



Designation: **A240/A240M – 17** **A240/A240M – 18**

Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications¹

This standard is issued under the fixed designation A240/A240M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This specification² covers chromium, chromium-nickel, and chromium-manganese-nickel stainless steel plate, sheet, and strip for pressure vessels and for general applications including architectural, building, construction, and aesthetic applications.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.3 This specification is expressed in both inch-pound and SI units. However, unless the order specifies the applicable “M” specification designation (SI units), the material shall be furnished in inch-pound units.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:³

[A370 Test Methods and Definitions for Mechanical Testing of Steel Products](#)

[A480/A480M Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet, and Strip](#)

[A923 Test Methods for Detecting Detrimental Intermetallic Phase in Duplex Austenitic/Ferritic Stainless Steels](#)

[E112 Test Methods for Determining Average Grain Size](#)

[E140 Hardness Conversion Tables for Metals Relationship Among Brinell Hardness, Vickers Hardness, Rockwell Hardness, Superficial Hardness, Knoop Hardness, Scleroscope Hardness, and Leeb Hardness](#)

[E527 Practice for Numbering Metals and Alloys in the Unified Numbering System \(UNS\)](#)

2.2 SAE Standard:⁴

[J 1086 Practice for Numbering Metals and Alloys \(UNS\)](#)

3. General Requirements

3.1 The following requirements for orders for material furnished under this specification shall conform to the applicable requirements of the current edition of Specification [A480/A480M](#).

3.1.1 Definitions;

3.1.2 General requirements for delivery;

¹ This specification is under the jurisdiction of ASTM Committee [A01](#) on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee [A01.17](#) on Flat-Rolled and Wrought Stainless Steel.

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² For ASME Boiler and Pressure Vessel Code applications see related Specification SA-240 in Section II of that Code.

³ For referenced ASTM standards, visit the ASTM website, [www.astm.org](#), or contact ASTM Customer Service at [service@astm.org](#). For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

⁴ Available from Society of Automotive Engineers (SAE), 400 Commonwealth Dr., Warrendale, PA 15096-0001, [http://www.sae.org](#).

*A Summary of Changes section appears at the end of this standard



- 3.1.3 Ordering information;
- 3.1.4 Process;
- 3.1.5 Special tests;
- 3.1.6 Heat treatment;
- 3.1.7 Dimensions and permissible variations;
- 3.1.8 Workmanship, finish and appearance;
- 3.1.9 Number of tests/test methods;
- 3.1.10 Specimen preparation;
- 3.1.11 Retreatment;
- 3.1.12 Inspection;
- 3.1.13 Rejection and reheating;
- 3.1.14 Material test report;
- 3.1.15 Certification; and
- 3.1.16 Packaging, marking, and loading.

4. Chemical Composition

4.1 The steel shall conform to the requirements as to chemical composition specified in **Table 1** and shall conform to applicable requirements specified in Specification **A480/A480M**.

5. Mechanical Properties

5.1 The material shall conform to the mechanical properties specified in **Table 2**.

5.2 When specified by the purchaser, Charpy impact tests shall be performed in accordance with Supplementary Requirement S1.

5.3 When specified by the purchaser, 1 % offset yield strength shall be measured and reported in accordance with Supplementary Requirement S3.

6. Materials for High-Temperature Service

6.1 The austenitic *H* Types shall conform to an average grain size of ASTM No. 7 or coarser as measured by Test Methods **E112**.

6.2 Supplementary Requirement S2 shall be invoked when non-H grade austenitic stainless steels are ordered for ASME Code applications for service above 1000°F [540°C].

6.3 Grade S31060, unless otherwise specified in the purchase order, shall conform to an average grain size of ASTM No. 7 or coarser, as measured by Test Methods **E112**.

7. Keywords

7.1 architectural; building; chromium; chromium-nickel stainless steel; chromium-manganese-nickel stainless steel; construction; pressure vessels

