

Edition 5.0 2024-07 EXTENDED VERSION

# INTERNATIONAL STANDARD



This extended version of IEC 60335-2-90:2024 includes the content of the references made to IEC 60335-1:2020

Household and similar electrical appliances – Safety – Part 2-90: Particular requirements for commercial microwave ovens

## Document Preview

IEC 60335-2-90:2024

https://standards.iteh.ai/catalog/standards/iec/59708650-a2c4-4940-a7f7-f67b1d3f29d4/iec-60335-2-90-2024





### THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2024 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

**IEC Secretariat** 3, rue de Varembé CH-1211 Geneva 20 Switzerland

Tel.: +41 22 919 02 11 info@iec.ch

www.iec.ch

#### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

#### IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

**IEC Just Published - webstore.iec.ch/justpublished**Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

#### IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

#### IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews, graphical symbols and the glossary. With a subscription you will always have access to up to date content tailored to your needs.

#### Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 500 terminological entries in English and French, with equivalent terms in 25 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.





Edition 5.0 2024-07 EXTENDED VERSION

# INTERNATIONAL STANDARD



This extended version of IEC 60335-2-90:2024 includes the content of the references made to IEC 60335-1:2020

Household and similar electrical appliances – Safety – Part 2-90: Particular requirements for commercial microwave ovens

## Document Preview

IEC 60335-2-90:2024

https://standards.iteh.ai/catalog/standards/iec/59708650-a2c4-4940-a7f7-f67b1d3f29d4/iec-60335-2-90-2024

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 97.040.20 ISBN 978-2-8322-9407-9

Warning! Make sure that you obtained this publication from an authorized distributor.

#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

IEC 60335-1 Edition 6.0 2020-09

#### HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES - SAFETY -

### Part 1: General requirements

#### INTERPRETATION SHEET 1

This interpretation sheet has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

The text of this Interpretation Sheet is based on the following documents:

	Draft	Report on voting
h	61/5999/DISH	61/6009/RVDISH

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

IEC 60335-2-90:2024

https://standards.iteh.ai/catalog/standards/iec/59708650-a2c4-4940-a7f7-f67b1d3f29d4/iec-60335-2-90-2024

#### INTRODUCTION

Edition 6 of IEC 60335-1:2020 defines and introduces requirements for a detachable power supply part of an appliance. In the document, 24.2 prohibits the use of a power supply in a flexible cord.

#### QUESTION:

Does Subclause 24.2 prohibit the use of a detachable power supply part?

#### ANSWER

No, a "detachable power supply part" is a defined term and is not captured by the term "power supply" as used in Subclause 24.2.

NOTE A detachable power supply part is captured by the defined term when the output of the power supply part is detachable from the class III construction part of the appliance at:

- the power supply part, or
- the class III construction part of the appliance.

However, the supply cord (if any) does not have to be detachable from the detachable power supply part.

# iTeh Standards (https://standards.iteh.ai) Document Preview

IEC 60335-2-90:2024

https://standards.iteh.ai/catalog/standards/iec/59708650-a2c4-4940-a7f7-f67b1d3f29d4/iec-60335-2-90-2024

### **CONTENTS**

FOREWORD6		
INT	RODUCTION to IEC 60335-1:2020	9
INTRODUCTION to IEC 60335-2-90:202411		
1	Scope	12
2	Normative references	13
3	Terms and definitions	19
4	General requirement	33
5	General conditions for the tests	33
6	Classification	38
7	Marking and instructions	38
8	Protection against access to live parts	48
9	Starting of motor-operated appliances	50
10	Power input and current	51
11	Heating	53
12	Charging of metal-ion batteries	60
13	Leakage current and electric strength at operating temperature	
14	Transient overvoltages	
15	Moisture resistance	
16	Leakage current and electric strength	
17	Overload protection of transformers and associated circuits	
18	Endurance Document Preview	
19	Abnormal operation	
20	Stability and mechanical hazards.	84
1ăn 21	Mechanical strength	35-2-90-2024 <b>86</b>
22	Construction	
23	Internal wiring	
24	Components	
25	Supply connection and external flexible cords	
26	Terminals for external conductors	
27	Provision for earthing	
28	Screws and connections	
29	Clearances, creepage distances and solid insulation	
30	Resistance to heat and fire	
31	Resistance to rusting	
32	Radiation, toxicity and similar hazards	
	ex A (informative) Routine tests	
Annex B (normative) Battery-operated appliances, separable batteries and detachable		
	eries for battery-operated appliances	
	ex C (normative) Ageing test on motors	
	ex D (normative) Thermal motor protectors	
	ex E (normative) Needle-flame testex F (normative) Capacitors	185
	CA	100

