

Edition 4.0 2019-12

INTERNATIONAL STANDARD

NORME INTERNATIONALE



Household and similar electrical appliances — Safety— IEW
Part 2-95: Particular requirements for drives for vertically moving garage doors for residential use

Appareils électrodomestiques et analogues 5 Sécurité 431a-8935-Partie 2-95: Exigences particulières pour les motorisations de portes de garage à ouverture verticale, pour usage résidentiel





THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2019 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office Tel.: +41 22 919 02 11

3, rue de Varembé info@iec.ch CH-1211 Geneva 20 www.iec.ch

Switzerland

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and 5-10 once a month by email. https://standards.iteh.ai/catalog/standards.iteh.ai/

IEC Customer Service Centre - webstore.iec.ch/cscl 6c6/icc-cl f you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000, terminological entries in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

67-000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

67 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.



Edition 4.0 2019-12

INTERNATIONAL STANDARD

NORME INTERNATIONALE



Household and similar electrical appliances — Safety— EW
Part 2-95: Particular requirements for drives for vertically moving garage doors
for residential use

IEC 60335-2-95:2019

Appareils électrodomestiques et analogues Sécurité +31a-8935-Partie 2-95: Exigences particulières pour les motorisations de portes de garage à ouverture verticale, pour usage résidentiel

INTERNATIONAL ELECTROTECHNICAL COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

ICS 13.120; 29.120.01; 91.090

ISBN 978-2-8322-7645-7

Warning! Make sure that you obtained this publication from an authorized distributor.

Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

CONTENTS

FOF	REWORD	3
INT	RODUCTION	6
1	Scope	7
2	Normative references	7
3	Terms and definitions	7
4	General requirement	8
5	General conditions for the tests	8
6	Classification	9
7	Marking and instructions	9
8	Protection against access to live parts	11
9	Starting of motor-operated appliances	11
10	Power input and current	11
11	Heating	12
12	Void	12
13	Leakage current and electric strength at operating temperature	12
14	Transient overvoltages	12
15	Moisture resistance	12
16	Leakage current and electric strength ards.iteh.ai)	12
17	Overload protection of transformers and associated circuits	13
18	Endurance	13
19	Abnormal operation	13
20	Stability and mechanical hazards	13
21	Mechanical strength	18
22	Construction	18
23	Internal wiring	19
24	Components	19
25	Supply connection and external flexible cords	20
26	Terminals for external conductors	20
27	Provision for earthing	20
28	Screws and connections	20
29	Clearances, creepage distances and solid insulation	20
30	Resistance to heat and fire	20
31	Resistance to rusting	20
32	Radiation, toxicity and similar hazards	21
Ann	nexes	24
Ann	nex R (normative) Software evaluation	25
Bibl	liography	26
Figu	ure 101 – Examples of types of garage doors	22
Figu	ure 102 – Example of pictogram warning against child entrapment	23

INTERNATIONAL ELECTROTECHNICAL COMMISSION

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-95: Particular requirements for drives for vertically moving garage doors for residential use

FORFWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees. A NID A DID INTEREST.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity. IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60335-2-95 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

This fourth edition cancels and replaces the third edition published in 2011, Amendment 1: 2015 and Amendment 2:2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the text has been aligned with edition 5.2 of Part 1;
- b) reference to IEC 60335-2-97 and IEC 60335-2-103 has been revised to correctly state their titles (Clause 1);

- c) specific instruction statements have been revised to separate them from information to be provided (7.12);
- d) the compliance criteria for the tests of 19.11.2 and 19.11.3 has been modified (19.13);
- e) the tests for class III appliances and parts of class III constructions have been modified (25.8, 25.15).

The text of this International Standard is based on the following documents:

FDIS	Report on voting
61/5937/FDIS	61/5946/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 60335 series, under the general title: *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fifth edition (2010) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for drives for vertically moving garage doors for residential use.

IEC 60335-2-95:2019

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- test specifications: in italic type;
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of the base publication and its amendments will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- · reconfirmed.
- withdrawn,
- · replaced by a revised edition, or
- · amended.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

The following differences exist in the countries indicated below.

