



SLOVENSKI STANDARD

SIST EN 14422:2005

01-marec-2005

Cevne armature z objemkami za pretočne cevi za utekočinjeni naftni plin (LPG)

Clamp type coupling assemblies for LPG transfer hoses

Schlaucharmaturen mit Klemmfassung für Schläuche zur Übergabe von Flüssiggas

Raccords avec collier de serrage pour flexibles de transvasement de GPL

Ta slovenski standard je istoveten z: **EN 14422:2004**

[SIST EN 14422:2005](https://standards.iteh.ai/catalog/standards/sist/800edfd-133c-4fb1-8858-6367d3d03b44/sist-en-14422-2005)

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ICS:

| | | |
|-----------|---|-------------------------------------|
| 83.140.30 | Cevi, fitingi in ventili iz polimernih materialov | Plastics pipes, fittings and valves |
|-----------|---|-------------------------------------|

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EUROPEAN STANDARD

EN 14422

NORME EUROPÉENNE

EUROPÄISCHE NORM

November 2004

ICS 23.040.70

English version

Clamp type coupling assemblies for LPG transfer hoses

Raccords avec collier de serrage pour flexibles de
transvasement de GPLSchlaucharmaturen mit Klemmfassung für Schläuche zur
Übergabe von Flüssiggas

This European Standard was approved by CEN on 30 September 2004.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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Contents

| | page |
|---|------|
| Foreword..... | 3 |
| 1 Scope | 4 |
| 2 Normative references | 4 |
| 3 Terms and definitions | 5 |
| 4 Requirements | 5 |
| 4.1 General..... | 5 |
| 4.2 Resistance of the fitting materials to the fluid..... | 5 |
| 4.3 Maximum working pressures and temperatures..... | 5 |
| 4.4 Welding connections..... | 5 |
| 5 Dimensions and designation..... | 6 |
| 5.1 Survey | 6 |
| 5.2 Designation system | 17 |
| 6 Materials | 18 |
| 6.1 Hose tails and union nuts | 18 |
| 6.2 Weld-neck collars and weld-neck flanges..... | 18 |
| 6.1 Loose flanges..... | 18 |
| 6.2 Clamp shells..... | 19 |
| 6.3 Surface finish | 19 |
| 6.4 Gasket..... | 19 |
| 7 Marking | 19 |
| 8 Type approval testing and quality control..... | 20 |
| 9 Mounting of hose fittings..... | 20 |
| Bibliography | 21 |

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(standards.iteh.ai)

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standards.iteh.ai/catalog/standards/sist/800edfd.133c-4fb1-8858-6367d3d03b44/sist-en-14422-2005

Foreword

This document (EN 14422:2004) has been prepared by Technical Committee CEN/TC 218 "Rubber and plastics hoses and hose assemblies", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2005, and conflicting national standards shall be withdrawn at the latest by May 2005.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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EN 14422:2004 (E)**1 Scope**

This document details a range of hose fittings which may be used with rubber/plastic hoses for the transfer of liquid natural gas LPG (liquid or vapour phase) and natural gas.

The maximum working pressure is 25 bar and the maximum working temperature is 70 °C.

The nominal size for hose fittings with internal and external threads is from DN 15 to DN 75 and for hose fittings with flanges DN 15 to DN 200.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 288-3, *Specification and approval of welding procedures for metallic materials — Part 3: Welding procedure tests for the arc welding of steels*

EN 586-2, *Aluminium and aluminium alloys — Forgings — Part 2: Mechanical properties and additional property requirements*

EN 1092-1, *Flanges and their joints — Circular flanges for pipes, valves, fittings and accessories, PN designated — Part 1: Steel flanges*

EN 1706, *Aluminium and aluminium alloys — Castings — Chemical composition and mechanical properties*

prEN 1759-1, *Flanges and their joints — Circular flanges for pipes, valves, fittings and accessories, Class designated — Part 1: Steel flanges, NPS ½ to 24*

EN 1982, *Copper and copper alloys — Ingots and castings*

EN ISO 6708, *Pipework components - Definition and selection of DN (nominal size) (ISO 6708:1995)*

EN 10025, *Hot rolled products of non-alloy structural steels — Technical delivery conditions*

EN 10028-2, *Flat products made of steel for pressure purposes — Part 2: Non-alloy and alloy steels with specified elevated temperature properties*

EN 10088-1, *Stainless steels — Part 1: List of stainless steels*

EN 10204, *Metallic products — Types of inspection documents*

EN 10213-4, *Technical delivery conditions for steel castings for pressure purposes — Part 4: Austenitic and austenitic-ferritic steel grades*

