

# INTERNATIONAL STANDARD



**Household and similar electrical appliances – Safety –  
Part 2-48: Particular requirements for commercial electric grillers and toasters**

(<https://standards.iteh.ai>)

Document Preview

[IEC 60335-2-48:2021](#)

<https://standards.iteh.ai/catalog/standards/iec/02b337f3-1144-4ed4-831e-c5d3208976e2/iec-60335-2-48-2021>





## THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2021 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Central Office  
3, rue de Varembe  
CH-1211 Geneva 20  
Switzerland

Tel.: +41 22 919 02 11  
[info@iec.ch](mailto:info@iec.ch)  
[www.iec.ch](http://www.iec.ch)

### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

### About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

#### IEC publications search - [webstore.iec.ch/advsearchform](http://webstore.iec.ch/advsearchform)

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

#### IEC online collection - [oc.iec.ch](http://oc.iec.ch)

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

#### IEC Just Published - [webstore.iec.ch/justpublished](http://webstore.iec.ch/justpublished)

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

#### Electropedia - [www.electropedia.org](http://www.electropedia.org)

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 18 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

#### IEC Customer Service Centre - [webstore.iec.ch/csc](http://webstore.iec.ch/csc)

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: [sales@iec.ch](mailto:sales@iec.ch).

International Standards  
standards.iteh.ai  
Document Preview

[IEC 60335-2-48:2021](https://standards.iteh.ai/catalog/standards/iec/02b337f3-1144-4ed4-831e-c5d3208976e2/iec-60335-2-48-2021)

<https://standards.iteh.ai/catalog/standards/iec/02b337f3-1144-4ed4-831e-c5d3208976e2/iec-60335-2-48-2021>



IEC 60335-2-48

Edition 5.0 2021-11  
REDLINE VERSION

# INTERNATIONAL STANDARD



---

**Household and similar electrical appliances – Safety –  
Part 2-48: Particular requirements for commercial electric grillers and toasters**

**Document Preview**

[IEC 60335-2-48:2021](https://standards.iteh.ai/catalog/standards/iec/02b337f3-1144-4ed4-831e-c5d3208976e2/iec-60335-2-48-2021)

<https://standards.iteh.ai/catalog/standards/iec/02b337f3-1144-4ed4-831e-c5d3208976e2/iec-60335-2-48-2021>

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

---

ICS 97.040.50

ISBN 978-2-8322-4080-9

**Warning! Make sure that you obtained this publication from an authorized distributor.**

## CONTENTS

FOREWORD.....	4
INTRODUCTION.....	7
1 Scope.....	8
2 Normative references .....	9
3 Terms and definitions .....	9
4 General requirement.....	10
5 General conditions for the tests .....	10
6 Classification.....	11
7 Marking and instructions.....	11
8 Protection against access to live parts.....	13
9 Starting of motor-operated appliances .....	14
10 Power input and current.....	14
11 Heating.....	14
12 <del>Void</del> Charging metal-ion batteries.....	17
13 Leakage current and electric strength at operating temperature.....	17
14 Transient overvoltages .....	18
15 Moisture resistance .....	18
16 Leakage current and electric strength.....	19
17 Overload protection of transformers and associated circuits .....	19
18 Endurance.....	19
19 Abnormal operation .....	19
20 Stability and mechanical hazards.....	20
21 Mechanical strength .....	20
22 Construction .....	20
23 Internal wiring.....	21
24 Components .....	22
25 Supply connection and external flexible cords .....	22
26 Terminals for external conductors.....	22
27 Provision for earthing .....	22
28 Screws and connections.....	23
29 Clearances, creepage distances and solid insulation .....	24
30 Resistance to heat and fire.....	24
31 Resistance to rusting.....	25
32 Radiation, toxicity and similar hazards.....	25
Annexes .....	29
Annex B (normative) Battery-operated appliances, separable batteries and detachable batteries for battery-operated appliances .....	30
<del>Annex N (normative) Proof tracking test.....</del>	<del>.....</del>
Annex P (informative) Guidance for the application of this standard to appliances used in tropical climates .....	32
Bibliography.....	33

Figure <del>103</del> 101 – Probe for measuring surface temperatures .....	25
Figure 102 – Identification of surfaces for temperature measurement .....	26
Figure <del>101</del> 103 – Splash apparatus.....	28
Table 101 – Maximum temperature rises for specified external accessible surfaces under normal operating conditions .....	15
Table 102 – Maximum temperature rises of external accessible surfaces for appliances intended to be installed in areas open to the public under normal operating conditions .....	17
Table <del>102</del> 103 – Assembling torques for screwed connections providing earthing continuity .....	24

**iTeh Standards**  
**(<https://standards.iteh.ai>)**  
**Document Preview**

[IEC 60335-2-48:2021](#)

<https://standards.iteh.ai/catalog/standards/iec/02b337f3-1144-4ed4-831e-c5d3208976e2/iec-60335-2-48-2021>

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

---

### HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

#### Part 2-48: Particular requirements for commercial electric grillers and toasters

#### FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

**This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 60335-2-48:2002+AMD1:2008+AMD2:2017 CSV. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.**

IEC 60335-2-48 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances. It is an International Standard.

