



Designation: D4115 – 20

Standard Performance Specification for Women's and Girls' Knitted and Woven Dress Glove Fabrics¹

This standard is issued under the fixed designation D4115; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This performance specification covers woven and knitted fabrics comprised of any textile fiber or mixture of fibers to be used in women's and girls' dress gloves.

1.2 This performance specification is not applicable to fabrics used for interlinings and industrial-protective clothing.

1.3 These requirements apply to the length and width directions for those properties where each fabric direction is pertinent.

1.4 The following precautionary statement pertains only to the test methods portion, Section 7, of this performance specification. *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

D123 Terminology Relating to Textiles

D434 Test Method for Resistance to Slippage of Yarns in

Woven Fabrics Using a Standard Seam (Withdrawn 2003)³

D1424 Test Method for Tearing Strength of Fabrics by Falling-Pendulum (Elmendorf-Type) Apparatus

D2261 Test Method for Tearing Strength of Fabrics by the Tongue (Single Rip) Procedure (Constant-Rate-of-Extension Tensile Testing Machine)

D2262 Test Method for Tearing Strength of Woven Fabrics by the Tongue (Single Rip) Method (Constant-Rate-of-Traverse Tensile Testing Machine) (Withdrawn 1995)³

D2724 Test Method for Bond Strength of Bonded, Fused, and Laminated Apparel Fabrics

D3786 Test Method for Bursting Strength of Textile Fabrics—Diaphragm Bursting Strength Tester Method

D3787 Test Method for Bursting Strength of Textiles—Constant-Rate-of-Traverse (CRT) Ball Burst Test

D5034 Test Method for Breaking Strength and Elongation of Textile Fabrics (Grab Test)

D7022 Terminology Relating to Apparel

2.2 AATCC Test Methods:⁴

TM8 Colorfastness to Crocking: Crockmeter Method

TM16.3 Colorfastness to Light: Xenon-Arc

TM23 Colorfastness to Burnt Gas Fumes

TM61 Colorfastness to Laundering, Commercial: Accelerated

TM116 Colorfastness to Crocking: Rotary Vertical Crockmeter Method

TM132 Colorfastness to Drycleaning

TM135 Dimensional Changes of Fabrics after Home Laundering

TM172 Colorfastness to Powdered Non-chlorine Bleach in Home Laundering

TM188 Colorfastness to Sodium Hypochlorite Bleach in Home Laundering

EPI Gray Scale for Color Change

¹ This performance specification is under the jurisdiction of ASTM Committee D13 on Textiles and is the direct responsibility of Subcommittee D13.61 on Apparel.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

⁴ Available from American Association of Textile Chemists and Colorists (AATCC), P.O. Box 12215, Research Triangle Park, NC 27709, http://www.aatcc.org.

- EP2 Gray Scale for Staining
- EP8 AATCC 9-Step Chromatic Transference Scale.
- M11 A Glossary of AATCC Standard Terminology
- 2.3 *Federal Standard*.⁵
- 16 CFR 1610 Standard for Flammability of Clothing Textiles
- 16 CFR, Chapter II—Consumer Product Safety Commission Subchapter D—Flammable Fabrics Act Regulations
- 2.4 *Military Standard*.⁶
- MIL-STD-105D Sampling Procedures and Tables for Inspection by Attributes

NOTE 1—Reference to test methods in this standard give only the permanent part of the designation of ASTM, AATCC, or other test methods. The current edition of each test method cited shall prevail.

3. Terminology

3.1 For all terminology related to Apparel, see Terminology **D7022**.

3.1.1 The following terms are relevant to this standard: dress glove.

⁵ Available from Superintendent of Documents, Government Printing Office, Washington, DC 20402.
⁶ Available from Standardization Documents Order Desk, Bldg. 4 Section D, 700 Robbins Ave., Philadelphia, PA 19111-5094, Attn: NPODS.

3.2 For definitions of all other textile terms see Terminology **D123**.

3.3 For terms relating to chemical or colorfastness testing, refer to specific AATCC test methods, or the glossary of AATCC Standard Terminology, or both.

3.4 Definitions found in a dictionary of common terms are suitable for terms used in this performance specification.

4. Specification Requirements

4.1 The properties of knitted and woven fabrics for women’s and girls’ dress gloves shall conform to the specification requirements in **Table 1**.

5. Significance and Use

5.1 Upon agreement between the purchaser and the supplier, fabrics intended for this end use should meet all of the requirements listed in **Table 1** of this performance specification.

5.2 It is recognized that for purposes of fashion or aesthetics the ultimate consumer of articles made from these fabrics may find acceptable fabrics that do not conform to all of the requirements in **Table 1**. Therefore, one or more of the requirements listed in **Table 1** may be modified upon agreement between the purchaser and the supplier.

TABLE 1 Specification Requirements

NOTE 1—Grade in color change and color transfer is based on a numerical scale of 5 for negligible color change or color transfer to 1 for very severe color change or color transfer.

Characteristic	Requirements		Section
	Knit	Woven	
Breaking strength (load)(CRT) ^A	...	222 N (50 lbf), min	7.1
Bursting strength (ball burst) ^A	323 N (75 lbf), min	...	7.2
Tongue-tear strength ^A	...	11 N (2.5 lbf), min	7.3
Yarn slippage	...	6.3 mm (¼ in.) separation @ 111 N (25 lbf), min	7.4
<i>Dimensional change:</i>			
Laundering	5 %, max	3 %, max	7.5.1
Drycleaning	5 %, max	3 %, max	7.5.2
<i>Colorfastness:</i>			
Burnt gas fumes—1 cycle:			
Shade change, original fabric	Grade 4 ^B , min	Grade 4 ^B , min	7.6.1
Shade change, after one laundering or one drycleaning	Grade 4 ^B , min	Grade 4 ^B , min	
Sodium Hypochlorite Bleach	Grade 4 ^B , min	Grade 4 ^B , min	7.6.7
Powdered Non-Chlorine Bleach	Grade 4 ^B , min	Grade 4 ^B , min	7.6.8
<i>Laundering:</i>			
Shade change	Grade 4 ^B , min	Grade 4 ^B , min	7.6.2
Staining	Grade 3 ^C , min	Grade 3 ^C , min	
<i>Drycleaning:</i>			
Shade change	Grade 4 ^B , min	Grade 4 ^B , min	7.6.3
<i>Crocking:</i>			
Dry	Grade 4 ^D , min	Grade 4 ^D , min	7.6.4
Wet	Grade 3 ^D , min	Grade 3 ^D , min	
<i>Perspiration:^E</i>			
Shade change	Grade 4 ^B , min	Grade 4 ^B , min	7.6.5
Staining	Grade 3 ^C , min	Grade 3 ^C , min	
Light (20 AFUs)(xenon-arc)	Grade 4 ^B , min	Grade 4 ^B , min	7.6.6
Flammability	Class 1	Class 1	7.7

^A There is more than one method that can be used to measure breaking strength (load), bursting strength, and tear strength. These methods cannot be used interchangeably since there may be no overall correlation between them (see **Notes 2-5**).

^B AATCC Gray Scale for Color Change.

^C AATCC Gray Scale for Staining.

^D AATCC 9-Step Chromatic Transference Scale.

^E See **Note 9**.