

INTERNATIONAL STANDARD



Management of alarm systems for the process industries

(standards.iteh.ai)

[IEC 62682:2022](https://standards.iteh.ai/catalog/standards/sist/9189a77a-c715-42c2-8f7f-4286cdf587d/iec-62682-2022)

<https://standards.iteh.ai/catalog/standards/sist/9189a77a-c715-42c2-8f7f-4286cdf587d/iec-62682-2022>



THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2022 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Secretariat
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 300 terminological entries in English and French, with equivalent terms in 19 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

www.standards.iteh.ai/
<https://standards.iteh.ai/catalog/standards/sist/9189a77a-c715-42c2-8f7f-4286cdf587d/iec-62682-2022>

<https://standards.iteh.ai/catalog/standards/sist/9189a77a-c715-42c2-8f7f-4286cdf587d/iec-62682-2022>



IEC 62682

Edition 2.0 2022-12
COMMENTED VERSION

INTERNATIONAL STANDARD



Management of alarm systems for the process industries

(standards.iteh.ai)

[IEC 62682:2022](https://standards.iteh.ai/catalog/standards/sist/9189a77a-c715-42c2-8f7f-4286cdf587d/iec-62682-2022)

<https://standards.iteh.ai/catalog/standards/sist/9189a77a-c715-42c2-8f7f-4286cdf587d/iec-62682-2022>

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 13.320; 25.040.40

ISBN 978-2-8322-6270-2

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOREWORD	9
INTRODUCTION	11
1 Scope	12
1.1 General applicability	12
1.2 Exclusions and inclusions	14
1.2.1 Operators	14
1.2.2 Process sensors and final control elements	14
1.2.3 Annunciators	14
1.2.4 Human machine interface	14
1.2.5 Safety instrumented systems	14
1.2.6 Fire and gas detection and protective systems	14
1.2.7 Security systems	14
1.2.8 Packaged systems	14
1.2.9 Event data	15
1.2.10 Alarm identification methods	15
1.2.11 Management of change	15
1.2.12 Purchase specification	15
2 Normative references	15
3 Terms, definitions and abbreviated terms	15
3.1 Terms and definitions	15
3.2 Abbreviated terms	25
4 Conformance to this document	26
4.1 Conformance guidance	26
4.2 Existing systems	26
4.3 Use of required functionalities	26
4.4 Responsibility	26
4.5 Local Jurisdictions	26
5 Alarm system models	26
5.1 Alarm systems	26
5.2 Alarm management life cycle	26
5.2.1 Alarm management life cycle model	26
5.2.2 Alarm management life cycle stages	28
5.2.3 Alarm management life cycle entry points	31
5.2.4 Simultaneous and encompassing stages	31
5.2.5 Alarm management life cycle loops	31
5.2.6 Alarm management life cycle stage inputs and outputs	32
5.3 Alarm states	33
5.3.1 Alarm state transition diagram	33
5.3.2 Alarm states	35
5.3.3 Alarm state transition paths	37
5.4 Alarm response timeline	38
5.4.1 General	38
5.4.2 Normal (A)	39
5.4.3 Unacknowledged (B)	39
5.4.4 Acknowledged (C) and response	39
5.4.5 Return-to-normal (D)	40

5.4.6	Allowable response time	40
5.4.7	Alarm setpoint	40
5.4.8	Consequence threshold	40
5.4.9	Alarm deadband	40
5.5	Feedback model of operator-process interaction	40
5.5.1	General	40
5.5.2	Detect	41
5.5.3	Diagnose	41
5.5.4	Respond	41
5.5.5	Performance shaping factors	41
6	Alarm philosophy	42
6.1	Purpose	42
6.2	Alarm philosophy contents	42
6.2.1	General	42
6.2.2	Purpose of alarm system	43
6.2.3	Definitions	43
6.2.4	References	43
6.2.5	Roles and responsibilities for alarm management	43
6.2.6	Alarm design principles	44
6.2.7	Alarm setpoint determination	44
6.2.8	Prioritization method	44
6.2.9	Alarm class definition	44
6.2.10	Highly managed alarms	44
6.2.11	Rationalization	45
6.2.12	Alarm documentation	45
6.2.13	Alarm design guidance	45
6.2.14	Specific alarm design considerations	46
6.2.15	HMI design principles	46
6.2.16	Approved enhanced and advanced alarming techniques	46
6.2.17	Implementation guidance	46
6.2.18	Alarm response procedures	46
6.2.19	Training	47
6.2.20	Alarm shelving	47
6.2.21	Alarm system maintenance	47
6.2.22	Testing of the alarm system alarms	47
6.2.23	Alarm system performance monitoring	47
6.2.24	Alarm history preservation	48
6.2.25	Management of change	48
6.2.26	Alarm system management audit	48
6.2.27	Related site procedures	48
6.3	Alarm philosophy development and maintenance	49
7	Alarm system requirements specification	49
7.1	Purpose	49
7.2	Recommendations	49
7.3	Development	50
7.4	Systems evaluation	50
7.5	Packaged systems	50
7.6	Customization	50
7.7	Alarm system requirements testing verification	51