This fifth edition cancels and replaces the fourth edition published in 2002, Amendment 1:2008 and Amendment 2:2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the text has been aligned with IEC 60335-1:2020;
- b) some notes have been converted to normative text, modified or deleted (Clause 1, 7.15, 9.101, 11.7, 22.101, 23.3, 27.2, 30.101);
- c) clarifications to some test specifications have been made (7.101, 11.4, 15.1.1, 19, 20.1, 25.3);
- d) introduction of requirements for appliances intended for use in areas open to the public, including external accessible surface temperatures (Clause 1, 7.12, 11.8, Table 102);
- e) clarification of applicable standard for appliances for use by laymen (Clause 1, 7.12);
- f) exclusion of battery-operated appliances;
- g) relocation of cleaning instructions from 7.12.1 to 7.12;
- h) relocation of 24.101 to 22.104;
- i) additional instructional requirements in 7.12;
- j) conciliation of the text of IEC 60335-2-48 with other standards under IEC/TC61/MT32.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
61/6364/FDIS	61/6412/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table. <https://standards.iec.org/catalog/standards/iec/026337B-1144-4ed4-831e-c5d3208976e2/iec-60335-2-48-2021>

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/standardsdev/publications](http://www.iec.ch/standardsdev/publications).

A list of all parts in the IEC 60335 series, published under the general title *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This Part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments unless that edition precludes it; in that case, the latest edition that does not preclude it is used. It was established on the basis of the sixth edition (2020) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This Part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Particular requirements for commercial electric grillers and toasters.

When a particular subclause of Part 1 is not mentioned in this Part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

The following differences exist in the countries indicated below.

- 6.1: Class 01 appliances are allowed (Japan).
- 13.2: Leakage current limits are different (Japan).
- 16.2: Leakage current limits are different (Japan).

**IMPORTANT – The "colour inside" logo on the cover page of this document indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.**



## INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

Guidance documents concerning the application of the safety requirements for appliances can be accessed via TC 61 supporting documents on the IEC website:

<https://www.iec.ch/tc61/supportingdocuments>

This information is given for the convenience of users of this International Standard and does not constitute a replacement for the normative text in this standard.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another Part 2 of IEC 60335, the relevant Part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a Part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the Part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal publications, basic safety publications and ~~generic standards~~ group safety publications covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. ~~For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.~~

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

NOTE 3 Standards dealing with non-safety aspects of household appliances are:

- IEC standards published by TC 59 concerning methods for measuring performance;
- CISPR 11, CISPR 14-1 and relevant IEC 61000-3 series standards concerning electromagnetic emissions;
- CISPR 14-2 concerning electromagnetic immunity;
- IEC standards published by TC 111 concerning environmental matters.

## HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

### Part 2-48: Particular requirements for commercial electric grillers and toasters

#### 1 Scope

This clause of Part 1 is replaced by the following.

This part of IEC 60335 deals with the safety of electrically operated commercial **grillers and toasters** ~~not intended for household and similar use~~, their **rated voltage** being not more than 250 V for single-phase appliances connected between one phase and neutral, and 480 V for other appliances.

**Rotary or continuous grillers and or toasters** and similar appliances intended for grilling by radiant heat such as rotisseries, salamanders, etc., are within the scope of this standard.

**NOTE 101**—These appliances are not intended for household and similar purposes. They are used for ~~the~~ commercial processing of food, also in **areas open to the public**, for example in kitchens of restaurants, canteens, hospitals and in commercial enterprises such as bakeries, and butcheries, etc.

The electrical part of appliances making use of other forms of energy is also within the scope of this standard.

As far as is practicable, this standard deals with the common hazards presented by these types of appliances.

**NOTE 102**—Attention is drawn to the fact that:

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements ~~may~~ can be necessary;
- in many countries additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour, the national water supply authorities and similar authorities;
- for appliances intended to be used outdoors, additional requirements ~~may~~ can be necessary.