- 6.1: Class 0I appliances are allowed (Japan).
- 7.1: Additional markings are required (USA).
- 7.12.1: Additional warnings and instructions are required (USA).
- 11.7: The test conditions are different (USA).
- 19.9: A running overload test is carried out (USA).
- 20.101: The test is not carried out (USA).

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>IEC 60335-2-95:2019</u> https://standards.iteh.ai/catalog/standards/sist/5257cc60-b12c-431a-8935-ac145e1716c6/iec-60335-2-95-2019

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements. standards.iteh.ai)

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

https://standards.iteh.ai/catalog/standards/sist/5257cc60-b12c-431a-8935-NOTE 2 Horizontal and generic standards_covering_a_hazard_are_not_applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-95: Particular requirements for drives for vertically moving garage doors for residential use

1 Scope

This clause of Part 1 is replaced by the following.

This part of IEC 60335 deals with the safety of electric **drives** for garage doors for residential use that open and close in a vertical direction, the **rated voltage** of the **drives** being not more than 250 V for single-phase appliances and 480 V for other appliances. It also covers the hazards associated with the movement of these electrically driven garage doors.

NOTE 101 Examples of garage doors are shown in Figure 101.

NOTE 102 The drive can be supplied with a garage door.

NOTE 103 This standard also applies to **entrapment protection devices** for use with **drives**. It does not cover hazards related to the mechanisms of the door itself. ARD PREVIEW

As far as is practicable, this standard deals with the common hazards presented by appliances that are encountered by all persons in and around the home. However, in general, it does not take into account playing with the appliance by young children, but recognizes that children may be in the vicinity of the garage door.

https://standards.iteh.ai/catalog/standards/sist/5257cc60-b12c-431a-8935-

NOTE 104 Attention is drawn to the fact that in many countries additional requirements are specified by the national authorities responsible for the protection of labour and similar authorities.

NOTE 105 This standard does not apply to drives

- for shutters, awnings, blinds and similar equipment (IEC 60335-2-97);
- for gates, doors and windows (IEC 60335-2-103);
- for commercial and industrial purposes;
- intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas).

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

IEC 60068-2-52:2017, Environmental testing – Part 2-52: Tests – Test Kb: Salt mist, cyclic (sodium chloride solution)

3 Terms and definitions

This clause of Part 1 is applicable except as follows.

3.1 Definitions relating to physical characteristics

3.1.9 Replacement:

normal operation

operation of the **drive** under the following conditions:

Drives supplied without a door are operated with their **rated load**.

Drives supplied with a door are operated with the door installed in accordance with the instructions.

3.1.101

rated load

force or torque assigned to the drive by the manufacturer

3.5 Definitions relating to types of appliances

3.5.101

drive

motor and other components that control the movement of the door

Note 1 to entry: Examples of components are gears, controls, brakes and entrapment protection systems.

3.5.102

automatic drive

drive that operates the door in at least one direction without intentional activation by the user standards.iteh.ai)

3.7 Definitions relating to safety components

3.7.101

IEC 60335-2-95:2019

biased-off switch https://standards.iteh.ai/catalog/standards/sist/5257cc60-b12c-431a-8935-

switch that automatically returns to the off position when its actuating member is released

3.7.102

entrapment protection system

part of the drive that protects against trapping which could result in the human body being squeezed or crushed by the door

Note 1 to entry: Trapping in the garage is covered by the manual release of 20.109.

Note 2 to entry: An entrapment protection system may be incorporated in the motor assembly or may be installed separately. It may consist of one or more devices, such as pressure sensitive edges, passive infrared, active light sensing devices or a biased-off switch.

General requirement

This clause of Part 1 is applicable.

General conditions for the tests

This clause of Part 1 is applicable except as follows.

5.2 Addition:

When a test has to be carried out with a door, the door specified for installation with the drive that gives the most unfavourable conditions for the test is used. An artificial load may be used to simulate the door for some of the tests. The drive is adjusted in accordance with the instructions.

5.5 Addition:

Wicket doors are kept closed during the tests.

6 Classification

This clause of Part 1 is applicable except as follows.

6.1 *Modification:*

Drives shall be class I, class II or class III.