Annex G (normative) Safety isolating transformers	188
Annex H (normative) Switches	189
Annex I (normative) Motors having basic insulation that is inadequate for the rated voltage of the appliance	191
Annex J (normative) Coated printed circuit boards	193
Annex K (informative) Overvoltage categories	
Annex L (informative) Guidance for the measurement of clearances and creepage distances	
Annex M (informative) Pollution degree	198
Annex N (normative) Proof tracking test	
Annex O (informative) Selection and sequence of the tests of Clause 30	200
Annex P (informative) Guidance for the application of this standard to appliances used in tropical climates	205
Annex Q (informative) Sequence of tests for the evaluation of electronic circuits	207
Annex R (normative) Software evaluation	
Annex S (informative) Guidance for the application of this standard on measurement of power input and current based on the requirements of 10.1 and 10.2 concerning the representative period	
Annex T (normative) UV-C radiation effect on non-metallic materials	225
Annex U (normative) Appliances intended for remote communication through public networks	228
Annex AA (normative) Combination microwave ovens	232
Annex BB (normative) Requirements for commercial microwave ovenswithout a cavity door and with conveyor-type means	234
Annex CC (informative) Overview of the requirements for covers, means of access and similar	248
Annex DD (informative) Rationales for the microwave barrier and associated leakage tests	35-2-90-20 250
Annex EE (normative) Microwave ovens intended to be used on board ships	256
Bibliography	260
Index of defined terms	263
Figure 1 – Circuit diagram for leakage current measurement at operating temperature for single-phase connection of class II appliances and for parts of class II construction Figure 2 – Circuit diagram for leakage current measurement at operating temperature for single-phase connection of other than class II appliances or parts of class II	
construction	144
Figure 3 – Circuit diagram for leakage current measurement at operating temperature for three-phase with neutral class II appliances and for parts of class II construction	145
Figure 4 – Circuit diagram for leakage current measurement at operating temperature for three-phase with neutral appliances other than those of class II or parts of class II construction	146
Figure 5 – Small part	147
Figure 6 – Example of an electronic circuit with low-power points	
Figure 7 – Test finger nail	148
Figure 8 – Flexing test apparatus	
Figure 9 – Constructions of cord anchorages	
Figure 10 – An example of parts of an earthing terminal	

