

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Household and similar electrical appliances – Safety –
Part 2-68: Particular requirements for spray extraction machines, for
commercial use

Appareils électrodomestiques et analogues – Sécurité –
Partie 2-68: Exigences particulières pour les machines de nettoyage par
pulvérisation et aspiration, à usage commercial



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INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –
SAFETY –****Part 2-68: Particular requirements for spray
extraction machines, for commercial use**

FOREWORD

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IEC 60335-2-68 has been prepared by subcommittee 61J: Electrical motor-operated cleaning appliances for commercial use, of IEC technical committee 61: Safety of household and similar electrical appliances. It is an International Standard.

This fifth edition cancels and replaces the fourth edition published in 2012 and its Amendment 1: 2016. It constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition (minor changes are not listed):

- editorial and technical alignment with IEC 60335-1:2020.

The text of this International Standard is based on the following documents:

Draft	Report on voting
61J/736/CDV	61J/743A/RVC

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the sixth edition (2020) of that standard.

NOTE 1 When “Part 1” is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Particular requirements for spray extraction machines for commercial use.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

A list of all parts of the IEC 60335 series, under the general title: *Household and similar electrical appliances – Safety*, can be found on the IEC website.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

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This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

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NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-68: Particular requirements for spray extraction machines, for commercial use

1 Scope

This clause of Part 1 is replaced by the following.

This part of IEC 60335 deals with the safety of electrical portable, non-self-propelled motor-operated **spray extraction machines** with or without attachments and with or without electrical heating elements, intended for **commercial indoor use**.

NOTE 101 This standard applies to machines for **commercial use**. The following list, although not comprehensive, gives an indication of locations that are included in the scope:

- public use areas such as hotels, schools, hospitals;
- industrial locations, for example factories and manufacturing shops;
- retail outlets, for example shops and supermarkets;
- business premises, for example offices and banks;
- rental services for those machines;
- all uses other than normal housekeeping purposes.

These machines are not equipped with a traction drive.

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NOTE 102 Machines for the same intended function but equipped with a traction drive are covered by IEC 60335-2-72.

The following power systems are covered:

- mains powered motors up to a **rated voltage** of 250 V for single-phase appliances and 480 V for other appliances,
- **battery-operated machines**.

This standard applies to machines in which the pressure of the employed **cleaning agent** does not exceed 2,5 MPa, and in which the product of the pressure (in MPa) and the flow of **cleaning agent** (in litres per minute) does not exceed 100, and in which the temperature of the **cleaning agent** at the spray nozzle outlet does not exceed 85 °C.

This standard does not apply to

- vacuum cleaners and water-suction cleaning appliances for household use (IEC 60335-2-2);
- floor treatment machines for **commercial use** (IEC 60335-2-67, IEC 60335-2-72);
- wet and dry vacuum cleaners, including power brush, for **commercial use** (IEC 60335-2-69);

NOTE 103 IEC 60335-2-67 and IEC 60335-2-69 cover only machines without traction drive.

- hand-held and transportable motor-operated electric **tools** (IEC 60745 series, IEC 61029 series, IEC 62841 series).
- machines designed for use in corrosive or explosive environments (dust, vapour or gas);
- machines designed for picking up hazardous dusts (as defined in IEC 60335-2-69), inflammable substances, or glowing particles;

- machines designed to handle hazardous solvents, such as flammable or explosive liquids;

NOTE 104 Attention is drawn to the fact that in many countries, additional requirements on the safe use of the equipment covered can be specified by the national health authorities, the national authorities responsible for the protection of labour, the national water supply authorities and similar authorities.

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

IEC TS 62885-1, *Surface cleaning appliances - Part 1: General requirements on test material and test equipment*

ISO 6344-2, *Coated abrasives – Grain size analysis – Part 2: Determination of grain size distribution of macrogrits P12 to P220*

3 Terms and definitions

This clause of Part 1 is applicable except as follows.

