IEC 60704-1

Edition 4.0 2021-03

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Household and similar electrical appliances – Test code for the determination of airborne acoustical noise –
Part 1: General requirements

Appareils électrodomestiques et analogues – Code d'essai pour la détermination du bruit aérien –
Partie 1: Exigences générales

IEC 60704-1:2021-03(en-fr)

IEC Central Office
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

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Part 1: General requirements

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

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HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – TEST CODE FOR THE DETERMINATION OF AIRBORNE ACOUSTICAL NOISE –

Part 1: General requirements

FOREWORD

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International Standard IEC 60704-1 has been prepared by IEC technical committee 59: Performance of household and similar electrical appliances.

This fourth edition cancels and replaces the third edition published in 2010. This edition constitutes a technical revision.

It includes the following significant changes with respect to the previous edition:

a) update of references (especially to ISO standards);
b) revision of requirements on climatic conditions;
c) revision of requirements on background noise level.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
59/753/FDIS	59/762/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts in the IEC 60704 series, under the general title *Household and similar electrical appliances – Test code for the determination of airborne acoustical noise*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

Although the noise emitted by household appliances does not generally present a hazard to the hearing of the operator and other exposed persons, the need for standardization procedures for the determination of the noise emitted has been recognized for a long time. Such procedures should be specified, not only for special types of appliances, but also the principles should be applicable to the majority of appliances in general use.

Generally, the determination of noise levels is only part of a comprehensive testing procedure covering many aspects of the properties and performances of the appliance. It is therefore important that the requirements for noise measurements (such as test environment, instrumentation, and amount of labour involved) be kept at a modest level.

The results of noise measurements are used for many purposes, for example for noise declaration, as well as for comparing the noise emitted by a specific appliance to the noise emitted by other appliances of the same family. In other cases, the results are taken as a basis for engineering action in the development stages of new pieces of equipment, or in deciding on means for sound insulation. For all purposes, it is important to specify procedures with known accuracy so that the results of measurements taken by different laboratories can be compared.

These conditions have, as far as possible, been taken into account in the preparation of this test code. The acoustic measuring methods are based on those described in ISO 3743-1:2010, ISO 3743-2:2018 and ISO 3744:2010.

The adoption of these methods permits the use of hemi-anechoic rooms, special reverberation test rooms and hard-walled test rooms. The result of the measurements is the sound power level of the appliance. Within the measuring uncertainty specific to these methods, the results from the determination under free field conditions over a reflecting plane are equal to those obtained in reverberant fields.

The use of intensity methods as described in ISO 9614-1:1993, ISO 9614-2:1996, and ISO 9614-3:2002 is applicable under special conditions, which are described in specific parts of the IEC 60704-2 series.

This test code is concerned with airborne noise only. In some cases, structure-borne noise, for example transmitted to the adjoining room, can be of importance.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – TEST CODE FOR THE DETERMINATION OF AIRBORNE ACOUSTICAL NOISE –

Part 1: General requirements

1 Scope

This part of IEC 60704 applies to electric appliances (including their accessories or components) for household and similar use, supplied from mains or from batteries.

By "similar use" is understood the use in conditions similar to those found in households, for example in inns, coffee houses, tea rooms, hotels, barber or hairdresser shops, launderettes, etc., if not otherwise specified in the IEC 60704-2 series.

This document does not apply to

– appliances, equipment, or machines designed exclusively for industrial or professional purposes;
– appliances that are integrated parts of a building or its installations, such as equipment for air conditioning, heating and ventilating (except household fans, cooker hoods, free-standing heating appliances, dehumidifiers, air cleaners, and stand-alone water heaters), oil burners for central heating, pumps for water supply and for sewage systems;
– separate motors or generators and
– appliances exclusively for outdoor use.

For determining and verifying noise emission values declared in product specifications, see IEC 60704-3:2019.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60704-2 (all parts), *Household and similar electrical appliances – Test code for the determination of airborne acoustical noise*

IEC 60704-3:2019, *Household and similar electrical appliances – Test code for the determination of airborne acoustical noise – Part 3: Procedure for determining and verifying declared noise emission values*

IEC 61260-1:2014, *Electroacoustics – Octave-band and fractional-octave-band filters – Part 1: Specifications*

IEC 61672-1:2013, *Electroacoustics – Sound level meters – Part 1: Specifications*

ISO 3743-1:2010, *Acoustics – Determination of sound power levels of noise sources – Engineering methods for small, movable sources in reverberant fields – Part 1: Comparison method for hard-walled test rooms*

ISO 3743-2:2018, *Acoustics – Determination of sound power levels of noise sources using sound pressure – Engineering methods for small, movable sources in reverberant fields – Part 2: Methods for special reverberation test rooms*

