

INTERNATIONAL STANDARD

Household and similar electrical appliances – Safety –
Part 2-47: Particular requirements for commercial electric boiling pans

(<https://standards.iteh.ai>)

Document Preview

[IEC 60335-2-47:2021](https://standards.iteh.ai/catalog/standards/iec/23ce9a96-6009-4cab-b3ba-e5590580c362/iec-60335-2-47-2021)

<https://standards.iteh.ai/catalog/standards/iec/23ce9a96-6009-4cab-b3ba-e5590580c362/iec-60335-2-47-2021>



THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2025 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Secretariat
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews, graphical symbols and the glossary. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 500 terminological entries in English and French, with equivalent terms in 25 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

International Standards
Document Preview

[IEC 60335-2-47:2021](https://standards.iteh.ai/catalog/standards/iec/23ce9a96-6009-4cab-b3ba-e5590580c362/iec-60335-2-47-2021)

<https://standards.iteh.ai/catalog/standards/iec/23ce9a96-6009-4cab-b3ba-e5590580c362/iec-60335-2-47-2021>



IEC 60335-2-47

Edition 5.1 2025-02
CONSOLIDATED VERSION

INTERNATIONAL STANDARD

**Household and similar electrical appliances – Safety –
Part 2-47: Particular requirements for commercial electric boiling pans**

Document Preview

[IEC 60335-2-47:2021](https://standards.iteh.ai/standards/iec/23ce9a96-6009-4cab-b3ba-e5590580c362/iec-60335-2-47-2021)

<https://standards.iteh.ai/catalog/standards/iec/23ce9a96-6009-4cab-b3ba-e5590580c362/iec-60335-2-47-2021>

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 97.040.20

ISBN 978-2-8327-0222-2

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

FOREWORD.....	4
INTRODUCTION.....	7
1 Scope.....	8
2 Normative references	8
3 Terms and definitions	9
4 General requirement.....	10
5 General conditions for the tests	10
6 Classification.....	11
7 Marking and instructions.....	11
8 Protection against access to live parts.....	14
9 Starting of motor-operated appliances	14
10 Power input and current.....	14
11 Heating.....	14
12 Charging of metal-ion batteries.....	16
13 Leakage current and electric strength at operating temperature.....	16
14 Transient overvoltages	17
15 Moisture resistance	17
16 Leakage current and electric strength.....	18
17 Overload protection of transformers and associated circuits	18
18 Endurance	18
19 Abnormal operation	18
20 Stability and mechanical hazards.....	19
21 Mechanical strength	20
22 Construction	20
23 Internal wiring.....	23
24 Components	23
25 Supply connection and external flexible cords	23
26 Terminals for external conductors.....	24
27 Provision for earthing	24
28 Screws and connections	24
29 Clearances, creepage distances and solid insulation	25
30 Resistance to heat and fire	25
31 Resistance to rusting.....	26
32 Radiation, toxicity and similar hazards.....	26
Annexes	29
Annex B (normative) Battery-operated appliances, separable batteries and detachable batteries for battery-operated appliances.....
Annex P (informative) Guidance for the application of this standard to appliances used in tropical climates.....	31
Bibliography.....	32
Figure 101 – Probe for measuring surface temperatures.....	26

Figure 102 – Identification of surfaces for temperature measurement	27
Figure 103 – Splash apparatus	28
Table 101 – Maximum temperature rises for specified external accessible surfaces under normal operating conditions	16
Table 102 – Assembling torques for screwed connections providing earthing continuity	25

iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

[IEC 60335-2-47:2021](https://standards.iteh.ai/catalog/standards/iec/23ce9a96-6009-4cab-b3ba-e5590580c362/iec-60335-2-47-2021)

<https://standards.iteh.ai/catalog/standards/iec/23ce9a96-6009-4cab-b3ba-e5590580c362/iec-60335-2-47-2021>

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES –
SAFETY –****Part 2-47: Particular requirements for commercial electric boiling pans**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at <https://patents.iec.ch>. IEC shall not be held responsible for identifying any or all such patent rights.

This consolidated version of the official IEC Standard and its amendment has been prepared for user convenience.

IEC 60335-2-47 edition 5.1 contains the fifth edition (2021-11) [documents 61/6363/FDIS and 61/6413/RVD] and its amendment 1 (2025-02) [documents 61/7239/CDV and 61/7355/RVC].

In this Redline version, a vertical line in the margin shows where the technical content is modified by amendment 1. Additions are in green text, deletions are in strikethrough red text. A separate Final version with all changes accepted is available in this publication.

IEC 60335-2-47 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances. It is an International Standard.

This fifth edition cancels and replaces the fourth edition published in 2002, Amendment 1:2008 and Amendment 2:2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the text has been aligned with IEC 60335-1:2020;
- b) some notes have been converted to normative text, modified or deleted (Clause 1, 7.15, 11.7, 9.101, 10.1, 11.4, 11.7, 19.101, 20.1, 22.101, 22.113, 23.3, 27.2);
- c) clarifications to some test specifications have been made (15.1.1, 15.2, 20.1, 22.101, 22.102);
- d) exclusion of battery-operated appliances and appliances used in areas open to the public (Clause 1);
- e) relocation of cleaning instructions from 7.12.1 to 7.12;
- f) introduction of 22.120;
- g) conciliation of the text of IEC 60335-2-47 with the other standards under IEC/TC61/MT32.

