



Standard Test Methods for Calibration of Non-Concentrator Photovoltaic Non-Primary Reference Cells¹

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1. Scope

1.1 These test methods cover calibration and characterization of non-primary terrestrial photovoltaic reference cells to a desired reference spectral irradiance distribution. The recommended physical requirements for these reference cells are described in Specification E1040. Reference cells are principally used in the determination of the electrical performance of a photovoltaic device.

1.2 Non-primary reference cells are calibrated indoors using simulated sunlight or outdoors in natural sunlight by reference to a previously calibrated reference cell, which is referred to as the calibration source device.

1.2.1 The non-primary calibration will be with respect to the same reference spectral irradiance distribution as that of the calibration source device.

1.2.2 The calibration source device may be a primary reference cell calibrated in accordance with Test Method E1125, or a non-primary reference cell calibrated in accordance with these test methods.

1.2.3 For the special case in which the calibration source device is a primary reference cell, the resulting non-primary reference cell is also referred to as a secondary reference cell.

1.3 Non-primary reference cells calibrated according to these test methods will have the same radiometric traceability as that of the calibration source device. Therefore, if the calibration source device is traceable to the World Radiometric Reference (WRR, see Test Method E816), the resulting secondary reference cell will also be traceable to the WRR.

1.4 These test methods apply only to the calibration of a photovoltaic cell that demonstrates a linear short-circuit current versus irradiance characteristic over its intended range of use, as defined in Test Method E1143.

1.5 These test methods apply only to the calibration of a photovoltaic cell that has been fabricated using a single photovoltaic junction.

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1.6 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.7 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.8 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

- E490 Standard Solar Constant and Zero Air Mass Solar Spectral Irradiance Tables
- E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method
- E772 Terminology of Solar Energy Conversion
- E816 Test Method for Calibration of Pyrheliometers by Comparison to Reference Pyrheliometers
- E927 Classification for Solar Simulators for Electrical Performance Testing of Photovoltaic Devices
- E948 Test Method for Electrical Performance of Photovoltaic Cells Using Reference Cells Under Simulated Sunlight
- E973 Test Method for Determination of the Spectral Mismatch Parameter Between a Photovoltaic Device and a Photovoltaic Reference Cell
- E1021 Test Method for Spectral Responsivity Measurements of Photovoltaic Devices
- E1040 Specification for Physical Characteristics of Nonconcentrator Terrestrial Photovoltaic Reference Cells

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

E1125 Test Method for Calibration of Primary Non-Concentrator Terrestrial Photovoltaic Reference Cells Using a Tabular Spectrum

E1143 Test Method for Determining the Linearity of a Photovoltaic Device Parameter with Respect To a Test Parameter

G173 Tables for Reference Solar Spectral Irradiances: Direct Normal and Hemispherical on 37° Tilted Surface

3. Terminology

3.1 *Definitions*—Definitions of terms used in these test methods may be found in Terminology **E772**.

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *calibration source device, photovoltaic, n*—the reference cell used to measure the incident irradiance during the calibration.

3.2.2 *monitor solar cell, n*—a solar cell used to measure the irradiance of the solar simulator during the calibration; prior to the calibration procedure, the monitor solar cell is compared against the calibration source device using a transfer-of-calibration procedure.

3.2.3 *non-primary reference cell, photovoltaic, n*—a photovoltaic reference cell calibrated against another reference cell in accordance with Test Method **E1362**. **E772**

3.2.4 *primary reference cell, photovoltaic, n*—a photovoltaic reference cell calibrated in sunlight in accordance with Test Method **E1125**. **E772**

3.2.5 *secondary reference cell, photovoltaic, n*—a photovoltaic reference cell calibrated against a primary reference cell in accordance with Test Method **E1362**. **E772**

3.2.6 *test light source, n*—a source of radiant energy used for the secondary reference cell calibration, either natural sunlight or a solar simulator.

