



Designation: **D4880—14 D4880 – 18**

Standard Test Method for Salt Water Proofness of Insulating Varnishes Over Enamelled Magnet Wire¹

This standard is issued under the fixed designation D4880; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This test method covers the electrical performance in a specified water solution of an insulating varnish applied over enamelled magnet wire.

1.2 The values stated in SI units are to be regarded as standard. The values given in parentheses are mathematical conversions to inch-pound units that are provided for information only and are not considered standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.* Specific precautionary statements are given in Section 6.

NOTE 1—There is no IEC method equivalent to this standard.

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[D1676 Test Methods for Film-Insulated Magnet Wire](#)

[D1711 Terminology Relating to Electrical Insulation](#)

3. Terminology

3.1 *Definitions:*

3.1.1 For definitions of terms used in this test method refer to Terminology [D1711](#).

3.1.2 *varnish, electrical insulating, n*— a liquid resin system that is applied to and cured on electrical components providing electrical, mechanical, and environmental protection.

3.1.2.1 *Discussion*—

There are two types of electrical insulating varnish— solvent-containing and solventless. The solvent-containing varnish is solution, dispersion, or emulsion of a polymer or a mixture of polymers in a volatile, nonreactable liquid. The solventless type is a liquid resin system free of volatile, nonreactable solvents.

3.1.3 *varnished, adj*—referring to any item on to which varnish has been applied and cured.

4. Significance and Use

4.1 This test method is useful in determining the performance of varnishes over enamelled magnet wire when subjected to the specified sodium chloride solution. It is useful in evaluating the resistance of varnished magnet wire to a diluted sodium chloride solution under applied voltage.

¹ This test method is under the jurisdiction of ASTM Committee [D09](#) on Electrical and Electronic Insulating Materials and is the direct responsibility of Subcommittee [D09.01](#) on Electrical Insulating Varnishes, Powders and Encapsulating Compounds Products.

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² For referenced ASTM standards, visit the ASTM website, [www.astm.org](#), or contact ASTM Customer Service at [service@astm.org](#). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard

5. Apparatus

5.1 *Description of Electrical Apparatus :*

5.1.1 The apparatus shall contain devices for limiting or interrupting the current to each specimen whenever a failure occurs. In particular, 7.5 W light bulbs or 1/10 A fuses have been used. Lighting of the bulb or “blowing” of the fuse indicates failure.

5.1.2 The power supply shall provide a source of filtered 120 ± 2 V dc which drops by less than 2 V when a current of 0.5 A is drawn.

5.1.3 A positive polarity of 120 V dc is applied to the specimens. The surrounding sodium chloride solution is at ground potential. The ground connection, using an immersed electrode, is made using Nichrome, stainless steel, or other non-corrosive wire. Do not use iron, carbon steel, copper, or brass (see [Fig. 1](#) [Figs. 1 and 2](#)).

5.2 An appropriate container shall be selected for the sodium chloride solution. Fit it with a cover to prevent evaporation of the solution.

6. Safety Precautions

6.1 Do not use varnish at temperatures above the flash point when inadequate ventilation, and possibility of flames or sparks exist. Store varnish in sealed containers. These precautions shall also apply to the handling of the reagents and solvents called for in this test method.

6.2 **Warning**—Lethal voltages are a potential hazard during the performance of this test. It is essential that the test apparatus, and all associated equipment electrically connected to it, be properly designed and installed for safe operation. Solidly ground all electrically conductive parts which it is possible for a person to contact during the test. Provide means for use at the completion of any test to ground any parts which were at high voltage during the test or have the potential for acquiring an induced charge during the test or retaining a charge even after disconnection of the voltage source. Thoroughly instruct all operators as to the correct procedures for performing tests safely. When making high voltage tests, particularly in compressed gas or in oil, it is possible for the energy released at breakdown to be sufficient to result in fire, explosion, or rupture of the test chamber. Design test equipment, test chambers, and test specimens so as to minimize the possibility of such occurrences and to eliminate the possibility of personal injury. If the potential for fire exists, have fire suppression equipment available.

7. Test Specimens Preparation

7.1 *Selection of Enamelled Magnet Wire*—The type of enamelled magnet wire used for this test shall be agreed upon between interested parties. ~~Seven~~ When tested in accordance with Section 8, seven of the nine unvarnished test specimens shall fail within the specified test time.

7.2 Twist a section of 1.02-mm (0.0403-in.) (18-AWG) enamelled magnet wire with the appropriate number of twists and tension as described in Test Methods [D1676](#) (see [Fig. 23](#)). Note however, that one end of the specimen is a continuous loop instead of two loose ends.

7.3 Prepare 18 specimens in the manner described in 7.2.

7.4 *Dipping:*

7.4.1 Adjust the consistency of the solvent-containing varnish to give a 0.025 ± 0.005-mm (0.0010 ± 0.0002-in.) cured film on each side of a 0.13-mm (.005-in.) copper strip withdrawn at a rate of approximately 100 mm/min (4 in./min). Use solventless varnish as received.

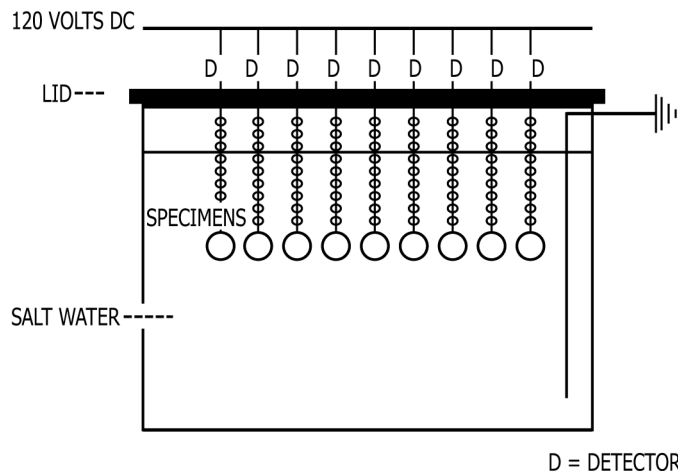


FIG. 1 Typical Test Apparatus