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TECHNICAL SPECIFICATION

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Safety of machinery – Security aspects related to functional safety of safety-related control systems

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SAFETY OF MACHINERY – SECURITY ASPECTS RELATED TO FUNCTIONAL SAFETY OF SAFETY-RELATED CONTROL SYSTEMS

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IEC TS 63074 has been prepared by IEC technical committee 44: Safety of machinery – Electrotechnical aspects. It is a Technical Specification.

This first edition cancels and replaces the first edition of IEC TR 63074 published in 2019. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to IEC TR 63074:2019:

a) new Clause 6 on Cybersecurity and functional safety of machinery;
b) new Figure A.1;
c) new Clause C.3 Example 2 – Use phase of the machine.

The text of this Technical Specification is based on the following documents:

Draft	Report on voting
44/964/DTS	44/987/RVDTS

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this Technical Specification is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
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INTRODUCTION

Industrial automation systems can be exposed to security threats exploiting vulnerabilities due to the fact that:

– access to the control system is possible, for example re-programming of machine functions (including safety);
– "convergence" between standard IT and industrial systems is increasing;
– operating systems have become present in embedded systems, for example IP-based protocols are replacing proprietary network protocols and data is exchanged directly from the SCADA network into the office world;
– software is developed by reusing existing third-party software components;
– remote access from suppliers has become the standard way of operations / maintenance, with an increased cyber security risk regarding for example unauthorized access, availability and integrity.

In the context of the machine, the machine control system represents an industrial automation system.

The safety-related control system of machines is part of the machine control system and can therefore also be subject to security threats that can result in a loss of the ability to maintain safe operation of a machine.

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NOTE 1 The risk potential of attack opportunities is significant due to the trends and developments of threats and the amount of known vulnerabilities. Security objectives are mainly described in terms of confidentiality, integrity and availability, which in general will be identified and prioritized by using a risk-based approach.

Functional safety objectives consider the risk by estimating the severity of harm and the probability of occurrence of that harm. The effects of any risk (hazardous event) determine the requirements for safety integrity (safety integrity level (SIL) in accordance with IEC 62061 for safety-related control systems or the IEC 61508 series for electrical/electronic/programmable electronic safety-related systems, or the Performance Level (PL) in accordance with ISO 13849-1 for safety-related parts of control systems).

With respect to the safety function, the security threats (internal or external) can influence the safety integrity and the overall system availability.

NOTE 2 In order to ensure the security objectives, IEC 62443-3-3 defines and recommends security requirements ("foundational requirements") to be fulfilled by the relevant system.

NOTE 3 The overall security strategy is not covered in this document; further information is provided for example in the IEC 62443 series or ISO/IEC 27001.

Measures to prevent reasonably foreseeable misuse by physical manipulation are addressed in some machinery functional safety standards (e.g. the IEC 61496 series and ISO 14119).

NOTE 4 Measures to prevent reasonably foreseeable misuse by physical manipulation are not the same as physical security in the IEC 62443 series.

SAFETY OF MACHINERY – SECURITY ASPECTS RELATED TO FUNCTIONAL SAFETY OF SAFETY-RELATED CONTROL SYSTEMS

1 Scope

This technical specification identifies the relevant aspects of the IEC 62443 series related to security threats and vulnerabilities that are considered for the design and implementation of safety-related control systems (SCS) which can lead to the loss of the ability to maintain safe operation of a machine.

Typical security aspects related to the machine with potential relation to SCS are:

– vulnerabilities of the SCS either directly or indirectly through the other parts of the machine which can be exploited by security threats that can result in security attacks (security breach);
– influence on the safety characteristics and ability of the SCS to properly perform its function(s);
– typical use case definition and application of a corresponding threat model.

Non-safety-related aspects of security threats and vulnerabilities are not considered in this document.

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NOTE Non-safety-related parts of the machine control system can also be affected by security threats with possible impact on operation of a machine, such as productivity, performance or quality. For these aspects, refer to the IEC 62443 series.

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The focus of this document is on intentional malicious actions. However, intentional hardware manipulation (e.g. wiring, exchange of components) or foreseeable misuse by physical manipulation of SCS (e.g. physical bypass) is not considered in this document.

