



Designation: **C1732—15 C1732 – 19**

Standard Practice for Installation of Concrete Floor Tiles¹

This standard is issued under the fixed designation C1732; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This practice covers the installation of concrete floor tile (CFT) units for application as exterior and interior flooring. Units described by this practice shall be manufactured to meet the requirements of Specification **C1731**. This practice is limited to the installation of CFT units.

1.2 This practice covers aspects of installation relating to performance in service.

1.3 *Units*—The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

C270 Specification for Mortar for Unit Masonry

C920 Specification for Elastomeric Joint Sealants

€979C979/C979M Specification for Pigments for Integrally Colored Concrete

C1232 Terminology for Masonry

C1325 Specification for Fiber-Mat Reinforced Cementitious Backer Units

C1384 Specification for Admixtures for Masonry Mortars

C1714/C1714M Specification for Preblended Dry Mortar Mix for Unit Masonry

C1731 Specification for Concrete Floor Tile

2.2 *ANSI Standard:*

ANSI A108/A118 American National Standards for the Installation of Ceramic Tile³

2.3 *International Concrete Repair Institute Standard:*

ICRI Guideline No 310.2-1997 Selecting and Specifying Concrete Surface Preparation for Sealers, Coating, and Polymer Overlays⁴

2.4 *The Masonry Society Standard:*

TMS 602-13/ACI 530.1-13/ASCE 6-13602-16 Specification for Masonry Structures⁵

3. Terminology

3.1 *Definitions:*

3.1.1 *birdcage mixer attachment, n*—mixer attachment with open paddles designed to prevent air entrainment.

¹ This test method is under the jurisdiction of ASTM Committee **C15** on Manufactured Masonry Units and is the direct responsibility of Subcommittee **C15.05** on Masonry Assemblies.

Current edition approved Dec. 1, 2015/Dec. 1, 2019. Published January 2016/January 2020. Last previous edition approved in 2014/2015 as **€1732—14/C1732 – 15**. DOI: 10.1520/C1732-15.10.1520/C1732-19.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

⁴ Available from International Concrete Repair Institute 10600 West Higgins Road, Suite 607 Rosemont, IL 60018, <http://www.icri.org>.

⁵ Available from The Masonry Society 105 South Sunset Street, Suite Q, Longmont, CO USA 80501-6172, <http://www.masonrysociety.org>.

3.1.2 *cementitious backer board, n*—a fiber-reinforced cement-based substrate sheet for CFT installation.

3.1.3 *concrete floor tile (CFT), n*—a manufactured masonry unit that is a blend of cementitious material, aggregates, pigments, chemical admixtures, and water formed into the appropriate shape and cured in order to be applied by way of masonry mortar to an approved substrate.

3.1.4 *membrane, n*—a coating applied to the substrate as a liquid or sheet and used to protect the CFT installation from water intrusion, substrate cracks, thermal expansion/contraction, cement shrinkage, and subfloor deflection.

3.1.4.1 *Discussion*—

Membranes include but are not limited to anti-fracture, cleavage, crack isolation, uncoupling, and waterproofing membranes.

3.1.5 *retemper, v*—to add water to mortar or grout to replace water lost to evaporation.

3.1.6 *sealer, n*—water- or petroleum-based material applied as a liquid to provide protection from water, stains, and contaminants.

3.1.7 *setting bed, n*—the mortar subsurface to which CFT units are adhered.

4. Significance and Use

4.1 This practice is intended to provide technical information for designers, architects, and installers of CFT units in residential and light commercial construction. This practice does not address installation methods or techniques for floor tile units manufactured from other materials.

5. Materials

5.1 Materials shall comply with the contract documents. If the contract documents do not include materials or there are no contract documents, then the materials in 5.2 through 5.8 shall be used.

5.2 *Concrete Floor Tile (CFT)*—CFT units shall comply with the requirements of Specification C1731.

5.3 *Mortar*:

5.3.1 Mortar shall comply with one of the following requirements:

5.3.1.1 Thin set mortar and ~~medium-bed~~ large format mortar shall comply with the requirements of ANSI A118.4 and A118.11.

5.3.1.2 Type N, S, S or M mortar shall comply with the requirements of Specification C270.

5.3.1.3 Preblended dry mortar shall comply with the requirements of Specification C1714/C1714M.

5.3.2 Admixtures shall comply with Specification C1384. Chloride admixtures shall not be used with colored concrete or grout.

5.4 *Grout*:

5.4.1 Premixed sanded or unsanded cementitious grout shall comply with the requirements of ANSI A118.6.

5.4.2 Premixed sanded or unsanded high performance cementitious grout shall comply with the requirements of ANSI A118.7.

NOTE 1—High performance grouts include latex/polymer powder or a liquid latex admixture for improved tensile strength, flexural strength, and lower water absorption.

5.4.3 Modified epoxy emulsion grout shall comply with the requirements of ANSI A118.8.

5.4.4 Pigments used in grout shall comply with the requirements of Specification ~~E979~~ C979/C979M.

5.5 *Membranes*:

5.5.1 All membranes shall meet applicable ASTM International and ANSI standards and be installed per the membrane manufacturer's installation instructions.

5.6 *Sealer*:

5.6.1 Sealer material and installation shall meet applicable ASTM International and ANSI standards and local environmental requirements.

5.7 *Cementitious Backer Boards*:

5.7.1 Cementitious backer boards shall comply with Specification C1325 and shall meet requirements of ANSI A118.9.

5.8 *Joint Sealants*:

5.8.1 Joint sealants shall comply with the requirements of Specification C920.

6. Environmental Conditions

6.1 *Hot and Dry Conditions*—When the environmental conditions exceed 90°F (32.2°C), installation of mortar and grout shall comply with the hot weather construction requirements of local building code, the recommendations of CFT manufacturer, or hot weather construction provisions of TMS 602/ACI 530.1/ASCE 6-602, Article 1.8 D.