

INTERNATIONAL STANDARD



This extended version of IEC 60335-2-60:2023 includes the content of the references made to IEC 60335-1:2020

**Household and similar electrical appliances – Safety –
Part 2-60: Particular requirements for whirlpool baths and whirlpool spas**

Document Preview

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HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 1: General requirements

INTERPRETATION SHEET 1

This interpretation sheet has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

The text of this Interpretation Sheet is based on the following documents:

Draft	Report on voting
61/5999/DISH	61/6009/RVDISH

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

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INTRODUCTION

Edition 6 of IEC 60335-1:2020 defines and introduces requirements for a detachable power supply part of an appliance. In the document, 24.2 prohibits the use of a power supply in a flexible cord.

QUESTION:

Does Subclause 24.2 prohibit the use of a detachable power supply part?

ANSWER

No, a "detachable power supply part" is a defined term and is not captured by the term "power supply" as used in Subclause 24.2.

NOTE A detachable power supply part is captured by the defined term when the output of the power supply part is detachable from the class III construction part of the appliance at:

- the power supply part, or
- the class III construction part of the appliance.

However, the supply cord (if any) does not have to be detachable from the detachable power supply part.

CONTENTS

FOREWORD.....	6
INTRODUCTION.....	9
1 Scope.....	10
2 Normative references	11
3 Terms and definitions	16
4 General requirement.....	27
5 General conditions for the tests	27
6 Classification.....	32
7 Marking and instructions.....	32
8 Protection against access to live parts.....	41
9 Starting of motor-operated appliances	43
10 Power input and current.....	44
11 Heating.....	46
12 Charging of metal-ion batteries.....	52
13 Leakage current and electric strength at operating temperature.....	53
14 Transient overvoltages	56
15 Moisture resistance	57
16 Leakage current and electric strength.....	60
17 Overload protection of transformers and associated circuits	62
18 Endurance	62
19 Abnormal operation	62
20 Stability and mechanical hazards.....	73
21 Mechanical strength	74
22 Construction	76
23 Internal wiring.....	91
24 Components	93
25 Supply connection and external flexible cords	98
26 Terminals for external conductors.....	106
27 Provision for earthing	108
28 Screws and connections	110
29 Clearances, creepage distances and solid insulation	112
30 Resistance to heat and fire	121
31 Resistance to rusting.....	125
32 Radiation, toxicity and similar hazards.....	125
Annex A (informative) Routine tests	140
Annex B (normative) Battery-operated appliances, separable batteries and detachable batteries for battery-operated appliances	142
Annex C (normative) Ageing test on motors	163
Annex D (normative) Thermal motor protectors	164
Annex E (normative) Needle-flame test.....	165
Annex F (normative) Capacitors.....	166
Annex G (normative) Safety isolating transformers	168

Annex H (normative) Switches	169
Annex I (normative) Motors having basic insulation that is inadequate for the rated voltage of the appliance	171
Annex J (normative) Coated printed circuit boards	173
Annex K (informative) Overvoltage categories	174
Annex L (informative) Guidance for the measurement of clearances and creepage distances	175
Annex M (informative) Pollution degree	178
Annex N (normative) Proof tracking test.....	179
Annex O (informative) Selection and sequence of the tests of Clause 30	180
Annex P (informative) Guidance for the application of this standard to appliances used in tropical climates	185
Annex Q (informative) Sequence of tests for the evaluation of electronic circuits	187
Annex R (normative) Software evaluation	190
Annex S (informative) Guidance for the application of this standard on measurement of power input and current based on the requirements of 10.1 and 10.2 concerning the representative period	204
Annex T (normative) UV-C radiation effect on non-metallic materials	205
Annex U (normative) Appliances intended for remote communication through public networks	208
Bibliography.....	212
Index of defined terms	214
Figure 1 – Circuit diagram for leakage current measurement at operating temperature for single-phase connection of class II appliances and for parts of class II construction	126
Figure 2 – Circuit diagram for leakage current measurement at operating temperature for single-phase connection of other than class II appliances or parts of class II construction	127
Figure 3 – Circuit diagram for leakage current measurement at operating temperature for three-phase with neutral class II appliances and for parts of class II construction	128
Figure 4 – Circuit diagram for leakage current measurement at operating temperature for three-phase with neutral appliances other than those of class II or parts of class II construction	129
Figure 5 – Small part	130
Figure 6 – Example of an electronic circuit with low-power points	130
Figure 7 – Test finger nail	131
Figure 8 – Flexing test apparatus.....	132
Figure 9 – Constructions of cord anchorages	133
Figure 10 – An example of parts of an earthing terminal	134
Figure 11 – Examples of clearances	135
Figure 12 – Example of the placement of the cylinder	136
Figure 13 – Small parts cylinder.....	137
Figure 14 – Example of a specified operating region of a lithium-ion cell during charging	138
Figure 101 – Installation zone dimensions for transportable whirlpool spas	139
Figure 102 – Probe for measuring surface temperatures	139