Figure 11 – Examples of clearances	152
Figure 12 – Example of the placement of the cylinder	153
Figure 13 – Small parts cylinder	154
Figure 14 – Example of a specified operating region of a lithium-ion cell during charging	155
Figure 101 – Test rod for door interlock concealment	156
Figure 102 – Probe for measuring surface temperatures	156
Figure 103 – Front view of appliance with identification of excluded areas	157
Figure B.1 – Examples of battery-operated appliance constructions and application of normative Annex B (1 of 2)	180
Figure B.2 – Examples of correct polarity connection marking representing three batteries	182
Figure I.1 – Simulation of faults	192
Figure L.1 – Sequence for the determination of clearances	195
Figure L.2 – Sequence for the determination of creepage distances	196
Figure L.3 – Measurement of clearances	197
Figure O.1 – Tests for resistance to heat	200
Figure O.2 – Selection and sequence of tests for resistance to fire in hand-held appliances	201
Figure O.3 – Selection and sequence of tests for resistance to fire in attended appliances	201
Figure O.4 – Selection and sequence of tests for resistance to fire in unattended appliances	202
Figure O.5 – Some applications of the term "within a distance of 3 mm"	204
Figure Q.1 – Flowchart outlining the sequence of tests for the evaluation of electronic circuits (1 of 2)	208
Figure S.1 – Flowchart giving guidance on measurement of power input and current 6033 concerning the representative period	5-2-90 224
Figure BB.201 – Splash apparatus	245
Figure BB.202 – Arrangement for measurement of microwave leakage from access openings	246
Figure BB.203 – Examples of definitions of Clause 3	247
Table 1 – Power input deviation	51
Table 2 – Current deviation	52
Table 3 – Maximum normal temperature rises	55
Table 101 – Maximum temperature rises of external accessible surfaces under normal operating conditions	59
Table 102 – Maximum temperature rises of external accessible surfaces for appliances intended to be used in areas open to the public under normal operating conditions	60
Table 4 – Voltage for electric strength test	64
Table 5 – Characteristics of high-voltage sources	64
Table 6 – Impulse test voltage	65
Table 7 – Test voltages	
Table 8 – Maximum winding temperature	
Table 9 – Maximum abnormal temperature rise	
·	

Table 103 – Number of potatoes	83
Table 10 – Dimensions of cables and conduits	115
Table 11 – Minimum cross-sectional area of conductors	117
Table 12 – Pull force and torque	119
Table 13 – Nominal cross-sectional area of conductors	124
Table 14 – Torque for testing screws and nuts	128
Table 15 – Rated impulse voltage	130
Table 16 – Minimum clearances	130
Table 17 – Minimum creepage distances for basic insulation	134
Table 18 – Minimum creepage distances for functional insulation	135
Table 19 – Minimum thickness for accessible parts of reinforced insulation consisting of a single layer	
Table A.1 – Test voltages	159
Table B.1 – Artificial source characteristics	164
Table B.2 – Total area of openings for metal-ion cells	172
Table B.3 – Volume of air injected at 2 070 kPa	172
Table C.1 – Test conditions	183
Table R.1 – General fault/error conditions	
Table R.2 – Specific fault/error conditions	214
Table R.3 – Semi-formal methods	
Table R.4 – Software architecture specification	220
Table R.5 – Module design specification	221
Table R.6 – Design and coding standards	222
Table R.7 – Software safety validation	222
Table T.1 – Minimum property retention limits after UV-C exposure	. <del></del>
Table T.2 – Minimum electric strength for internal wiring after UV-C exposure	227
Table U.1 – Examples of acceptable measures against unauthorised access and transmission fault/error modes	230
Table BB.201 – Specifications for microwave barriers	241
Table BB.202 – Assembling torques for screwed connections providing earthing continuity	243
Table CC.1 – Overview of the requirements for covers, means of access and similar	·249
Table EE.201 – Assembling torques for screwed connections providing earthing	258

#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

# HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

### Part 2-90: Particular requirements for commercial microwave ovens

#### **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at https://patents.iec.ch. IEC shall not be held responsible for identifying any or all such patent rights.

This extended version (EXV) of the official IEC Standard provides the user with the comprehensive content of the Standard.

IEC 60335-2-90:2024 EXV includes the content of IEC 60335-2-90:2024, and the references made to IEC 60335-1:2020.

The specific content of IEC 60335-2-90:2024 is displayed on a blue background.

IEC 60335-2-90 has been prepared by subcommittee 61B: Safety of microwave appliances for household and commercial use, of IEC technical committee 61: Safety of household and similar electrical appliances. It is an International Standard.