TABLE 1 Chemical Composition Requirements, %^A

UNS Designation	Type ^C Desig. ^B	Carbon ^C	Manganese ^{Mn}	Phos- P ^P phorus	Sulfur ^S	Silicon ^{Si}	Chromium ^{Cr}	Nickel ^{Ni}	Molybdenum ^{Mo}	Nitrogen ^N	Copper ^{Cu}	Other Elements ^{E, F, F}
Austenitic (Chromium-Nickel) (Chromium-Manganese-Nickel)												
N08020	...	0.07	2.00	0.045	0.035	1.00	19.0-21.0	32.0-38.0	2.00-3.00	...	3.00-4.00	Cb 8xC min, 1.00 max
N08020	...	0.07	2.00	0.045	0.035	1.00	19.0-21.0	32.0-38.0	2.00-3.00	...	3.00-4.00	Nb 8xC min, 1.00 max
N08367	...	0.030	2.00	0.040	0.030	1.00	20.0-22.0	23.5-25.5	6.0-7.0	0.18-0.25	0.75	...
N08700	...	0.04	2.00	0.040	0.030	1.00	19.0-23.0	24.0-26.0	4.3-5.0	...	0.50	Cb 8xC min 0.40 max
N08700	...	0.04	2.00	0.040	0.030	1.00	19.0-23.0	24.0-26.0	4.3-5.0	...	0.50	Nb 8xC min 0.40 max
N08800	800 ^G	0.10	1.50	0.045	0.015	1.00	19.0-23.0	30.0-35.0	0.75	Fe ^H 39.5 min Al 0.15-0.60 Ti 0.15-0.60
N08800	800 ^G	0.10	1.50	0.045	0.015	1.00	19.0-23.0	30.0-35.0	0.75	Fe ^H 39.5 min Al 0.15-0.60 Ti 0.15-0.60
N08810	800H ^G	0.05-0.10	1.50	0.045	0.015	1.00	19.0-23.0	30.0-35.0	0.75	Fe ^H 39.5 min Al 0.15-0.60 Ti 0.15-0.60
N08810	800H ^G	0.05-0.10	1.50	0.045	0.015	1.00	19.0-23.0	30.0-35.0	0.75	Fe ^H 39.5 min Al 0.15-0.60 Ti 0.15-0.60
N08811	...	0.06-0.10	1.50	0.040	0.015	1.00	19.0-23.0	30.0-35.0	0.75	Fe ^H 39.5 min Al 0.25-0.60 Ti 0.25-0.60
N08811	...	0.06-0.10	1.50	0.040	0.015	1.00	19.0-23.0	30.0-35.0	0.75	Fe ^H 39.5 min Al 0.25-0.60 Ti 0.25-0.60
N08904	904L ^G	0.020	2.00	0.045	0.035	1.00	19.0-23.0	23.0-28.0	4.00-5.00	0.10	1.00-2.00	...
N08925	...	0.020	1.00	0.045	0.030	0.50	19.0-21.0	24.0-26.0	6.00-7.00	0.10-0.20	0.80-1.50	...
N08926	...	0.020	2.00	0.030	0.010	0.50	19.0-21.0	24.0-26.0	6.00-7.00	0.15-0.25	0.50-1.50	...
S20100	201	0.15	5.50-7.50	0.060	0.030	1.00	16.0-18.0	3.5-5.5	...	0.25
S20103	...	0.03	5.50-7.50	0.045	0.030	0.75	16.0-18.0	3.5-5.5	...	0.25
S20153	...	0.03	6.40-7.50	0.045	0.015	0.75	16.0-17.5	4.0-5.0	...	0.10-0.25	1.00	...
S20161	...	0.15	4.00-6.00	0.040	0.040	3.00-4.00	15.0-18.0	4.0-6.0	...	0.08-0.20
S20200	202	0.15	7.50-10.00	0.060	0.030	1.00	17.0-19.0	4.0-6.0	...	0.25
S20400	...	0.030	7.00-9.00	0.040	0.030	1.00	15.0-17.0	1.50-3.00	...	0.15-0.30
S20431	...	0.12	5.00-7.00	0.045	0.030	1.00	17.0-18.0	2.0-4.0	...	0.10-0.25	1.50-3.50	...
S20432	...	0.08	3.00-5.00	0.045	0.030	1.00	17.0-18.0	4.0-6.0	...	0.05-0.20	2.00-3.00	...
S20433	...	0.08	5.50-7.50	0.045	0.030	1.00	17.0-18.0	3.5-5.5	...	0.10-0.25	1.50-3.50	...
S20910	XM-19 ^J	0.06	4.00-6.00	0.040	0.030	0.75	20.5-23.5	11.5-13.5	1.50-3.00	0.20-0.40	...	Cb 0.10-0.30 V 0.10-0.30
