



Designation: E145 – 19

# Standard Specification for Gravity-Convection and Forced-Ventilation Ovens<sup>1</sup>

This standard is issued under the fixed designation E145; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

*This standard has been approved for use by agencies of the U.S. Department of Defense.*

## 1. Scope

1.1 This specification covers the performance requirements for general-purpose air ovens ordinarily used in testing operations, which have a testing chamber up to 0.6 m<sup>3</sup> (25 ft<sup>3</sup>) in volume. It is applicable to gravity-convection ovens designed to operate over all or part of the temperature range from 20 °C above ambient temperature to 200 °C and to forced-ventilation ovens designed to operate over all or part of the temperature range from 20 °C above ambient temperature to 500 °C.

NOTE 1—Ovens are designed for maximum operating temperatures of about 200 °C, 300 °C, and 500 °C, the thermal insulation and cost of the oven being dependent on the maximum temperature required.

1.2 This specification does not include safety requirements that are essential for ovens used in the presence of combustible vapors or gases.

1.3 The values stated in SI units are to be regarded as standard. The values given in parentheses after SI units are provided for information only and are not considered standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

## 2. Types

2.1 This specification covers the following four types of air ovens:

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee E41 on Laboratory Apparatus and is the direct responsibility of Subcommittee E41.06 on Laboratory Instruments and Equipment.

Current edition approved March 1, 2019. Published March 2019. Originally approved in 1959. Last previous edition approved in 2011 as E145 – 94(2011). DOI: 10.1520/E0145-19.

2.1.1 *Type IA*—an oven ventilated by gravity convection having a uniformity of temperature within  $\pm 2\%$  of the differential between oven and ambient temperatures.

2.1.2 *Type IB*—an oven ventilated by gravity convection having a uniformity of temperature within  $\pm 5\%$  of the differential between oven and ambient temperatures.

2.1.3 *Type IIA*—an oven having forced ventilation and a uniformity of temperature within  $\pm 1\%$  of the differential between oven and ambient temperatures.

2.1.4 *Type IIB*—an oven having forced ventilation and a uniformity of temperature within  $\pm 2.5\%$  of the differential between oven and ambient temperatures.

## 3. Performance Requirements

3.1 The temperature within the testing chamber shall be controllable by an automatic device, and shall be uniform within the tolerances given in **Table 1** for the particular type of oven when tested in accordance with Section 4.

3.2 The “time constant” is an arbitrary measure of the rate at which a standard specimen is heated following the procedure prescribed in Section 5. The value of the time constant shall not exceed the maximum value given in **Table 1** for the particular type of oven.

3.3 The rate of ventilation of the testing chamber shall conform to the requirements specified in **Table 1** for the particular type of oven when measured in accordance with the procedure given in Section 6.

## TEST METHODS

### 4. Temperature Uniformity

4.1 Place nine calibrated thermocouples (**Note 2**) made from iron or copper-constantan wire, approximately 0.5 mm in diameter (No. 24 gauge) and having a junction size of not more than 2 mm (0.08 in.), in the empty testing chamber with shelves in place and vents open. Locate one thermocouple in each of the eight corners of the oven approximately 5 cm (2 in.) from each wall and place the ninth thermocouple within 2.5 cm (1 in.) of the geometric center of the chamber. A minimum length of 30 cm (12 in.) of lead wire for each thermocouple shall be inside the oven to minimize the conduction of heat from the thermocouple.