



Standard Test Method for Performance of Double-Sided Griddles¹

This standard is issued under the fixed designation F1605; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the energy consumption and cooking performance of double-sided griddles. The food service operator can use this evaluation to select a double-sided griddle and understand its energy efficiency and productivity.

1.2 This test method is applicable to thermostatically controlled, double-sided gas and electric (or combination gas and electric) contact griddles with separately heated top surfaces.

1.3 The double-sided griddle can be evaluated with respect to the following (where applicable):

1.3.1 Energy input rate (10.2);

1.3.2 Temperature uniformity across the cooking surface(s) and thermostats accuracy (10.3);

1.3.3 Preheat energy and time (10.4);

1.3.4 Idle energy rate (10.5);

1.3.5 Pilot energy rate, if applicable (10.6);

1.3.6 Cooking energy rate and efficiency (10.7); and

1.3.7 Production capacity and cooking surface temperature recovery time (10.7).

1.4 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

¹ This test method is under the jurisdiction of ASTM Committee F26 on Food Service Equipment and is the direct responsibility of Subcommittee F26.06 on Productivity and Energy Protocol.

Current edition approved May 1, 2019. Published June 2019. Originally approved in 1995. Last previous edition approved in 2014 as F1605 – 14. DOI: 10.1520/F1605-14R19.

2. Referenced Documents

2.1 *ASTM Standards*:²

D3588 Practice for Calculating Heat Value, Compressibility Factor, and Relative Density of Gaseous Fuels
F1919 Specification for Griddles, Single-Sided and Double-Sided, Gas and Electric

2.2 *ANSI Standard*:³

ANSI Z83.11 American National Standard for Gas Food Service Equipment

2.3 *ASHRAE Document*:⁴

ASHRAE Guideline 2-1986 (RA90) Engineering Analysis of Experimental Data

3. Terminology

3.1 *Definitions*:

3.1.1 *cook time, n*—the time required to cook frozen hamburgers, as specified in 7.4, to a $35 \pm 2\%$ weight loss during a cooking energy efficiency test.

3.1.2 *cooking energy, n*—energy consumed by the double-sided griddle as it is used to cook hamburger patties under heavy- and light-load conditions.

3.1.3 *cooking energy efficiency, n*—a quantity of energy imparted to the hamburgers, expressed as a percentage of energy consumed by the double-sided griddle during the cooking event.

3.1.4 *cooking energy rate, n*—the average rate of energy consumption (Btu/h (kJ/h) or kW) during the cooking energy efficiency tests. It refers to all loading scenarios (heavy and light).

3.1.5 *cooking zone, n*—the heated area defined by the inside perimeter ($\frac{1}{8}$ -in. for the outside edge) of the upper cooking surface when in the lowered position.

3.1.6 *double-sided griddle, n*—a device for cooking food by direct contact with two actively heated surfaces.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

⁴ Available from American Society of Heating, Refrigerating, and Air-Conditioning Engineers, Inc. (ASHRAE), 1791 Tullie Circle, NE, Atlanta, GA 30329, <http://www.ashrae.org>.

3.1.7 *energy input rate, n*—the peak rate at which a double-sided griddle consumes energy (Btu/h (kJ/h) or kW).

3.1.8 *idle energy rate, n*—the average rate of energy consumed (Btu/h (kJ/h) or kW) by the double-sided griddle while “holding” or “idling” the cooking surface at the thermostat set point.

3.1.9 *pilot energy rate, n*—the average rate of energy consumption (Btu/h (kJ/h)) by a double-sided griddle’s continuous pilot (if applicable).

3.1.10 *preheat energy, n*—the amount of energy consumed by the double-sided griddle while preheating the cooking surface from ambient room temperature to 340°F (171°C).

3.1.11 *preheat rate, n*—the average rate (°F/min (°C/min)) at which the cooking surface temperature of the double-sided griddle is heated from ambient temperature to 340°F (171°C).

3.1.12 *preheat time, n*—the time required for the cooking surface to preheat from ambient room temperature to 340°F (171°C).

3.1.13 *production capacity, n*—the maximum rate (lb/h (kg/h)) at which the double-sided griddle can bring the specified food product to a specified “cooked” condition.

3.1.14 *production rate, n*—the average rate (lb/h (kg/h)) at which the double-sided griddle brings the specified food product to a specified “cooked” condition. It does not necessarily refer to the maximum rate. The production rate varies with the amount of food being cooked.