S20910	XM-19 ^J	0.06	4.00-6.00	0.040	0.030	0.75	20.5-23.5	11.5-13.5	1.50-3.00	0.20-0.40	...	Nb 0.10-0.30 V 0.10-0.30
S21400	XM-31 ^J	0.12	14.00-16.00	0.045	0.030	0.30-1.00	17.0-18.5	1.00	...	0.35 min
S21600	XM-17 ^J	0.08	7.50-9.00	0.045	0.030	0.75	17.5-22.0	5.0-7.0	2.00-3.00	0.25-0.50
S21603	XM-18 ^J	0.03	7.50-9.00	0.045	0.030	0.75	17.5-22.0	5.0-7.0	2.00-3.00	0.25-0.50
S21640	...	0.08	3.50-6.50	0.060	0.030	1.00	17.5-19.5	4.0-6.5	0.50-2.00	0.08-0.30	...	Cb 0.10-1.00
S21640	...	0.08	3.50-6.50	0.060	0.030	1.00	17.5-19.5	4.0-6.5	0.50-2.00	0.08-0.30	...	Nb 0.10-1.00
S21800	...	0.10	7.00-9.00	0.060	0.030	3.5-4.5	16.0-18.0	8.0-9.0	...	0.08-0.18
S21904	XM-11 ^J	0.04	8.00-10.00	0.060	0.030	0.75	19.0-21.5	5.5-7.5	...	0.15-0.40
S24000	XM-29 ^J	0.08	11.50-14.50	0.060	0.030	0.75	17.0-19.0	2.3-3.7	...	0.20-0.40
S30100	301	0.15	2.00	0.045	0.030	1.00	16.0-18.0	6.0-8.0	...	0.10
S30103	301LN ^G	0.03	2.00	0.045	0.030	1.00	16.0-18.0	6.0-8.0	...	0.20
S30153	301LN ^G	0.03	2.00	0.045	0.030	1.00	16.0-18.0	6.0-8.0	...	0.07-0.20
S30200	302	0.15	2.00	0.045	0.030	0.75	17.0-19.0	8.0-10.0	...	0.10
S30400	304	0.07	2.00	0.045	0.030	0.75	17.5-19.5	8.0-10.5	...	0.10
S30403	304L	0.030	2.00	0.045	0.030	0.75	17.5-19.5	8.0-12.0	...	0.10
S30409	304H	0.04-0.10	2.00	0.045	0.030	0.75	18.0-20.0	8.0-10.5
S30415	...	0.04-0.06	0.80	0.045	0.030	1.00-2.00	18.0-19.0	9.0-10.0	...	0.12-0.18	...	Ce 0.03-0.08
S30435	...	0.08	2.00	0.045	0.030	1.00	16.0-18.0	7.0-9.0	1.50-3.00	...
S30441	...	0.08	2.00	0.045	0.030	1.0-2.0	17.5-19.5	8.0-10.5	...	0.10	1.5-2.5	Cb 0.1-0.5 W 0.2-0.8
S30441	...	0.08	2.00	0.045	0.030	1.0-2.0	17.5-19.5	8.0-10.5	...	0.10	1.5-2.5	Nb 0.1-0.5 W 0.2-0.8
S30451	304N	0.08	2.00	0.045	0.030	0.75	18.0-20.0	8.0-10.5	...	0.10-0.16
S30452	XM-21 ^J	0.08	2.00	0.045	0.030	0.75	18.0-20.0	8.0-10.5	...	0.16-0.30
S30453	304LN	0.030	2.00	0.045	0.030	0.75	18.0-20.0	8.0-12.0	...	0.10-0.16
S30500	305	0.12	2.00	0.045	0.030	0.75	17.0-19.0	10.5-13.0
S30530	...	0.08	2.00	0.045	0.030	0.50-2.50	17.0-20.5	8.5-11.5	0.75-1.50	...	0.75-3.50	...
S30600	...	0.018	2.00	0.020	0.020	3.7-4.3	17.0-18.5	14.0-15.5	0.20	...	0.50	...
S30616	...	0.020	1.50	0.030	0.015	3.9-4.7	16.5-18.5	13.0-15.5	0.50	...	0.40	Cb 0.30-0.70
S30616	...	0.020	1.50	0.030	0.015	3.9-4.7	16.5-18.5	13.0-15.5	0.50	...	0.40	Nb 0.30-0.70
S30601	...	0.015	0.50-0.80	0.030	0.013	5.0-5.6	17.0-18.0	17.0-18.0	0.20	0.05	0.35	...
S30615	...	0.16-0.24	2.00	0.030	0.030	3.2-4.0	17.0-19.5	13.5-16.0	Al 0.80-1.50
S30815	...	0.05-0.10	0.80	0.040	0.030	1.40-2.00	20.0-22.0	10.0-12.0	...	0.14-0.20	...	Ce 0.03-0.08



