



Edition 4.0 2023-11

INTERNATIONAL STANDARD

Power cables with extruded insulation and their accessories for rated voltages from 1 kV ($U_m = 1,2 \text{ kV}$) up to 30 kV ($U_m = 36 \text{ kV}$) – Part 4: Test requirements on accessories for cables with rated voltages from 6 kV ($U_m = 7,2 \text{ kV}$) up to 30 kV ($U_m = 36 \text{ kV}$)

IEC 60502-4:2023

https://standards.iteh.ai/catalog/standards/sist/cc3405d7-9951-4f51-a3a3-83e458553997/iec-60502-4-2023





THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2023 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Secretariat 3, rue de Varembé CH-1211 Geneva 20 Switzerland

Tel.: +41 22 919 02 11 info@iec.ch www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 300 terminological entries in English and French, with equivalent terms in 19 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.





Edition 4.0 2023-11

INTERNATIONAL STANDARD

Power cables with extruded insulation and their accessories for rated voltages from 1 kV ($U_m = 1,2$ kV) up to 30 kV ($U_m = 36$ kV) – Part 4: Test requirements on accessories for cables with rated voltages from 6 kV ($U_m = 7,2$ kV) up to 30 kV ($U_m = 36$ kV)

IEC 60502-4:2023

https://standards.iteh.ai/catalog/standards/sist/cc3405d7-9951-4f51-a3a3-83e458553997/iec-60502-4-2023

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 29.060.20

ISBN 978-2-8322-7701-0

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

F	OREWO	DRD	4
1	Sco	pe	6
2	Norr	native references	6
3	Tern	7	
4	Type	9	
5		age designations and maximum conductor temperatures	
Ū	5.1	Rated voltages	
	5.2	Maximum conductor temperatures	
6			
Ũ	6.1	Connectors	
	6.2	Materials	
7	-	embly of accessories to be tested	
	7.1	Identification	
	7.1.		
	7.1.2		-
	7.1.3		
	7.2	Installation and connections	
	7.2.		
	7.2.2		
	7.2.3		
	7.2.4		
	7.2.		
	7.2.6		
	7.2.7	7 Terminations	12
	7.2.8	3 Terminal boxes	
	7.2.9	Joints and stop ends	
	7.2.1	10 Separable connectors	13
	7.2.2	11 Set-up	13
	7.2.1	12 Test arrangements and number of samples	13
8	Ran	ge of approval	13
	8.1	General	13
	8.2	Cable	14
	8.3	Three-core to single-core accessory	14
	8.4	Non-range-taking terminations, joints and stop ends	15
	8.5	Range-taking terminations, joints and stop ends	
	8.6	Terminations in terminal boxes	16
	8.7	Separable connectors	
9	Test	sequences	16
	9.1	General	16
	9.2	Dynamic short-circuit performance	
1(0 Test	results	17
	10.1	General remarks	17
	10.2	Test reports	18
	10.3	Failures	18
	10.3	, ,	
	10.3	.2 Cable failure	18