3.1.9 Addition:

normal operation conditions under which the machine is operated in normal use, specified as follows:

The machine is operated with the spray extraction pump with the nozzle giving the highest load, the vacuum motor, the device for agitating the carpet pile (if any), the **cleaning agent heater** (if any) and the soiled water discharge pump (if any) all in use. Any marking of short time intermittent operation of the pumps is observed.

The **normal operation** P_m of the vacuum motor is obtained at the following power input:

$$P_m = 0,5 (P_f + P_i)$$

where

P_f is the input, in watts, when the machine has been operated for 3 min, fitted with the nozzle and hose giving the highest input;

P_i is the input, in watts, when the machine has been operated for 20 s with the nozzle sealed, immediately following the 3-minute-period with the nozzle open. Any valve or similar device used to ensure a flow of air to cool the motor in the event of a blockage of a main air inlet is rendered ineffective.

P_f and P_i are measured with the supply voltage adjusted to **rated voltage**, or to a voltage equal to the mean value of the **rated voltage range** if the difference between the limits of the **rated voltage range** does not exceed 10 % of the mean value of the range. If the difference between the limits of the **rated voltage range** exceeds 10 % of the mean value, the tests are carried out with the supply voltage set to the upper limit of the range.

The hose is laid out straight. If the machine is provided with a hose as an optional accessory, it is operated without the hose.

Electrically driven devices for agitating the carpet, if any, are in operation but are not in contact with the floor or any other surface or with the means used to seal the air inlet.

The adjustment of the air inlet is not altered when it is specified that the machine is operated under normal load, irrespective of the supply voltages specified in the test. Where optional filtration systems are supplied with the **spray extraction machine**, the filtration system giving the least air resistance (maximum flow) is fitted.

The normal load is equal to the mean load P_f for the electrically driven agitating device such as a motor driven brush is determined in accordance with the following:

- the agitating device operates on a carpet as specified in IEC TS 62885-1;
- the mean load P_f is determined when using the device in the following way:
 - after setting the device, the device is moved twice over a distance of 5 m in the direction giving the highest load;
- the motor responsible for the airflow operates under the same conditions as determining P_f , i. e. no airflow restrictions, and measurements are taken after 3 min;
- the device is adjusted to the carpet pile height;
- it is necessary to move the agitating device slowly across the carpet to avoid carpet damage.

Soiled water discharge pumps, if applicable, are operated as follows.

The pump delivers a continuous flow of water without any soiled water discharge hose attached to the soiled water outlet of the machines unless the discharge hose is permanently attached to the machine. The vacuum motor works during the test, unless an interlock device is provided to prevent combined operation of both motors.

3.101

cleaning agent pre-heater

electric heating element which is intended to raise the temperature of the **cleaning agent** to operating temperature before the cleaning operation

3.102

cleaning agent heater

electric heater which is intended to maintain the **cleaning agent** at the correct temperature for effective operation

3.103

cleaning agent

water with or without the addition of soluble or miscible detergent

3.104

spray extraction machine

machine with or without heating elements and with or without attachments, by which a **cleaning agent** under pressure is sprayed into or onto the surface to be cleaned and the remaining soiled **cleaning agent** is removed by suction

3.105

maximum rated operating pressure

maximum pressure generated by the pump when operated at **rated voltage**

3.106

water-suction cleaning machine

machine for applying and extracting a **cleaning agent**

3.107

motorized cleaning head

hand-held or hand-guided cleaning device connected to the machine, with an integrated electrical motor

Note 1 to entry: The permanently attached main cleaning head is not regarded as a **motorized cleaning head**.

3.108

operator

person installing, operating, adjusting, cleaning, moving, or performing user maintenance on the machine

3.109

test solution

solution which consists of 20 g of NaCl and 1 ml of a solution of 28 % by mass of dodecyl sodium sulphate in each 8 l of water

Note 1 to entry: The chemical designation formula of for dodecyl sodium sulphate is $C_{12}H_{25}NaSO_4$.