6.2 Addition:

Drives intended to be exposed to outdoor conditions shall be at least IPX4.

7 Marking and instructions

This clause of Part 1 is applicable except as follows.

7.1 Modification:

iTeh STANDARD PREVIEW

Drives shall be marked with the rated power input (Standards.iteh.ai)

Addition:

IEC 60335-2-95:2019

Drives supplied without audook shall/be marked with the rated load in Nor in Nm.

ac145e1716c6/iec-60335-2-95-2019

7.12 Addition:

The instructions shall state the substance of the following:

WARNING: Important safety instructions. It is important for the safety of persons to follow all instructions. Save these instructions.

The instructions shall include the substance of the following:

- do not allow children to play with door controls. Keep remote controls away from children;
- watch the moving door and keep people away until the door is completely opened or closed (not necessary for automatic drives);
- take care when operating the manual release since an open door may fall rapidly due to weak or broken springs, or being out of balance;
- frequently examine the installation, in particular check cables, springs and mountings for signs of wear, damage or imbalance. Do not use if repair or adjustment is needed since a fault in the installation or an incorrectly balanced door may cause injury;
- each month check that the drive reverses when the door contacts a 40 mm high object placed on the floor. Adjust if necessary and recheck since an incorrect adjustment may present a hazard;
- disconnect the supply when cleaning or carrying out other maintenance.

The instructions shall include the following information:

- details on how to use the manual release;
- information concerning the adjustment of the door and **drive** (when applicable).

Instructions for automatic drives shall state the substance of the following:

WARNING: Automatic door — The door may operate unexpectedly, therefore do not allow anything to stay in the path of the door.

7.12.1 *Addition:*

The installation instructions shall state the substance of the following:

WARNING: Important safety instructions. Follow all instructions since incorrect installation can lead to severe injury.

The installation instructions shall include details for the installation of the **drive** and its associated components.

For **drives** supplied without a door, the installation instructions shall indicate the type, size and mass of doors for which the **drive** is intended to be used.

The installation instructions shall include the substance of the following:

- before installing the drive, remove all unnecessary ropes or chains and disable any equipment, such as locks, not needed for powered operation;
- before installing the drive, check that the door is in good mechanical condition, correctly balanced and opens and closes properly;
- install the actuating member for the manual release at a height less than 1,8 m;
- install any fixed control at a height of at least 1,5 m and within sight of the door but away from moving parts;

 (standards.iteh.ai)

NOTE 101 It is not required to specify a minimum height for key-operated switches.

- permanently fix the labels warning against entrapment in a prominent place or near any fixed controls; https://standards.iteh.ai/catalog/standards/sist/5257cc60-b12c-431a-8935-
- permanently fix the label concerning the manual release adjacent to its actuating member;
- after installation, ensure that the mechanism is properly adjusted and that the drive reverses when the door contacts a 40 mm high object placed on the floor.
- the drive must not be used with a door incorporating a wicket door (unless the drive cannot be operated with the wicket door open);
- after installation, ensure that parts of the door do not extend over public footpaths or roads.

The instructions shall include necessary information for the safe handling of a **drive** weighing more than 20 kg. This information shall describe how to use the handling means, such as hooks and ropes.

7.15 Addition:

The markings shall also be provided with the instructions. In addition, the marking relevant to name, trademark or identification mark, of the manufacturer or responsible vendor and the model or type reference can also be retrieved from a label, such as a matrix barcode, visible on the appliance after installation.

7.101 Drives shall be supplied with a label suitable for permanent fixing. For **automatic drives**, the label shall state the substance of the following:

WARNING: Automatic drive – Keep away from the area of the door since it may operate unexpectedly.

For other **drives**, the label shall include a warning sign having a height of at least 60 mm. The label shall also include the substance of the following:

WARNING: Keep children away when the door is moving.

NOTE An example of a suitable warning sign is shown in Figure 102.

Compliance is checked by inspection and measurement.

7.102 Drives that use contact sensing as an **entrapment protection system** shall be supplied with a label that states the substance of the following:

WARNING: Risk of entrapment – Regularly check and, if necessary, adjust to ensure that, when the door contacts a 40 mm high object placed on the floor, the door reverses or the object can be freed.

