

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

**Fibre optic interconnecting devices and passive components – fibre optic connector optical interfaces –  
Part 1: Enhanced macro bend loss multimode 50  $\mu\text{m}$  core diameter fibres –  
General and guidance**

IEC 63267-1:2023

**Dispositifs d'interconnexion et composants passifs fibroniques – Interfaces optiques de connecteurs fibroniques – 1-2023  
Partie 1: Fibres multimodales de diamètre de cœur de 50  $\mu\text{m}$  à performances améliorées en matière de pertes par macrocourbures – Généralités et recommandations**



**THIS PUBLICATION IS COPYRIGHT PROTECTED**  
**Copyright © 2023 IEC, Geneva, Switzerland**

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Secretariat  
3, rue de Varembe  
CH-1211 Geneva 20  
Switzerland

Tel.: +41 22 919 02 11  
[info@iec.ch](mailto:info@iec.ch)  
[www.iec.ch](http://www.iec.ch)

#### **About the IEC**

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

#### **About IEC publications**

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

#### **IEC publications search - [webstore.iec.ch/advsearchform](http://webstore.iec.ch/advsearchform)**

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

#### **IEC Products & Services Portal - [products.iec.ch](http://products.iec.ch)**

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

#### **IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)**

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

#### **Electropedia - [www.electropedia.org](http://www.electropedia.org)**

The world's leading online dictionary on electrotechnology, containing more than 22 300 terminological entries in English and French, with equivalent terms in 19 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

#### **IEC Customer Service Centre - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)**

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: [sales@iec.ch](mailto:sales@iec.ch).

---

#### **A propos de l'IEC**

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

#### **A propos des publications IEC**

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

#### **Recherche de publications IEC -**

##### **[webstore.iec.ch/advsearchform](http://webstore.iec.ch/advsearchform)**

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études, ...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

Découvrez notre puissant moteur de recherche et consultez gratuitement tous les aperçus des publications. Avec un abonnement, vous aurez toujours accès à un contenu à jour adapté à vos besoins.

#### **IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)**

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

#### **Electropedia - [www.electropedia.org](http://www.electropedia.org)**

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 300 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 19 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

#### **Service Clients - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)**

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: [sales@iec.ch](mailto:sales@iec.ch).

#### **IEC Products & Services Portal - [products.iec.ch](http://products.iec.ch)**

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

---

**Fibre optic interconnecting devices and passive components – fibre optic connector optical interfaces –  
Part 1: Enhanced macro bend loss multimode 50  $\mu\text{m}$  core diameter fibres –  
General and guidance**

[IEC 63267-1-2023](#)

**Dispositifs d'interconnexion et composants passifs fibroniques – Interfaces optiques de connecteurs fibroniques –  
Partie 1: Fibres multimodales de diamètre de cœur de 50  $\mu\text{m}$  à performances améliorées en matière de pertes par macrocourbures – Généralités et recommandations**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

---

ICS 33.180.10

ISBN 978-2-8322-6016-6

**Warning! Make sure that you obtained this publication from an authorized distributor.  
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

## CONTENTS

FOREWORD.....	3
INTRODUCTION.....	5
0.1 Overview.....	5
0.2 Hierarchical relationship .....	6
1 Scope.....	7
2 Normative references .....	7
3 Terms and definitions .....	7
4 Document structure .....	9
5 Optical datum target.....	10
6 Test methods.....	11
7 Optical interface grades.....	11
8 Key parameters .....	12
9 Materials .....	12
Bibliography.....	13
Figure 1 – Relationship between optical interface standards and interface standards.....	6
Table 1 – Multi-part document structure.....	10
Table 2 – Multimode attenuation grades at 850 nm .....	11
Table 3 – Multimode return loss at 850 nm for physically contacting ferrule designs .....	11

[IEC 63267-1:2023](#)

<https://standards.iteh.ai/catalog/standards/sist/8607f255-0c38-45d2-b392-3478fbb4f44f/iec-63267-1-2023>

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – FIBRE OPTIC CONNECTOR OPTICAL INTERFACES –****Part 1: Enhanced macro bend loss multimode 50 µm core diameter fibres – General and guidance**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 63267-1 has been prepared by subcommittee 86B: Fibre optic interconnecting devices and passive components, of IEC technical committee 86: Fibre optics. It is an International Standard.