8	Identification	51
8.1	Purpose	51
8.2	Alarm identification methods	51
8.3	Identification training	51
8.4	Identification documentation	51
9	Rationalization	52
9.1	Purpose	52
9.2	Rationalization documentation	52
9.2.1	Rationalization documentation requirements.....	52
9.2.2	Rationalization documentation recommendations.....	52
9.2.3	Plant states	53
9.3	Alarm justification	53
9.3.1	Alarm justification process	53
9.3.2	Justification approach.....	53
9.3.3	Individual alarm justification.....	53
9.3.4	Impact on alarm system performance	54
9.4	Alarm setpoint determination.....	54
9.5	Prioritization	54
9.6	Classification.....	54
9.7	Review.....	55
9.8	Removal of rejected alarms.....	55
9.9	Use of Documentation	55
10	Detailed design: basic alarm design.....	55
10.1	Purpose	55
10.2	Basic alarm design capabilities	55
10.3	Usage of alarm states.....	55
10.3.1	Alarm state triggering	55
10.3.2	Alarm states and other logic functions	56
10.3.3	Alarm suppression and other logic functions.....	56
10.4	Alarm types.....	56
10.5	Alarm attributes	56
10.5.1	General.....	56
10.5.2	Alarm description.....	57
10.5.3	Alarm setpoints	57
10.5.4	Alarm priority.....	57
10.5.5	Alarm deadbands	57
10.5.6	Alarm on-delay and off-delay	58
10.6	Programmatic changes to alarm attributes.....	58
10.7	Review of basic alarm design.....	58
11	Detailed design: human-machine interface design for alarm systems.....	58
11.1	Purpose	58
11.2	HMI functions	59
11.2.1	General.....	59
11.2.2	HMI information requirements	59
11.2.3	HMI functional requirements	59
11.2.4	HMI functional recommendations	59
11.2.5	HMI display requirements	59
11.2.6	Alarm records requirements.....	59

11.2.7	Alarm records recommendations	60
11.3	Alarm states indications	60
11.3.1	General.....	60
11.3.2	Required alarm state indications	60
11.3.3	Recommended alarm state indications	60
11.3.4	Audible alarm state indications.....	62
11.4	Alarm priority indications.....	62
11.4.1	General.....	62
11.4.2	Alarm priority indication requirements	62
11.4.3	Colour alarm priority indications requirements	62
11.4.4	Recommended alarm priority indications	62
11.5	Alarm message indications	63
11.5.1	General.....	63
11.5.2	Recommended alarm message indications	63
11.6	Alarm displays.....	63
11.6.1	General.....	63
11.6.2	Alarm summary display.....	64
11.6.3	Alarm summary status	65
11.6.4	Alarm log displays	65
11.6.5	Process displays	66
11.6.6	Tag detail displays.....	66
11.6.7	Other display graphic elements	66
11.7	Alarm shelving.....	66
11.7.1	General.....	66
11.7.2	Alarm shelving functional requirements	66
11.7.3	Alarm shelving functional recommendations	67
11.7.4	Shelved alarm displays.....	67
11.8	Out-of-service alarms	68
11.8.1	General.....	68
11.8.2	Out-of-service alarm functional requirements.....	68
11.8.3	Out-of-service alarm displays.....	68
11.9	Alarms suppressed by design.....	69
11.9.1	General.....	69
11.9.2	Designed suppression functional requirements	69
11.9.3	Designed suppression functional recommendations	69
11.9.4	Suppressed-by-design displays.....	69
11.10	Alarm annunciator integration	70
11.10.1	General.....	70
11.10.2	Alarm annunciator integration recommendations.....	70
11.10.3	Alarm annunciator display integration recommendations	70
11.11	Safety related alarm HMI	70
11.11.1	General.....	70
11.11.2	Independent safety related alarm HMI	70
12	Detailed design: enhanced and advanced alarm methods alarming.....	70
12.1	Purpose	70
12.2	Basis of enhanced and advanced alarming	71
12.2.1	General.....	71
12.2.2	Effort, manpower requirements and complexity.....	71
12.3	Information linking	71