10.3.3 Bushing failure 11 Visual examination	
11 Visual examination Annex A (normative) Identification of test cable	
Annex B (normative) Identification of connector	
Annex C (normative) Visual examination	
C.1 Method	
C.2 Examination sheet	
Bibliography	37
Figure 1 – Test arrangements and number of samples for terminations (see Table 9)	29
Figure 2 – Test arrangements and number of samples for straight, branch or loop joints (see Table 10)	30
Figure 3 – Test arrangements and number of samples for stop ends (see Table 11)	
Figure 4 – Test arrangements and number of samples for screened deadbreak	
separable connectors (see Table 12)	32
Figure 5 – Test arrangements and number of samples for unscreened deadbreak	
separable connectors (see Table 13)	33
Table 4. Compliance and qualification achieve for new yorks taking terminations	
Table 1 – Compliance and qualification scheme for non-range-taking terminations, joints and stop ends	11
Table 2 – Compliance and qualification scheme for range-taking_terminations, joints,	
and stop ends	11
Table 3 – Test cable conductor cross-sections for separable connectors	12
Table 4 – Range of approval for cable insulation	14
Table 5 – Extension of compliance from a three-core accessory to a single-core accessory of the same design	15
Table 6 – Extension of compliance and qualification scheme for non-range-taking /iec-60 terminations, joints and stop ends	
Table 7 – Extension of compliance and qualification scheme for range-taking	
terminations, joints, and stop ends	
Table 8 – Test sequences	
Table 9 – Test sequences and requirements for terminations	
Table 10 – Test sequences and requirements for straight, branch or loop joints	
Table 11 – Test sequences and requirements for stop ends	22
Table 12 – Test sequences and requirements for screened deadbreak separable connectors	23
Table 13 – Test sequences and requirements for unscreened separable connectors(excluding shrouded terminations)	24
Table 14 – Additional tests for smaller conductor cross-sectional areas	25
Table 15 – Additional tests for separable connector compliance extension to largest cable cross-section	26
Table 16 – Summary of tests	
Table 17 – Summary of test voltages (see Clause 9)	
, , , , , , , , , , , , , , , , , , , ,	-

– 4 –

INTERNATIONAL ELECTROTECHNICAL COMMISSION

POWER CABLES WITH EXTRUDED INSULATION AND THEIR ACCESSORIES FOR RATED VOLTAGES FROM 1 KV (U_m = 1,2 KV) UP TO 30 KV (U_m = 36 KV) –

Part 4: Test requirements on accessories for cables with rated voltages from 6 kV (U_m = 7,2 kV) up to 30 kV (U_m = 36 kV)

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC 7misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.

services carried out by independent certification bodies.

- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at https://patents.iec.ch shall not be held responsible for identifying any or all such patent rights.

IEC 60502-4 has been prepared by IEC technical committee 20: Electric cables. It is an International Standard.

This fourth edition cancels and replaces the third edition published in 2010. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) Terminations, joints and stop ends are now characterized as either non-range-taking or range-taking and are tested accordingly.

- b) Introduction of the 240 mm² conductor size for testing non-range-taking terminations, joints and stop ends.
- c) Introduction of the 2 500 A separable connector size in Table 3 and the method of testing in Figure 5.
- d) Introduction of dynamic short-circuit classes 0, 1, 2 and 3 in 9.2.
- e) Introduction of specific requirements for test reports in Clause 10 and Clause 11 and specific recording sheets for cables, connectors and examination in Annex A, Annex B and Annex C.
- f) Option to use 2 U_0 for partial discharge testing and removal of DC testing from Table 9, Table 10, Table 11, Table 12, Table 13 and Table 14.

The text of this International Standard is based on the following documents:

Draft	Report on voting
20/2110/FDIS	20/2133/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 60502 series, published under the general title Power cables with extruded insulation and their accessories for rated voltages from 1 kV ($U_m = 1,2$ kV) up to 30 kV ($U_m = 36$ kV), can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

POWER CABLES WITH EXTRUDED INSULATION AND THEIR ACCESSORIES FOR RATED VOLTAGES FROM 1 KV (U_m = 1,2 KV) UP TO 30 KV (U_m = 36 KV) –

Part 4: Test requirements on accessories for cables with rated voltages from 6 kV (U_m = 7,2 kV) up to 30 kV (U_m = 36 kV)

1 Scope

This part of IEC 60502 specifies the test requirements for type testing of accessories for power cables with rated voltages from 3,6/6 (7,2) kV up to 18/30 (36) kV, complying with IEC 60502-2 or other relevant cable standards.

Accessories for special applications, such as aerial cables, submarine or ship cables or hazardous situations (explosive environments, fire-resistant cables or seismic conditions), are not included.

It is not necessary to repeat these tests, once successfully completed, unless changes are made in the materials, design or manufacturing process which can affect the performance characteristics.

