMD2:2020 applies, except as follows:

Replacement:

ISO 7000:2019, *Graphical symbols for use on equipment — Registered symbols*

ISO 7010:2019, *Graphical symbols — Safety colours and safety signs — Registered safety signs*

IEC 61672-1:2013, *Electroacoustics — Sound level meters — Part 1: Specifications*

Addition:

ISO 32:1977, *Gas cylinders for medical use — Marking for identification of content*

ISO 3744:2010, *Acoustics — Determination of sound power levels and sound energy levels of noise sources using sound pressure — Engineering methods for an essentially free field over a reflecting plane*

ISO 4871:1996, *Acoustics — Declaration and verification of noise emission values of machinery and equipment*

ISO 5356-1:2015, *Anaesthetic and respiratory equipment — Conical connectors — Part 1: Cones and sockets*

ISO 5359:2014+AMD1:2017, *Anaesthetic and respiratory equipment – Low-pressure hose assemblies for use with medical gases*

ISO 5367:2014, *Anaesthetic and respiratory equipment – Breathing sets and connectors*

ISO 7396-1:2016, *Medical gas pipeline systems — Part 1: Pipeline systems for compressed medical gases and vacuum*

ISO 14937:2009, *Sterilization of health care products — General requirements for characterization of a sterilizing agent and the development, validation and routine control of a sterilization process for medical devices*

ISO 16142-1:2016, *Medical devices — Recognized essential principles of safety and performance of medical devices — Part 1: General essential principles and additional specific essential principles for all non-IVD medical devices and guidance on the selection of standards*

ISO 17664:2017, *Processing of health care products — Information to be provided by the medical device manufacturer for the processing of medical devices*

ISO 18562-1:2017, *Biocompatibility evaluation of breathing gas pathways in healthcare applications — Part 1: Evaluation and testing within a risk management process*

ISO 20417:2020, *Medical devices — Information to be supplied by the manufacturer*

ISO 23328-1:2003, *Breathing system filters for anaesthetic and respiratory use: — Part 1: Salt test method to assess filtration performance*

ISO 23328-2:2002, *Breathing system filters for anaesthetic and respiratory use: — Part 2: Non-filtration aspects*

ISO 80369-1:2018, *Small-bore connectors for liquids and gases in healthcare applications — Part 1: General requirements*

ISO 80601-2-55:2018, *Medical electrical equipment — Part 2-55: Particular requirements for the basic safety and essential performance of respiratory gas monitors*

ISO 80601-2-74:—², *Medical electrical equipment — Part 2-74: Particular requirements for the basic safety and essential performance of respiratory humidifying equipment*

ISO 80601-2-84:2020, *Medical electrical equipment — Part 2-84: Particular requirements for basic safety and essential performance of emergency and transport ventilators*

IEC 60068-2-27:2008, *Environmental testing — Part 2-27: Tests — Test Ea and guidance: Shock*

IEC 60068-2-31:2008, *Environmental testing — Part 2-31: Tests — Test Ec: Rough handling shocks, primarily for equipment-type specimens*

² Under preparation. Stage at the time of publication: ISO/DIS 80601-2-74:2020

IEC 60068-2-64:2008, *Environmental testing — Part 2-64: Tests — Test Fh: Vibration, broadband random and guidance*

IEC 60529:1989+AMD1:1999+AMD2:2013, *Degrees of protection provided by enclosures (IP Code)*

IEC 60601-1:2005+AMD1:2012+AMD2:2020, *Medical electrical equipment — Part 1: General requirements for basic safety and essential performance*

IEC 60601-1-10:2007+AMD1:2020+AMD2:2020, *Medical electrical equipment — Part 1-10: General requirements for basic safety and essential performance – Collateral Standard: Requirements for the development of physiologic closed-loop controllers*

IEC 60601-1-11:2015+AMD1:2020+AMD2:2020, *Medical electrical equipment — Part 1-11: General requirements for basic safety and essential performance — Collateral Standard: Requirements for medical electrical equipment and medical electrical systems used in the home healthcare environment*

IEC 60601-1-12:2014+AMD1:2020, *Medical electrical equipment — Part 1-12: General requirements for basic safety and essential performance — Collateral Standard: Requirements for medical electrical equipment and medical electrical systems intended for use in the emergency medical services environment*