The text of this International Standard is based on the following documents:

Draft	Report on voting
86B/4657/FDIS	86B/4676/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/standardsdev/publications](http://www.iec.ch/standardsdev/publications).

A list of all parts of the IEC 63267 series, under the general title *Fibre optic interconnecting devices and passive components – Fibre optic connector optical interfaces*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

iTeh STANDARD PREVIEW  
(standards.iteh.ai)

[IEC 63267-1:2023](https://standards.iteh.ai/catalog/standards/sist/8607f255-0c38-45d2-b392-3478fbb4f44f/iec-63267-1-2023)

<https://standards.iteh.ai/catalog/standards/sist/8607f255-0c38-45d2-b392-3478fbb4f44f/iec-63267-1-2023>

## INTRODUCTION

### 0.1 Overview

A connector optical interface standard is a multi-part collection of the geometric, dimensional and material requirements necessary in order to comply with the optical functionality specifications for a defined interface between two optical fibres. It consists of those essential features that are functionally critical to the optical attenuation and return loss performance of an optical interface in the mated condition.

The IEC 63267 series is composed of optical interface standards for multimode connectivity which provide general information on optical connector interfaces for IEC 60793-2-10, subcategory A1-OM2b to A1-OM5b multimode fibre, at 850 nm band only.

The IEC 63267 series defines the location of the fibre core in relation to the datum target and the following key parameters: lateral and angular misalignment, core diameter, numerical aperture, end face separation, end face high index layer condition. It also defines standardized test methods where appropriate.

The subsequent parts of the multimode series contain those optical interfaces that have been standardized for international use. Each interface contains the essential information to ensure that products conforming to the standard will work together repeatedly to a known level of optical performance without the need for compatibility testing or cross checking.

It is important to emphasize that standard optical interfaces are intended to be used with IEC standards of various categories, which already include

- mechanical connector interface standards,
- test and measurement methods,
- performance standards, and
- reliability technical reports.

Interface standards, according to the IEC 61754 series, provide all the essential information about a given product type or family necessary to ensure that all products compliant with the interface standard will mate/de-mate.

Test and measurement methods, according to the IEC 61300-2 series and the IEC 61300-3 series, give a prescribed approach to the way in which key parameters that need to be assessed are evaluated.

Performance standards, according to the IEC 61753 series, use these test and measurement methods to define a set of conditions indicative to a known system location against which a product can be evaluated on a "once off" basis to prove that its design and manufacture are capable of satisfying the necessary criteria.

Reliability technical reports are intended to provide the user and manufacturer with a set of guidelines for assessing the ability of the product to continue to meet the required criteria over time.


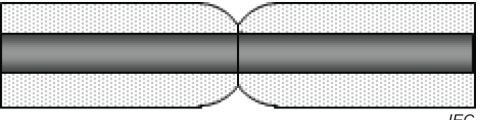
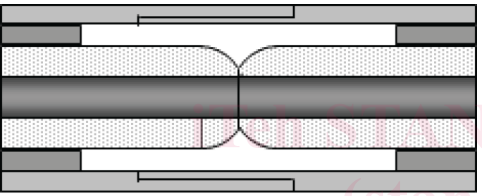
The two basic optical transmission performance parameters that characterize the optical interface are attenuation and return loss. Each parameter places different physical constraints on the optical interface. Environmental conditions also affect the performance of the optical interface and it may require definition of physical and mechanical requirements to ensure that the performance specified is maintained over the environmental extremes defined in a particular performance standard.

Manufacturing materials and processes also affect the optical interface and, therefore, this document has been designed to allow manufacturers to demonstrate compliance with this document while still permitting the maximum of manufacturing differentiation. The relationship between, and suitability of, materials specified in the IEC 63267-3 series standards for different performance categories as specified in IEC 61753-1 will be defined, for example zirconia ferrule material can be applied in all environmental categories, while the thermoset polymer material specified for some rectangular ferrules may only be applicable for category C.