Test methods are included in IEC 61442.

2 Normative references ocument Preview

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any 2023 amendments) applies.

IEC 60183, Guide to the selection of high-voltage AC cable systems

IEC 60502-2:2014, Power cables with extruded insulation and their accessories for rated voltages from 1 kV ($U_m = 1,2$ kV) up to 30 kV ($U_m = 36$ kV) – Part 2: Cables for rated voltages from 6 kV ($U_m = 7,2$ kV) up to 30 kV ($U_m = 36$ kV)

IEC 61238-1-3, Compression and mechanical connectors for power cables – Part 1-3: Test methods and requirements for compression and mechanical connectors for power cables for rated voltages above 1 kV ($U_m = 1,2$ kV) up to 30 kV ($U_m = 36$ kV) tested on non-insulated conductors

IEC 61442:2023, Test methods for accessories for power cables with rated voltages from 6 kV ($U_m = 7,2 \text{ kV}$) up to 30 kV ($U_m = 36 \text{ kV}$)

IEC 60502-4:2023 © IEC 2023 - 7 -

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- IEC Electropedia: available at https://www.electropedia.org/
- ISO Online browsing platform: available at https://www.iso.org/obp

3.1

connector

device for connecting a conductor to an equipment terminal or for connecting two or more conductors to each other

[SOURCE: IEC 60050-461:2008, 461-17-03 [1], modified – "metallic" has been deleted and "to connect cable conductors together" has been replaced with "for connecting a conductor to an equipment terminal or for connecting two or more conductors to each other".]

3.2

termination

device fitted to the end of a cable to ensure electrical connection with other parts of the system and to maintain the insulation up to the point of connection

[SOURCE: IEC 60050-461:2008, 461-10-01]

3.3

indoor termination

termination intended for use where it is not exposed to either solar radiation or weathering

3.4

outdoor termination

IEC 60502-4:2023

termination intended for use where it is exposed to either solar radiation or weathering or both 2023

3.5

terminal box

air- or compound-filled box fully enclosing a termination

[SOURCE: IEC 60050-461:2008, 461-10-03, modified – "air- or compound-filled" has been added, "enclosing a cable termination and forming a part thereof" has been replaced with "fully enclosing a termination" and the Note has been deleted.]

3.6

shrouded termination

indoor termination with additional insulation at the bushing connection and used in an air-filled terminal box

3.7

straight joint

accessory making a connection between two cables to form a continuous circuit

[SOURCE: IEC 60050-461:2008, 461-11-01]

3.8

branch joint

accessory making a connection of a branch cable to a main cable

[SOURCE: IEC 60050-461:2008, 461-11-17]

3.9

transition joint

straight or branch joint making a connection between cables having different types of insulation

[SOURCE: IEC 60050-461:2008, 461-11-04, modified – "accessory" has been replaced with "straight or branch joint" and "two" has been deleted.]

3.10

stop end

accessory providing a means of insulating the unconnected end of an energized cable

[SOURCE: IEC 60050-461:2008, 461-10-07, modified – The preferred terms "pot end" and "insulating cap" have been deleted and "insulating device to terminate" has been replaced with "accessory providing a means of insulating".]

3.11

separable connector

fully insulated termination permitting the connection and the disconnection of a cable to other equipment

3.12

[https://standards.iteh.ai

screened separable connector

separable connector which has a fully screened external surface

3.13 unscreened separable connector

IEC 60502-4:2023

ttps:/separable.connector which does not have an external screen-333-83e458553997/iec-60502-4-2023

3.14

plug-in type separable connector

separable connector in which the electrical contact is made by a sliding device

3.15

bolted type separable connector

separable connector in which the electrical contact is made by a bolted device

3.16

deadbreak separable connector

separable connector designed to be connected and disconnected on de-energized circuits only

3.17

range-taking accessory

accessory designed to take more than one cross-section of cable

3.18

metallic housing

metal enclosure in intimate contact with the outer screen of a separable connector and having at least the same current carrying capacity to earth as the metallic screen of the cable with which the separable connector is used

3.19

loop joint

accessory making an end connection between two parallel cables to form a continuous circuit constructed as a branch joint with the single end replaced with a stop end

4 Types of accessories

The accessories covered by this document are listed below:

- indoor and outdoor terminations of all designs, including terminal boxes;
- straight joints, branch joints and stop ends of all designs, suitable for use underground or in air;
- screened or unscreened plug-in type or bolted type separable connectors.