EN 10283, *Corrosion resistant steel castings*

EN 12420, *Copper and copper alloys — Forgings*

EN 14420-2, *Hose fittings with clamp units — Part 2: Hose side parts of hose tail*

EN 14420-3, *Hose fittings with clamp units — Part 3: Clamp units, bolted or pinned*

EN ISO 4042, *Fasteners — Electroplated coatings (ISO 4042:1999)*

ISO 2859-1:1989, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality level (AQL) for lot-by-lot inspection*

3 Terms and definitions

For the purposes of this document, the following term and definition applies.

3.1

DN

see EN ISO 6708

4 Requirements

4.1 General

Hose fittings shall withstand the mechanical and chemical loads to be expected and shall be impermeable and resistant to flammable liquid natural gas.

Hose fittings shall be designed such that they comply with the requirements of this document when attached correctly and establish a frictional and positive-locking tight connection on the hose.

Hose fittings shall be designed such that when using suitable hoses the hose is destroyed first before being torn out from the fitting, if a possible overstress occurs.

Only ductile metallic materials shall be used.

Hose side fitting components shall not cause any dangerous notch or shear stresses on the hose. The clamp units shall be widened at the end in order to obtain a flexing zone and shall be approximately 10 % longer than the appropriate connection pieces.

4.2 Resistance of the fitting materials to the fluid

When selecting the material for hose fittings as well as for the gaskets used with them it shall be ensured that they will not be affected by the medium in a hazardous manner.

The fitting components may be surface protected, e.g. nickel-plated, zinc-plated, chrome-plated or by elastic coating. Details are to be agreed between purchaser and manufacturer.

4.3 Maximum working pressures and temperatures

Maximum working pressures and temperatures are limited by the hoses and gaskets used.

All hose fittings are applicable in the pressure range from at least – 0,8 bar up to 25 bar.

Unless otherwise specified, a working temperature range of – 30 °C up to 70 °C or – 50 °C up to 70 °C shall apply.

4.4 Welding connections

The manufacturer shall have a welding procedure qualification for the welding procedure specification selected according to EN 288-3 (for steel).

Full penetration welds are required, in case of lack of fusion they shall be welded from the opposite side without open gaps.

Welding connections shall be non destructively tested in accordance with relevant documents.

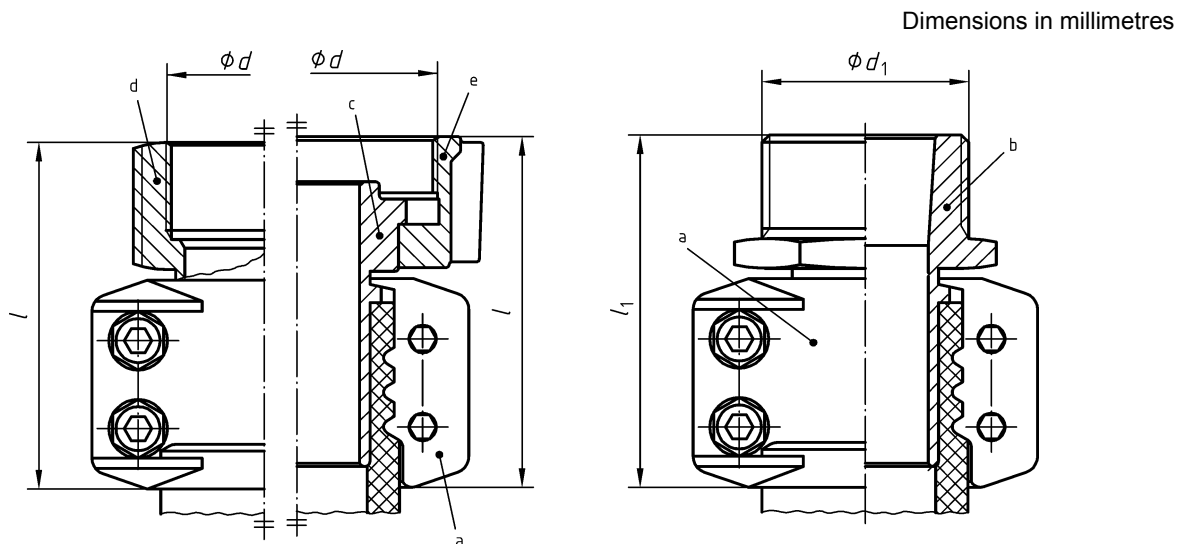
Further details on the welding connection are to be agreed if required.