12.4	Logic-based alarming.....	71
12.4.1	General.....	71
12.4.2	Alarm attribute modification	72
12.4.3	Externally enabled systems	72
12.4.4	Logical alarm suppression and attribute modification	72
12.4.5	State-based alarming.....	72
12.5	Model-based alarming	72
12.6	Additional alarming considerations	72
12.6.1	General.....	72
	12.6.2 Non-control room considerations.....	
12.6.2	Remote alarm systems	73
12.6.3	Supplementary alarm systems	73
12.6.4	Batch process considerations	73
12.7	Training, testing, and auditing systems.....	74
12.8	Alarm attribute enforcement.....	74
13	Implementation	74
13.1	Purpose	74
13.2	Implementation planning	74
13.3	Implementation training.....	74
13.3.1	General.....	74
13.3.2	Implementation training requirements for new or modified alarms.....	74
	13.3.3 Implementation training requirements.....	
13.3.3	Training documentation requirements for new or modified highly managed alarms.....	75
13.3.4	Training documentation recommendations for new or modified alarms.....	75
13.3.5	Implementation training requirements for new or modified alarm systems	75
13.3.6	Implementation training recommendations for new or modified alarm systems	75
13.4	Implementation testing and validation verification	75
13.4.1	General.....	75
13.4.2	Implementation testing requirements for highly managed alarms	75
13.4.3	Implementation testing recommendations for new or modified alarms.....	76
13.4.4	Implementation testing requirements for new or modified alarm systems	76
13.5	Implementation documentation.....	76
13.5.1	General.....	76
13.5.2	Documentation requirements	76
13.5.3	Implementation documentation recommendations.....	77
14	Operation	77
14.1	Purpose	77
14.2	Alarm response procedures	77
14.2.1	Alarm response procedures requirements.....	77
14.2.2	Alarm response procedure recommendations	77
14.3	Alarm shelving.....	78
14.3.1	Alarm shelving requirements.....	78
14.3.2	Alarm shelving for highly managed alarms.....	78
14.3.3	Alarm shelving recommendations.....	78
14.3.4	Alarm shelving record requirements	78
14.3.5	Shift change procedures and alarm review	78

14.4	Refresher training for operators	78
14.4.1	Refresher training requirements for operators.....	78
14.4.2	Refresher training documentation requirements for highly managed alarms.....	78
14.4.3	Refresher training content for highly managed alarms.....	79
14.4.4	Refresher training recommendations for alarms.....	79
15	Maintenance	79
15.1	Purpose	79
15.2	Periodic alarm testing	79
15.2.1	General.....	79
15.2.2	Periodic alarm testing requirements	79
15.2.3	Periodic alarm testing for highly managed alarms	79
15.2.4	Periodic alarm test procedure requirements.....	80
15.2.5	Periodic alarm test procedure recommendations.....	80
15.2.6	Periodic alarm testing recommendations	80
15.3	Out-of-service alarms	80
15.3.1	General.....	80
15.3.2	Out-of-service process requirements.....	80
15.3.3	Out-of-service highly managed alarms	80
15.3.4	Out-of-service process recommendations.....	81
15.3.5	Requirements for returning alarms to service.....	81
15.4	Equipment repair	81
15.5	Equipment replacement	81
15.6	Refresher training for maintenance.....	81
15.6.1	General requirements	81
15.6.2	Refresher training requirements for highly managed alarms	81
15.6.3	Refresher training recommendations for alarms.....	81
16	Monitoring and assessment.....	81
16.1	Purpose	81
16.2	Requirements.....	81
16.3	Monitoring, assessment, audit, and benchmark	81
16.4	Alarm system monitoring	81
16.2	Performance monitoring requirements	82
16.3	Monitoring and assessment.....	82
16.3.1	General.....	82
16.3.2	Alarm system performance metrics.....	83
16.3.3	Average alarm rate per operator console.....	83
16.3.4	Peak alarm rate per operator console.....	83
16.3.5	Alarm floods	84
16.3.6	Frequently occurring alarms.....	84
16.3.7	Chattering and fleeting alarms	85
16.3.8	Stale alarms.....	85
16.3.9	Annunciated alarm priority distribution.....	85
16.3.10	Rationalization and alarm priority distribution	86
16.4	Unauthorized alarm suppression	86
16.5	Alarm attribute monitoring.....	86
16.6	Reporting of alarm system analyses	86
16.7	Alarm performance metric summary	86