3.3 *Symbols:*

3.3.1 The following symbols and units are used in these test methods:

A —active area, reference cell (m^2),

C —calibration constant, Am^2W^{-1} ,

C_T —transfer calibration ratio (dimensionless),

D —as a subscript, refers to the reference cell to be calibrated,

E —irradiance, (Wm^{-2}),

E_0 —total irradiance, reference spectral irradiance distribution (Wm^{-2}),

$E_0(\lambda)$ —reference spectral irradiance distribution ($\text{Wm}^{-2}\mu\text{m}^{-1}$ or $\text{Wm}^{-2}\text{nm}^{-1}$),

i —as a subscript, refers to the i th calibration data point,

I or I_{SC} —short-circuit current, (A),

I_M —short-circuit current, monitor solar cell (A),

M —spectral mismatch parameter (dimensionless),

n —total number of calibration data points,

$Q(\lambda, T)$ —quantum efficiency (electrons/photon or %),

R —as a subscript, refers to the calibration source device,

$R_A(\lambda)$ —absolute spectral response (AW^{-1}),

s —standard deviation,

T —temperature, ($^{\circ}\text{C}$),

T_0 —calibration temperature, ($^{\circ}\text{C}$),

ΔT —temperature difference, ($^{\circ}\text{C}$),

λ —wavelength (nm or μm), and

$\Theta(\lambda)$ —partial derivative of quantum efficiency with respect to temperature (electrons per photon $\cdot^{\circ}\text{C}^{-1}$ or $\% \cdot^{\circ}\text{C}^{-1}$).

4. Summary of Test Method

4.1 The calibration constant, C , of a photovoltaic reference cell is defined as the ratio of its short-circuit current to the total irradiance when illuminated with a reference spectral irradiance distribution (such as Standard **E490** or Tables **G173**). In integral form, the calibration constant is:

$$C = \frac{I_{SC}}{E_0} = \frac{A \int R_A(\lambda) E_0(\lambda) d\lambda}{\int E_0(\lambda) d\lambda} \quad (1)$$

4.2 A reference cell is used to measure irradiance through Eq 2:

$$E = I_{SC}/C \quad (2)$$

4.3 Errors and difficulties associated with measuring A and $R_A(\lambda)$ in Eq 1 can be avoided by comparing the short-circuit current of a reference cell to be calibrated (I_D) against that of a previously calibrated reference cell (that is, the calibration source device, I_R), while both cells are illuminated with a test light source. The calibration constant of the calibration source device transforms short-circuit current to total irradiance so that Eq 1 becomes:

$$C_D = \frac{I_D}{I_R/C_R} \quad (3)$$

4.4 For calibrations in natural sunlight, the calibration source device and the cell to be calibrated are placed on a normal incidence tracking platform, and the short-circuit currents of both devices are measured simultaneously.

4.5 For calibrations in simulated sunlight, the calibration source device is first placed in the test plane, and a transfer-of-calibration procedure is performed to a monitor solar cell. The calibration source device is then replaced with the cell to be calibrated in the same location, and the non-primary calibration is then performed.

4.6 *Calibration Temperature*—These procedures assume the calibration temperatures, T_0 , of both the calibration source device and the cell to be calibrated are 25°C ; other calibration temperatures may be substituted if desired.

4.7 *Calibration Data Collection*—Raw calibration constant data are corrected for spectral and temperature differences using the spectral mismatch parameter, M (see 5.2 and Test Method **E973**).

4.8 *Light Soaking*—Newly manufactured reference cells must be light soaked at an irradiance level greater than 850 W/m^2 for 20 h prior to initial characterization.

4.9 *Characterization*—Prior to calibration, the non-primary cell is characterized using the following procedures:

4.9.1 Quantum efficiency at the calibration temperature, $Q(\lambda, T_0)$, determined in accordance with Test Methods **E1021**.

4.9.2 Partial derivative of quantum efficiency with respect to temperature $\Theta_D(\lambda) = \partial Q_D / \partial T(\lambda)$, determined in accordance with Annex A1 of Test Methods **E973**.

4.9.3 Linearity of short-circuit current versus irradiance, determined in accordance with Test Method E1143.

5. Significance and Use

5.1 It is the intent of these test methods to provide a recognized procedure for calibrating, characterizing, and reporting the calibration data for non-primary photovoltaic reference cells that are used during photovoltaic device performance measurements.

5.2 The electrical output of photovoltaic devices is dependent on the spectral content of the source illumination and its intensity. To make accurate measurements of the performance of photovoltaic devices under a variety of light sources, it is necessary to account for the error in the short-circuit current that occurs if the relative spectral response of the reference cell is not identical to the spectral response of the device under test. A similar error occurs if the spectral irradiance distribution of the test light source is not identical to the desired reference spectral irradiance distribution. These errors are quantified with the spectral mismatch parameter M (Test Method E973).