3.1.15 *recovery time, n*—the average time from the removal of the last hamburger patty of a load until all sections of the cooking surfaces are back up to within 10°F (5.56°C) of set temperature and are ready to be reloaded.

3.1.16 *uncertainty, n*—the measure of systematic and precision errors in specified instrumentation or the measure of repeatability of a reported test result.

4. Summary of Test Method

4.1 The double-sided griddle is connected to the appropriate metered energy source, and the energy input rate is determined to confirm that it is operating within 5 % of the nameplate energy input rate.

4.2 The bottom cooking surface is monitored directly above the thermostat sensing points and at additional predetermined locations while the double-sided griddle is idled at a calibrated 350°F (177°C). The temperature uniformity of the bottom cooking surface is determined.

4.3 The amount of energy and time required to preheat the double-sided griddle to 340°F (171°C) is determined with the upper platens in the raised and lowered positions.

4.4 The idle energy rate is determined with the thermostats set to a calibrated 350°F (177°C) for both raised and lowered upper platen positions.

4.5 When applicable, the pilot energy rate is determined for gas double-sided griddles.

4.6 The double-sided griddle is used to cook frozen, ¼-lb (0.11-kg) 20 % fat, pure beef hamburger patties to a medium-

done condition with the thermostats set to a calibrated 350°F (177°C). Cooking energy efficiency, cooking energy rate, production capacity, and bottom surface recovery time are determined for heavy and light-load test conditions.

5. Significance and Use

5.1 The energy input rate test is used to confirm that the double-sided griddle is operating properly prior to further testing.

5.2 The temperature uniformity of the bottom cooking surface may be used by food service operators to select a double-sided griddle that provides a uniformly cooked product.

5.3 The preheat energy and time can be useful to food service operators to manage power demands and to know how rapidly the double-sided griddle can be ready for operation.

5.4 The idle energy rate and pilot energy rate can be used to estimate energy consumption during non-cooking periods.

5.5 Cooking energy efficiency is a precise indicator of double-sided griddle energy performance under various loading conditions. This information enables the food service operator to consider energy performance when selecting a double-sided griddle.

5.6 Production capacity is used by food service operators to choose a double-sided griddle that matches their food output requirements.

6. Apparatus

6.1 *Analytical Balance Scale*, for measuring weights up to 10 lb (4.5 kg), with a resolution of 0.01 lb (0.004 kg) and an uncertainty of 0.01 lb (0.004 kg).

6.2 *Barometer*, for measuring absolute atmospheric pressure, for adjustment of the measured gas volume to standard conditions. It shall have a resolution of 0.2 in. Hg (670 Pa) and an uncertainty of 0.2 in. Hg (670 Pa).

6.3 *Canopy Exhaust Hood*, 4 ft (1.2 m) in depth, wall-mounted, with the lower edge of the hood 6 ft, 6 in. (1.98 m) from the floor and with the capacity to operate at a nominal net exhaust ventilation rate of 300 cfm per linear foot (460 L/s per linear metre) of active hood length. This hood shall extend a minimum of 6 in. (152 mm) past both sides and the front of the cooking appliance and shall not incorporate side curtains or partitions. Makeup air shall be delivered through face registers or from the space, or both.

6.4 *Convection Drying Oven*, electric or indirect gas-fired convection oven with adjustable fan speed and the temperature controlled at 220 ± 5°F (104 ± 2.5°C), used to determine the moisture content of both the raw and cooked food product.

6.5 *Data Acquisition System*, for measuring energy and temperatures, capable of multiple temperature displays and updating at least every 2 s.

6.6 *Gas Meter*, for measuring the gas consumption of a double-sided griddle, being a positive displacement type with a resolution of at least 0.01 ft³ (0.0003 m³) and a maximum uncertainty no greater than 1 % of the measured value for any demand greater than 2.2 ft³/h (0.06 m³/h). If the meter is used

for measuring the gas consumed by the pilot lights, it shall have a resolution of at least 0.01 ft³ (0.0003 m³) and a maximum uncertainty no greater than 2 % of the measured value.

6.7 *Pressure Gage*, for monitoring gas pressure, having a range of 0 to 15 in. H₂O (0 to 3.7 kPa), resolution of 0.5 in. H₂O (125 Pa), and maximum uncertainty of 1 % of the measured value.