Optical interface standards define sets of prescribed conditions, which should be maintained in order to satisfy the requirements for the attenuation and return loss performance in a randomly mated pair of fibres of the same type.

**0.2 Hierarchical relationship**

The hierarchical relationship between optical interface standards and interface standards is shown in Figure 1.

	<p>Optical interface: IEC 62367-1 – General and guidance</p>
 <p style="text-align: right; font-size: small;">IEC</p>	<p>Optical interface: IEC 62367-2 – Fibre to fibre, optical connection performance requirements, e.g. lateral and angular misalignment, mode field diameter mismatch excluding fibre support mechanisms</p>
 <p style="text-align: right; font-size: small;">IEC</p>	<p>Optical interface: IEC 62367-3 – Fibre support mechanisms, optical connector end face and material deformation properties e.g. in the case of ferrules, effects of dome offset, fibre undercut and fibre position necessary to meet the performance requirements of IEC 62367-2</p>
 <p style="text-align: right; font-size: small;">IEC</p>	<p>Connector mechanical interface – IEC 61754 (all parts) Connector mating dimensions, e.g. effects of spring force, etc.</p>

IEC 2531/05

**Figure 1 – Relationship between optical interface standards and interface standards**

<https://standards.iteh.ai/catalog/standards/sist/8607f255-0c38-45d2-b392-3478fbb4f44f/iec-63267-1-2023>



# FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – FIBRE OPTIC CONNECTOR OPTICAL INTERFACES –

## Part 1: Enhanced macro bend loss multimode 50 µm core diameter fibres – General and guidance

### 1 Scope

This part of IEC 63267 covers enhanced macrobend loss 50 µm core diameter multimode fibre optic connection interfaces. It includes references, document structure details, definitions, and standardised optical connection grades. The grades are based on random mated connections between two optical connector populations according to prescribed characteristics including the core diameter and numerical aperture mismatches.

This document describes the rules under which an optical interface is created. It also defines standardised test methods where appropriate.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61280-1-4, *Fibre optic communication subsystem test procedures – Part 1-4: General communication subsystems – Light source encircled flux measurement method*

IEC 61300 (all parts), *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures*

IEC 61300-3-6, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-6: Examinations and measurements – Return loss*

IEC 61300-3-34, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-34: Examinations and measurements – Attenuation of random mated connectors*

IEC 61300-3-45, *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures – Part 3-45: Examinations and measurements – Attenuation of random mated connectors multi-fibre connectors*

IEC 63267 (all parts), *Fibre optic interconnecting devices and passive components – Fibre optic connector multimode optical interfaces*

### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

#### 3.1

##### encircled flux

##### EF

fraction of cumulative near-field power to the total output power as a function of radial distance from the optical centre of the core, defined by Formula (1):

$$EF(r) = \frac{\int_0^r xI(x) dx}{\int_0^R xI(x) dx} \quad (1)$$

where

$I(x)$  is the near-field intensity profile as a function of radial position  $x$ ;

$R$  is the maximum range of integration

Note 1 to entry: The encircled flux shall be measured according to IEC 61280-1-4.

[SOURCE: IEC 61300-1:2022, 3.1.10]

### 3.2 connection zero

**C<sub>0</sub>**

first interface of a random cord when it is concatenated to the launch cord

Note 1 to entry: The connection zero tends to alter the launch condition through mode coupling and differential mode attenuation.

### 3.3 connection one

**C<sub>1</sub>**

second connection in a link, between two random interfaces, which is used for determination of a given attenuation performance grade

Note 1 to entry: The estimated loss at  $C_1$  is dependent on the connection at  $C_0$  with respect to how much the power intensity distribution is modified.

### 3.4 launch conditions

<connection one> populations of resulting launches at connection zero

Note 1 to entry: The launches at connection zero are generated during Monte Carlo simulation. The launch condition at mating zero is an EF compliant launch at target.

### 3.5 fibre core diameter

physical size of the core measured in micrometer

### 3.6 fibre numerical aperture

**NA**

range of angles over which the fibre can accept or emit light

Note 1 to entry: The numerical aperture is a dimensionless number.