5.2.1 Test Method E973 requires four quantities for spectral mismatch calculations:

5.2.1.1 The quantum efficiency of the reference cell to be calibrated (see 7.1.1),

5.2.1.2 The quantum efficiency of the calibration source device (required as part of its calibration),

NOTE 1—See 10.10 of Test Method E1021 for the identity that converts spectral responsivity to quantum efficiency.

5.2.1.3 The spectral irradiance of the light source (measured with the spectral irradiance measurement equipment), and,

5.2.1.4 The reference spectral irradiance distribution to which the calibration source device was calibrated (see G173).

5.2.2 *Temperature Corrections*—Test Method E973 provides means for temperature corrections to short-circuit current using the partial derivative of quantum efficiency with respect to temperature.

5.3 A non-primary reference cell is calibrated in accordance with these test methods is with respect to the same reference spectral irradiance distribution as that of the calibration source device. Primary reference cells may be calibrated by use of Test Method E1125.

NOTE 2—No ASTM standards for calibration of primary reference cells to the extraterrestrial spectral irradiance distribution presently exist.

5.4 A non-primary reference cell should be recalibrated yearly, or every six months if the cell is in continuous use outdoors.

5.5 Recommended physical characteristics of reference cells are provided in Specification E1040.

5.6 Because silicon solar cells made on p-type substrates are susceptible to a loss of I_{sc} upon initial exposure to light, it is required that newly manufactured reference cells be light soaked, see 4.8.

5.7 The choice of natural sunlight versus solar simulation for the test light source involves tradeoffs between the advantages and disadvantages of either source. Natural sunlight provides excellent spatial uniformity over the test plane but the

total and spectral irradiances vary with the apparent motion of the sun and changes of atmospheric conditions such as clouds. Calibrations in a solar simulator can be done at any time and provide a stable spectral irradiance. Disadvantages of solar simulators include spatial non-uniformity and short-time variations in total irradiance. The procedures in these test methods have been designed to overcome these disadvantages.

6. Apparatus

6.1 *Normal Incidence Tracking Platform* (for calibrations conducted in natural sunlight) —A platform that holds the calibration source device, the cell to be calibrated, and the spectral irradiance measurement equipment (see 6.7) coplanar during the calibration procedure. Using two orthogonal axes, such as azimuth and elevation, the platform must follow the apparent motion of the sun such that the angle between the sun vector and the normal vector is less than 0.5° .

6.1.1 For calibrations performed in direct sunlight, the cells and the spectral irradiance measurement equipment shall have collimators that meet the requirements of Annex A1 of Test Method E1125.

6.1.2 For calibrations performed in hemispherical sunlight conditions, energy reflected from surrounding buildings or any other surfaces in the vicinity of the tracking platform shall be blocked for the duration of the calibration period. Such conditions can result in spatially non-uniform illumination between the cell to be calibrated and the calibration source device.

6.1.2.1 Care shall be taken to conduct the calibration in a location or manner such that a condition of high ground reflectance is avoided. If significant reflection can occur, a horizon shield shall be used. This horizon shield shall consist of a black nonreflecting surface, and shall block the view downward from the local horizon to the lowest extremes of the field of view.

6.2 *Solar Simulator* (for calibrations conducted in simulated sunlight)—A light source that meets the requirements of a Class BAA solar simulator per Specification E927.

6.3 *Temperature Measurement Equipment*—An instrument or instruments used to measure the cell temperatures of the calibration source device and the reference cell to be calibrated that has a resolution of at least 0.1°C , and a total error of less than $\pm 1^\circ\text{C}$ of reading.

6.3.1 Sensors used for the temperature measurements must be located in positions that minimize any temperature gradients between the sensor and the photovoltaic device junctions.

6.3.2 Specification E1040 requires packaged reference cells to have embedded temperature sensors.

6.3.3 Time constants associated with these measurements must be less than 500 ms.

6.4 *Short-Circuit Current Measurement Equipment*—Electrical instrumentation used to measure short-circuit currents of the cell to be calibrated, the calibration source device, and the monitor solar cell.

6.4.1 The instrumentation shall have a resolution of at least 0.02 % of the maximum current encountered, and a total error of less than 0.1 % of the maximum current encountered.