The weld-end preparation depends on the welding procedure and shall be agreed upon at the order.

5 Dimensions and designation

5.1 Survey

The Figures 1 to 9 are diagrammatic only. Details not specified shall be chosen suitably by the manufacturer.



Key

- a Clamp unit shall be according to EN 14420-3
- b Male part hose fitting
- c Female part hose fitting with collar for union nut
- d Female part hose fitting with internal thread
- e Union nut

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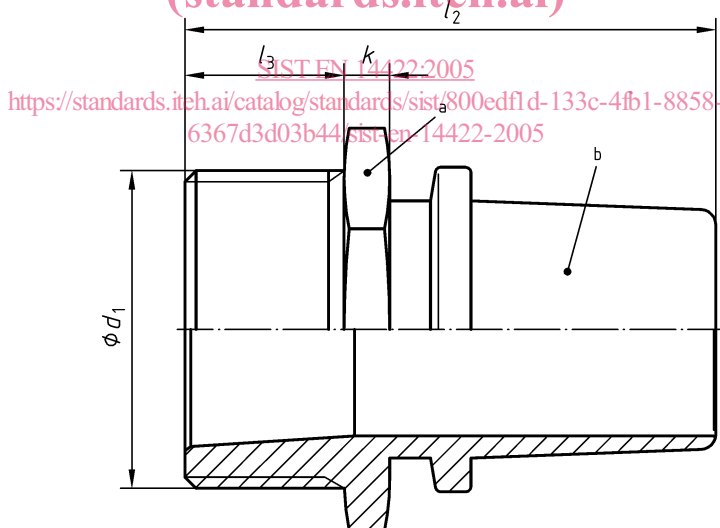
Figure 1 — Hose fittings with internal and external thread

Table 1 — Dimensions for hose fitting with internal and external thread

Dimensions in millimetres

| DN | hose inside diameter | <i>d</i> Connecting thread | <i>d</i> ₁ connecting thread | <i>l</i> ≈ | <i>l</i> ₁ ≈ |
|----|-------------------------|-------------------------------|--|---------------|----------------------------|
| 15 | 13 | ½"NPT | ½"NPT | 73 | 74 |
| | | 1¾"ACME | — | 77 | — |
| 20 | 19 | ¾"NPT | ¾"NPT | 76 | 75 |
| | | 1"NPT | 1"NPT | 79 | 79 |
| | | 1¾"ACME | — | 77 | — |
| 25 | 25 | 1"NPT | 1"NPT | 79 | 79 |
| | | 1¾"ACME | 1¼"NPT | 77 | |
| 32 | 32 | 1"NPT | 1"NPT | 79 | 80 |
| | | 1¼"NPT | 1¼"NPT | | |
| | | 1¾"ACME | 1½"NPT | 77 | |
| | | 2¼"ACME | — | | |
| 40 | 38 | 1½"NPT | 1½"NPT | 80 | 80 |
| | | 2¼"ACME | — | | — |
| 50 | 50 | 1¼"NPT | 1¼"NPT | 85 | 85 |
| | | 2"NPT | 2"NPT | 86 | 87 |
| | | 3¼"ACME | — | 96 | — |
| 75 | 75 | 3"NPT | 2"NPT | 1360 | 1200 |
| | | 3¼"ACME | 3"NPT | 1170 | 1410 |

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**Key**

- a *s* = hexagonal or octagonal width across flats, with grooves or cams at the discretion of the manufacturer
- b Hose tail shall be according to EN 14420-2, with or without ribs at the discretion of the manufacturer

Figure 2 — Male part hose fitting

Table 2 — Dimensions for male part hose fitting

Dimensions in millimetres

| DN | d_1 | k min. | l_2 min. | l_3 Min. | s min. |
|----|--------|-------------|---------------|---------------|-------------|
| 15 | ½"NPT | 6,0 | 65,0 | 16 | 22 |
| 20 | ¾"NPT | | 66,0 | 17 | 27 |
| | 1"NPT | | 70,0 | 20 | 36 |
| 25 | 1"NPT | | | 21 | 46 |
| | 1¼"NPT | | | | 41 |
| 32 | 1"NPT | 46 | | | |
| | 1¼"NPT | 50 | | | |
| | 1½"NPT | 6,5 | 71,5 | | |
| 40 | 1½"NPT | | 71,0 | | |
| 50 | 1¼"NPT | 77,5 | 22 | 60 | |
| | 2"NPT | 79,5 | | | |
| 75 | 2"NPT | 7,5 | 110 | 85 | |
| | 3"NPT | | 112 | 30 | — |