### 3.7 fibre core eccentricity

radial and angular polar position of the fibre axis in cylindrical co-ordinate system of the connector relative to the assumed datum target

### 3.8 fibre core tilt angle position

tilt angle position of the fibre axis in the cylindrical co-ordinate system of the connector relative to the assumed horizontal fibre axis in the z direction

### 3.9 contact area

total surface area of the optical interface which is intended to be in contact when two identical optical interfaces are brought together under a set of prescribed conditions

**3.10  
defect**

non-linear surface feature on the end face or ferrule including, pits, chips, edge chipping, and nonremovable contamination

Note 1 to entry: Scratches are excluded from this definition.

**3.11  
scratch**

permanent surface feature where the fibre end face has been damaged, and where the width of the damaged area is small compared to its length, with a length to width of equal or larger than 5:1

**3.12  
high index layer**

compacted region at the fibre end face where the refractive index is often higher than that of an unpolished cleaved fibre

[SOURCE: IEC 61755-1:2005, 3.9]

**3.13  
end face boundary conditions**

surface conditions that exist at the optical interface after all termination processes have been completed

**3.14  
end face separation losses**

attenuation losses associated with an axial separation of the two fibres from the point of alignment where lowest attenuation occurs

**3.15  
lateral offset losses**

attenuation losses associated with a lateral displacement of the two fibres from the point of alignment where lowest attenuation occurs

**3.16  
optical datum target**

theoretical datum point on a connector interface where the optical fibre core centre or centre of the optical waveguide should be positioned

**3.17  
optical interface standard**

set of prescribed, measurable conditions to be met in order to satisfy the requirements for attenuation and return loss performance and environmental stability in a mated pair of fibres

**4 Document structure**

An optical fibre connection interface standard is a multipart collection of the geometrical and material requirements necessary in order to comply with the optical functionality specifications for a defined interface between two multimode optical fibres. It consists of those essential features that are functional criteria to the optical attenuation and return loss performance of an optical connection. This document provides general information on optical interfaces for multimode fibre according to IEC 60793-2-10, subcategory A1-OM2b to A1-OM5b.

The IEC 63267 series consists of different standards as shown in Table 1.

**Table 1 – Multi-part document structure**

Standard part and number	Applicable to	Example of parameters to be included
IEC 63267-1 (general and guidance)	Document structure, definitions, preferred grades and rules under which optical interfaces are created	Definitions Grades Key parameters
IEC 63267-2 (all parts) <sup>1</sup>	Fibre to fibre interface	End face separation End face angle Encircled flux launch condition Fibre numerical aperture Fibre core diameter End face high index layer Lateral offset
IEC 63267-3 (all parts) <sup>2</sup>	Optical connector, ferrule or other fibre support mechanisms if applicable	Dome offset Fibre undercut Fibre core eccentricity Materials (ferrule, alignment sleeve etc.)  For rectangular ferrules, the following parameters apply: Core dip Fibre protrusion Fibre array minus coplanarity Adjacent fibre height differential End face angle in the X axis End face in the Y axis End face radius in the X axis End face radius in the Y axis Fibre tip spherical radii Axial force on ferrule end face Ferrule and fibre material constants Frictional force of alignment pins in ferrule guide holes

**5 Optical datum target**

The optical datum target defined in a fibre optic connector interface standard (see the IEC 61754 series) is the point at which the optical fibre core centre shall be positioned after all termination processes have been completed. Each part of the optical interface defines the tolerance limits for the applicable parameters that may exist around this position for defined performance characteristics, for example:

- the IEC 63267-2 series defines the tolerance limits for launch conditions (encircled flux), lateral offset, fibre core diameter and numerical aperture for physically contacting fibre optic connections to ensure the specified optical performance grades;
- the IEC 63267-3 series defines the tolerance limits for fibre core eccentricity (radial and azimuth) and end face geometry parameters for fibre optic connectors;
- The connector interface standard IEC 61754 series defines keying accuracy and contact force etc.

<sup>1</sup> Under preparation.

<sup>2</sup> Under preparation.