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TABLE 1 Continued

UNS Designation	Type ^C _B Desig.	Carbon ^C	Manganese ^{Mn}	Phos- ^P phorus	Sulfur ^S	Silicon ^{Si}	Chromium ^{Cr}	Nickel ^{Ni}	Molybdenum ^{Mo}	Nitrogen ^N	Copper ^{Cu}	Other Elements ^{E, FE, F}
S30908	309S	0.08	2.00	0.045	0.030	0.75	22.0–24.0	12.0–15.0
S30909	309H ^G	0.04–0.10	2.00	0.045	0.030	0.75	22.0–24.0	12.0–15.0
S30940	309Cb ^G	0.08	2.00	0.045	0.030	0.75	22.0–24.0	12.0–16.0	Cb 10xC min, –1.10 max
S30940	309Cb ^G	0.08	2.00	0.045	0.030	0.75	22.0–24.0	12.0–16.0	Nb 10xC min, 1.10 max
S30941	309HCb ^G	0.04–0.10	2.00	0.045	0.030	0.75	22.0–24.0	12.0–16.0	Cb 10xC min, –1.10 max
S30941	309HCb ^G	0.04–0.10	2.00	0.045	0.030	0.75	22.0–24.0	12.0–16.0	Nb 10xC min, 1.10 max
S31008	310S	0.08	2.00	0.045	0.030	1.50	24.0–26.0	19.0–22.0
S31009	310H ^G	0.04–0.10	2.00	0.045	0.030	0.75	24.0–26.0	19.0–22.0
S31040	310Cb ^G	0.08	2.00	0.045	0.030	1.50	24.0–26.0	19.0–22.0	Cb 10xC min, –1.10 max
S31040	310Cb ^G	0.08	2.00	0.045	0.030	1.50	24.0–26.0	19.0–22.0	Nb 10xC min, 1.10 max
S31041	310HCb ^G	0.04–0.10	2.00	0.045	0.030	0.75	24.0–26.0	19.0–22.0	Cb 10xC min, –1.10 max
S31041	310HCb ^G	0.04–0.10	2.00	0.045	0.030	0.75	24.0–26.0	19.0–22.0	Nb 10xC min, 1.10 max
S31050	310 MoLN ^G	0.020	2.00	0.030	0.010	0.50	24.0–26.0	20.5–23.5	1.60–2.60	0.09–0.15
S31050	310MoLN ^G	0.020	2.00	0.030	0.010	0.50	24.0–26.0	20.5–23.5	1.60–2.60	0.09–0.15
S31060	...	0.05–0.10	1.00	0.040	0.030	0.50	22.0–24.0	10.0–12.5	...	0.18–0.25	...	Ce + La 0.025–0.070 –B 0.001–0.010
S31060	...	0.05–0.10	1.00	0.040	0.030	0.50	22.0–24.0	10.0–12.5	...	0.18–0.25	...	Ce + La 0.025–0.070 B 0.001–0.010
S31254	...	0.020	1.00	0.030	0.010	0.80	19.5–20.5	17.5–18.5	6.0–6.5	0.18–0.25	0.50–1.00	...
S31266	...	0.030	2.00–4.00	0.035	0.020	1.00	23.0–25.0	21.0–24.0	5.2–6.2	0.35–0.60	1.00–2.50	W 1.50–2.50
S31277	...	0.020	3.00	0.030	0.010	0.50	20.5–23.0	26.0–28.0	6.5–8.0	0.30–0.40	0.50–1.50	...
S31600	316	0.08	2.00	0.045	0.030	0.75	16.0–18.0	10.0–14.0	2.00–3.00	0.10
S31603	316L	0.030	2.00	0.045	0.030	0.75	16.0–18.0	10.0–14.0	2.00–3.00	0.10
S31609	316H	0.04–0.10	2.00	0.045	0.030	0.75	16.0–18.0	10.0–14.0	2.00–3.00
S31635	316Ti ^G	0.08	2.00	0.045	0.030	0.75	16.0–18.0	10.0–14.0	2.00–3.00	0.10	...	Ti 5 × (C + N) –min, 0.70 max