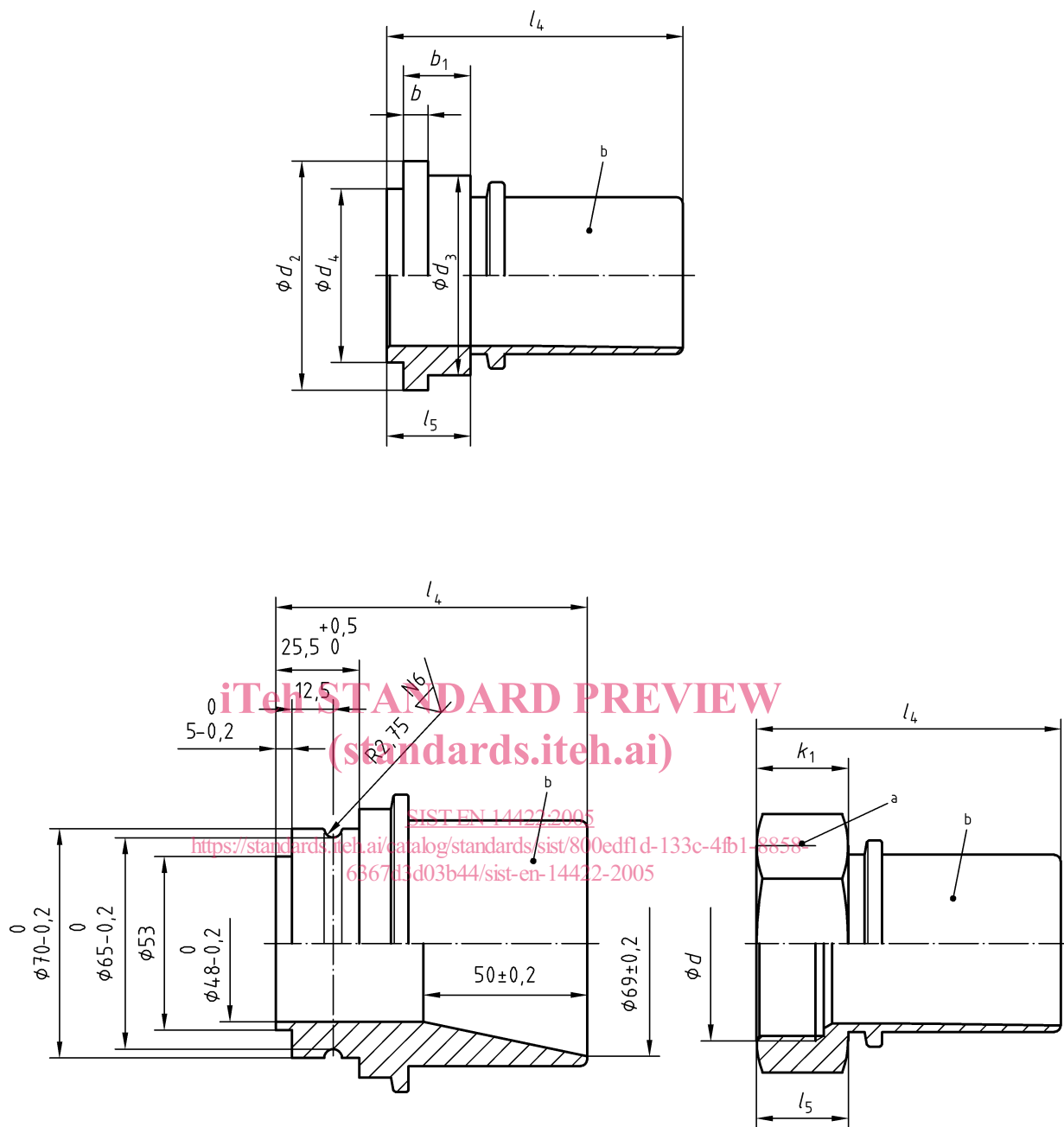
NOTE Threaded connections above DN 75 not in use. Above DN 75 flanges are the preferred connection type.

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Dimensions in millimetres

Type A, with collar for union nut



Type B, with collar for union nut

Type C, with internal thread

Keya s = hexagonal or octagonal

b Hose tail shall be according to EN 14420-2, with or without ribs at the discretion of the manufacturer

Figure 3 — Female part hose fitting