This fifth edition cancels and replaces the fourth edition published in 2015 including its Amendment 1:2019. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the appliance used in area open to the public has been introduced in Clause 1, 3.8.107, 7.12, 8.1.1, 11.8, 20.2, 22.103.2, 22.105 and 22.117;
- b) Subclauses 5.5, 7.12.1, 11.2, 11.7, 20.1 and 20.101 have been modified to add for stacking installation;
- c) Subclauses 7.1, 11.7 and 22.61 have been modified for the appliance outlets and socket-outlets;
- d) Subclause 7.12 has been improved in clarity;
- e) maximum temperature rises of external accessible surfaces have been added in Subclause 11.8;
- f) test criterion has been modified in Subclause 15.101;
- g) Subclause 16.101 has been modified to move the content of 16.101.1, 16.101.2 directly under 16.101.
- h) Subclauses 19.11.2, 19.13, Clause 21, Subclauses 22.105, 22.111 and Annex AA have been improved in clarity;
- i) Annex BB and Annex EE have been modified to add screw requirements.

The text of this International Standard is based on the following documents:

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members\_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts of the IEC 60335 series, under the general title: *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments unless that edition precludes it; in that case, the latest edition that does not preclude it is used. It was established on the basis of the sixth edition (2020) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Particular requirements for commercial microwave ovens.

When a particular subclause of Part 1 is not mentioned in part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

#### NOTE 3 The following print types are used:

- requirements: in roman type;
- test specifications: in italic type;
- notes: in small roman type.

Words in **bold** type in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations can need a transitional period following publication of a new, amended or revised IEC publication in

The following differences exist in the countries indicated below.7-66761d3f29d4/jec-60335-2-90-2024

which to make products in accordance with the new requirements and to equip themselves for conducting new or

5.3: Microwave leakage is not to exceed 10 W/m<sup>2</sup> during the initial test (Japan, USA and Canada).

 6.1: Microwave ovens may be class 0I if the rated voltage does not exceed more than 150 V (Japan).

 7.12: Some warnings have to be marked on the appliance and be visible to the user (Canada).

Clause 18: The test is carried out on two appliances (USA).

not earlier than 12 months or later than 36 months from the date of publication.

19.11.2: The input voltage variation is not applied (USA).

19.13: Microwave leakage is only measured at the end of each test (USA).

21.102: The applied force is 222 N (USA).

21.105: Microwave leakage is not to exceed 50 W/m<sup>2</sup> (Japan and USA).

22.111: Microwave leakage is only measured at the end of the test (USA).

- 22.112: Microwave leakage is not to exceed 50 W/m<sup>2</sup> (Japan and USA).

- 22.116: All access to the **cavity** has to be prevented (USA).

27.2: A terminal for an external equipotential conductor is not required (Japan).

IMPORTANT – The "colour inside" logo on the cover page of this document indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

#### INTRODUCTION to IEC 60335-1:2020

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

Guidance documents concerning the application of the safety requirements for appliances can be accessed via TC 61 supporting documents on the IEC website –

#### www.iec.ch/tc61/supportingdocuments

This information is given for the convenience of users of this International Standard and does not constitute a replacement for the normative text in this standard.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If the functions of an appliance are covered by different parts 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

Throughout this publication, when "part 2" is mentioned, it refers to the relevant part of IEC 60335.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal publications, basic safety publications and group safety publications covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards.

Individual countries may wish to consider the application of this standard, as far as is reasonable, to appliances not mentioned in a part 2, and to appliances designed on new principles. In this case, consideration should be given to defining normal operation, specifying the classification of the appliance according to Clause 6 and specifying whether the appliance is operated attended or unattended. Consideration should also be given to particular categories of likely users and to related specific risks such as access to live parts, hot surfaces or hazardous moving parts.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of this standard if, when examined and tested, it is found to have other features which impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with this standard.

NOTE 3 Standards dealing with non-safety aspects of household appliances are:

- IEC standards published by TC 59 concerning methods of measuring performance;
- CISPR 11, CISPR 14-1 and relevant IEC 61000-3 series standards concerning electromagnetic emissions;
- CISPR 14-2 concerning electromagnetic immunity;
- IEC standards published by TC 111 concerning environmental matters.

## iTeh Standards (https://standards.iteh.ai) Document Preview

IEC 60335-2-90:2024

https://standards.iteh.ai/catalog/standards/iec/59708650-a2c4-4940-a7f7-f67b1d3f29d4/iec-60335-2-90-2024