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**Industrial, scientific and medical equipment – Radio-frequency disturbance characteristics – Limits and methods of measurement**

**Appareils industriels, scientifiques et médicaux – Caractéristiques de perturbations radioélectriques – Limites et méthodes de mesure**

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## CONTENTS

FOREWORD.....	7
INTRODUCTION.....	10
1 Scope.....	11
2 Normative references .....	11
3 Terms, definitions and abbreviated terms .....	13
3.1 Terms and definitions.....	13
3.2 Abbreviated terms.....	18
4 Frequencies designated for ISM use.....	19
5 Classification of equipment.....	20
5.1 Separation into groups.....	20
5.2 Division into classes .....	20
5.3 Documentation for the user.....	20
6 Limits of electromagnetic disturbances .....	21
6.1 General.....	21
6.2 Group 1 equipment measured on a test site .....	21
6.2.1 Limits for conducted disturbances.....	21
6.2.2 Limits of electromagnetic radiation disturbance.....	26
6.3 Group 2 equipment measured on a test site .....	29
6.3.1 Limits for conducted disturbances.....	29
6.3.2 Limits of electromagnetic radiation disturbance.....	30
6.4 Group 1 and group 2 class A equipment measured in situ .....	36
6.4.1 Limits for conducted disturbances.....	36
6.4.2 Limits of electromagnetic radiation disturbance.....	36
7 Measurement requirements .....	39
7.1 General.....	39
7.2 Ambient noise.....	39
7.3 Measuring equipment.....	40
7.3.1 Measuring instruments.....	40
7.3.2 Artificial network (AN).....	40
7.3.3 Voltage probe .....	41
7.3.4 Antennas .....	41
7.3.5 Artificial hand .....	42
7.4 Frequency measurement.....	42
7.5 Configuration of equipment under test.....	42
7.5.1 General .....	42
7.5.2 EUT cables and components .....	45
7.5.3 Connection to the electricity supply network on a test site .....	46
7.5.4 Measurements of robots .....	49
7.6 Load conditions of the EUT .....	53
7.6.1 General .....	53
7.6.2 Medical equipment.....	53
7.6.3 Industrial equipment .....	55
7.6.4 Scientific, laboratory and measuring equipment.....	55
7.6.5 Microwave cooking appliances.....	55
7.6.6 Other equipment in the frequency range 1 GHz to 18 GHz.....	55
7.6.7 Electric welding equipment .....	56

7.6.8	ISM RF lighting equipment.....	56
7.6.9	Medium voltage (MV) and high voltage (HV) switchgear .....	56
7.6.10	Grid connected power converters .....	56
7.6.11	Robots.....	57
7.7	Recording of test-site measurement results .....	57
7.7.1	General .....	57
7.7.2	Conducted emissions.....	58
7.7.3	Radiated emissions .....	58
8	Special provisions for test site measurements (9 kHz to 1 GHz) .....	58
8.1	Ground planes .....	58
8.2	Measurement of conducted disturbances .....	58
8.2.1	General .....	58
8.2.2	Measurements on grid connected power converters.....	59
8.2.3	Handheld equipment which is normally operated without an earth connection.....	63
8.3	OATS and SAC for measurements in the range 9 kHz to 1 GHz.....	63
8.3.1	General .....	63
8.3.2	Validation of the radiation test site (9 kHz to 1 GHz).....	64
8.3.3	Disposition of equipment under test (9 kHz to 1 GHz).....	64
8.3.4	Radiation measurements (9 kHz to 1 GHz) .....	65
8.4	Alternative radiation test sites for the frequency range 30 MHz to 1 GHz .....	65
8.5	FAR for measurements in the range 30 MHz to 1 GHz .....	65
9	Radiation measurements: 1 GHz to 18 GHz.....	65
9.1	Test arrangement.....	65
9.2	Receiving antenna .....	66
9.3	Validation of test site .....	66
9.4	Measuring procedure .....	66
9.4.1	General .....	66
9.4.2	Operating conditions of the EUT (group 2 equipment only) .....	67
9.4.3	Peak measurements (group 2 equipment only) .....	67
9.4.4	Weighted measurements (group 2 equipment only).....	68
10	Measurement <i>in situ</i> .....	69
11	Safety precautions for emission measurements on ISM RF equipment .....	70
12	Measurement uncertainty .....	70
Annex A (informative)	Examples of equipment classification .....	71
A.1	General.....	71
A.2	Group 1 equipment .....	71
A.2.1	General Group 1 equipment.....	71
A.2.2	Detailed Group 1 equipment .....	71
A.3	Group 2 equipment .....	72
A.3.1	General Group 2 equipment.....	72
A.3.2	Detailed Group 2 equipment .....	72
Annex B (normative)	Measurement of electromagnetic radiation disturbance in the presence of signals from radio transmitters.....	73
Annex C (informative)	Recommendations of CISPR for protection of certain radio services in particular areas .....	74
C.1	General.....	74
C.2	Recommendations for protection of safety-related radio services .....	74