6.8 *Strain Gage Welder*, capable of welding thermocouples to steel.⁵

6.9 *Stop Watch*, with a 1-s resolution.

6.10 *Temperature Sensor*, for measuring gas temperature in the range of 50 to 100°F (10 to 38°C) with an uncertainty of ±1°F (0.56°C).

6.11 *Thermocouple(s)*, insulated to withstand 500°F, 24 gage, Type K thermocouple wire, peened flat at the exposed ends and spot welded to surfaces with a strain gage welder.

6.12 *Thermocouple Probe(s)*, industry standard Type T or K thermocouples capable of immersion with a range of 50° to 200°F (10 to 93°C) and an uncertainty of ±1°F (0.56°C).

6.13 *Watt-Hour Meter*, for measuring the electrical energy consumption of a double-sided griddle, having a resolution of at least 10 Wh and a maximum uncertainty no greater than 1.0 % of the measured value for any demand greater than 100 W. The meter shall have a resolution of at least 1 Wh and a maximum uncertainty no greater than 1.0 % for any demand less than 100 W.

7. Reagents and Materials

7.1 *Drip Rack*, large enough to hold a full load of hamburger patties in a single layer (that is, 24 patties for a 24 by 36-in. (61 by 94-cm) double-sided griddle).

7.2 *Freezer Paper*, waxed commercial grade, 18-in. (46-cm) wide.

7.3 *Half-Size Sheet Pans*, measuring 18 by 13 by 1 in. (46 by 33 by 2.5 cm), for use in packaging frozen hamburger patties.

7.4 *Hamburger Patties*—A sufficient quantity of frozen hamburger patties shall be obtained from a meat purveyor to conduct the heavy- and light-load cooking tests. Specifications for the patties shall be four per pound, nominal 20 % fat (by weight), finished grind, pure beef patties. The prefrozen ¼-lb (0.11-kg) patties shall be machine prepared to produce perforated 0.475 ± 0.025-in. (9.5 ± 0.6-mm) thick patties with a minimal diameter of 4.75 in. (114 mm) and a maximum diameter of 5.25 in. (133 mm).

7.4.1 Visually inspect the patties for flatness, cupping, warpage, and dropping (excessive meat frozen to surface which causes a high spot).

7.4.2 Measure 2 % of the patties from a container for thickness, each is measured at three points around the patty (120° from each other). Use this average in setting the gap between platens (9.7).

7.4.3 Gravimetric moisture analysis shall be performed as follows: to determine moisture content, place a 1 lb sample of the test food on a dry, aluminum sheet pan and place the pan in a convection drying oven at a temperature of 220 ± 5°F for a period of 24 h. Weigh the sample before it is placed in the oven and after it is removed and determine the percent moisture content based on the percent weight loss of the sample. The sample must be thoroughly chopped (¼ in. or smaller squares) and spread evenly over the surface of the sheet pan in order for all of the moisture to evaporate during drying and it is permissible to spread the sample on top of baking paper in order to protect the sheet pan and simplify cleanup.

NOTE 1—It is important to confirm by laboratory tests that the hamburger patties are within the above specifications because these specifications impact directly on cook time and cooking energy consumption.

7.5 *Plastic Wrap*, commercial grade, 18-in. (46-cm) wide.

8. Sampling, Test Units

8.1 *Double-Sided Griddle*—Select a representative production model for performance testing.

9. Preparation of Apparatus

9.1 Install the appliance according to the manufacturer's instructions under a 4-ft (1.2-m) deep canopy exhaust hood mounted against the wall, with the lower edge of the hood 6 ft, 6 in. (1.98 m) from the floor. Position the double-sided griddle with the front edge of the cooking surface inset 6 in. (152 mm) from the front edge of the hood at the manufacturer's recommended working height. The length of the exhaust hood and active filter area shall extend a minimum of 6 in. (152 mm) past both sides of the double-sided griddle. In addition, both sides of the appliance shall be a minimum of 3 ft (0.9 m) from any side wall, side partition, or other operating appliance. The exhaust ventilation rate shall be 300 cfm per linear foot (460 L/s per linear metre) of hood length. (For example, a 3-ft (0.9-m) double-sided griddle shall be ventilated, at minimum, by a hood 4 by 4 ft (1.2 by 1.2 m) with a nominal air flow rate of 1200 cfm (1840 L/s). The application of a longer hood is acceptable, provided the ventilation rate is maintained at 300 cfm per linear foot (460 L/s per linear metre) over the entire length of active hood.) The associated heating or cooling system shall be capable of maintaining an ambient temperature of 75 ± 5°F (24 ± 2.8°C) within the testing environment when the exhaust ventilation system is operating.