17	Management of change	87
17.1	Purpose	87
17.2	Changes subject to management of change.....	87
17.3	Change documentation requirements	88
17.4	Change documentation recommendations	88
17.4	Alarm removal recommendations	88
17.5	Alarm attribute modification documentation review recommendations	89
18	Audit.....	89
18.1	Purpose	89
18.2	Benchmark.....	89
18.3	Initial audit or benchmark Audit requirements	89
18.4	Audit interviews	89
18.5	Audit process recommendations.....	90
18.6	Action plans	90
	Bibliography.....	91
	List of comments.....	92
	Figure 1 – Alarm system dataflow	13
	Figure 2 – Alarm management life cycle.....	28
	Figure 3 – Alarm state transition diagram.....	35
	Figure 4 – Alarm response timeline.....	39
	Figure 5 – Feedback model of operator-process interaction	41
	Table 1 – Alarm management life cycle stage inputs and outputs.....	33
	Table 2 – Summary of alarm states.....	37
	Table 3 – Required and recommended alarm philosophy contents	42
	Table 4 – Recommended alarm state indications.....	62
	Table 5 – Average alarm rates.....	83
	Table 6 – Example annunciated alarm priority distribution	85
	Table 7 – Recommended alarm performance metrics summary.....	87

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**MANAGEMENT OF ALARM SYSTEMS
FOR THE PROCESS INDUSTRIES****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

This commented version (CMV) of the official standard IEC 62682:2022 edition 2.0 allows the user to identify the changes made to the previous IEC 62682:2014 edition 1.0. Furthermore, comments from IEC SC 65A experts are provided to explain the reasons of the most relevant changes, or to clarify any part of the content.

A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text. Experts' comments are identified by a blue-background number. Mouse over a number to display a pop-up note with the comment.

This publication contains the CMV and the official standard. The full list of comments is available at the end of the CMV.

IEC 62682 has been prepared by subcommittee 65A: System aspects, of IEC technical committee 65: Industrial-process measurement, control and automation. It is an International Standard.

This second edition cancels and replaces the first edition published in 2014. This edition constitutes a technical revision.

This edition includes minor technical changes with respect to the previous edition, based on changes to ANSI/ISA-18.2:2016. These include the inclusion of packaged systems in the scope (Clause 1), definitions (Clause 3) and alarm system requirements specification (Clause 7). There are changes to improve clarity in wording throughout the document.

The text of this International Standard is based on the following documents:

Draft	Report on voting
65A/1046/FDIS	65A/1064/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The "colour inside" logo on the cover page of this document indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

Purpose

This International Standard addresses the development, design, installation, and management of alarm systems in the process industries. Alarm management includes multiple work processes throughout the alarm–~~system~~ management life cycle. This document defines the terminology and models to develop an alarm system, and it defines the work processes recommended to effectively maintain the alarm–~~system~~ throughout the life cycle. Ineffective alarm systems have often been cited as contributing factors in the investigation reports following major process incidents. This document is intended to provide a methodology that will result in the improved safety, quality, and operation in the process industries.

The first edition of this document was adapted from ANSI/ISA-18.2-2009, *Management of Alarm Systems for the Process Industries*, an International Society of Automation (ISA) standard, and with due consideration of other guidance documents that have been developed throughout industry. This second edition has incorporated some changes made in ANSI/ISA-18.2-2016.

This document is not the first effort to define terminology and practices for effective alarm systems. In 1999 the Engineering Equipment and Materials Users' Association (EEMUA) issued Publication 191, *Alarm Systems: A Guide to Design, Management and Procurement*, with the 2nd edition published in 2007 and the 3rd edition published in 2013. In 2003 the User Association of Process Control Technology in Chemical and Pharmaceutical Industries (NAMUR) issued worksheet NA 102, *Alarm Management*, which was updated in 2008. During the development and maintenance of this document, every effort was made to keep terminology and practices consistent with the previous work of these respected organizations and committees.