C.3	Recommendations for protection of specific sensitive radio services .....	76
Annex D (informative)	Measurements on Grid Connected Power Converters (GCPC) – Setups for an effective test site configuration .....	79
D.1	General information and purpose .....	79
D.2	Setup of the test site .....	79
D.2.1	Block diagram of test site .....	79
D.2.2	DC power supply .....	80
D.2.3	AC power source .....	80
D.2.4	Other components .....	81
D.3	Other test setups .....	81
D.3.1	Configuration comprising laboratory AC power source and resistive load .....	81
D.3.2	Configuration with reverse power flow into the AC mains .....	82
Annex E (informative)	Guidance on prevention of saturation effects in mitigation filters of transformer-less power converters during tests .....	84
E.1	General information and purpose .....	84
E.2	Recommendations for avoidance of saturation effects in the range 9 kHz to 150 kHz .....	85
E.3	Detailed advice .....	85
E.3.1	General .....	85
E.3.2	Insert of series inductors (or common mode chokes) in the laboratory's DC power supply chain .....	86
E.3.3	Employment of additional common mode decoupling capacitors at the interface between the AE port of the DC-AN and the laboratory DC power supply port allocated in the test environment .....	87
E.4	Background information .....	87
Annex F (normative)	Additional requirements for equipment with radio functionality .....	90
F.1	Configuration of the EUT during emission tests .....	90
F.2	Radiated emissions .....	90
F.3	Conducted emissions .....	90
Bibliography	.....	92
Figure 1	– Circuit for disturbance voltage measurements on mains supply .....	41
Figure 2	– Artificial hand, RC element .....	42
Figure 3	– Example for a typical cable arrangement for measurements of radiated disturbances in 3 m separation distance, Table-top EUT .....	44
Figure 4	– Example for a typical test set up for measurement of conducted and/or radiated disturbances from a floor standing EUT, 3D view .....	45
Figure 5	– EUT boundary determination for radiated disturbance measurements of robots with extendable/moving arm .....	49
Figure 6	– Example of a typical test setup for conducted disturbance measurement on a floor-standing robot system .....	50
Figure 7	– Example of a typical test setup for radiated disturbance measurement on a floor-standing robot system .....	51
Figure 8	– Example of a typical test setup for conducted disturbance measurement on a combination robot system .....	52
Figure 9	– Example of a typical test setup for radiated disturbance measurement on a combination robot system .....	53
Figure 10	– Disposition of medical equipment (capacitive type) and dummy load .....	54

Figure 11 – Typical arrangement for measurement of conducted disturbances at LV DC power ports with the DC-AN used as termination and decoupling unit to the laboratory DC power source .....	60
Figure 12 – Typical arrangement for measurement of conducted disturbances at LV DC power ports with the DC-AN used as termination and voltage probe .....	61
Figure 13 – Typical arrangement for measurement of conducted disturbances at LV DC power ports with the DC-AN used as voltage probe and with a current probe – 2D diagram .....	62
Figure 14 – Typical arrangement for measurement of conducted disturbances at LV DC power ports with a DC-AN used as voltage probe and with a current probe – 3D diagram .....	62
Figure 15 – Radiation test site .....	64
Figure 16 – Minimum size of metal ground plane .....	64
Figure 17 – Decision tree for the measurement of emissions from 1 GHz to 18 GHz of group 2 equipment operating at frequencies above 400 MHz .....	67
Figure D.1 – Test setup for Case 1 (schematic) .....	79
Figure D.2 – Test setup for Case 1 (3D view).....	80
Figure D.3 – Test setup for Case 2 (schematic) .....	81
Figure D.4 – Test setup for Case 2 (3D view).....	82
Figure D.5 – Test setup for Case 3 (schematic) .....	83
Figure D.6 – Test setup for Case 3 (3D view).....	83
Figure E.1 – Flow of the common mode RF current at test site configuration level .....	86
Figure E.2 – Blocking of flow of common mode RF current by insert of series inductors.....	86
Figure E.3 – Blocking of flow of common mode RF current by employment of additional CM decoupling capacitors.....	87
Figure E.4 – CM termination impedance at the EUT port of a DC-AN – Magnitude-versus-frequency characteristic in the range 3 kHz to 30 MHz, Example.....	88
Figure E.5 – Prevention of saturation of mitigation filters by use of additional decoupling capacitors .....	88
Figure E.6 – Change in the resonant frequency caused by the increase and decrease in the decoupling capacitor's capacitance .....	89
Figure E.7 – DC-AN circuit example where capacitance of blocking capacitors of the LC decoupling circuit can be increased or decreased.....	89
Table 1 – Frequencies in the radio-frequency (RF) range designated by ITU for use as fundamental ISM frequencies.....	19
Table 2 – Disturbance voltage limits for class A group 1 equipment measured on a test site (AC mains power port).....	23
Table 3 – Limits for conducted disturbances of class A group 1 equipment measured on a test site (DC power port) .....	24
Table 4 – Disturbance voltage limits for class B group 1 equipment measured on a test site (AC mains power port).....	24
Table 5 – Disturbance voltage limits for class B group 1 equipment measured on a test site (DC power port).....	25
Table 6 – Applicability of measurements at DC power ports .....	25
Table 7 – Limits for conducted disturbances measured on a test site (wired network port).....	26
Table 8 – Electromagnetic radiation disturbance limits for class A group 1 equipment measured on a test site.....	27