ISO 3744:2010, *Acoustics – Determination of sound power levels of noise sources using sound pressure – Engineering method in an essentially free field over a reflecting plane*

ISO 9614-1:1993, *Acoustics – Determination of sound power levels of noise sources using sound intensity – Part 1: Measurement at discrete points*

ISO 9614-2:1996, *Acoustics – Determination of sound power levels of noise sources using sound intensity – Part 2: Measurement by scanning*

ISO 9614-3:2002, *Acoustics – Determination of sound power levels of noise sources using sound intensity – Part 3: Precision method for measurement by scanning*

ISO 6926:2016, *Acoustics – Requirements for the performance and calibration of reference sound sources used for the determination of sound power levels*

ISO 12001:1996, *Acoustics – Noise emitted by machinery and equipment – Rules for the drafting and presentation of a noise test code*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply. Terms and definitions pertinent to the determination of sound power levels can be found in ISO 3743-1:2010, ISO 3743-2:2018 and ISO 3744:2010.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

3.1
measurement time interval
portion or a multiple of an operational period or operational cycle for which the sound power levels are determined

3.2
operational period
interval of time during which a specified process is accomplished by the appliance under test (for example, washing or rinsing or drying for a dishwasher)

3.3
operational cycle
specific sequence of operational periods occurring while the appliance under test performs a complete work cycle

Note 1 to entry: During the operational cycle, each operational period is associated with a specific process that can occur only once, or can be repeated (for example, washing and rinsing and drying for a dishwasher).

3.4
time history
continuous recording of the sound pressure level (for a distinct microphone position) as a function of time, which is obtained during one or more operational periods of an operational cycle

3.5
reference box
hypothetical right parallelepiped terminating on the reflecting plane(s) on which the noise source under test is located, that just encloses the source including all the significant sound radiating components and any test table on which the source is mounted

[SOURCE: ISO 3744:2010, 3.10, modified – The note has been omitted.]

3.6
test enclosure
enclosure used for simulating the typical acoustic built-in or/and mounting conditions

4 Measurement methods and acoustical environments

4.1 General

This document is concerned with objective methods of engineering accuracy grade 2 in accordance with ISO 12001:1996 for determining sound power levels L_W, expressed in decibels (dB), with reference to a sound power of one picowatt (1 pW), of airborne acoustical noise within the specified frequency range of interest (generally including the octave-bands with centre frequencies from 125 Hz to 8 000 Hz), and for prescribed operating conditions of the appliance to be measured.

Methods for determining sound power levels with precision accuracy grade 1 in accordance with ISO 12001:1996, as specified for example in ISO 3741 and ISO 3745, are not included in this document. They may, however, be applied if the appropriate test environment and instrumentation are available.

NOTE 1 The noise values obtained under the described conditions of this document will not necessarily correspond to the noise experienced under the operational conditions of practical use.

NOTE 2 For quality control during production etc., simplified methods can be appropriate. For noise reduction purposes, other measurement methods employing, for example, narrow-band analysis or intensity techniques usually have to be applied. These methods are not covered by this document.

The total noise emitted by machinery or equipment and radiated in all directions to the space surrounding the machine can be characterized by the sound power of the machine. Within the accuracy range of this document, the sound power of a machine is basically independent of the environment in which the machine is installed

Therefore, the concept of sound power level has been chosen for expressing the noise emission of appliances for household and similar purposes.

The preferred noise emission quantity is the A-weighted sound power level, L_{WA}, in dB (re 1 pW).

According to this document, two principal methods exist, the direct method and the comparison method, as described in 4.2 and 4.3. These two methods can be used alternatively.

Different types of environments, as described in 4.4, may be used. A part of the IEC 60704-2 series may, if necessary, exclude one or several combinations among those available.

4.2 Direct method

The direct method can be used only for measurements in qualified test environments in accordance with ISO 3744:2010 for free field conditions over reflecting plane(s), and in accordance with ISO 3743-2:2018 for special reverberation test rooms.

With this method, the sound power level is determined

– in free field conditions over reflecting plane(s), from time-averaged sound pressure levels (on a mean-square basis) over the measurement surface and from the area of the measurement surface, S, or
– in reverberation and special reverberation test rooms, from averaged sound pressure levels, and from the reverberation time and the volume of the test room.

If for a measurement in a free field, reverberation or special reverberation room is not possible because the appliance cannot be placed or operated in such an environment, the intensity method in accordance with ISO 9614-1:1993, ISO 9614-2:1996, and ISO 9614-3:2002 shall be applied. For the intensity method, the standard deviations given in the parts of the IEC 60704-2 series and IEC 60704-3:2019 are not applicable unless stated explicitly.