S31635	316Ti ^G	0.08	2.00	0.045	0.030	0.75	16.0–18.0	10.0–14.0	2.00–3.00	0.10	...	Ti 5 × (C + N) min, 0.70 max
S31640	316Cb ^G	0.08	2.00	0.045	0.030	0.75	16.0–18.0	10.0–14.0	2.00–3.00	0.10	...	Cb 10 × C –min, 1.10 max
S31640	316Cb ^G	0.08	2.00	0.045	0.030	0.75	16.0–18.0	10.0–14.0	2.00–3.00	0.10	...	Nb 10xC min, 1.10 max
S31651	316N	0.08	2.00	0.045	0.030	0.75	16.0–18.0	10.0–14.0	2.00–3.00	0.10–0.16
S31653	316LN	0.030	2.00	0.045	0.030	0.75	16.0–18.0	10.0–14.0	2.00–3.00	0.10–0.16
S31655	...	0.030	2.00	0.045	0.015	1.00	19.5–21.5	8.0–9.5	0.50–1.50	0.14–0.25	1.00	...
S31700	317	0.08	2.00	0.045	0.030	0.75	18.0–20.0	11.0–15.0	3.0–4.0	0.10
S31703	317L	0.030	2.00	0.045	0.030	0.75	18.0–20.0	11.0–15.0	3.0–4.0	0.10
S31725	317LM ^G	0.030	2.00	0.045	0.030	0.75	18.0–20.0	13.5–17.5	4.0–5.0	0.20
S31726	317LMN ^G	0.030	2.00	0.045	0.030	0.75	17.0–20.0	13.5–17.5	4.0–5.0	0.10–0.20
S31727	...	0.030	1.00	0.030	0.030	1.00	17.5–19.0	14.5–16.5	3.8–4.5	0.15–0.21	2.80–4.00	...
S31730	...	0.030	2.00	0.040	0.010	1.00	17.0–19.0	15.0–16.5	3.0–4.0	0.045	4.0–5.0	...
S31753	317LN ^G	0.030	2.00	0.045	0.030	0.75	18.0–20.0	11.0–15.0	3.0–4.0	0.10–0.22
S32050	...	0.030	1.50	0.035	0.020	1.00	22.0–24.0	20.0–23.0	6.0–6.8	0.21–0.32	0.40	...
S32053	...	0.030	1.00	0.030	0.010	1.00	22.0–24.0	24.0–26.0	5.0–6.0	0.17–0.22
S32100	321	0.08	2.00	0.045	0.030	0.75	17.0–19.0	9.0–12.0	...	0.10	...	Ti 5 × (C + N) –min, 0.70 max
S32100	321	0.08	2.00	0.045	0.030	0.75	17.0–19.0	9.0–12.0	...	0.10	...	Ti 5 × (C + N) min, 0.70 max
S32109	321H	0.04–0.10	2.00	0.045	0.030	0.75	17.0–19.0	9.0–12.0	Ti 4 × (C + N) –min, 0.70 max
S32109	321H	0.04–0.10	2.00	0.045	0.030	0.75	17.0–19.0	9.0–12.0	Ti 4 × (C + N) min, 0.70 max
S32615	...	0.07	2.00	0.045	0.030	4.80–6.00	16.5–19.5	19.0–22.0	0.30–1.50	...	1.50–2.50	...
S32654	...	0.020	2.00–4.00	0.030	0.005	0.50	24.0–25.0	21.0–23.0	7.0–8.0	0.45–0.55	0.30–0.60	...
S33228	...	0.04–0.08	1.00	0.020	0.015	0.30	26.0–28.0	31.0–33.0	Ce 0.05–0.10 –Cb 0.6–1.0 –Al 0.025
S33228	...	0.04–0.08	1.00	0.020	0.015	0.30	26.0–28.0	31.0–33.0	Ce 0.05–0.10 Nb 0.6–1.0 Al 0.025
S33400	334 ^G	0.08	1.00	0.030	0.015	1.00	18.0–20.0	19.0–21.0	Al 0.15–0.60 –Ti 0.15–0.60