The language used for the development of this International Standard is English.

A list of all parts in the IEC 60335 series, published under the general title *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

This Part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments unless that edition precludes it; in that case, the latest edition that does not preclude it is used. It was established on the basis of the sixth edition (2020) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This Part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Particular requirements for commercial electric boiling pans.

When a particular subclause of Part 1 is not mentioned in this Part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this document and its amendment will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations may need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

The following differences exist in the countries indicated below.

- 6.1: Class 01 appliances are allowed (Japan).
- 13.2: Leakage current limits are different (Japan).
- 16.2: Leakage current limits are different (Japan).

iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

[IEC 60335-2-47:2021](https://standards.iteh.ai/catalog/standards/iec/23ce9a96-6009-4cab-b3ba-e5590580c362/iec-60335-2-47-2021)

<https://standards.iteh.ai/catalog/standards/iec/23ce9a96-6009-4cab-b3ba-e5590580c362/iec-60335-2-47-2021>

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

Guidance documents concerning the application of the safety requirements for appliances can be accessed via TC 61 supporting documents on the IEC website:

<https://www.iec.ch/tc61/supportingdocuments>

This information is given for the convenience of users of this International Standard and does not constitute a replacement for the normative text in this standard.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another Part 2 of IEC 60335, the relevant Part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a Part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the Part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal publications, basic safety publications and group safety publications covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

NOTE 3 Standards dealing with non-safety aspects of household appliances are:

- IEC standards published by TC 59 concerning methods for measuring performance;
- CISPR 11, CISPR 14-1 and relevant IEC 61000-3 series standards concerning electromagnetic emissions;
- CISPR 14-2 concerning electromagnetic immunity;
- IEC standards published by TC 111 concerning environmental matters.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-47: Particular requirements for commercial electric boiling pans

1 Scope

This clause of Part 1 is replaced by the following.

This part of IEC 60335 deals with the safety of electrically operated commercial **boiling pans**, their **rated voltage** being not more than 250 V for single-phase appliances connected between one phase and neutral, and 480 V for other appliances including direct current (DC) supplied appliances.

These appliances are not intended for household and similar purposes. They are used for commercial processing of food in areas not open to the public, for example in kitchens of restaurants, canteens, hospitals and in commercial enterprises such as bakeries and butcheries.

The electrical part of appliances making use of other forms of energy is also within the scope of this standard.

As far as is practicable, this standard deals with the common hazards presented by these types of appliances.

Attention is drawn to the fact that:

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements can be necessary;
- in many countries additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour, the national water supply authorities and similar authorities;
- in many countries additional requirements are specified for pressure appliances.

This standard does not apply to:

- appliances designed exclusively for industrial purposes;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas);
- appliances for continuous mass production of food;
- ~~battery-operated appliances.~~

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

IEC 60584-1, *Thermocouples – Part 1: EMF specifications and tolerances*

ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel – Part 1: Bolts, screws and studs with specified property classes – Coarse thread and fine pitch thread*

ISO 3506-1, *Fasteners – Mechanical properties of corrosion-resistant stainless steel fasteners – Part 1: Bolts, screws and studs with specified grade and property classes*

ISO 3506-2, *Fasteners – Mechanical properties of corrosion-resistant stainless steel fasteners – Part 2: Nuts with specified grade and property classes*

ISO 3506-3, *Mechanical properties of corrosion-resistant stainless steel fasteners – Part 3: Set screws and similar fasteners not under tensile stress*

ISO 3506-4, *Mechanical properties of corrosion-resistant stainless steel fasteners – Part 4: Tapping screws*

3 Terms and definitions

This clause of Part 1 is applicable except as follows.

3.1 Definitions relating to physical characteristics

3.1.4 *Addition:*

Note 101 to entry: The **rated power input** is the sum of the power inputs of all the individual elements in the appliance that can be on at one time; where there are several such combinations possible, that giving the highest power input is used in determining the **rated power input**.

3.1.9 *Replacement:*

Modification:

Replace the first paragraph with the following:

operation of the appliance under the following conditions

The appliance is filled with water at $15\text{ °C} \pm 5\text{ °C}$ to the **indicated level**.

Appliances with more than one programme are operated with the most severe programme. In addition, any control intended to be operated by the user is set at maximum until the water boils or the operating temperature is reached. The control is then adjusted to the lowest setting that maintains boiling or the operating temperature. Lids and covers are in position and closed.

Motors and **detachable electrical parts** incorporated in the appliance are operated under the most unfavourable conditions that can be expected in normal use taking into account the manufacturer's instructions.

3.1.101

rated pressure

maximum working pressure assigned by the manufacturer to the pressurized parts of the appliance

3.5 Definitions relating to types of appliances

3.5.101

boiling pan

appliance in which liquids contained in a vessel are heated to boiling point as part of a cooking process

Note 1 to entry: The pressure within the vessel can exceed atmospheric pressure.