NOTE Transition joints connecting cables with extruded insulation to paper-insulated cables are not included in the scope of this document. The requirements for these accessories are dealt with in the IEC 60055 series $[2]^1$.

5 Voltage designations and maximum conductor temperatures

5.1 Rated voltages

The rated voltages U_0/U (U_m) of accessories considered in this document are given in IEC 60502-2:2014, 4.1.

For a given application, the rated voltage of an accessory shall be consistent with that of the cable, and shall be suitable for the operating condition of the system in which they are used, in accordance with the recommendations of IEC 60183.

5.2 Maximum conductor temperatures

The accessories shall be suitable for use on cables having the conductor temperatures specified in IEC 60502-2:2014, 4.2 for normal operation.

The maximum conductor temperatures of the cables under short-circuit conditions are given in IEC 60502-2:2014, Table 3.

6 Components

6.1 Connectors

Connectors used within the accessory shall comply with IEC 61238-1-3, or with another relevant standard or specification when agreed between either the manufacturer or supplier and the customer. All connectors shall be identified in accordance with Annex B.

6.2 Materials

It is not a prerequisite for compliance with this document that any component material (resin, heat-shrink tubing, etc.) should be subject to any form of individual type testing.

If type testing of resins, pressure sensitive adhesive tapes and flexible insulating sleevings for electrical purposes is required, reference should be made to the relevant standards developed by IEC technical committee 15, as listed for information in the Bibliography [3], [4], [5].

¹ Numbers in square brackets refer to the Bibliography.

The term "material characterization" is sometimes used in conjunction with both type testing and fingerprinting of component materials, but it is undefined, and its use should therefore be avoided.

7 Assembly of accessories to be tested

7.1 Identification

7.1.1 Cables

Cables used for testing shall comply with IEC 60502-2 and shall be of the same rated voltage as the accessories to be tested.

Constructional details of the cables shall be identified (refer to Annex A).

7.1.2 Connectors

Connectors used within the accessories shall be identified in accordance with Annex B.

7.1.3 Accessories

Accessories to be tested shall be correctly identified with respect to

- name of manufacturer or supplier;
- type, designation, manufacturing date or code, end of shelf-life date;
- non-range-taking (for only one size of cable)
 - specific cross-sections or cable insulation diameter;
 - minimum and maximum cable insulation diameter; VICW
- range-taking (for minimum two different sizes of cable)

• minimum and maximum nominal cross-sections, material and shape of cable conductor;

• minimum and maximum cable insulation diameters;

- connector type(s);
- rated voltage (see 5.1);
- minimum value of U_0 for separable connector screen fault current initiation;
- installation instructions (reference and date);
- inside dimensions or type of terminal box if applicable;
- list of kit contents.

7.2 Installation and connections

7.2.1 General

The conductor cross-sectional area shall be as specified in 7.2.2, 7.2.3 and 7.2.4, unless otherwise specified.

7.2.2 Non-range-taking terminations, joints and stop ends

For joints, terminations and stop ends, which are declared as non-range-taking, one of the following cable cross-sections shall be used: 120 mm^2 or 150 mm^2 or 185 mm^2 or 240 mm^2 .

Compliance for one type of accessory, for the range of cable cross-sections from 95 mm² to 300 mm^2 , shall be obtained by successfully completing all the appropriate tests of Table 9, Table 10 and Table 11 on any one of the cable cross-sections specified above.