TABLE 1 Continued

UNS Designation	Type ^C Design ^B	Carbon ^C	Manganese ^{Mn}	Phos- phorus ^P	Sulfur ^S	Silicon ^{Si}	Chromium ^{Cr}	Nickel ^{Ni}	Molybdenum ^{Mo}	Nitrogen ^N	Copper ^{Cu}	Other Elements ^{E, FE, F}
S33400	334 ^G	0.08	1.00	0.030	0.015	1.00	18.0–20.0	19.0–21.0	Al 0.15–0.60 Ti 0.15–0.60
S33425	...	0.08	1.50	0.045	0.020	1.00	21.0–23.0	20.0–23.0	2.00–3.00	Al 0.15–0.60 Ti 0.15–0.60
S33425	...	0.08	1.50	0.045	0.020	1.00	21.0–23.0	20.0–23.0	2.00–3.00	Al 0.15–0.60 Ti 0.15–0.60
S33550	...	0.04–0.10	1.50	0.040	0.030	1.00	25.0–28.0	16.5–20.0	...	0.18–0.25	...	Cb 0.05–0.15 La + Ce 0.025–0.070
S33550	...	0.04–0.10	1.50	0.040	0.030	1.00	25.0–28.0	16.5–20.0	...	0.18–0.25	...	Nb 0.05–0.15 La+Ce 0.025–0.070
S34565	...	0.030	5.00–7.00	0.030	0.010	1.00	23.0–25.0	16.0–18.0	4.0–5.0	0.40–0.60	...	Cb 0.10
S34565	...	0.030	5.00–7.00	0.030	0.010	1.00	23.0–25.0	16.0–18.0	4.0–5.0	0.40–0.60	...	Nb 0.10
S34700	347	0.08	2.00	0.045	0.030	0.75	17.0–19.0	9.0–13.0	Cb 10 × C min, 1.00 max
S34700	347	0.08	2.00	0.045	0.030	0.75	17.0–19.0	9.0–13.0	Nb 10 × C min, 1.00 max
S34709	347H	0.04–0.10	2.00	0.045	0.030	0.75	17.0–19.0	9.0–13.0	Cb 8 × C min, 1.00 max
S34709	347H	0.04–0.10	2.00	0.045	0.030	0.75	17.0–19.0	9.0–13.0	Nb 8 × C min, 1.00 max
S34751	347LN	0.005–0.020	2.00	0.045	0.030	1.00	17.0–19.0	9.0–13.0	...	0.06–0.10	...	Cb 0.20–0.50, –15 × C min
S34751	347LN	0.005–0.020	2.00	0.045	0.030	1.00	17.0–19.0	9.0–13.0	...	0.06–0.10	...	Nb 0.20–0.50, 15 × C min
S34800	348	0.08	2.00	0.045	0.030	0.75	17.0–19.0	9.0–13.0	(Cb + Ta) 10 × C min, 1.00 max
S34800	348	0.08	2.00	0.045	0.030	0.75	17.0–19.0	9.0–13.0	–Ta 0.10 –Ce 0.20 (Nb+Ta) 10 × C min, 1.00 max
S34800	348	0.08	2.00	0.045	0.030	0.75	17.0–19.0	9.0–13.0	Ta 0.10 Co 0.20
S34809	348H	0.04–0.10	2.00	0.045	0.030	0.75	17.0–19.0	9.0–13.0	(Cb + Ta) 8 × C min, 1.00 max
S34809	348H	0.04–0.10	2.00	0.045	0.030	0.75	17.0–19.0	9.0–13.0	–Ta 0.10 –Ce 0.20 (Nb+Ta) 8 × C min, 1.00 max
S34809	348H	0.04–0.10	2.00	0.045	0.030	0.75	17.0–19.0	9.0–13.0	Ta 0.10 Co 0.20
S35045	...	0.06–0.10	1.50	0.045	0.015	1.00	25.0–29.0	32.0–37.0	0.75	Al 0.15–0.60 –Ti 0.15–0.60
S35045	...	0.06–0.10	1.50	0.045	0.015	1.00	25.0–29.0	32.0–37.0	0.75	Al 0.15–0.60 Ti 0.15–0.60
S35115	...	0.030	1.00	0.045	0.015	0.50–1.50	23.0–25.0	19.0–22.0	1.50–2.50	0.20–0.30
S35125	...	0.10	1.00–1.50	0.045	0.015	0.50	20.0–23.0	31.0–35.0	2.00–3.00	Cb 0.25–0.60
S35125	...	0.10	1.00–1.50	0.045	0.015	0.50	20.0–23.0	31.0–35.0	2.00–3.00	Nb 0.25–0.60
