



Edition 2.0 2021-08 REDLINE VERSION

INTERNATIONAL STANDARD



Radio-frequency connectors - Standards

Part 54: Sectional specification for coaxial connectors with 10 mm inner diameter of outer conductor, nominal characteristic impedance 50 Ω , series 4,3-10

IEC 61160 54,2021

https://standards.iteh.ai/catalog/standards/iec/2388f861-7d8e-4e42-8035-0ad676154c38/iec-61169-54-2021





THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2021 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Tel.: +41 22 919 02 11 **IEC Central Office** 3, rue de Varembé info@iec.ch

CH-1211 Geneva 20 www.iec.ch Switzerland

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublishedStay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC online collection - oc.iec.ch

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 18 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.



Edition 2.0 2021-08 REDLINE VERSION

INTERNATIONAL STANDARD



Radio-frequency connectors – Ω Standards Part 54: Sectional specification for coaxial connectors with 10 mm inner diameter of outer conductor, nominal characteristic impedance 50 Ω , series 4,3-10

IEC 61169-54:2021

https://standards.iteh.ai/catalog/standards/iec/2388f861-7d8e-4e42-8035-0ad676154c38/iec-61169-54-202

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 33.120.30 ISBN 978-2-8322-4823-2

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

1	Scope				
2	Normati	ive references			
3	Terms and definitions				
4	Mating	face and gauge information			
	•	mensions – General connectors – Grade 2			
	4.1.1	Connector with pin-centre contact (see Figure 1)			
	4.1.2	Connector with socket-centre contact (see Figure 2)			
	4.1.3	Presentation of possible coupling mechanisms			
	4.2 G	auges			
	4.2.1	Gauge pins for socket-centre contact (see Figure 6)			
	4.2.2	Test procedure			
	4.2.3	Gauge rings for plug outer contact (see Figure 7)	18		
	4.2.4	Test procedure			
	4.3 Di	mensions – Standard test connectors – Grade 0			
	4.3.1	Connector with pin-centre contact (see Figure 8)	19		
	4.3.2	Connector with socket-centre contact (see Figure 9)	2		
5	Quality	assessment procedure	2		
	5.1 G	eneral	2		
	5.2 Ra	atings and characteristics	24		
		est schedule and inspection requirements			
	5.3.1	Acceptance tests	20		
	5.3.2	Periodic testsIEC.61169-54:2021	2		
	5.4 rds Pr	ocedures for quality conformance7d8e.4e428035-0ad676154c38/iec-6	11692		
	5.4.1	Quality conformance inspection	28		
	5.4.2	Quality conformance and its maintenance	29		
	5.5 Te	est and measurement procedures	29		
	5.5.1	General	29		
	5.5.2	Schedule of basic test groupings for acceptance and periodic tests	29		
	5.6 Sp	pecifications	30		
	5.6.1	Specification structures	30		
	5.6.2	Sectional specification (SS)	30		
	5.6.3	Detail specification (DS)			
	5.6.4	Blank detail specification			
	5.6.5	Blank detail specification pro-forma for 50 Ω type 4,3-10 connectors			
6	Marking	J	30		
	6.1 M	arking of component	30		
	6.2 M	arking and contents of package	3		
	-	onnector with pin-centre contact (for dimensions and key, see Table 1)			
Г:	gure 2 – C	onnector with socket-centre contact (for dimensions and key, see Table 2)			
		crew type			

Figure 6 – Gauge pins for socket-centre contact (for dimensions, see Table 3)	17
Figure 7 – Gauge rings for socket outer contact (for dimensions see Table 4)	18
Figure 8 – Connector with pin-centre contact (for dimensions and key, see Table 5)	19
Figure 9 – Connector with socket-centre contact (for dimensions and key, see Table 6	5)22
Table 1 – Dimensions of connector with pin-centre contact	9
Table 2 – Dimensions of connector with socket-centre contact	11
Table 3 – Dimensions of gauge pins for socket-centre contact	17
Table 4 – Dimensions of gauge rings for socket outer contact	18
Table 5 – Dimensions of connector with pin-centre contact	20
Table 6 – Dimensions of connector with socket-centre contact	23
Table 7 – Climatic categories	24
Table 8 – Ratings and characteristics	24
Table 9 – Acceptance tests	27
Table 10 – Periodic tests	28

iTeh Standards (https://standards.iteh.ai) Document Preview

IEC 61169-54:2021

https://standards.iteh.aj/catalog/standards/jec/2388f861-7d8e-4e42-8035-0ad676154c38/jec-61169-54-2021

INTERNATIONAL ELECTROTECHNICAL COMMISSION

RADIO-FREQUENCY CONNECTORS -

Part 54: Sectional specification for coaxial connectors with 10 mm inner diameter of outer conductor, nominal characteristic impedance 50 Ω , series 4,3-10

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication. 5-0ad676154c38/iec-61169-54-2021
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 61169-54:2016. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

IEC 61169-54 has been prepared by subcommittee 46F: RF and microwave passive components, of IEC technical committee 46: Cables, wires, waveguides, RF connectors, RF and microwave passive components and accessories. It is an International Standard.