These methods yield results expressed in A-weighted sound power levels (and in octave- or 1/3 octave-band sound power levels, if required) that are calculated directly from measured sound pressure levels.

NOTE This method can also be used in conjunction with more precise methods, such as those given in ISO 3741 and ISO 3745.

4.3 Comparison method

The comparison method for measurement is explicitly described in ISO 3743-1:2010 and in ISO 3743-2:2018.

NOTE The term "comparison method" is not explicitly given in ISO 3744:2010, but when applying the "absolute comparison test" for the determination of the environmental correction given in A.3 of ISO 3744:2010, by using a reference sound source, the procedure is, in fact, a comparison method.

With this method, the sound power level is determined by comparing the averaged values (on a mean-square basis) of the sound pressure levels produced by the source in the test room to the averaged values of the sound pressure levels produced in the same room by a calibrated reference sound source (RSS) of known sound power output, complying with the requirements of ISO 6926:2016. The difference in sound pressure levels is equal to the difference in sound power levels when conditions are the same for both sets of measurements.

This method yields results expressed in octave- or 1/3 octave-band sound power levels, and the A-weighted sound power level is calculated from the octave- or 1/3 octave-band sound power levels.

To check whether there is a systematic difference between results obtained in different environments, the use of the comparison method is recommended.

4.4 Acoustical environments

4.4.1 General requirements and criterion for adequacy of the test environment

They are given in the following clauses:

– Clause 4 of ISO 3743-1:2010 for hard-walled test rooms;
– Clause 5 of ISO 3743-2:2018 for special reverberation test rooms and
– Clause 4 of ISO 3744:2010 for free-field conditions over a reflecting plane.

A classification of different types of noise is given in ISO 12001:1996. The method specified in ISO 3744:2010 is suitable for measurements of all types of noise emitted by household appliances. The methods specified in ISO 3743-1:2010 and ISO 3743-2:2018 are suitable for all types of noise, except for sources of impulsive noise consisting of short-duration noise bursts. This will be taken into account in the preparation of parts of the IEC 60704-2 series.

The method specified in ISO 3744:2010 is applicable to noise sources of any size. Limitations for the size of the source are given in 4.2 of ISO 3743-1:2010 and in Clause 5 of ISO 3743-2:2018. This will be taken into account in the preparation of parts of the IEC 60704-2 series.

NOTE For free-field conditions over a reflecting plane, the absolute comparison test for the qualification of the environment, described in Clause A.2 of ISO 3744:2010, is preferred.

Guidelines for the design of simple test rooms with free-field conditions are given in Annex C.

Guidelines for the design of a suitable special reverberation test room are given in ISO 3743-2:2018, Annex A.

4.4.2 Criterion for background noise level

Requirements for the background noise level are given in 4.5 of ISO 3743-1:2010, in 6.5 of ISO 3743-2:2018 and in 4.2 of ISO 3744:2010. Averaged over the microphone positions, the background noise level shall be at least 6 dB below, and preferably more than 15 dB below, the sound pressure level to be measured.

NOTE If the difference between the sound pressure levels of the background noise and the appliance noise is less than 6 dB, see 8.2.

4.4.3 Environmental conditions

Environmental conditions having an adverse effect on the microphone used for the measurements (for example, strong electric or magnetic fields, wind, impingement of air discharge from the equipment being tested, high or low temperatures) shall be avoided by proper selection or positioning of the microphone.

The instructions of the manufacturers of the measurement instruments regarding adverse environmental conditions shall be followed. The microphone shall always be oriented in such a way that the angle of incidence of the sound waves is that for which the microphone is calibrated.

4.5 Measurement uncertainties

4.5.1 General

The estimated values of the standard deviations of reproducibility of sound power levels determined in accordance with this document are given in 9.1 of ISO 3743-1:2010, in 11.1 of ISO 3743-2:2018 and in 9.1 of ISO 3744:2010. But for a particular family of appliances of similar size with similar operating conditions, the standard deviations of reproducibility can be smaller than these values. Hence, in the IEC 60704-2 series, standard deviations smaller than those listed in ISO standards can be stated if substantiation is available from the results of suitable interlaboratory tests.

In the case of discrepancies between the measurements where the results normally remain inside the foreseen standard deviation, it can be helpful to perform measurements according to the upper grade of accuracy: grade 1, laboratory or precision, as described in ISO 3741 or ISO 3745.

4.5.2 Standard deviations on repeatability and reproducibility and standard deviations related to declaration and verification

The standard deviations on repeatability and reproducibility of sound power levels determined in accordance with this document are indicated in tables in the IEC 60704-2 series and in IEC 60704-3. Tables in the IEC 60704-2 series are given in the format shown in Table 1. Values (X,X) are given to one decimal place.

