



Designation: D2035 – 19

Standard Practice for Coagulation-Flocculation Jar Test of Water¹

This standard is issued under the fixed designation D2035; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. Scope

1.1 This practice covers a general procedure for the evaluation of a treatment to reduce dissolved, suspended, colloidal, and nonsettling matter from water or wastewater by chemical coagulation-flocculation, followed by gravity settling. The procedure may be used to evaluate color, turbidity, and hardness reduction.

1.2 The practice provides a systematic evaluation of the variables normally encountered in the coagulation-flocculation process.

1.3 The values stated in SI units are to be regarded as standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[D1129 Terminology Relating to Water](#)

[D1193 Specification for Reagent Water](#)

[D1293 Test Methods for pH of Water](#)

[D3370 Practices for Sampling Water from Flowing Process Streams](#)

[D6855 Test Method for Determination of Turbidity Below 5 NTU in Static Mode](#)

[D7315 Test Method for Determination of Turbidity Above 1 Turbidity Unit \(TU\) in Static Mode](#)

3. Terminology

3.1 *Definitions:*

3.1.1 For definitions of terms used in this standard, refer to Terminology [D1129](#).

4. Summary of Practice

4.1 The coagulation-flocculation test is carried out to determine the chemicals, dosages, and conditions required to achieve optimum results. The primary variables to be investigated using the recommended practice include, but are not limited to:

4.1.1 Chemical additives,

4.1.2 pH,

4.1.3 Temperature, and

4.1.4 Order of addition and mixing conditions.

5. Significance and Use

5.1 This practice permits the evaluation of various coagulants and coagulant aids used in the treatment of water and waste water for the same water and the same experimental conditions.

5.2 The effects of concentration of the coagulants and coagulant aids and their order of addition can also be evaluated by this practice.

6. Interferences

6.1 There are some possible interferences that may make the determination of optimum jar test conditions difficult. These include the following:

6.1.1 *Temperature Change (During Test)*—Thermal or convection currents may occur, interfering with the settling of coagulated particles. This can be prevented by temperature control.

6.1.2 *Gas Release (During Test)*—Flotation of coagulated floc may occur due to gas bubble formation caused by mechanical agitator, temperature increase or chemical reaction.

¹ This practice is under the jurisdiction of ASTM Committee [D19](#) on Water and is the direct responsibility of Subcommittee [D19.03](#) on Sampling Water and Water-Formed Deposits, Analysis of Water for Power Generation and Process Use, On-Line Water Analysis, and Surveillance of Water.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

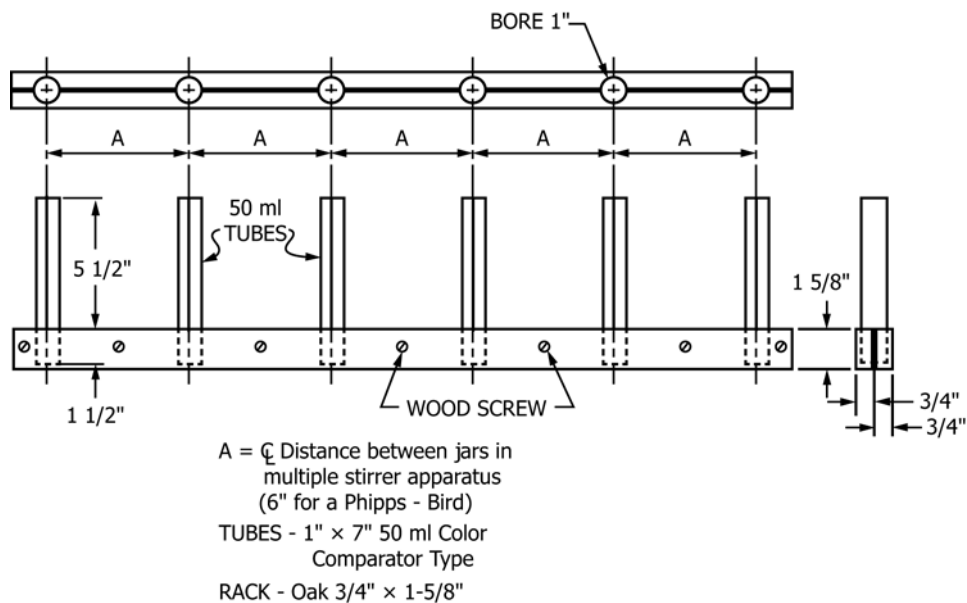


FIG. 1 Reagent Rack for Multiple Stirrer Jar Test Apparatus

6.1.3 *Testing-Period*—Biological activity or other factors may alter the coagulation characteristics of water upon prolonged standing. For this reason the period between sampling and testing should be kept to a minimum, with the time being recorded.

7. Apparatus

7.1 *Multiple Stirrer*—A multiposition stirrer with continuous speed variation from about 20 to 150 rpm should be used. The stirring paddles should be of light gage corrosion-resistant material all of the same configuration and size. An illuminated base is useful to observe the floc formation. Precautionary measures should be taken to avoid heat being imparted by the illumination system which may counteract normal settling.

7.2 *Jars (or Beakers)*, all of the same size and shape; 1500-mL Griffin beakers may be used (1000-mL recommended minimum size).

7.3 *Reagent Racks*—A means of introducing each test solution to all jars simultaneously. There should be at least one rack for each test solution or suspension. The racks should be similar to that shown in Fig. 1.

7.4 *Hand-Held High Speed Mixer*, to mix up polymers (if needed). High speed on the multiple stirrer may not be sufficient to mix up some wastewater polymers.

7.5 *Pipets*—Graduated or volumetric pipets to accurately measure chemicals used in the testing.

7.6 *Pipet Filler*—Rubber bulb or dedicated apparatus for filling pipets.

8. Reagents

8.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society,

where such specifications are available.³ Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

8.2 *Purity of Water*—Reference to water that is used for reagent preparation, rinsing or dilution shall be understood to mean water that conforms to the quantitative specifications of Type IV reagent water of Specification D1193.

8.3 The following chemicals and additives are typical of those used for test solutions and suspensions. The latter, with the exception of coagulant aids, may be prepared daily by mixing chemicals with water to a concentration of 10 (± 0.1) g/L (1.0 mL of test solution or suspension when added to 1 L of sample is equivalent to 10 mg/L):

- Prime Coagulants
 - Alum [$\text{Al}_2(\text{SO}_4)_3 \cdot 18\text{H}_2\text{O}$]
 - Ferric sulfate [$\text{Fe}_2(\text{SO}_4)_3 \cdot x\text{H}_2\text{O}$]
 - Ferric chloride ($\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$)
 - Ferrous sulfate ($\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$)
 - Magnesium carbonate ($\text{MgCO}_3 \cdot 3\text{H}_2\text{O}$)
 - Sodium aluminate (NaAlO_2)
- Coagulant Aids
 - Activated silica
 - Anionic (polyelectrolyte)
 - Cationic (polyelectrolyte)
 - Nonionic Polymer
- Oxidizing Agents
 - Chlorine (Cl_2)
 - Chlorine dioxide (ClO_2)
 - Potassium permanganate (KMnO_4)
 - Calcium hypochlorite [$\text{CaCl}(\text{ClO}) \cdot 4\text{H}_2\text{O}$]
 - Sodium hypochlorite (NaClO)

³ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.