This second edition cancels and replaces the first edition published in 2016. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) updated patent statement,
- b) Table 8: some values changed.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
46F/574/FDIS	46F/577/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts of the IEC 61169 series, under the general title: *Radio-frequency connectors*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- · replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

The International Electrotechnical Commission (IEC) draws attention to the fact that it is claimed that compliance with this document may involve the use of a patent—concerning the design of these connectors given in 3.1.2. IEC takes no position concerning the evidence, validity, and scope of this patent right.

The holder of this patent right has assured IEC that s/he is willing to negotiate licences under reasonable and non-discriminatory terms and conditions with applicants throughout the world. In this respect, the statement of the holder of this patent right is registered with IEC.—More detailed Information may be obtained from:

Mrs. Julia Mayer Mrs. Katrin Groeger

eMail: julia.mayer@kathrein.de eMail: katrin.groeger@spinner-group.com

 Phone: +49 8031 184 5084
 Phone: +49 89 126010

 1-3, Anton-Kathrein-St.
 33, Erzgiessereistr.

 D-83022 Rosenheim
 D-80335 Muenchen

Germany Germany

Information may be obtained from the patent database available at http://patents.iec.ch.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights other than those identified above in the patent database. IEC shall not be held responsible for identifying any or all such patent rights.

ISO (www.iso.org/patents) and IEC (http://patents.iec.ch) maintain on-line data bases of patents relevant to their standards. Users are encouraged to consult the data bases for the most up to date information concerning patents.

IEC 61169-54:2021

https://standards.iteh.ai/catalog/standards/jec/2388f861-7d8e-4e42-8035-0ad676154c38/jec-61169-54-2021

RADIO-FREQUENCY CONNECTORS -

Part 54: Sectional specification for coaxial connectors with 10 mm inner diameter of outer conductor, nominal characteristic impedance 50 Ω , series 4,3-10

1 Scope

This part of IEC 61169, which is a sectional specification (SS), provides information and rules for the preparation of detail specifications (DS) for coaxial connectors with 10 mm inner diameter of outer conductor, characteristic impedance 50 Ω , series 4,3-10 with screw type, hand screw type or quick-lock type coupling, for an upper operating frequency limit of 6 GHz, for use in wireless telecommunication and wireless network applications in conjunction with appropriate transmission line types for these applications.

It also describes mating face dimensions for general purpose connectors, gauging information and tests selected from IEC 61169-1, applicable to all detail specifications relating to 4.3-10 series connectors.

This specification indicates the recommended performance characteristics to be considered when writing a detail specification and it covers test schedules and inspection requirements for assessment levels M and H.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61169-1:2013, Radio-frequency connectors – Part 1: Generic specification – General requirements and measuring methods

IEC 62037-1:2012, Passive RF and microwave devices, intermodulation level measurement – Part 1: General requirements and measuring methods

3 Terms and definitions

No terms and definitions are listed in this document.

4 Mating face and gauge information

4.1 Dimensions - General connectors - Grade 2

4.1.1 Connector with pin-centre contact (see Figure 1)

Metric dimensions are original dimensions. All un-dimensioned pictorial configurations are for reference purpose only.

Dimensions in millimetres

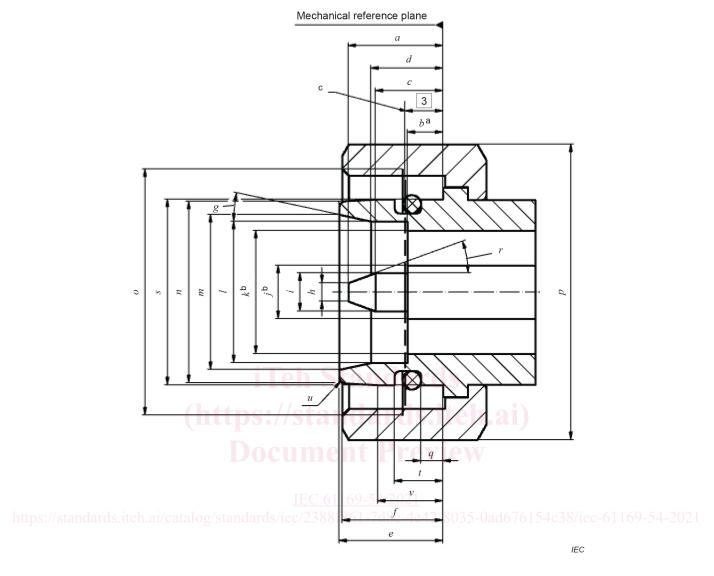


Figure 1 – Connector with pin-centre contact (for dimensions and key, see Table 1)