This document does not cover security requirements for information technology (IT) products and for the design of devices used in the SCS (e.g., product specific standards can be available, such as IEC TS 63208).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 62061:2021, *Safety of machinery – Functional safety of safety-related control systems*

3 Terms, definitions, and abbreviated terms

3.1 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

3.1.1
asset
physical or logical object having either a perceived or actual value to a control system

[SOURCE: IEC 62443-3-3:2013, 3.1.1, modified – "the IACS" replaced by "a control system", removal of Note 1 to entry]

3.1.2
attack
assault on a system that derives from an intelligent threat

[SOURCE: IEC 62443-3-3:2013, 3.1.3, modified – removal of Notes 1 and 2 to entry]

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3.1.3
availability
ability of an item to be in a state to perform a required function under given conditions at a given instant or over a given time interval, assuming that the required external resources are provided

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[SOURCE: IEC TS 62443-1-1:2009, 3.2.16, modified – Notes deleted]

3.1.4
confidentiality
assurance that information is not disclosed to unauthorized individuals, processes, or devices

[SOURCE: IEC TS 62443-1-1:2009, 3.2.28]

3.1.5
machine control system
system that responds to input signals from the machine, a process and/or from an operator and generates output signals causing the machine to operate in the desired manner

Note 1 to entry: The machine control system includes input and output devices, including sensors and actuators.

Note 2 to entry: “Signals” can also be data.

[SOURCE: IEC 61508-4:2010, 3.3.3, modified – The term defined has been changed, "process" has been changed to "machine", Note to entry amended and Note 2 to entry added]

3.1.6
cybersecurity
<of the machine control system> set of activities necessary to protect network and information systems of the machine control system, the users of such systems, and other persons from cyber threats, typically regarding the aspects of confidentiality, integrity and availability

3.1.7
cyber threat
<of the machine control system> potential circumstance, event or action that could damage, disrupt or otherwise adversely impact network and information systems, the users of such systems and other persons, typically exploiting vulnerabilities of a machine system

3.1.8
dangerous failure
failure of an element and/or subsystem and/or system that plays a part in implementing the safety function that:

a) prevents a safety function from operating when required (demand mode) or causes a safety function to fail (continuous mode) such that the machine is put into a hazardous or potentially hazardous state; or

b) decreases the probability that the safety function operates correctly when required

[SOURCE: IEC 61508-4:2010, 3.6.7, modified – in item a) “EUC” has been replaced by "machine"]

3.1.9
functional safety
part of the overall safety relating to the machine and the machine control system that depends on the correct functioning of the safety-related control systems and other risk reduction measures

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[SOURCE: IEC 61508-4:2010, 3.1.12, modified – "EUC" replaced by "machine", "E/E/PE safety-related systems" replaced by “safety-related control systems”]

3.1.10
integrator
entity who designs, manufactures or assembles an integrated manufacturing system and is responsible for the safety strategy, including the protective measures, control interfaces and interconnections of the control system

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Note 1 to entry: The integrator may be for example a manufacturer, assembler, engineering company, or entity with the overall responsibility for the machine.

[SOURCE: IEC 62061:2021, 3.2.13]

3.1.11
machinery
machine
assembly, fitted with or intended to be fitted with a drive system consisting of linked parts or components, at least one of which moves, and which are joined together for a specific application

Note 1 to entry: The term "machinery" also covers an assembly of machines which, in order to achieve the same end, are arranged and controlled so that they function as an integral whole.

[SOURCE: ISO 12100:2010, 3.1, modified – removal of Note 2]

3.1.12
network and information systems
<of the machine control system> means or devices that contribute to or participate in the transmission or exchange of data

Note 1 to entry: Network and information systems can be:

a) an electronic communications network within the meaning of transmission systems and, where applicable, switching or routing equipment and other resources which permit the conveyance of signals by wire, radio, optical or other electromagnetic means used for a machine;

b) any device or group of interconnected or related devices, one or more of which, pursuant to a program, perform automatic processing of digital data; or

c) digital data stored, processed, retrieved or transmitted by elements covered under points (a) and (b) for the purposes of their operation, use, protection and maintenance.

3.1.13
protective measure
measure intended to achieve risk reduction, implemented

– by the designer (inherently safe design, safeguarding and complementary protective measures, information for use) and/or

– by the user (organization: safe working procedures, supervision, permit-to-work systems; provision and use of additional safeguards; use of personal protective equipment; training)

[SOURCE: ISO 12100:2010, 3.19, modified – removal of Note]

3.1.14
risk
combination of the probability of occurrence of harm and the severity of that harm

[SOURCE: ISO 12100:2010, 3.12]

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3.1.15
safety
freedom from risk which is not tolerable

[SOURCE: ISO/IEC Guide 51:2014, 3.14]

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3.1.16
safety function
function of a machine whose failure can result in an immediate increase of the risk(s)

[SOURCE: ISO 12100:2010, 3.30]

3.1.17
safety integrity
probability of a safety-related control system satisfactorily performing the specified safety functions under all the stated conditions within a stated period of time

[SOURCE: IEC 61508-4:2010, 3.5.4, modified –"an E/E/PE safety-related system" replaced by "a safety-related control system", removal of Notes]

3.1.18
safety-related control system
SCS
part of the control system of a machine which implements a safety function by one or more subsystems

[SOURCE: IEC 62061, 3.2.3, modified – Note 1 to entry omitted]

3.1.19
security
a) measures taken to protect a system