9.2 Connect the double-sided griddle to a calibrated energy test meter. For gas installations, install a pressure regulator downstream from the meter to maintain a constant pressure of gas for all tests. Install the instrumentation to record both the pressure and temperature of the gas supplied to the double-sided griddle and the barometric pressure during each test so that the measured gas flow can be corrected to standard conditions. For electric installations, a voltage regulator may

⁵ The sole source of supply of the apparatus (Eaton Model W1200 Strain Gauge Welder) known to the committee at this time is Eaton Corporation, 1728 Maplelawn Road, Troy, MI 48084. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,¹ which you may attend.

be required during tests if the voltage supply is not within $\pm 2.5\%$ of the manufacturer's nameplate voltage.

9.3 For a gas double-sided griddle, adjust (during maximum energy input) the gas supply pressure downstream from the appliance's pressure regulator to within $\pm 2.5\%$ of the operating manifold pressure specified by the manufacturer. Make adjustments to the appliance following the manufacturer's recommendations for optimizing combustion. Proper combustion may be verified by measuring air-free CO in accordance with ANSI Z83.11.

9.4 For an electric double-sided griddle, confirm (while the elements are energized) that the supply voltage is within $\pm 2.5\%$ of the operating voltage specified by the manufacturer. Record the test voltage for each test.

NOTE 2—It is the intent of the test procedure herein to evaluate the performance of a double-sided griddle at its rated gas pressure or electric voltage. If an electric unit is rated dual voltage (that is, designed to operate at either 208 or 240 V with no change in components), the voltage selected by the manufacturer or tester, or both, shall be reported. If a double-sided griddle is designed to operate at two voltages without a change in the resistance of the heating elements, the performance of the unit (for example, the preheat time) may differ at the two voltages.

9.5 Condition the bottom cooking surface in accordance with the manufacturer's instructions. If not specified by the manufacturer, follow the procedures described in 9.5.1.

9.5.1 Heat the bottom griddle surface to a calibrated average of $350 \pm 5^\circ\text{F}$ ($177 \pm 2.8^\circ\text{C}$). Coat the entire cooking surface with a salt-free cooking oil. Wipe off the oil residue after heating for 5 min. The bottom griddle surface is now conditioned for testing.

9.6 As applicable, follow the manufacturer's instructions to attach non-stick surfaces or condition top platen surfaces, or both.

9.7 Follow the manufacturer's recommended procedure to set the gap between the top and bottom cooking surfaces for hamburger patties with an average thickness as determined in 7.4.2. If specified by the manufacturer's installation procedure, a qualified service person may be required to set the gap. Contact the manufacturer for assistance if this is not accomplished easily.

10. Procedure

10.1 General:

10.1.1 For gas appliances, record the following for each test run: (1) higher heating value, (2) standard gas pressure and temperature used to correct the measured gas volume to standard conditions, (3) measured gas temperature, (4) measured gas pressure, (5) barometric pressure, (6) ambient temperature, and (7) energy input rate during or immediately prior to the test.

NOTE 3—Using a calorimeter or gas chromatograph in accordance with accepted laboratory procedures is the preferred method for determining the higher heating value of gas supplied to the double-sided griddle under test. It is recommended that all testing be performed with gas having a higher heating value of 1000 to 1075 Btu/ft³ (37 300 to 40 100 kJ/m³).

10.1.2 For gas double-sided griddles, add electric energy consumption to gas energy for all tests, with the exception of the energy input rate test (10.2).

10.1.3 For electric double-sided griddles, record the following for each test run: (1) voltage while elements are energized, (2) ambient temperature, and (3) energy input rate during or immediately prior to the test run.

10.1.4 For each test run, confirm that the peak input rate is within $\pm 5\%$ of the rated nameplate input. Terminate testing and contact the manufacturer if the difference is greater than 5%. The manufacturer may make appropriate changes or adjustments to the double-sided griddle.