IEC 62366-1:2015+AMD1:2020, *Medical devices — Part 1: Application of usability engineering to medical devices*

IEC 62570:2014, *Standard practice for marking medical devices and other items for safety in the magnetic resonance environment*

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201.3 Terms and definitions ISO 80601-2-87:2021

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For the purposes of this document, the terms and definitions given in IEC 60601-1:2005+AMD1:2012+AMD2:2020, IEC 60601-1-2:2014+AMD1:2020, IEC 60601-1-6:2010+AMD1:2013+AMD2:2020, IEC 60601-1-8:2006+AMD1:2012+AMD2:2020 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at <https://www.iso.org/obp>

— IEC Electropedia: available at <http://www.electropedia.org/>

NOTE An alphabetized index of defined terms is found Annex FF.

201.3.201

accompanying information

information accompanying or *marked* on a *medical device* or *accessory* (3.1) for the user or those accountable for the installation, use, *processing*, maintenance, decommissioning and disposal of the *medical device* or *accessory*, particularly regarding safe use

Note 1 to entry: The *accompanying information* shall be regarded as part of the *medical device* or *accessory*.

Note 2 to entry: The *accompanying information* can consist of the *label*, *marking*, *instructions for use*, *technical description*, installation manual, quick reference guide, etc.

Note 3 to entry: *Accompanying information* is not necessarily a written or printed document but could involve auditory, visual, or tactile materials and multiple media types (e.g., CD/DVD-ROM, USB stick, website).

[SOURCE: ISO 20417:2020, 3.2, modified — deleted note 4.]

201.3.202

airway device

device intended for use as an interface between the *patient-connection port* of a *ventilator* and the *patient's* airway, and which has no auxiliary features on which the *ventilator* is dependent for its normal operation

EXAMPLE Endotracheal tube; tracheotomy tube; face *mask*; supralaryngeal airway.

Note 1 to entry: The connection to the *patient's* airway can be at the face (non-invasive) or internal to the *patient* (invasive).

Note 2 to entry: A face *mask* that intentionally vents respiratory gas to atmosphere by means of a bleed orifice is a functional part of the *ventilator breathing system* and therefore not an *airway device*. With that arrangement, the face seal of the *mask* becomes the *patient-connection port* and there is no *patient-connection port* connector, nor an *airway device*.

Note 3 to entry: See also *patient-connection port*, *airway* and *ventilator breathing system*.

[SOURCE: ISO 19223:2019, 3.1.3]

201.3.203

airway pressure

pressure at the *patient-connection port*, relative to ambient pressure unless otherwise specified

Note 1 to entry: In addition to its direct reference to this term or its symbol P_{aw} , displayed in various character styles, is only used, in context or by qualification, to designate this concept as a measured quantity.

Note 2 to entry: The site(s) of actual measurement(s) may be anywhere in the *ventilator breathing system*, providing that the indicated value is referenced to that at the *patient-connection port*.

Note 3 to entry: This is the generic term for this fundamental concept. Post-coordinated terms, for example, peak inspiratory pressure and baseline *airway pressure*, are used in particular contexts.

Note 4 to entry: Although providing no explicit indication as to where along the *patient's* airway this pressure is measured, this term, along with its symbol, has become widely adopted as referencing the pressure at the point at which *artificial ventilation* equipment is connected to the *patient's* airway or to an *airway device*. This is the final site where a common and replicable pressure can be continuously monitored, conveniently, before breathing gas enters the *patient*.

Note 5 to entry: A pressure measured in the *patient's* airway at a site other than at the *patient-connection port* is referred to in this document as a respiratory pressure.

[SOURCE: ISO 19223:2019, 3.6.1 modified — deleted notes 6 and 7.]

201.3.204

artificial ventilation

intermittent elevation of the pressure in the *patient's* airway relative to that in the lungs by external means with the intention of augmenting, or totally controlling, the *ventilation* of a *patient*

EXAMPLE Means used to provide *artificial ventilation* are manual resuscitation; mouth-to-mouth resuscitation; automatic *ventilation*; mechanical *ventilation*.