This document provides requirements for alarm management and alarm systems. It is intended for those individuals and organizations that

- a) manufacture or implement embedded alarm systems,
- b) manufacture or ~~implement~~ install third-party alarm system software,
- c) design or install alarm systems,
- d) operate and ~~for~~ maintain alarm systems, and
- e) audit or assess alarm system performance.

Organization

This document is organized in ~~two~~ parts. ~~The first part is introductory in nature, (Clauses 1 to 5). The main body of the standard follows (Clauses 6 to 18).~~

The first part (Clause 1 to Clause 3) are normative without any mandatory requirements. Clause 4 contains mandatory requirements. Clause 5 is normative without any mandatory requirements. The main body of the standard (Clause 6 to Clause 18), describes mandatory requirements and non-mandatory recommendations.

Within this document, mandatory requirements are stated with "shall", non-mandatory recommendations are stated with "should", and permissible requirements are stated with "may". The phrase "is required" indicates the requirement has been stated previously in the document.

MANAGEMENT OF ALARM SYSTEMS FOR THE PROCESS INDUSTRIES

1 Scope

1.1 General applicability

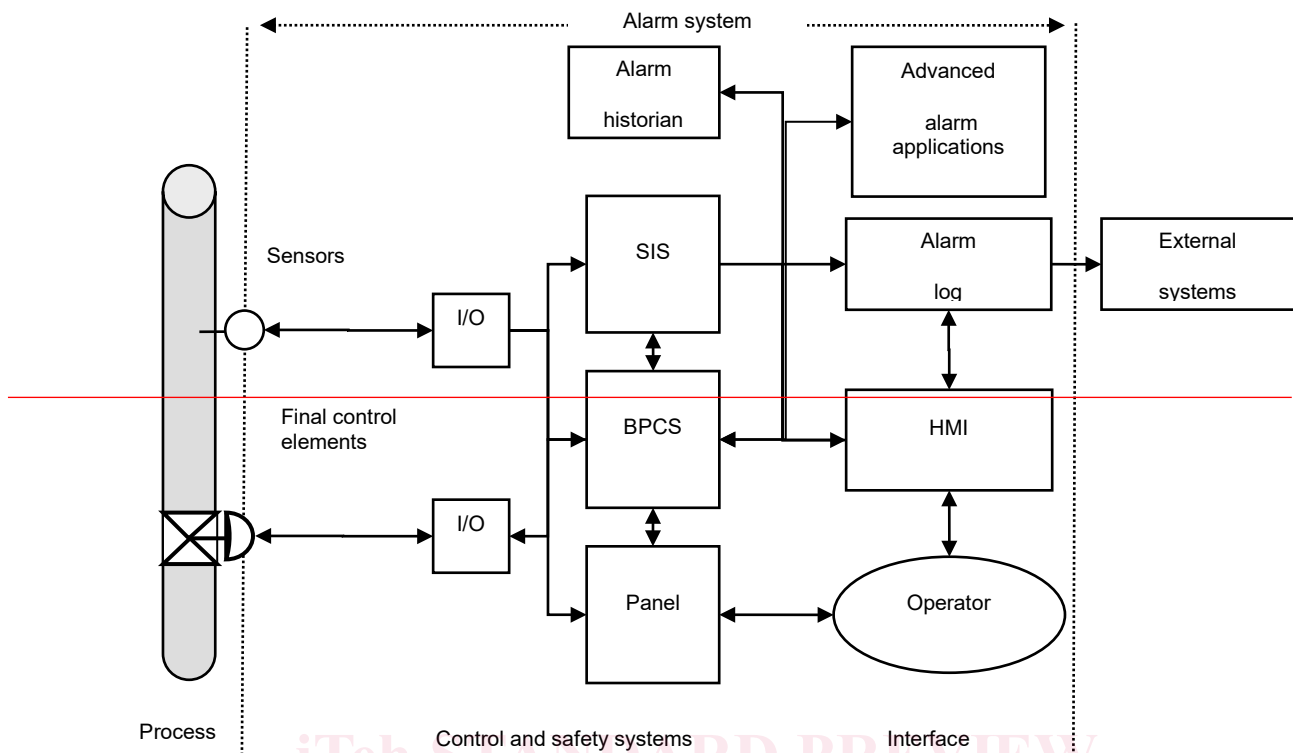
This document specifies general principles and processes for the ~~lifecycle~~ management of alarm systems based on ~~programmable electronic controller and computer-based human-machine interface (HMI) technology~~ controls system and human-machine interfaces (HMI) **1** for facilities in the process industries. It covers all alarms to be presented to the operator through the control system, which includes alarms from basic process control systems, annunciators ~~panels~~, packaged systems, and safety instrumented systems, ~~fire and gas systems, and emergency response systems~~ **2**.