10.2 Energy Input Rate:

10.2.1 Operate the double-sided griddle with the temperature calibrated to maintain an average bottom cooking surface temperature of 350°F (177°C) and top cooking surface temperature of 350°F (177°C). Ensure that the upper platens are in the lowered position. Monitor the energy consumption for 10 min after the unit is turned on (or all burners have ignited). If the preheat time is less than 10 min (that is, the burners or elements have commenced cycling in that time), monitor the energy consumption and time after the unit is turned on until the first burner or element cycles off.

10.2.2 Confirm that the measured input rate or power (Btu/h and kW for a gas double-sided griddle and kW for an electric double-sided griddle) is within 5% of the rated nameplate input or power. (It is the intent of the test procedure herein to evaluate the performance of a double-sided griddle at its rated energy input rate.) Terminate testing and contact the manufacturer if the difference is greater than 5%. The manufacturer may make appropriate changes or adjustments to the double-sided griddle or supply another double-sided griddle for testing.

10.3 Temperature Uniformity and Thermostat Accuracy:

10.3.1 Tack-weld thermocouples to the bottom cooking surface directly above each thermostat sensing probe that is embedded in, or located below, the plate.

NOTE 4—Research at Pacific Gas and Electric Co. (PG&E) indicates that thermocouples may be optimized for surface temperature measurement by flattening the thermocouple ends with locking pliers and tack-welding them to the bottom surface with a strain gage welder at the medium setting. Each end of the thermocouple is welded separately to the bottom surface $\frac{1}{8} \pm \frac{1}{16}$ in. (3.2 ± 1.6 mm) apart from the other (Fig. 1).

10.3.2 Preheat all sections (bottom and top) of the griddle to the calibrated 350°F (177°C) and stabilize for 60 min after the cooking surfaces commence cycling at the thermostat set point.

10.3.3 Monitor the surface temperature over several complete cycles of the cooking surfaces, where applicable. Determine the average temperature for each thermostat sensor location.

NOTE 5—Double-sided griddles equipped with modulating thermostat controls may not exhibit cycling clearly. In this case, monitor the thermostat bulb temperatures for a minimum of 1 h.

10.3.4 Where required (as indicated by the average temperature), adjust the bottom temperature controls to attain an actual average surface temperature of $350 \pm 5^\circ\text{F}$ ($177 \pm 2.8^\circ\text{C}$). Repeat the step given in 10.3.3 to confirm that the temperature at each sensing location is $350 \pm 5^\circ\text{F}$ ($177 \pm 2.8^\circ\text{C}$).

10.3.5 To facilitate further testing of the double-sided griddle in accordance with 10.4 – 10.7, calibrate the bottom

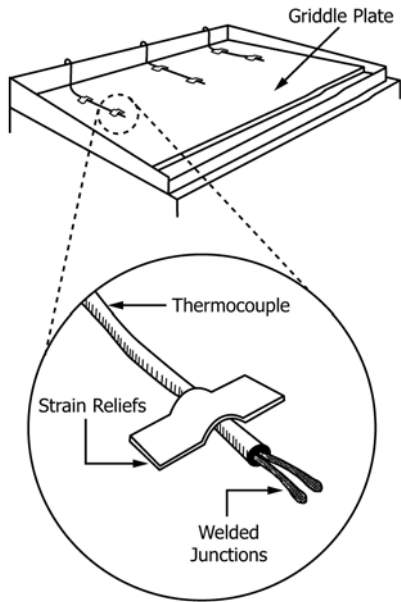


FIG. 1 Sample of Thermocouple Welding for a 3 by 2-ft (0.9 by 0.6-m) Double-Sided Griddle

temperature controls at 350°F (177°C), following the manufacturer’s instructions. If calibration is not recommended or accomplished easily, mark (on the dial) the exact position of the thermostat control that corresponds to an average surface temperature of 350°F (177°C).

10.3.6 Measure additional surface temperatures in the cooking zone with no more than 5 in. (127 mm) between adjacent measurement points under a single platen by tack-welding thermocouples to the bottom cooking surface. The additional points shall not be less than 1 in. (25 mm) from the outside edge of the cooking zone.

NOTE 6—It is possible for points under two separate platens to be separated by more than 5 in. (127 mm).

NOTE 7—The additional measurement points on the 24 by 36-in. (61 by 91-cm) bottom surface with three 12-in. (30-cm) wide upper platens

be arranged most effectively in a 4 by 6 grid. This 24-point grid is representative of the placement of hamburger patties during cooking and provides a good representation of the bottom surface temperatures. A sample placement of the measurement points is shown in Fig. 2.