3.110

commercial use

intended use of machines covered by this standard, i.e. not intended for normal housekeeping purposes by private persons but which may be a source of danger to the public

I.e. in particular that

- the machines may be used by cleaning contractors, cleaning staff, etc.;
- they are used in commercial or public premises (i.e. offices, shops, hotels, hospitals, schools, etc.) or in industrial (plants, etc.) and light industrial (workshops, etc.) environments.

Note 1 to entry: **Commercial use** is also called professional use.

4 General requirement

This clause of Part 1 is applicable except as follows.

Replacement of the first paragraph by the following text:

Machines shall be constructed so that they function safely so as to cause no danger to persons or surroundings during normal use, even in the event of carelessness, and during installation, adjusting, maintenance, cleaning, repairing or transportation.

Addition:

For the purpose of this standard, the term 'appliance' as used in Part 1 is to be read as 'machine'.

5 General conditions for the tests

This clause of Part 1 is applicable except as follows.

5.101 The **test solution** is to be stored in a cool atmosphere and used within seven days after its preparation.

6 Classification

This clause of Part 1 is applicable except as follows.

6.1 Replacement:

Machines shall be one of the following classes with respect to the protection against electric shock:

- class I,
- class II, or
- class III.

Compliance is checked by inspection and by the relevant tests.

6.2 Addition:

Spray extraction machines shall be at least IPX4.

7 Marking and instructions

This clause of Part 1 is applicable except as follows.

7.1 Modification:

Replace the fourth dashed item as follows:

- the business name and address of the manufacturer and, if applicable, his authorized representative; any address shall be sufficient to ensure postal contact;

Addition:

Machines shall be marked in addition with the following:

- serial number, if any;
- designation of the machine and series or type, allowing the technical identification of the product. This may be achieved by a combination of letters and/or numbers;

NOTE 101 Designation of machine, series or type includes the model or type reference as required in Part 1.
- year of construction, i.e. the year in which the manufacturing process is completed;

NOTE 102 The year of construction can be part of the serial number.
- **maximum rated operating pressure** in MPa or bar;
- maximum outlet temperature of the spraying liquid in °C, if above 50 °C;
- machines shall be marked with the mass of the most usual configuration in kg.

The tank for the **cleaning agent** shall be marked on the tank, its cover or nearby, with the maximum temperature of the **cleaning agent** filled into the tank in °C.

If the machine is designed to be filled with **cleaning agent** exceeding 60 °C, the following warning shall be placed near the filling opening:

WARNING Hot. Do not touch.

The height of the lettering shall be not less than 4 mm. This wording may be replaced by symbol IEC 60417-5041 (2002-10).

7.1.101 Motorized cleaning heads shall be marked with

- **rated voltage** or **rated voltage range** in volts;
- **rated power input** in watts;
- name, trade mark or identification mark of the manufacturer or responsible vendor;
- model or type reference;
- mass of the most usual configuration in kg.

Motorized cleaning heads for water-suction cleaning appliances, except those of **class III construction** having a **working voltage** up to 24 V shall be marked with symbol IEC 60417-5935 (2012-09).

NOTE This symbol is an information sign and, except for the colours, the rules of ISO 3864-1 apply.

Compliance is checked by inspection.

7.6 Addition:



[symbol IEC 60417-5935
(2012-09)]

motorized cleaning head for
water-suction cleaning

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[symbol IEC 60417-5041
(2002-10)]

caution, hot surface

7.12 Modification:

Delete the first paragraph and the first warning.

Add after the NOTE the following new text:

NOTE 101 Alternative requirements for instructions in hard copy form are available in 7.12.9

Addition:

The front cover of the instructions shall include the substance of the following warning:

CAUTION Read the instructions before using the machine.

This wording may be replaced by symbols ISO 7000-0434A (2004-01) and ISO 7000-0790 (2004-01).

The instructions shall contain at least the following:

- the business name and full address of the manufacturer and, if applicable, his authorized representative;
- designation of series or type of the machine as marked on the machine itself, except for the serial number;