The practices in this document are applicable to continuous, batch, and discrete processes. There can be differences in implementation to meet the specific needs based on process type.

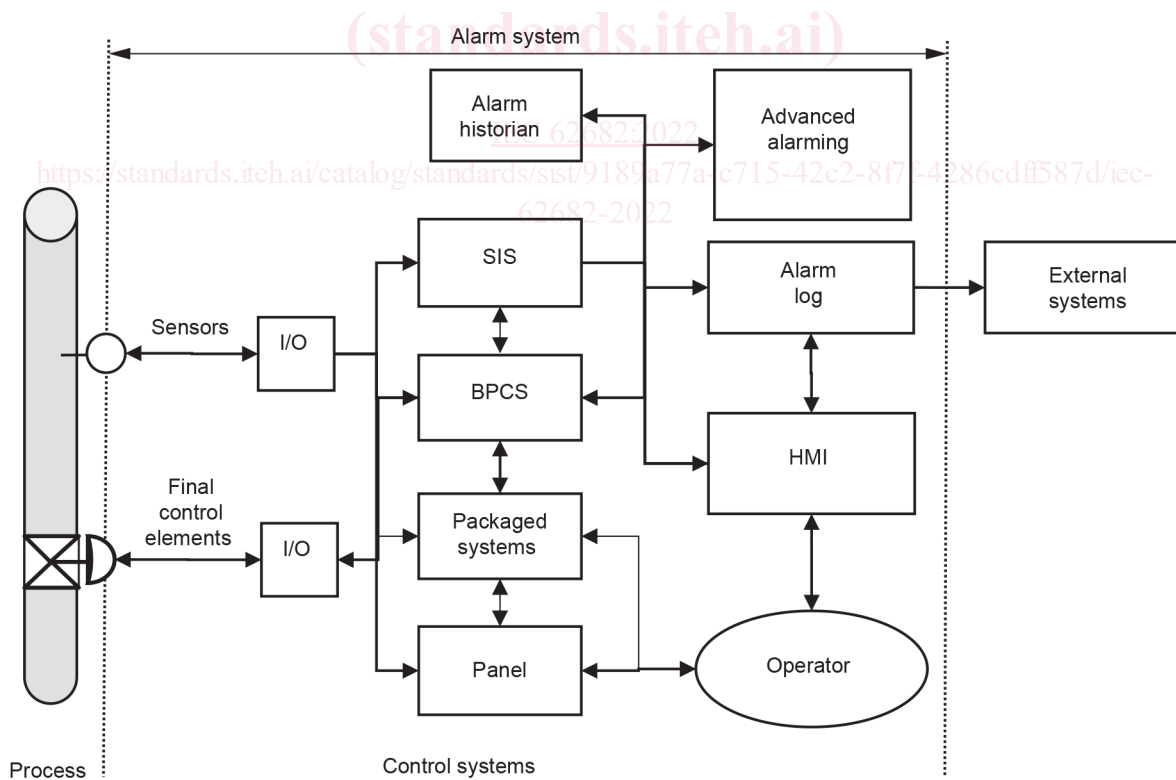
~~In jurisdictions where the governing authorities (e.g., national, federal, state, province, county, city) have established process safety design, process safety management, or other requirements, in addition to the requirements of this standard, these should be taken into consideration.~~ **3**

The primary function within the alarm system is to notify operators of abnormal process conditions or equipment malfunctions and support the response. The alarm systems can include both the basic process control system (BPCS) and the safety instrumented system (SIS), each of which uses measurements of process conditions and logic to generate alarms. Figure 1 illustrates the concepts of alarm and response dataflow through the alarm system. The alarm system also includes a mechanism for communicating the alarm information to the operator via an HMI, usually a computer screen or an annunciator ~~panel~~. Additional functions of the alarm system are an alarm and event log, an alarm historian, and the generation of performance metrics for the alarm system. There are external systems that can use the data from the alarm system.

Figure 1 is not intended to represent physical wiring. **4**



IEC



IEC

NOTE 1 Packaged systems (e.g., refrigeration machines) can be included in the control system.

NOTE 2 Panel can refer to annunciator panel or other panel types.

NOTE 3 The lines are intended to represent data flow and not physical wiring. **5**

Figure 1 – Alarm system dataflow