10.3.7 With both the top and bottom set to 350°F (177°C), monitor the temperature for a minimum of 1 h after the cooking surfaces have stabilized at the set temperature. The upper platens shall be in the lowered position.

10.3.8 Record the maximum temperature difference on the bottom surface. The maximum difference is the highest average temperature minus the lowest average temperature at any point on the cooking surface no less than 1 in. (25 mm) away from the outside edge of the cooking zone.

NOTE 8—It is the intent of this procedure to determine the effective temperature uniformity of the double-sided griddle as it will be used in production.

10.4 Preheat Energy and Time:

NOTE 9—The preheat test should be conducted as the first appliance operation on the day of the test.

10.4.1 Tack-weld thermocouples to the cooking surface directly above the thermostat sensing points as in 10.3.1.

10.4.2 Record the cooking surface temperature and ambient kitchen temperature at the start of the test (both cooking surface temperatures shall be 75 ± 5°F (24 ± 2.8°C) at the start of the test).

10.4.3 Turn the unit on with the temperature controls set to attain a bottom and top surface temperature of 350°F (177°C), as determined in 10.3. If possible, activate the griddle with the upper platens in the lowered position. Begin monitoring time and energy consumption immediately after the unit is turn on. For a gas double sided griddle, the preheat time shall include any delay between the time the unit is turned on and when the burners ignite.

10.4.4 Preheat is judged complete when the last of the monitored bottom surface temperatures reaches 340°F (171°C). Record the energy consumption and time to preheat all sections of the double-sided griddle jointly.

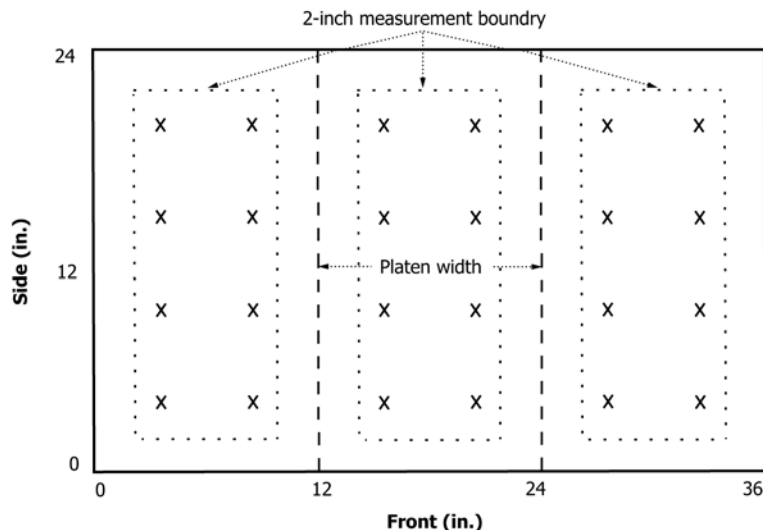


FIG. 2 Sample Placement of Thermocouples on a 3 by 2-ft (0.9 by 0.6-m) Double-Sided Griddle with 12-in. (30.5-cm) Wide Upper Platens

10.4.5 Repeat the steps given in 10.4.2 – 10.4.4 with the upper platens in the raised position. Repeat preheat test a minimum of three times with the upper platen in the lowered and up position.

10.5 Idle Energy Rate:

10.5.1 Allow the top and bottom cooking surfaces to stabilize at 350°F (177°C) for at least 60 min. Place the upper platens in the lowered position.

10.5.2 Monitor the energy consumption of the double-sided griddle while it is operated at 350°F (177°C) for a minimum of 2 h after the hour stabilization.

10.5.3 Repeat the steps given in 10.5.1 and 10.5.2 with the upper platens in the raised position.

10.6 Pilot Energy Rate (Gas Models with Standing Pilots):

10.6.1 Where applicable, set the gas valve that controls gas supply to the appliance at the “pilot” position. Otherwise, set the double-sided griddle temperature controls to the “off” position.

10.6.2 Light and adjust the pilots according to the manufacturer’s instructions.

10.6.3 Record the gas reading after a minimum of 8 h of pilot operation.

10.7 Cooking Energy Efficiency and Production Capacity:

10.7.1 Run the cooking energy efficiency test a minimum of three times for each loading scenario. Additional test runs may be necessary to obtain the required precision for the reported test results (Annex A1).