Table 1 – Dimensions of connector with pin-centre contact

Ref.	mm		Additional notes	
	Min.	Max.		
a	-	8,0		
b	-	2,9	а	
c	5,0	_		
d	4,4	_		
e	8,3	8,5		
f	8,0	8,5		
g	10°	14°		
h	-	2,3	diameter	
i	3,07	3,13	diameter	
j	4,35	nom.	diameter ^b	
k	10,0	nom.	diameter ^b	
l	11,47	11,53	diameter	
m	12,5	-	diameter	
n	14,7	14,8	diameter	
o	M20 × 1	tolerance 6H	thread	
p	1101 221	nom. Clards	wrench size	
q	1,8	landa itah a	•)	
r	(1 ttps.//sta _{20°}	nom 1 US.ILCII. a	1)	
S	15,07	4 Dr 15,11	diameter	
t	Documen	4,1		
и	0,5	nom.	radius	
ton douds it also i /oot	5,1 150 0110	7-34.2021 1. 748	7615/1020/200 61160	

a Applicable for inner and outer contact.

 $^{^{\}text{b}}$ $\,$ For 50 Ω nominal impedance.

c Electrical reference plane.

- 10 -

4.1.2 Connector with socket-centre contact (see Figure 2)

Dimensions in millimetres

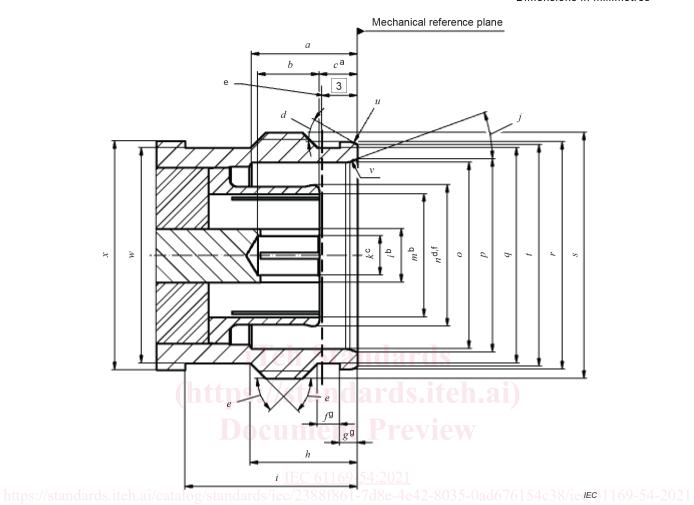


Figure 2 – Connector with socket-centre contact (for dimensions and key, see Table 2)

Table 2 - Dimensions of connector with socket-centre contact

Ref.	mm		Additional notes
	Min.	Max.	
а	8,5	_	
b	5,0	-	
c	3,1	3,5	а
d	30° nom.		
e	e 45° nom.		g
f	1,7	1,9	g
g	1,44	1,50	g
h	8,7	9,0	
i	13,9	14,1	
j	20	° nom.	
k			С
l	4,35 nom.		diameter ^b
m	9,8	10,2	diameter ^b
n	_	12,3	d, f
0	15,13	15,19	diameter
p	15,7	15,9	diameter
q	17,4	17,5	diameter ^g
r	18,44	18,5	diameter ^g
S	M20 × 1	tolerance 6g	thread
t	17,9	18,1	diameter
и	0,6 nom.		radius
andards.iteh.ai/catalo	o/standards/jec/23881,0 nom. 08e-4e42-8035-0ade		76154c38radius
w	17,45	17,55	diameter
x	18,6	_	diameter

https://

^a Applicable for inner and outer contact.

 $^{^{\}text{b}}$ $\,$ For 50 Ω nominal impedance.

 $^{^{\}mbox{\scriptsize c}}$ $\,$ Resilient to meet the requirements with gauge pins for socket centre contact.

 $^{^{\}rm d}$ $\,$ Expand to meet the requirements with gauge rings for socket outer contact.

e Electrical reference plane.

f In unmated condition.

^g Rim and groove on socket front provided for quick lock attachment.

4.1.3 Presentation of possible coupling mechanisms

4.1.3.1 Screw type (see Figure 3)

Dimensions in millimetres

