

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Specifications for particular types of winding wires –
Part 60-1: Polyester glass-fibre wound fused, unvarnished, bare or enamelled
rectangular copper wire, temperature index 155**

**Spécifications pour types particuliers de fils de bobinage –
Partie 60-1: Fil de section rectangulaire en cuivre nu ou émaillé, guipé de fibres
de verre polyester fondues non vernies, d'indice de température 155**



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CONTENTS

FOREWORD.....	3
INTRODUCTION.....	5
1 Scope.....	6
2 Normative references	6
3 Terms, definitions, general notes and appearance.....	6
3.1 Terms and definitions.....	6
3.2 General notes	6
3.2.1 Methods of test.....	6
3.2.2 Winding wire.....	7
3.3 Appearance	7
4 Dimensions.....	7
5 Electrical resistance	7
6 Elongation	7
7 Springiness	7
8 Flexibility and adherence.....	7
9 Heat shock	7
10 Cut-through	8
11 Resistance to abrasion.....	8
12 Resistance to solvents.....	8
13 Breakdown voltage	8
14 Continuity of insulation	8
15 Temperature index	8
16 Resistance to refrigerants.....	8
17 Solderability	8
18 Heat or solvent bonding.....	8
19 Dielectric dissipation factor.....	8
20 Resistance to transformer oil	8
23 Pin hole test	8
30 Packaging	9
Bibliography.....	10

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –**Part 60-1: Polyester glass-fibre wound fused, unvarnished, bare
or enamelled rectangular copper wire, temperature index 155**

FOREWORD

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International Standard IEC 60317-60-1 has been prepared by IEC technical committee 55: Winding wires.

IEC 60317-60-1 and IEC 60317-60-2 cancel and replace IEC 60317-60 published in 2012. This document constitutes a technical revision.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
55/1850/FDIS	55/1867/RVD

Full information on the voting for the approval of this document can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

This International standard is to be used in conjunction with the IEC 60317-0-8:2019.

A list of all parts in the IEC 60317 series, published under the general title *Specifications for particular types of winding wires* can be found on the IEC website.

The numbering of clauses in this standard is not continuous from Clauses 20 and 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
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INTRODUCTION

This part of IEC 60317 forms an element of a series of standards which deals with insulated wires used for windings in electrical equipment. It is composed of the following series:

- 1) *Winding wires – test methods* (IEC 60851 series);
- 2) *Specifications for particular types of winding wires* (IEC 60317 series);
- 3) *Packaging of winding wires* (IEC 60264 series).

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SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 60-1: Polyester glass-fibre wound fused, unvarnished, bare or enamelled rectangular copper wire, temperature index 155

1 Scope

This part of IEC 60317 specifies the requirements of polyester glass-fibre wound fused, unvarnished, bare or grade 1 or grade 2 enamelled rectangular copper winding wires, temperature index 155.

NOTE For this type of wire, the heat shock test is inappropriate and therefore a heat shock temperature cannot be established. Consequently, a class based on the requirements for temperature index and heat shock temperature cannot be specified.

The range of nominal conductor dimensions covered by this document is:

- width: min. 2,0 mm max. 16,0 mm;
- thickness: min. 0,80 mm max. 5,60 mm.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

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IEC 60317-0-8:2019, *Specifications for particular types of winding wires – Part 0-8: General requirements – Polyester glass-fibre wound unvarnished and fused, or resin or varnish impregnated, bare or enamelled rectangular copper wire*

3 Terms, definitions, general notes and appearance

3.1 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60317-0-8 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.2 General notes

3.2.1 Methods of test

Subclause 3.2.1 of IEC 60317-0-8:2019 applies.

In case of inconsistency between IEC 60317-0-8 and this document, IEC 60317-60-1 shall prevail.

3.2.2 Winding wire

The fibre covering shall consist of a combination of polyester and glass fibres. The glass fibres shall be electrical-grade continuous-filament glass yarn. The polyester fibre shall be a high-grade yarn resulting from the linear polymerization of ethylene glycol and terephthalic acid. The maximum content by weight of polyester fibre in the yarn shall not exceed 50 %.

The enamelled wire shall have a temperature index of at least 155 and shall be agreed between purchaser and supplier.

The covering shall have one of the following grades of thickness:

- PG1: bare conductor with 1 layer of polyester glass fibre or 2 layers of finer polyester glass fibres that together comply with the dimensional requirements in IEC 60317-0-8;
- PG2: bare conductor with 2 layers of polyester glass fibre;
- Grade 1 PG1: enamelled grade 1 (grade 1) with 1 layer of polyester glass fibre (PG1);
- Grade 1 PG2: enamelled grade 1 (grade 1) with 2 layers of polyester glass fibre (PG2);
- Grade 2 PG1: enamelled grade 2 (grade 2) with 1 layer of polyester glass fibre (PG1);
- Grade 2 PG2: enamelled grade 2 (grade 2) with 2 layers of polyester glass fibre (PG2).

The specified combinations of width and thickness as well as the specified width/thickness ratio are in accordance with IEC 60317-0-8.

3.3 Appearance

Subclause 3.3 of IEC 60317-0-8:2019 applies.

4 Dimensions

Clause 4 of IEC 60317-0-8:2019 applies.

5 Electrical resistance

Clause 5 of IEC 60317-0-8:2019 applies.

6 Elongation

Clause 6 of IEC 60317-0-8:2019 applies.

7 Springiness

Clause 7 of IEC 60317-0-8:2019 applies.

8 Flexibility and adherence

Clause 8 of IEC 60317-0-8:2019 applies.

9 Heat shock

Test inappropriate.

10 Cut-through

Test inappropriate.

11 Resistance to abrasion

Test inappropriate.

12 Resistance to solvents

Test inappropriate.

13 Breakdown voltage

Clause 13 of IEC 60317-0-8:2019 applies.

14 Continuity of insulation

Test inappropriate.

15 Temperature index

Clause 15 of IEC 60317-0-8:2019 applies.

16 Resistance to refrigerants

Test inappropriate.

17 Solderability

Test inappropriate.

18 Heat or solvent bonding

Test inappropriate.

19 Dielectric dissipation factor

Test inappropriate.

20 Resistance to transformer oil

Test inappropriate.

23 Pin hole test

Test inappropriate

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30 Packaging

Clause 30 of IEC 60317-0-8:2019 applies.

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