**NOTE 103**—This standard does not apply to:

- appliances designed exclusively for industrial purposes;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas);
- appliances for continuous mass production of food;
- commercial electric griddles and griddle grills (IEC 60335-2-38);
- **battery-operated appliances**;
- grills, toasters and similar portable cooking appliances for household use covered by IEC 60335-2-9 and used in the following environments by laymen;
  - staff kitchen areas in shops, offices and other working environments;
  - farm houses;
  - hotels, motels and other residential type environments;
  - bed and breakfast type environments.

## 2 Normative references

This clause of Part 1 is applicable except as follows.

*Addition:*

IEC 60584-1, *Thermocouples – Part 1: EMF specifications and tolerances*

ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel – Part 1: Bolts, screws and studs with specified property classes – Coarse thread and fine pitch thread*

ISO 3506-1, *Fasteners – Mechanical properties of corrosion-resistant stainless steel fasteners – Part 1: Bolts, screws and studs with specified grade and property classes*

ISO 3506-2, *Fasteners – Mechanical properties of corrosion-resistant stainless steel fasteners – Part 2: Nuts with specified grade and property classes*

ISO 3506-3, *Mechanical properties of corrosion-resistant stainless steel fasteners – Part 3: Set screws and similar fasteners not under tensile stress*

ISO 3506-4, *Mechanical properties of corrosion-resistant stainless steel fasteners – Part 4: Tapping screws*

## 3 Terms and definitions

This clause of Part 1 is applicable except as follows.

### 3.1 Definitions relating to physical characteristics

**3.1.4** *Addition:*

[IEC 60335-2-48:2021](https://standards.iteh.ai/IEC/60335-2-48/2021)

[https://standards.iteh.ai/IEC/60335-2-48:2021](https://standards.iteh.ai/IEC/60335-2-48/2021) Note 101 to entry: The **rated power input** is the sum of the power inputs of all the individual elements in the appliance that can be on at one time; where there are several such combinations possible, that giving the highest power input is used in determining the **rated power input**.

**3.1.9** *Replacement:*

**normal operation**

operation of the appliance under the following conditions:

Appliances are operated with no load and with any controls intended to be operated by the user set at the maximum. Timers, if provided, are rendered inoperative.

If doors, lids, reflectors or drip trays are provided, they are arranged in accordance with the manufacturer's instructions. If no instructions are given, doors are fully open, drip trays are put into the lowest and the grilling grid into the highest possible position.

If the appliance cannot be operated without a load, then the manufacturer's instructions are taken into account.

Motors and **detachable electrical parts** incorporated in the appliance are operated ~~in the intended manner~~ under the most ~~severe~~ unfavourable conditions that can be expected in normal use taking into account the manufacturer's instructions.

### 3.5 Definitions relating to types of appliances

#### 3.5.101

**griller**

appliance in which food is cooked by being exposed mainly to radiant heat

### 3.5.102

#### **toaster**

appliance intended exclusively for browning bread and similar products by radiant heat

### 3.5.103

#### **rotary or continuous griller or toaster**

appliance where the product is moved while being grilled or toasted

### ~~3.104~~

#### ~~installation wall~~

~~a special fixed construction containing supply facilities for appliances installed in conjunction with it~~

## 3.6 Definitions relating to parts of an appliance

### ~~3.105~~ 6.101

#### **functional surface**

surface that is intentionally heated by an internal heat source and has to be hot to carry out the function for which the appliance is intended

Note 1 to entry: An example is the heated sheath of a tubular heating element.

### ~~3.106~~ 6.102

#### **adjacent surface**

surface that is adjacent to a **functional surface** and which can become hot through conduction

## 3.8 Definitions relating to miscellaneous matters

### 3.8.101

#### **installation wall**

special fixed construction containing supply facilities for appliances installed in conjunction with it

### 3.8.102

#### **area open to the public**

area in which the general public, including children, can have access

Note 1 to entry: Examples are canteens and self-service restaurants.

## 4 General requirement

This clause of Part 1 is applicable.

## 5 General conditions for the tests

This clause of Part 1 is applicable except as follows.

### 5.10 Addition:

*Appliances intended for installation in a bank of other appliances and appliances intended to be fixed to an **installation wall** are enclosed to obtain protection against electric shock and harmful ingress of water equivalent to that obtained when installed in accordance with the instructions provided with the appliance.*

NOTE ~~401~~ Appropriate enclosures or additional appliances ~~may~~ can be needed for test purposes.