Table 1 – Standard deviations of sound power levels

Standard deviation (dB)	
σ_r (repeatability)	σ_R (reproducibility)
X,X	X,X

Standard deviations (on production, total and reference) for the purpose of determining and verifying declared noise emission values in accordance with IEC 60704-3 are provided in the IEC 60704-2 series and in IEC 60704-3. Tables in the IEC 60704-2 series are given in the format shown in Table 2. Values are given to one decimal place.

Table 2 – Standard deviations for declaration and verification

Standard deviation (dB)		
σ_P (production)	σ_t (total)	σ_M (reference)
X,X	X,X	X,X

5 Instrumentation

5.1 Instrumentation for measuring acoustical data

Requirements for the instrumentation system and for its calibration are given in Clause 5 of ISO 3743-1:2010, in Clause 7 of ISO 3743-2:2018 and in Clause 5 of ISO 3744:2010.

The instrumentation system shall meet the requirements for a type 1 instrument laid down in IEC 61672-1:2013, in accordance with the basic standard used. For measurements in octave- and 1/3 octave-bands, the instrumentation system shall meet the requirements of IEC 61260-1:2014.

RSS shall meet the requirements of ISO 6926:2016, and shall be calibrated annually.

5.2 Instrumentation for measuring climatic conditions

5.2.1 The temperature is determined with instruments having an accuracy of ±1 °C.

5.2.2 The relative humidity is determined with instruments having an absolute accuracy of ±2 % within the measuring range.

5.2.3 The absolute air pressure is determined with instruments having an accuracy of ±0,5 kPa.

5.3 Instrumentation for measuring operating conditions

5.3.1 The voltage at the plug of the cable or cord of mains-powered appliances is measured with voltmeters having an accuracy of class 0,5 instruments.

5.3.2 The voltage at the battery terminals of battery-powered appliances is measured with voltmeters having an accuracy of class 0,5 instruments.

5.3.3 The rotational speed of motors, attachments, etc. is measured, if necessary, with speed indicators having an accuracy of ±1 % of full scale.

6 Operation and location of appliances under test

6.1 Equipping and pre-conditioning of appliances

6.1.1 The appliance is equipped with attachments, accessories, etc. as delivered by the manufacturer for the intended use or function.

6.1.2 Care shall be taken to ensure that any auxiliary equipment (such as electrical conduits or cables, piping for water supply or drainage, air ducts, etc.) necessary for the operation of the appliance, does not radiate a significant amount of sound into the test environment or change the sound output of the appliance. Guidelines are given in 6.2 of ISO 3743-1:2010, in 8.4 of ISO 3743-2:2018 and in 6.2 ISO 3744:2010.

6.1.3 Prior to noise measurements, the appliance, equipped as for intended use, shall have been in operation long enough to prevent excessive noise due to parts not being run in. Running-in should take place at the highest speed setting, if any, and unless otherwise stated, without load. The relevant part of IEC 60704-2 series indicates the total period for running-in and the rated operating times unless the manufacturer has recommended otherwise.

6.1.4 Immediately before each series of noise measurements, the appliance, equipped as for the intended use, is operated for stabilizing at the highest speed setting, if any, and unless otherwise stated, without load, as indicated in the relevant part of the IEC 60704-2 series or in accordance with the manufacturer's instructions.

6.2 Supply of electric energy and of water or gas

6.2.1 Appliances with mains powered electric motor(s) are supplied at rated voltage and at rated frequency. Appliances designed for DC only are supplied with DC. If a voltage range and/or a frequency range are indicated, then the supply voltage and/or frequency shall be the nominal system voltage and/or system frequency of the country in which the appliance is intended to be used. Tolerances shall not exceed ±2 % for voltage and ±1 % for frequency throughout the test.

The nominal system voltage and its values are defined in IEC 60038:2009.

If the rated voltage of a mains supplied appliance differs from the nominal system voltage as common in the country of use, measurements should be carried out at the nominal voltage as common in the country of use.

The supply voltage is measured at the plug of a non-detachable cable or cord, or at the appliance inlet if a detachable cable is provided, but in no case at the entrance of extension cables or cords.

6.2.2 Appliances with battery-powered electric motor(s) are started, for noise measurements, with full-charged batteries as specified by the manufacturer, and the measurements are interrupted when the battery voltage under load has dropped for lead-acid batteries to 0,9 times, and for other batteries to 0,8 times, the battery voltage under load at the beginning of the test.

The battery voltage is measured at the battery terminals, if applicable.

6.2.3 Appliances incorporating heating, either electric or gas, may be operated without heating, if the heating does not change the noise emission of the appliance.