Note 1 to entry: Common classifications of areas of application of *artificial ventilation* are: emergency; transport; home-care; anaesthesia; critical care; rehabilitation.

Note 2 to entry: Classifications used to denote means used for *artificial ventilation* include: positive-pressure; negative-pressure; gas-powered; *operator*-powered; electrically-powered.

Note 3 to entry: Negative-pressure *ventilation* elevates the relative pressure in the airway by intermittently lowering the pressure in the *lungs*.

[SOURCE: ISO 19223:2019, 3.1.10]

201.3.205

bi-level positive airway pressure

bi-level PAP

sleep-apnoea breathing-therapy mode in which there are two therapeutic positive pressure levels at the *patient-connection port* during the respiratory cycle

Note 1 to entry: The two levels of positive *airway pressure* (PAP) invoked by the various names that have been given to this breathing-therapy mode are typically identified by the terms IPAP (inspiratory positive *airway pressure*) and EPAP (expiratory positive *airway pressure*), with IPAP representing the set inspiratory pressure level during the *patient's* inspiratory phase and EPAP the set baseline *airway pressure* (BAP) during the *patient's* expiratory phase.

Note 2 to entry: This is the generic name for a breathing-therapy mode previously identified by the proprietary name BiPAP®8) (which is not to be confused with the proprietary name BiPAP®7), a *ventilation-mode*).

[SOURCE: ISO 19223:2019, 3.12.5, modified — deleted notes 3 and 4.]

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201.3.206

bias flow

flow that passes through the *ventilator breathing system* to the *exhaust port* but is not intended to contribute to the work of *lung ventilation*

Note 1 to entry: In addition to its direct reference, this term may be used to designate this concept, in context or by qualification, as a set.

Note 2 to entry: The term *bias flow* is used to refer to an intended low-level flow that passes right through the *ventilator breathing system* with the purpose of improving the responsiveness and accuracy of the *ventilator's* control and detection systems, and of minimising the rebreathing of expired gas. It is typically only maintained during an *expiratory phase* but can be maintained throughout a respiratory cycle.

[SOURCE: ISO 19223:2019, 3.7.7]

201.3.207**biocompatibility**

ability to be in contact with a living system without producing an unacceptable adverse effect

Note 1 to entry: Medical devices may produce some level of adverse effect, but that level may be determined to be acceptable when considering the benefits provided by the medical device.

[SOURCE: ISO 18562-1:2017, 3.2]

201.3.208**breathing system filter****BSF**

device intended to reduce transmission of particulates, including microorganisms, in breathing system

[SOURCE: ISO 4135:—, 3.6.1.4]

201.3.209**body temperature pressure, saturated****BTPS**

ambient atmospheric pressure, at a temperature of 37 °C, and a relative humidity of 100 %

[SOURCE: ISO 4135:—, 3.1.1.7]

201.3.210**cleaning**

removal of contaminants to the extent necessary for further processing or for intended use

Note 1 to entry: *Cleaning* consists of the removal, usually with detergent and water, of adherent soil (e.g. blood, protein substances, and other debris) from the surfaces, crevices, serrations, joints, and lumens of a medical device by a manual or automated process that prepares the items for safe handling and/or further processing.

[SOURCE: ISO 17664:2017, 3.1]

201.3.211**continuous flow**

gas flowing continuously through the *ventilator breathing system*, with a proportion intermittently passing to the *patient's lung* whenever the *airway pressure* is raised by the *ventilator* or an *operator* action, or flow is demanded by a *patient's* inspiratory effort

Note 1 to entry: In addition to its direct reference, this term may be used to designate this concept, in context or by qualification, as a set value.

Note 2 to entry: A constant, *continuous flow* in the inspiratory limb of the *ventilator breathing system* is commonly used in the *artificial ventilation* of neonatal and paediatric patients.

Note 3 to entry: The *airway pressure* can be intermittently raised to a set pressure-limited inspiratory pressure, for example, by the use of an adjustable pressure-relief valve operating in parallel with either the timed occlusions of an expiratory valve, or the manual occlusions of a normally-open *exhaust port*.

[SOURCE: ISO 19223:2019, 3.7.8, modified — deleted note 4.]