~~5.101 Appliances are tested as heating appliances, even if they incorporate a motor.~~  
*Appliances are tested as **heating appliances**, when during a mode of operation electrical*

*heaters are energized. If no electrical heaters are energized, the appliances are tested as motor-operated appliances.*

**5.102** *Appliances, when assembled in combination with or incorporating other appliances, are tested in accordance with the requirements of this standard. The other appliances are operated simultaneously in accordance with the requirements of the relevant standards.*

## 6 Classification

This clause of Part 1 is applicable except as follows.

### 6.1 Replacement:

Appliances shall be **class I** with respect to protection against electric shock.

*Compliance is checked by inspection and by the relevant tests.*

### 6.2 Addition:

Appliances normally used on a table shall be at least IPX3. Other appliances shall be at least IPX4. ~~Toasters other than those intended to be used in a commercial kitchen may be IPX0.~~

## 7 Marking and instructions

This clause of Part 1 is applicable except as follows.

### 7.1 Addition:

If appliances have external **accessible surfaces**, for which temperature rise limits are specified in Table 101 or Table 102 and for which the provisions of footnote b to Table 101 or Table 102 apply, then the appliance shall be marked with symbol IEC 60417-5041 (2002-10), or with the substance of the following:

Caution: Hot surfaces.

### 7.6 Addition:



[symbol IEC 60417-5041 (2002-10)]

caution, hot surface

### 7.12 Addition:

The manufacturer shall declare that the appliance is also intended to be used in an **area open to the public** or, if the appliance is not suitable for use in an **area open to the public**, the instruction shall include the substance of the following warning:

**WARNING:** This appliance shall not be installed where the public has access.

Instructions for **user maintenance**, for example cleaning, shall also be given. They shall include a statement that the appliance is not to be cleaned with a water jet or a steam cleaner.

If any of symbols IEC 60417-5021 (2002-10) ~~and~~ or IEC 60417-5041 (2002-10) are marked on the appliance, ~~their~~ its meaning shall be explained.

~~Toasters not marked with an IP classification of at least IPX3 shall include the substance of the following warning:~~

~~**WARNING—The toaster shall not be used in commercial kitchens**~~

~~NOTE 101—The requirement is due to the cleaning process in such kitchens.~~

The instructions shall include the substance of the following:

These appliances are intended to be used for commercial applications, for example in kitchens of restaurants, canteens, hospitals and in commercial enterprises such as bakeries, butcheries, etc., but not for continuous mass production of food.

If the manufacturer wants to limit the use of the appliance to less than the above, this has to be clearly stated in the instructions.

The instructions shall include the substance of the following:

- This appliance is not intended to be used by laymen in household and similar applications such as:
  - staff kitchen areas in shops, offices and other working environments;
  - farm houses;
  - hotels, motels and other residential type environments;
  - bed and breakfast type environments.

*Modification:*

The instruction concerning persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge and children playing with the appliance is not applicable.

#### **7.12.1** *Replacement Addition:* [IEC 60335-2-48:2021](https://standards.iteh.ai/catalog/standards/iec/02b337f3-1144-4ed4-831e-c5d3208976e2/iec-60335-2-48-2021)

The appliance shall be accompanied by instructions detailing any special precautions necessary for installation. For appliances intended for installation in a bank of other appliances and appliances intended to be fixed to an **installation wall**, details of how to ensure appropriate protection against electric shock and harmful ingress of water shall be supplied. If the controls of more than one appliance are combined in a separate enclosure, detailed installation instructions shall be supplied. ~~Instructions for **user maintenance**, for example cleaning, shall also be given. They shall include a statement that the appliance is not to be cleaned with a water jet or a steam cleaner.~~

For appliances that are permanently connected to fixed wiring and for which leakage currents ~~may~~ can exceed 10 mA, particularly if disconnected or not used for long periods, or during initial installation, the instruction sheet shall give recommendations regarding the rating of **protective devices**, such as ~~earth leakage relays~~ residual current devices (RCD), to be installed.

If a **stationary appliance** is intended to be moved for cleaning, this shall be stated.

For **stationary appliances** equipped with rollers or castors or intended to be moved for cleaning, the instructions shall state the substance of the following:

This appliance is to be connected with flexible connections for equipotential bonding and connection to services such as electricity supply, water supply, gas supply and steam supply such that the appliance can be moved in the direction required for cleaning, a distance not less than the dimension of the appliance in the direction of movement plus 500 mm without the flexible connections becoming taut or being subject to strain.

*Compliance is checked by inspection.*