Table 9 – Electromagnetic radiation disturbance limits for class B group 1 equipment measured on a test site.....	27
Table 10 – Required highest frequency for radiated measurements .....	28
Table 11 – Electromagnetic radiation disturbance limits for group 1 equipment measured on a test site.....	28
Table 12 – Disturbance voltage limits for class A group 2 equipment measured on a test site (AC mains power port).....	30
Table 13 – Disturbance voltage limits for class B group 2 equipment measured on a test site (AC mains power port).....	30
Table 14 – Electromagnetic radiation disturbance limits for class A group 2 equipment measured on a test site.....	32
Table 15 – Electromagnetic radiation disturbance limits for class A EDM and arc welding equipment measured on a test site.....	33
Table 16 – Electromagnetic radiation disturbance limits for class B group 2 equipment measured on a test site.....	33
Table 17 – Electromagnetic radiation disturbance peak limits for group 2 equipment operating at frequencies above 400 MHz .....	34
Table 18 – Electromagnetic radiation disturbance weighted limits for group 2 equipment operating at frequencies above 400 MHz .....	35
Table 19 – Electromagnetic radiation disturbance APD level corresponding to 10 <sup>-1</sup> limits for class B group 2 equipment operating at frequencies above 400 MHz.....	36
Table 20 – Electromagnetic radiation disturbance limits for class A group 1 equipment measured <i>in situ</i> .....	37
Table 21 – Electromagnetic radiation disturbance limits for class A group 2 equipment measured <i>in situ</i> .....	38
Table 22 – Operation modes for fixed robots.....	57
Table 23 – Operation modes for mobile robots.....	57
Table 24 – Frequency subranges to be used for weighted measurements.....	68
Table C.1 – Limits for electromagnetic radiation disturbances for <i>in situ</i> measurements to protect specific safety-related radio services in particular areas.....	74
Table C.2 – Frequency bands allocated for safety-related radio services .....	75
Table C.3 – Frequency bands allocated for sensitive radio services.....	77
Table F.1 – Disturbance voltage and current limits for group 1 and group 2 equipment measured on a test site (antenna port).....	91



INTERNATIONAL ELECTROTECHNICAL COMMISSION  
INTERNATIONAL SPECIAL COMMITTEE ON RADIO INTERFERENCE

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**INDUSTRIAL, SCIENTIFIC AND MEDICAL EQUIPMENT –  
RADIO-FREQUENCY DISTURBANCE CHARACTERISTICS –  
LIMITS AND METHODS OF MEASUREMENT**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard CISPR 11 has been prepared by CISPR Subcommittee B: Interference relating to industrial, scientific and medical radio-frequency apparatus, to other (heavy) industrial equipment, to overhead power lines, to high voltage equipment and to electric traction.

This seventh edition cancels and replaces the sixth edition published in 2015, Amendment 1:2016 and Amendment 2:2019. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) introduction of limits for radiated disturbances in the frequency range above 1 GHz for group 1 equipment in line with the requirements given in the generic emission standards;
- b) introduction of limits for conducted disturbances on the wired network port in line with the requirements given in the generic emission standards;

- c) introduction of requirements for equipment which incorporates radio transmit/receive functions;
- d) introduction of definitions for various types of robots;
- e) consideration of some particular conditions when measuring robots, such as measurement setups and operating modes of robots.

The text of this document is based on the following documents:

Draft	Report on voting
CIS/B/831/FDIS	CIS/B/837/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/publications](http://www.iec.ch/publications).

This document has the status of a Product Family EMC standard in accordance with IEC Guide 107, *Electromagnetic compatibility – Guide to the drafting of electromagnetic compatibility publications (2014)*.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
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The main content of this document is based on CISPR Recommendation No. 39/2 given below:

RECOMMENDATION No. 39/2

**Limits and methods of measurement of electromagnetic disturbance characteristics of industrial, scientific and medical (ISM) radio-frequency equipment**

The CISPR

CONSIDERING

- a) that ISM RF equipment is an important source of disturbance;
- b) that methods of measuring such disturbances have been prescribed by the CISPR;
- c) that certain frequencies are designated by the International Telecommunication Union (ITU) for unrestricted radiation from ISM equipment,

RECOMMENDS

that the latest edition of CISPR 11 be used for the application of limits and methods of measurement of ISM equipment.

