



Designation: **G66—99 (Reapproved 2013) G66 – 99 (Reapproved 2018)**

Standard Test Method for Visual Assessment of Exfoliation Corrosion Susceptibility of 5XXX Series Aluminum Alloys (ASSET Test)¹

This standard is issued under the fixed designation G66; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers a procedure for continuous immersion exfoliation corrosion testing of 5XXX series aluminum-magnesium alloys containing 2.0 % or more magnesium.

1.2 This test method applies only to wrought products.

1.3 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D1193 Specification for Reagent Water

G15 Terminology Relating to Corrosion and Corrosion Testing (Withdrawn 2010)³

2.2 *ASTM Adjuncts:*

ASSET Tested Specimens (Glossy Prints)⁴

3. Terminology

3.1 *Definitions:*

3.1.1 *exfoliation*—corrosion that proceeds laterally from the sites of initiation along planes parallel to the surface, generally at grain boundaries, forming corrosion products that force metal away from the body of the material, giving rise to a layered appearance (see Terminology **G15**).

4. Summary of Test Method

4.1 Specimens are immersed for 24 h at $65 \pm 1^\circ\text{C}$ ($150 \pm 2^\circ\text{F}$) in a solution containing ammonium chloride, ammonium nitrate, ammonium tartrate, and hydrogen peroxide. The susceptibility to exfoliation is determined by visual examination using performance ratings established by reference to standard photographs.

5. Significance and Use

5.1 This test method provides a reliable prediction of the exfoliation corrosion behavior of Al-Mg alloys in marine environments.^{5,6,7} The test is useful for alloy development studies and quality control of mill products such as sheet and plate.

¹ This test method is under the jurisdiction of ASTM Committee **G01** on Corrosion of Metals and is the direct responsibility of Subcommittee **G01.05** on Laboratory Corrosion Tests. This method was developed by a joint task group with The Aluminum Assoc., Inc.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

⁴ Available from ASTM International Headquarters. Order Adjunct No. **ADJG0066**. Original adjunct produced in 1987.

⁵ Aluminum Association Technical Report *T1*,⁴ Exfoliation "Exfoliation Corrosion Testing of Aluminum Alloys 5086 and 5456".

6. Apparatus

6.1 Any suitable glass or plastic container can be used to contain the solution and specimens during the test period. Depending upon the shape and size of the specimens, rods or racks of glass, plastic, or other inert substance shall be used to support the specimens above the bottom of the container. The container should be fitted with a removable cover to reduce evaporation.

7. Reagents

7.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests.

7.2 *Purity of Water*—Distilled or deionized water conforming to Specification **D1193**. Type IV shall be used to prepare the test solution except chloride ion sodium limits can be disregarded.

8. Test Solution

8.1 *Preparation of Test Solution:*

8.1.1 The test solution shall have the following composition:

NH ₄ Cl	(1.0 M)
NH ₄ NO ₃	(0.25 M)
(NH ₄) ₂ C ₄ H ₄ O ₆	(0.01 M)
H ₂ O ₂	(0.09 M)

8.1.2 Dissolve 53.5 g ammonium chloride (NH₄Cl), 20.0 g ammonium nitrate (NH₄NO₃), 1.8 g ammonium tartrate ((NH₄)₂C₄H₄O₆), and 10 mL of 30 % stock solution hydrogen peroxide (H₂O₂) in a small amount of water. After dissolving, mix the components together thoroughly and adjust the final dilution to 1 L.

NOTE 1—If a stock solution of the above chemicals is to be stored, the hydrogen peroxide should not be added until the solution is heated for the test.

8.2 The solution will have a typical pH of 5.2 to 5.4.

8.3 The solution shall be used in sufficient quantity to provide a volume-to-exposed specimen surface area ratio of at least 100 L/m² (65 mL/in.²).

8.4 The temperature of the solution shall be maintained at 65 ± 1°C (150 ± 2°F).

9. Sampling

9.1 The procedure for sampling mill products is covered in product specifications, or otherwise, and is considered outside the scope of this standard.

10. Test Specimen

10.1 While this test method can be used with any form of specimen or part that can be immersed in the test solution, it is preferred that specimens be at least 40 by 100 mm (1.5 by 4.0 in.) with the metal working direction in the 40-mm (1.5-in.) dimension.

10.2 The specimens should be sawed or machined to minimize introducing residual stresses in edges during preparation of the specimens (sheared edges are allowed only if the edges are sufficiently dressed or filed down a distance equal to the thickness of the specimen in order to remove metal deformed by shearing).

11. Standardization

11.1 To provide an indication when some inadvertent deviation from the correct test conditions occurs, it is necessary to expose to the test at regular intervals a control specimen of a material of known susceptibility. This control should exhibit the same degree of exfoliation each time it is included in the test.

11.2 The control may be any material of the Al-Mg series that has a well-documented susceptibility to exfoliation corrosion, preferably one with an intermediate susceptibility.

12. Procedure

12.1 Degrease the specimens with a suitable solvent. After degreasing, prepare specimens as follows: Etch 1 min in 5 % by weight sodium hydroxide solution at 80°C (176°F), rinse in water, desmut 30 s in concentrated nitric acid at room temperature, rinse with distilled or deionized water, air dry.

NOTE 2—If specimens are not to be immersed in the test solution immediately, they should be stored in a desiccator maintained at less than 1 % relative

⁶ Sprowls, D. O., Walsh, J. D. and Shumaker, M. B., “Simplified Exfoliation Testing of Aluminum Alloys”, *Localized Corrosion—Cause of Metal Failure*, ASTM STP 516, ASTM, 1972, pp 38–65.

⁷ Summerson T. J., Interim Report, Aluminum Association Task Group on Exfoliation and Stress Corrosion Cracking of Aluminum Alloys for Boat Stock; Proceedings Tri-Service Corrosion Military Equipment Conference, October 29–31, 1974; Technical Report AFML-TR-75-42, Vol. II, p. 193–221, February 1, 1975.