

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Specifications for particular types of winding wires –
Part 62: Polyester glass-fibre wound, silicone resin or varnish impregnated, bare
or enamelled rectangular copper wire, temperature index 200**

**Spécifications pour types particuliers de fils de bobinage –
Partie 62: Fil de section rectangulaire en cuivre nu ou émaillé, guipé de fibres de
verre polyester imprégnées de résine silicone ou de vernis, d'indice de
température 200**



THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2020 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22,000 terminological entries in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC -

webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

67 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Specifications for particular types of winding wires –
Part 62: Polyester glass-fibre wound, silicone resin or varnish impregnated, bare
or enamelled rectangular copper wire, temperature index 200**

**Spécifications pour types particuliers de fils de bobinage –
Partie 62: Fil de section rectangulaire en cuivre nu ou émaillé, guipé de fibres de
verre polyester imprégnées de résine silicone ou de vernis, d'indice de
température 200**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.060.10

ISBN 978-2-8322-8430-8

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD	3
INTRODUCTION	5
1 Scope	6
2 Normative references	6
3 Terms, definitions, general notes and appearance	6
3.1 Terms and definitions	6
3.2 General notes	6
3.2.1 Methods of test	6
3.2.2 Winding wire	7
3.3 Appearance	7
4 Dimensions	7
5 Electrical resistance	7
6 Elongation	7
7 Springiness	7
8 Flexibility and adherence	7
9 Heat shock	8
10 Cut-through	8
11 Resistance to abrasion	8
12 Resistance to solvents	8
13 Breakdown voltage	8
14 Continuity of insulation	8
15 Temperature index	8
16 Resistance to refrigerants	8
17 Solderability	8
18 Heat or solvent bonding	8
19 Dielectric dissipation factor	8
20 Resistance to transformer oil	8
23 Pin hole test	9
30 Packaging	9
Bibliography	10

ITeH STANDARD PREVIEW
(standards.iteh.ai)

[IEC 60317-62:2020](#)

[standards.iteh.ai/catalog/standards/sist/10chc4fd-4bfd-45b3-97b5-ad80a2221afb/iec-60317-62-2020](#)

INTERNATIONAL ELECTROTECHNICAL COMMISSION

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

**Part 62: Polyester glass-fibre wound, silicone resin
or varnish impregnated, bare or enamelled rectangular
copper wire, temperature index 200**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60317-62 has been prepared by IEC technical committee 55: Winding wires.

This second edition cancels and replaces the first edition published in 2012. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- revision to the title of the standard to more precisely describe the construction of the wire;
- revision to Clause 1, the scope of the standard, to provide more detail of the wire construction;
- revision to 3.2.2, general winding wire requirements of the glass fibre covering.

The text of this publication is based on the following documents:

FDIS	Report on voting
55/1849/FDIS	55/1868/RVD

Full information on the voting for the approval of this document can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

This International standard is to be used in conjunction with the IEC 60317-0-8:2019.

A list of all parts in the IEC 60317 series, published under the general title *Specifications for particular types of winding wires* can be found on the IEC website.

The numbering of clauses in this document is not continuous from Clauses 20 and 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[IEC 60317-62:2020](#)

<https://standards.iteh.ai/catalog/standards/sist/10cbc4fd-4bfd-45b3-97b5-ad80a2221afb/iec-60317-62-2020>

INTRODUCTION

This part of IEC 60317 forms an element of a series of standards which deals with insulated wires used for windings in electrical equipment. It is composed of the following series:

- 1) *Winding wires – test methods* (IEC 60851 series);
- 2) *Specifications for particular types of winding wires* (IEC 60317 series);
- 3) *Packaging of winding wires* (IEC 60264 series).

iTeh STANDARD PREVIEW (standards.iteh.ai)

[IEC 60317-62:2020](https://standards.iteh.ai/catalog/standards/sist/10cbc4fd-4bfd-45b3-97b5-ad80a2221afb/iec-60317-62-2020)

<https://standards.iteh.ai/catalog/standards/sist/10cbc4fd-4bfd-45b3-97b5-ad80a2221afb/iec-60317-62-2020>

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 62: Polyester glass-fibre wound, silicone resin or varnish impregnated, bare or enamelled rectangular copper wire, temperature index 200

1 Scope

This part of IEC 60317 specifies the requirements of polyester glass-fibre wound, silicone resin or varnish impregnated bare, grade 1 or grade 2 enamelled rectangular copper winding wires, temperature index 200. The impregnating agent is a silicone containing resin or varnish.

The range of nominal conductor dimensions covered by this document is:

- width: min. 2,0 mm max. 16,0 mm;
- thickness: min. 0,80 mm max. 5,60 mm.