S35135	...	0.08	1.00	0.045	0.015	0.60–1.00	20.0–25.0	30.0–38.0	4.0–4.8	...	0.75	Ti 0.40–1.00
S35140	...	0.10	1.00–3.00	0.045	0.030	0.75	20.0–22.0	25.0–27.0	1.00–2.00	0.08–0.20	...	Cb 0.25–0.75
S35140	...	0.10	1.00–3.00	0.045	0.030	0.75	20.0–22.0	25.0–27.0	1.00–2.00	0.08–0.20	...	Nb 0.25–0.75
S35315	...	0.04–0.08	2.00	0.040	0.030	1.20–2.00	24.0–26.0	34.0–36.0	...	0.12–0.18	...	Ce 0.03–0.10
S38100	XM-15 ^J	0.08	2.00	0.030	0.030	1.50–2.50	17.0–19.0	17.5–18.5
S38815	...	0.030	2.00	0.040	0.020	5.50–6.50	13.0–15.0	15.0–17.0	0.75–1.50	...	0.75–1.50	Al 0.30
Duplex (Austenitic-Ferritic)												
S31200	...	0.030	2.00	0.045	0.030	1.00	24.0–26.0	5.5–6.5	1.20–2.00	0.14–0.20
S31260	...	0.03	1.00	0.030	0.030	0.75	24.0–26.0	5.5–7.5	2.5–3.5	0.10–0.30	0.20–0.80	W 0.10–0.50
S31803	...	0.030	2.00	0.030	0.020	1.00	21.0–23.0	4.5–6.5	2.5–3.5	0.08–0.20
S32001	...	0.030	4.00–6.00	0.040	0.030	1.00	19.5–21.5	1.00–3.00	0.60	0.05–0.17	1.00	...
S32003	...	0.030	2.00	0.030	0.020	1.00	19.5–22.5	3.0–4.0	1.50–2.00	0.14–0.20
S32101	...	0.040	4.00–6.00	0.040	0.030	1.00	21.0–22.0	1.35–1.70	0.10–0.80	0.20–0.25	0.10–0.80	...
S32202	...	0.030	2.00	0.040	0.010	1.00	21.5–24.0	1.00–2.80	0.45	0.18–0.26
S32205	2205 ^G	0.030	2.00	0.030	0.020	1.00	22.0–23.0	4.5–6.5	3.0–3.5	0.14–0.20
S32304	2304 ^G	0.030	2.50	0.040	0.030	1.00	21.5–24.5	3.0–5.5	0.05–0.60	0.05–0.20	0.05–0.60	...
S32506	...	0.030	1.00	0.040	0.015	0.90	24.0–26.0	5.5–7.2	3.0–3.5	0.08–0.20	...	W 0.05–0.30
S32520	...	0.030	1.50	0.035	0.020	0.80	24.0–26.0	5.5–8.0	3.0–4.0	0.20–0.35	0.50–2.00	...
S32550	255 ^G	0.04	1.50	0.040	0.030	1.00	24.0–27.0	4.5–6.5	2.9–3.9	0.10–0.25	1.50–2.50	...
S32750	2507 ^{G,O}	0.030	1.20	0.035	0.020	0.80	24.0–26.0	6.0–8.0	3.0–5.0	0.24–0.32	0.50	...
S32760 ^K	...	0.030	1.00	0.030	0.010	1.00	24.0–26.0	6.0–8.0	3.0–4.0	0.20–0.30	0.50–1.00	W 0.50–1.00
S32808	...	0.030	1.10	0.030	0.010	0.50	27.0–27.9	7.0–8.2	0.80–1.2	0.30–0.40	...	W 2.10–2.50
S32900	329	0.08	1.00	0.040	0.030	0.75	23.0–28.0	2.0–5.00	1.00–2.00
S32906	...	0.030	0.80–1.50	0.030	0.030	0.80	28.0–30.0	5.8–7.5	1.50–2.60	0.30–0.40	0.80	...
S32950	...	0.030	2.00	0.035	0.010	0.60	26.0–29.0	3.5–5.2	1.00–2.50	0.15–0.35
S39274	...	0.030	1.00	0.030	0.020	0.80	24.0–26.0	6.0–8.0	2.5–3.5	0.24–0.32	0.20–0.80	W 1.50–2.50
S81921	...	0.030	2.00–4.00	0.040	0.030	1.00	19.0–22.0	2.0–4.0	1.00–2.00	0.14–0.20
S82011	...	0.030	2.00–3.00	0.040	0.020	1.00	20.5–23.5	1.0–2.0	0.10–1.00	0.15–0.27	0.50	...