Note 2 to entry: The vessel may be fixed or tilting.

3.5.102**atmospheric boiling pan**

boiling pan in which the pressure within the vessel does not differ significantly from atmospheric pressure

3.5.103**jacketed boiling pan**

appliance having a double-walled vessel, the space between the inner and outer walls containing a heat transfer medium that is heated by heating elements

3.5.104**dual purpose boiling pan**

appliance incorporating two vessels, the inner one being removable

Note 1 to entry: The appliance may be used with or without the removable vessel.

3.5.105**unjacketed boiling pan**

appliance in which heating of the contents of the vessel is achieved by means other than via a heat transfer jacket

3.6 Definitions relating to parts of an appliance**3.6.101****functional surface**

surface that is intentionally heated by an internal heat source and has to be hot to carry out the function for which the appliance is intended

Note 1 to entry: An example is the heated sheath of a tubular heating element.

3.6.102**adjacent surface**

surface that is adjacent to a **functional surface** and which can become hot through conduction

3.8 Definitions relating to miscellaneous matters**3.8.101****indicated level**

mark on the appliance to indicate the maximum liquid level for correct operation

3.8.102**installation wall**

special fixed construction containing supply facilities for appliances installed in conjunction with it

4 General requirement

This clause of Part 1 is applicable.

5 General conditions for the tests

This clause of Part 1 is applicable except as follows.

5.5 Addition:

Tests are carried out with the vessel in the position of normal use for cooking.

5.10 Addition:

*Appliances intended for installation in a bank of other appliances and appliances intended to be fixed to an **installation wall** are enclosed to obtain protection against electric shock and harmful ingress of water equivalent to that obtained when installed in accordance with the instructions provided with the appliance.*

NOTE Appropriate enclosures or additional appliances can be needed for test purposes.

5.101 *Appliances are tested as **heating appliances** when during a mode of operation electrical heaters are energized. If no electrical heaters are energized, the appliances are tested as **motor-operated appliances**.*

5.102 *Appliances, when assembled in combination with or incorporating other appliances, are tested in accordance with the requirements of this standard. The other appliances are operated simultaneously in accordance with the requirements of the relevant standards.*

5.103 *Tests on **dual purpose boiling pans** are carried out with or without the inner vessel, whichever imposes the more severe condition, taking into account the manufacturer's instructions.*

6 Classification

This clause of Part 1 is applicable except as follows.

6.1 Replacement:

Appliances shall be **class I** with respect to protection against electric shock.

Compliance is checked by inspection and by the relevant tests.

6.2 Addition:

Appliances normally used on a table shall be at least IPX3. Other appliances shall be at least IPX4.

7 Marking and instructions

This clause of Part 1 is applicable except as follows.

7.1 Addition:

Appliances shall be marked with the **rated pressure**, in kilopascals (kPa), on pressurized parts of the appliance.

If appliances have external **accessible surfaces**, for which temperature rise limits are specified in Table 101 and for which the provisions of footnote b to Table 101 apply, then the appliance shall be marked with symbol IEC 60417-5041 (2002-10), or with the substance of the following:

Caution: Hot surfaces.

7.6 Addition:

[symbol IEC 60417-5041 (2002-10)]

caution, hot surface

7.10 Addition:

Devices controlling the tilting movement of appliances with tilting parts shall be clearly marked to show the direction of movement.

7.12 Addition:

The instructions of **boiling pans** except **atmospheric boiling pans** shall include the substance of the following warning.

WARNING: Do not open drain cocks or other emptying devices until the pressure has been reduced to approximately atmospheric pressure.

The instructions shall include the substance of the following warning.

WARNING: Opening the drain cock will lead to the outflow of the hot contents of the boiling pan.

Instructions for **user maintenance**, for example cleaning, shall also be given. They shall include a statement that the appliance is not to be cleaned with a water jet or a steam cleaner.

Unless the appliance or part is intended to be partially or completely immersed in water for cleaning, the instructions for appliances with **detachable electrical parts** and appliances, other than **stationary appliances**, shall state that the appliance or part shall not be immersed.

If any of symbols IEC 60417-5021 (2002-10) or IEC 60417-5041 (2002-10) is marked on the appliance, its meaning shall be explained.

The instructions shall include the substance of the following:

These appliances are intended to be used for commercial applications, for example in kitchens of restaurants, canteens, hospitals and in commercial enterprises such as bakeries, butcheries, etc., but not for continuous mass production of food.

If the manufacturer wants to limit the use of the appliance to less than the above, this has to be clearly stated in the instructions.

Modification:

The instruction concerning persons (including children) with reduced physical, sensory or mental capabilities or lack of experience and knowledge and children playing with the appliance is not applicable.

7.12.1 Addition:

The appliance shall be accompanied by instructions detailing any special precautions necessary for installation. For appliances intended for installation in a bank of other appliances and appliances intended to be fixed to an **installation wall**, details of how to ensure appropriate protection against electric shock and harmful ingress of water shall be supplied. If the controls of more than one appliance are combined in a separate enclosure, detailed installation instructions shall be supplied.