NOTE For this type of wire, the heat shock test is inappropriate and therefore a heat shock temperature cannot be established. Consequently, a class based on the requirements for temperature index and heat shock temperature cannot be specified.

iTeh STANDARD PREVIEW

2 Normative references (standards.iteh.ai)

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60317-0-8:2019, *Specifications for particular types of winding wires – Part 0-8: General requirements – Polyester glass-fibre wound unvarnished and fused, or resin or varnish impregnated, bare or enamelled rectangular copper wire*

3 Terms, definitions, general notes and appearance

3.1 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60317-0-8 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>.

3.2 General notes

3.2.1 Methods of test

Subclause 3.2.1 of IEC 60317-0-8:2019 applies. In case of inconsistencies between IEC 60317-0-8 and this document, the latter shall prevail.

3.2.2 Winding wire

The fibre covering shall consist of a combination of polyester and glass fibres. The glass fibres shall be electrical-grade continuous-filament glass yarn. The polyester fibre shall be a high-grade yarn resulting from the linear polymerization of ethylene glycol and terephthalic acid. The maximum content by weight of polyester fibre in the yarn shall not exceed 50 %.

The enamelled wire shall have a temperature index of at least 200 and shall be agreed between purchaser and supplier.

The temperature index of the wire is dependent upon the type of impregnating agent used. The silicone-containing impregnating agent applied to the polyester glass fibres shall have a minimum temperature index of 200.

The covering shall have one of the following grades of thickness:

- PG1: bare conductor with 1 layer of polyester glass fibre or 2 layers of finer polyester glass fibres that together comply with the dimensional requirements in IEC 60317-0-8;
- PG2: bare conductor with 2 layers of polyester glass fibre;
- Grade 1 PG1: enamelled grade 1 (grade 1) with 1 layer of polyester glass fibre (PG1);
- Grade 1 PG2: enamelled grade 1 (grade 1) with 2 layers of polyester glass fibre (PG2);
- Grade 2 PG1: enamelled grade 2 (grade 2) with 1 layer of polyester glass fibre (PG1);
- Grade 2 PG2: enamelled grade 2 (grade 2) with 2 layers of polyester glass fibre (PG2).

The specified combinations of width and thickness as well as the specified width/thickness ratio are in accordance with IEC 60317-0-8.

3.3 Appearance

Subclause 3.3 of IEC 60317-0-8:2019 applies.

[IEC 60317-62:2020](https://standards.iteh.ai/catalog/standards/sist/10cbc4fd-4bfd-45b3-97b5-410a337114/iec-60317-62-2020)

[https://standards.iteh.ai/catalog/standards/sist/10cbc4fd-4bfd-45b3-97b5-](https://standards.iteh.ai/catalog/standards/sist/10cbc4fd-4bfd-45b3-97b5-410a337114/iec-60317-62-2020)

[410a337114/iec-60317-62-2020](https://standards.iteh.ai/catalog/standards/sist/10cbc4fd-4bfd-45b3-97b5-410a337114/iec-60317-62-2020)

4 Dimensions

Clause 4 of IEC 60317-0-8:2019 applies.

5 Electrical resistance

Clause 5 of IEC 60317-0-8:2019 applies.

6 Elongation

Clause 6 of IEC 60317-0-8:2019 applies.

7 Springiness

Clause 7 of IEC 60317-0-8:2019 applies.

8 Flexibility and adherence

Clause 8 of IEC 60317-0-8:2019 applies.

9 Heat shock

Test inappropriate.

10 Cut-through

Test inappropriate.

11 Resistance to abrasion

Test inappropriate.

12 Resistance to solvents

Test inappropriate.

13 Breakdown voltage

Clause 13 of IEC 60317-0-8:2019 applies.

14 Continuity of insulation

Test inappropriate.

15 Temperature index

Clause 15 of IEC 60317-0-8:2019 applies.

16 Resistance to refrigerants

Test inappropriate.

17 Solderability

Test inappropriate.

18 Heat or solvent bonding

Test inappropriate.

19 Dielectric dissipation factor

Test inappropriate.

20 Resistance to transformer oil

Test inappropriate.

STANDARD PREVIEW
(standards.iteh.ai)
<https://standards.iteh.ai/catalog/standards/sist/10cbc4fd-4bfd-45b3-97b5-ad80a2221afb/iec-60317-62-2020>
IEC 60317-62:2020

23 Pin hole test

Test inappropriate.

30 Packaging

Clause 30 of IEC 60317-0-8:2019 applies.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[IEC 60317-62:2020](https://standards.iteh.ai/catalog/standards/sist/10cbc4fd-4bfd-45b3-97b5-ad80a2221afb/iec-60317-62-2020)

<https://standards.iteh.ai/catalog/standards/sist/10cbc4fd-4bfd-45b3-97b5-ad80a2221afb/iec-60317-62-2020>