Compliance is checked by inspection.

7.103 Drives shall be supplied with a label suitable for permanent fixing that describes how to use the manual release.

Compliance is checked by inspection.

- **7.104** If the **drive** is intended to be installed by the user, the packaging shall indicate the type of door, including its size and mass, that the **drive** is intended to operate and, if applicable, that the **drive**(standards.iteh.ai)
- is intended to be installed at least 2.5 m above the floor or other access level;
- can be used with doors having openings greater than 50 mm in diameter;
- is intended for automatic operation 1716c6/iec-60335-2-95-2019

Compliance is checked by inspection.

8 Protection against access to live parts

This clause of Part 1 is applicable except as follows.

8.2 *Modification:*

Basic insulation and parts separated from **live parts** by **basic insulation** may be touched during adjustment, if a **tool** is needed to gain access to the adjustment means.

9 Starting of motor-operated appliances

This clause of Part 1 is not applicable.

10 Power input and current

This clause of Part 1 is applicable except as follows.

10.1 *Modification:*

Instead of determining the mean value, the maximum value of power input is determined, the effect of inrush currents being ignored.

10.2 *Modification:*

Instead of determining the mean value, the maximum value of the current is determined, inrush currents being ignored.

11 Heating

This clause of Part 1 is applicable except as follows.

11.7 Replacement:

Drives for continuous operation are operated for consecutive cycles until steady conditions are established.

Automatic drives are operated without rest periods for 3 cycles based on the maximum size of door the **drive** is intended to operate or 4 min, whichever is longer.

Other drives are operated as follows:

- drives supplied without a door are operated without rest periods for a minimum of 2 min unless the rated operating time is longer;
- drives supplied with a door are operated without rest periods for 3 cycles.

iTeh STANDARD PREVIEW

12 Void

(standards.iteh.ai)

13 Leakage current and electric strength at operating temperature

This clause of Part 1 is applicable ai/catalog/standards/sist/5257cc60-b12c-431a-8935-ac145e1716c6/iec-60335-2-95-2019

14 Transient overvoltages

This clause of Part 1 is applicable.

15 Moisture resistance

This clause of Part 1 is applicable except as follows.

15.1.1 *Addition:*

Parts of **drives** intended to be exposed to outdoor conditions are subjected to the tests specified for IPX4 appliances.

15.1.2 Addition:

IPX4 tubular **drives** are installed in a tube that is open at both ends and has the largest diameter specified in the instructions. The tube has a length twice that of the motor and is mounted on a support as in normal use. The support is rotated at a speed of 1 r/min.

16 Leakage current and electric strength

This clause of Part 1 is applicable.

17 Overload protection of transformers and associated circuits

This clause of Part 1 is applicable.

18 Endurance

This clause of Part 1 is not applicable.

19 Abnormal operation

This clause of Part 1 is applicable except as follows.

19.1 Addition:

Drives are also subjected to the test of 19.101.

19.9 Not applicable.

19.10 Addition:

For **drives** having a manual release, the test is repeated with the **drive** released.

iTeh STANDARD PREV

The test is carried out for one cycle of operation if this is longer than 1 min.

19.13 *Addition:*

IEC 60335-2-95:2019

If for the tests in 19.11.2 and 19.11.3 the drive can be operated when any of the fault conditions are simulated, the tests of 20.101 to 20.106 are carried out, the drive, however, being supplied at rated voltage.

After each test it shall stop with the **driven part** in a safe position after a maximum of one cycle of operation, or if the **drive** can still be operated normally it shall comply with the requirements of 20.101 to 20.104.

19.101 *Drives*, other than those for continuous operation, are supplied at **rated voltage** and operated continuously under **normal operation**.

20 Stability and mechanical hazards

This clause of Part 1 is applicable except as follows.

20.2 Addition:

Moving parts of **drives** intended to be installed at a height of at least 2,5 m above the ground are considered to be positioned so that adequate protection is provided.

Addition:

Chains moving at less than 0,2 m/s are not considered to be dangerous moving parts.

20.101 Drives shall prevent doors from closing unexpectedly during normal use.

Compliance is checked by the following test.