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## INTRODUCTION

This CISPR publication contains, amongst common requirements for the control of RF disturbances from equipment intended for use in industrial, scientific, and medical electrical applications, specific requirements for the control of RF disturbances caused by ISM RF applications in the meaning of the definition of the International Telecommunication Union (ITU), see also Definition 3.1.18 in this document. CISPR and ITU share their responsibilities for the protection of radio services in respect of the use of ISM RF applications.

The CISPR is concerned with the control of RF disturbances from ISM RF applications by means of an assessment of these disturbances either at a standardised test site or, for an individual ISM RF application which cannot be tested at such a site, at its place of operation. Consequently, this CISPR Publication covers requirements for both, equipment assessed by means of tests at standardised test sites or of individual equipment under *in situ* conditions.

The ITU is concerned with the control of RF disturbances from ISM RF applications during normal operation and use of the respective equipment at its place of operation (see Definition 1.15 in the ITU Radio Regulations(2020)). There, use of radio-frequency energy decoupled from the ISM RF application by radiation, induction or capacitive coupling is restricted to the location of that individual application.

This CISPR publication contains, in 6.3, the essential emission requirements for an assessment of RF disturbances from ISM RF applications at standardised test sites. These requirements allow for testing of ISM RF applications operated at frequencies up to 18 GHz. It further contains, in 6.4, the essential emission requirements for an *in situ* assessment of RF disturbances from individual ISM RF applications in the frequency range up to 1 GHz. All requirements were established in close collaboration with the ITU and enjoy approval of the ITU.

However, for operation and use of several types of ISM RF applications the manufacturer, installer and/or customer should be aware of additional national provisions regarding possible licensing and particular protection needs of local radio services and applications. Depending on the country concerned, such additional provisions can apply to individual ISM RF applications operated at frequencies outside designated ISM bands (see Table 1). They also can apply to ISM RF applications operated at frequencies above 18 GHz.

Recommendations of CISPR for the protection of radio services in particular areas are found in Annex C of this document.

# INDUSTRIAL, SCIENTIFIC AND MEDICAL EQUIPMENT – RADIO-FREQUENCY DISTURBANCE CHARACTERISTICS – LIMITS AND METHODS OF MEASUREMENT

## 1 Scope

This document applies to industrial, scientific and medical electrical equipment operating in the frequency range 0 Hz to 400 GHz and to domestic and similar appliances designed to generate and/or use locally radio-frequency energy.

This document covers emission requirements related to radio-frequency (RF) disturbances in the frequency range of 9 kHz to 400 GHz.

For ISM RF applications in the meaning of the definition found in the ITU Radio Regulations (2020) (see Definition 3.1.18), this document covers emission requirements related to radio-frequency disturbances in the frequency range of 9 kHz to 18 GHz.

ISM equipment which incorporates radio transmit/receive functions (host equipment with radio functionality) is included in the scope of this document, see Annex F. However, the emission requirements in this document are not intended to be applicable to the intentional transmissions from a radio transmitter as defined by the ITU including their spurious emissions.

NOTE 1 This exclusion only applies to emissions from the intentional radio transmitter. However, combination emissions, for example emissions resulting from intermodulation between the radio and the non-radio subassemblies of the ISM equipment, are not subject to this exclusion.

NOTE 2 Emission requirements for induction cooking appliances are specified in CISPR 14-1 [1]<sup>1</sup>.

Requirements for ISM RF lighting equipment and UV irradiators operating at frequencies within the ISM frequency bands defined by the ITU Radio Regulations are contained in this document.

Robots used for industrial, scientific and medical applications are in the scope of this document.

EXAMPLE Welding robots, spraying robots, handling robots, processing robots, assembly robots, medical robots, education and experimental robots. A comprehensive list of robots in the scope of this document is given on the IEC EMC zone.

NOTE 3 Flying robots, domestic helper robots, toy robots and entertainment robots are examples of robots in the scope of other CISPR standards.

Equipment covered by other CISPR product and product family emission standards are excluded from the scope of this document.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

CISPR 16-1-1:2019, *Specification for radio disturbance and immunity measuring apparatus and methods – Part 1-1: Radio disturbance and immunity measuring apparatus – Measuring apparatus*

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<sup>1</sup> Figures in square brackets refer to the Bibliography.

CISPR 16-1-2:2014, *Specification for radio disturbance and immunity measuring apparatus and methods – Part 1-2: Radio disturbance and immunity measuring apparatus – Coupling devices for conducted disturbance measurements*  
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<sup>2</sup> This publication was withdrawn.