TABLE 1 Continued

UNS Designation	Type ^C Desig. ^B	Carbon ^C	Manganese ^{Mn}	Phos- ^P phorus	Sulfur ^S	Silicon ^{Si}	Chromium ^{Cr}	Nickel ^{Ni}	Molybdenum ^{Mo}	Nitrogen ^N	Copper ^{Cu}	Other Elements ^{E, FE, F}
S82012	...	0.05	2.00–4.00	0.040	0.005	0.80	19.0–20.5	0.8–1.5	0.10–0.60	0.16–0.26	1.00	...
S82013	...	0.060	2.50–3.50	0.040	0.030	0.90	19.5–22.0	0.5–1.5	...	0.20–0.30	0.20–1.20	...
S82031	...	0.05	2.50	0.040	0.005	0.80	19.0–22.0	2.0–4.0	0.60–1.40	0.14–0.24	1.00	...
S82121	...	0.035	1.00–2.50	0.040	0.010	1.00	21.0–23.0	2.0–4.0	0.30–1.30	0.15–0.25	0.20–1.20	...
S82122	...	0.030	2.0–4.0	0.040	0.020	0.75	20.5–21.5	1.5–2.5	0.60	0.15–0.20	0.50–1.50	...
S82441	...	0.030	2.50–4.00	0.035	0.005	0.70	23.0–25.0	3.0–4.5	1.00–2.00	0.20–0.30	0.10–0.80	...
Ferritic or Martensitic (Chromium)												
S32803	...	0.015	0.50	0.020	0.0035	0.55	28.0–29.0	3.0–4.0	1.80–2.50	0.020 (C+N) 0.030	...	Cb 12×(C+N) min, 0.15–0.50
S32803	...	0.015	0.50	0.020	0.0035	0.55	28.0–29.0	3.0–4.0	1.80–2.50	0.020 (C+N) 0.030	...	Nb 12×(C+N) min, 0.15–0.50
S40300	403	0.15	1.00	0.040	0.030	0.50	11.5–13.0	0.60
S40500	405	0.08	1.00	0.040	0.030	1.00	11.5–14.5	0.60	Al 0.10–0.30
S40900 ^L	409 ^L
S40910	...	0.030	1.00	0.040	0.020	1.00	10.5–11.7	0.50	...	0.030	...	Ti 6×(C+N) min, 0.50 max; Nb 0.17
S40920	...	0.030	1.00	0.040	0.020	1.00	10.5–11.7	0.50	...	0.030	...	Ti 6×(C+N) min, 0.50 max; Nb 0.17
S40920	...	0.030	1.00	0.040	0.020	1.00	10.5–11.7	0.50	...	0.030	...	Ti 8×(C+N) min, Ti 0.15–0.50; Cb 0.10
S40920	...	0.030	1.00	0.040	0.020	1.00	10.5–11.7	0.50	...	0.030	...	Ti 8×(C+N) min, Ti 0.15–0.50; Nb 0.10
S40930	...	0.030	1.00	0.040	0.020	1.00	10.5–11.7	0.50	...	0.030	...	(Ti+Cb) [0.08+8 ×(C+N)] min; 0.75 max; Ti 0.05 min
S40930	...	0.030	1.00	0.040	0.020	1.00	10.5–11.7	0.50	...	0.030	...	(Ti+Nb) [0.08+8×(C+N)] min, 0.75 max; Ti 0.05 min
S40945	...	0.030	1.00	0.040	0.030	1.00	10.5–11.7	0.50	...	0.030	...	Cb 0.18–0.40 Ti 0.05–0.20
S40945	...	0.030	1.00	0.040	0.030	1.00	10.5–11.7	0.50	...	0.030	...	Nb 0.18–0.40 Ti 0.05–0.20
S40975	...	0.030	1.00	0.040	0.030	1.00	10.5–11.7	0.50–1.00	...	0.030	...	Ti 6×(C+N) min, 0.75 max
S40977	...	0.030	1.50	0.040	0.015	1.00	10.5–12.5	0.30–1.00	...	0.030
S41000	410	0.08–0.15	1.00	0.040	0.030	1.00	11.5–13.5	0.75
S41003	...	0.030	1.50	0.040	0.030	1.00	10.5–12.5	1.50	...	0.030
S41008	410S	0.08	1.00	0.040	0.030	1.00	11.5–13.5	0.60
S41045	...	0.030	1.00	0.040	0.030	1.00	12.0–13.0	0.50	...	0.030	...	Cb 9×(C+N) min, 0.60 max
S41008	410S	0.08	1.00	0.040	0.030	1.00	11.5–13.5	0.60
S41045	...	0.030	1.00	0.040	0.030	1.00	12.0–13.0	0.50	...	0.030	...	Nb 9×(C+N) min, 0.60 max
S41050	...	0.04	1.00	0.045	0.030	1.00	10.5–12.5	0.60–1.10	...	0.10
S41500 ^M	...	0.05	0.50–1.00	0.030	0.030	0.60	11.5–14.0	3.5–5.5	0.50–1.00
S42000	420	0.15 min	1.00	0.040	0.030	1.00	12.0–14.0	0.75	0.50
S42000	420	0.15 min	1.00	0.040	0.030	1.00	12.0–14.0	0.75	0.50
S42035	...	0.08	1.00	0.045	0.030	1.00	13.5–15.5	1.0–2.5	0.2–1.2	Ti 0.30–0.50
S42200	422	0.20–0.25	0.50–1.00	0.025	0.025	0.50	11.0–12.5	0.50–1.00	0.90–1.25	V 0.20–0.30; W 0.90–1.25
S42200	422	0.20–0.25	0.50–1.00	0.025	0.025	0.50	11.0–12.5	0.50–1.00	0.90–1.25	V 0.20–0.30; W 0.90–1.25
S42900	429 ^G	0.12	1.00	0.040	0.030	1.00	14.0–16.0
S43000	430	0.12	1.00	0.040	0.030	1.00	16.0–18.0	0.75
S43035	439	0.030	1.00	0.040	0.030	1.00	17.0–19.0	0.50	...	0.030	...	Ti [0.20+4(C+N)] min, 1.10 max; Al 0.15
S43037	...	0.030	1.00	0.040	0.030	1.00	16.0–19.0	Ti 0.10–1.00
S43100	431	0.20	1.00	0.040	0.030	1.00	15.0–17.0	1.25–2.50
S43400	434	0.12	1.00	0.040	0.030	1.00	16.0–18.0	...	0.75–1.25
S43600	436	0.12	1.00	0.040	0.030	1.00	16.0–18.0	...	0.75–1.25	Cb 5×C min, 0.80 max
S43600	436	0.12	1.00	0.040	0.030	1.00	16.0–18.0	...	0.75–1.25	Nb 5×C min, 0.80 max
S43932	...	0.030	1.00	0.040	0.030	1.00	17.0–19.0	0.50	...	0.030	...	(Ti+Cb) [0.20+4(C+N)] min, 0.75 max; Al 0.15
S43932	...	0.030	1.00	0.040	0.030	1.00	17.0–19.0	0.50	...	0.030	...	(Ti+Nb) [0.20+4(C+N)] min, 0.75 max; Al 0.15
S43940	...	0.030	1.00	0.040	0.015	1.00	17.5–18.5	Ti 0.10–0.60 Cb [0.30+(3×C)] min