



Designation: **B886—12 B886 – 19**

Standard Test Method for Determination of Magnetic Saturation (Ms) of Cemented Carbides¹

This standard is issued under the fixed designation B886; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope—Scope*

1.1 This test method covers the determination of magnetic saturation (Ms) of cemented carbide powder materials and sintered products using magnetic saturation induction test instrumentation.

1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[A340 Terminology of Symbols and Definitions Relating to Magnetic Testing](#)

[A977/A977M Test Method for Magnetic Properties of High-Coercivity Permanent Magnet Materials Using Hysteresigraphs](#)

[B243 Terminology of Powder Metallurgy](#)

[E177 Practice for Use of the Terms Precision and Bias in ASTM Test Methods](#)

[E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method](#)

[E1316 Terminology for Nondestructive Examinations](#)

3. Terminology

3.1 *Definitions:* [ards.iteh.ai/catalog/standards/sist/5bb04b14-9723-47a1-a57a-12eb1e4045e0/astm-b886-19](https://www.ards.iteh.ai/catalog/standards/sist/5bb04b14-9723-47a1-a57a-12eb1e4045e0/astm-b886-19)

3.1.1 For definition of terms used in this procedure refer to Terminology [A340](#), Terminology [B243](#), and Terminology [E1316](#).

3.1.2 *dc*—direct current.

4. Summary of Test Method

4.1 *For Permanent Magnet Instrument*—A test specimen is statically positioned ~~in the~~ with the long axis perpendicular to the magnetic field generated by ~~de-coils or~~ a permanent magnet and sensing coils of the test apparatus. The specimen is magnetized to induction saturation by the field and translated linearly that the intrinsic magnetic moment of the specimen's binder phase induces a dc current to flow in the sensing coils of the test apparatus. The induced current is proportional to the amount of magnetic binder phase present in the test specimen. Measurement of the induced current permits calculation of the intrinsic magnetic saturation of the test sample.

4.2 *For Electromagnet Instrument*—A test specimen is placed into a holder housing the Hall probe and sensing coils which has been positioned between the poles of the electromagnet. The magnetic field is increased while the sensing coils measure the magnetic flux of the specimen. The magnetic flux can be related to the intrinsic magnetic saturation of the test specimen.

¹ This test method is under the jurisdiction of ASTM Committee [B09](#) on Metal Powders and Metal Powder Products and is the direct responsibility of Subcommittee [B09.06](#) on Cemented Carbides.

Current edition approved ~~May 15, 2012~~ April 1, 2019. Published ~~September 2012~~ May 2019. Originally approved in 1998. Last previous edition approved in ~~2008~~ 2012 as ~~B886-03(2008)~~ B886-12. DOI: ~~10.1520/B0886-12~~ 10.1520/B0886-19.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard

5. Significance and Use

5.1 This test method allows the nondestructive measurement of the magnetic fraction of the binder phase in cemented carbide powder materials and sintered product, and may be used as an indirect measure of the carbon level in the material or product.

5.2 Measurement of magnetic saturation provides a comparison of the relative fraction of magnetic binder phase, that is, cobalt, nickel, or iron, present in the material and can be used for acceptance of product to specification.

5.3 Measurement of magnetic saturation can be used as a measure of the quality of powder material.

6. Interferences

6.1 No direct absolute measurement of magnetic saturation can be made. The measurement is a relative comparison of standard reference materials.

6.2 Measurement of magnetic saturation is a nondestructive “bulk” measurement which is averaged over the test specimen volume. The technique cannot be used to infer anything regarding the relative distribution of the binder phase within the test sample.

6.3 Measurement of magnetic saturation is affected by test sample size and shape, especially aspect ratio, and the composition of the binder phase, that is, a mixture of ferromagnetic elements of varying intrinsic magnetic moments.

6.4 Small test samples or test samples containing relatively low concentrations of the binder phase may be immeasurable in that the low concentration prohibits detection by the field sensing coils of the specific apparatus employed.

7. Apparatus

7.1 ~~Instrumentation~~, ~~Instrumentation~~—capable of inducing magnetic saturation and then sensing the inherent intrinsic magnetic moment of the magnetic fraction of the binder phase.

7.2 ~~Balance~~, ~~Balance~~—having a capacity of 200 g and a sensitivity of 0.001 g.

8. Standards

8.1 No certified cemented carbide standards, powder materials or sintered product, are available for magnetic saturation measurement. Most common practice is the development of (internal) reference materials representative of the test samples being evaluated.

8.2 Pure ferromagnetic materials such as cobalt (Co), iron (Fe), or Nickel (Ni), and iron oxide, that is, Fenickel (Ni) or iron (Fe) $\gamma\text{-Fe}_2\text{O}_3$, with known magnetic moments are recommended for calibration of the instrumentation.

9. Test Specimen

9.1 ~~Test specimens may be in the form of sintered solids, unsintered powder compacts, or encapsulated powders of a size suitable to fit into the specimen holder of the apparatus. The long axis of the specimen should be perpendicular to the magnetic field of the test apparatus.~~

10. Procedure

10.1 For commercial instrumentation, refer to the equipment manufacturers operating manual and follow operating instructions.

~~10.2 Obtain the mass of each test specimen.~~

~~10.3 Position the test sample in the center of the magnetic field/sensing coils.~~

~~10.4 Saturate the test specimen.~~

~~10.5 Remove/translate the test specimen in the sensing coils.~~

10.2 Read and record the value of the intrinsic magnetic saturation from the test apparatus. Measurement units are Tesla-m³ per kilogram (emu per gram (csg)).

10.3 Relative percent of magnetic saturation of the test sample may be calculated and reported. Consideration must be given to the composition of the binder phase with respect to ferromagnetic components, and the presence of other metallic constituents, for example, chromium (Cr) in the powder material or sintered product, that would affect the binder phase composition or magnetic moment of the constituents.

10.4 Repeat measurements can be made to obtain an average value and range of values for test specimens of asymmetric shape. Orientation of the test sample should be changed within the test apparatus sample chamber for each repeat measurement.

11. Report

11.1 Report magnetic saturation as Tesla-m³ per kilogram (emu per gram), or as relative ~~percent~~, percent (that is, magnetic portion of the binder phase/total mass of binder phase in test sample).