10.7.2 Randomly select a minimum of six hamburger patties each for fat and moisture content determination. Determine the fat content using a calibrated fat analyzer or other recognized laboratory procedures. Use the procedure in Annex A2 to measure the moisture content of the randomly selected patties.

10.7.3 Weigh the necessary patties for each load and prepare them for the test by loading them onto half-size 18 by 13 by 1-in. (46 by 33 by 2.5-cm) sheet pans (Fig. 3). Package 24 patties per sheet (6 patties per level by 4 levels), separating each level by a double-sided sheet of waxed freezer paper (Fig. 4). Record the total weight of the beef patties prepared for each load as the initial weight. To facilitate verification that the patties are at the required temperature for the beginning of the test, implant a thermocouple horizontally into at least one hamburger patty on a sheet pan. Cover the entire package with a commercial grade plastic wrap. Place the sheet pans in a freezer near the double-sided griddle test area until the temperature of the patties has stabilized at the freezer temperature.

10.7.4 Monitor the temperature of a frozen patty with a thermocouple probe. Its internal temperature must reach $0 \pm 5^\circ\text{F}$ ($-18 \pm 2.8^\circ\text{C}$) before the hamburger patties can be removed from the freezer and loaded onto the double-sided griddle. Adjust the freezer temperature to achieve this required

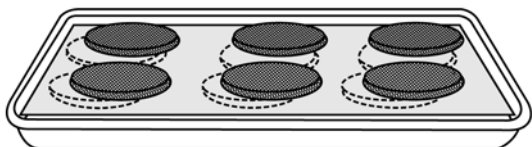


FIG. 3 Example of Hamburger Patty Packaging

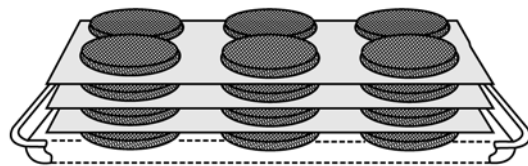


FIG. 4 Cutaway View of Packaged Hamburgers

internal temperature (the typical freezer setting is -5°F (-21°C)) if necessary.

10.7.5 Prepare a minimum number of loads for the three test runs (Figs. 5 and 6). Use four patties per square foot of cooking zone for the cooking tests and count on 7 to 10 loads per test run.

10.7.6 Tack-weld thermocouples to the bottom cooking surface directly above each thermostat sensing probe that is embedded in, or located below, the plate. Thermocouple positions shall not be less than 1 in. (25 mm) from the outside edge of the cooking zone.

10.7.7 Preheat the top and bottom cooking surfaces to 350°F (177°C). Refer to the manufacturer’s recommendations concerning the minimum surface area required for each loading scenario. Allow the cooking surfaces to stabilize at the set temperature for 1 h.

10.7.8 Remove each load of patties separately from the freezer, based on the previously determined elapsed time that is required for the patties to warm to the specified $0 \pm 5^\circ\text{F}$ ($-18 \pm 2.8^\circ\text{C}$) loading temperature. Do not hand-hold the patties until loading takes place.

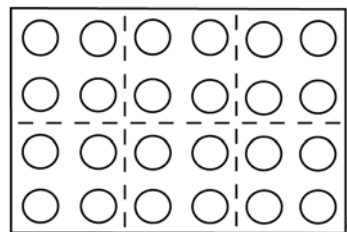
10.7.9 Load the patties sequentially on the bottom cooking surface over a maximum 15-s time period for each linear foot of cooking surface (for example, 45 s for a 36-in. (91-cm) double-sided griddle and a maximum 60 s for a 48-in. (122-cm) double-sided griddle). Lower each upper cooking section as the area beneath it is loaded.

10.7.10 Cook the patties for 2.5 min, starting from the time the first hamburger patty is placed on the cooking surface.

10.7.11 Remove the patties in the order placed on the unit over a maximum 15-s time period for each linear foot of cooking surface.

10.7.12 The hamburger patties shall be cooked to an internal temperature of 163°F (73°C) to confirm a medium-done condition. This can be accomplished by cooking the patties to a 35 % weight loss.

NOTE 10—Research conducted by PG&E has determined that the final internal temperature of cooked hamburger patties may be approximated by



All griddle sections on

FIG. 5 Patty Positions for Heavy-Load Tests on a 36 by 24-in. (91 by 61-cm) Double-Sided Griddle Surface