Figure B.1 – Examples of battery-operated appliance constructions and application of normative Annex B (1 of 2)	160
Figure B.2 – Examples of correct polarity connection marking representing three batteries	162
Figure I.1 – Simulation of faults	172
Figure L.1 – Sequence for the determination of clearances	175
Figure L.2 – Sequence for the determination of creepage distances	176
Figure L.3 – Measurement of clearances	177
Figure O.1 – Tests for resistance to heat	180
Figure O.2 – Selection and sequence of tests for resistance to fire in hand-held appliances	181
Figure O.3 – Selection and sequence of tests for resistance to fire in attended appliances	181
Figure O.4 – Selection and sequence of tests for resistance to fire in unattended appliances	182
Figure O.5 – Some applications of the term "within a distance of 3 mm"	184
Figure Q.1 – Flowchart outlining the sequence of tests for the evaluation of electronic circuits (1 of 2).....	188
Figure S.1 – Flowchart giving guidance on measurement of power input and current concerning the representative period	204
Table 1 – Power input deviation.....	44
Table 2 – Current deviation.....	45
Table 3 – Maximum normal temperature rises.....	48
Table 101 – Maximum temperature rises for specified external accessible surfaces under normal operating conditions	51
Table 4 – Voltage for electric strength test.....	56
Table 5 – Characteristics of high-voltage sources	56
Table 6 – Impulse test voltage	57
Table 7 – Test voltages.....	61
Table 8 – Maximum winding temperature	65
Table 9 – Maximum abnormal temperature rise.....	71
Table 10 – Dimensions of cables and conduits.....	99
Table 11 – Minimum cross-sectional area of conductors	101
Table 12 – Pull force and torque	103
Table 13 – Nominal cross-sectional area of conductors	107
Table 14 – Torque for testing screws and nuts.....	111
Table 15 – Rated impulse voltage	113
Table 16 – Minimum clearances.....	114
Table 17 – Minimum creepage distances for basic insulation	118
Table 18 – Minimum creepage distances for functional insulation	119
Table 19 – Minimum thickness for accessible parts of reinforced insulation consisting of a single layer	121
Table A.1 – Test voltages	141
Table B.1 – Artificial source characteristics.....	144
Table B.2 – Total area of openings for metal-ion cells.....	152

Table B.3 – Volume of air injected at 2 070 kPa.....	152
Table C.1 – Test conditions	163
Table R.1 – General fault/error conditions.....	192
Table R.2 – Specific fault/error conditions.....	194
Table R.3 – Semi-formal methods	200
Table R.4 – Software architecture specification	200
Table R.5 – Module design specification	201
Table R.6 – Design and coding standards.....	202
Table R.7 – Software safety validation	202
Table T.1 – Minimum property retention limits after UV-C exposure	206
Table T.2 – Minimum electric strength for internal wiring after UV-C exposure	207
Table U.1 – Examples of acceptable measures against unauthorised access and transmission fault/error modes.....	210

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-60: Particular requirements for whirlpool baths and whirlpool spas

FOREWORD

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This extended version (EXV) of the official IEC Standard provides the user with the comprehensive content of the Standard.

IEC 60335-2-60:2023 EXV includes the content of IEC 60335-2-60:2023, and the references made to IEC 60335-1:2020.

The specific content of IEC 60335-2-60:2023 is displayed on a blue background.

IEC 60335-2-60 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances. It is an International Standard.

This fifth edition cancels and replaces the fourth edition published in 2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) alignment with IEC 60335-1:2020;
- b) conversion of some notes to normative text (Clause 1, 7.12.1);
- c) addition of hyperthermia instructions and installation instructions related to the wiring rules (7.12, 7.12.1);
- d) modifications related to IEC 60364-7-702 and transportable whirlpool spas (Clause 1, 5.101, 6.1, 6.2, 7.12.1, 7.15, 13.1, 13.2, 16.1, 16.2, 22.33, 22.107, 25.1);
- e) introduction of surface temperature limits (Clause 11);
- f) addition of water temperature limit at the suction/return openings (11.8, 11.101);
- g) modification to the tests of 19.2 and 19.3 specifying the types of devices that are rendered inoperative.
- h) addition of requirement for thermal cut-outs to be trip free (24.101).

The text of this International Standard is based on the following documents:

Draft	Report on voting
61/7009/FDIS	61/7085/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

IEC 60335-2-60:2023

<https://www.iec.ch/standards> The language used for the development of this International Standard is English. [c-60335-2-60-2023](https://www.iec.ch/standards)

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts of the IEC 60335 series, under the general title, *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments unless that edition precludes it; in that case, the latest edition that does not preclude it is used. It was established on the basis of the sixth edition (2020) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Particular requirements for whirlpool baths and whirlpool spas.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;

- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

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- reconfirmed,
- withdrawn, or
- revised.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations can need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months or later than 36 months from the date of publication.

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INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

Guidance documents concerning the application of the safety requirements for appliances can be accessed via TC 61 supporting documents on the IEC website

<https://www.iec.ch/tc61/supportingdocuments>

This information is given for the convenience of users of this International Standard and does not constitute a replacement for the normative text in this standard.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules can differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal publications, basic safety standards and group safety standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

NOTE 3 Standards dealing with non-safety aspects of household appliances are:

- IEC standards published by TC 59 concerning methods of measuring performance;
- CISPR 11, CISPR 14-1 and relevant IEC 61000-3 series standards concerning electromagnetic emissions;
- CISPR 14-2 concerning electromagnetic immunity;
- IEC standards published by TC 111 concerning environmental matters.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-60: Particular requirements for whirlpool baths and whirlpool spas

1 Scope

This part of IEC 60335 deals with the safety of electric **whirlpool baths** for indoor use and **whirlpool spas**, for household and similar use, their **rated voltage** being not more than 250 V for single-phase appliances and 480 V for other appliances, including direct current (DC) supplied appliances and **battery-operated appliances**.

This standard also applies to appliances for circulating air or water in conventional baths.

This standard applies to factory-built self-contained **whirlpool baths** or **whirlpool spas** in which all controls and components are integral parts of the appliance and are located within or affixed to the **whirlpool bath** or **whirlpool spa** structure.

Appliances not intended for normal household use but that nevertheless can be a source of danger to the public, such as appliances intended to be used by laymen in hotels, fitness centres and similar places, are within the scope of this standard.

As far as is practicable, this standard deals with the common hazards presented by appliances that are encountered by all persons in and around the home. However, in general, it does not take into account:

- persons (including children) whose
 - physical, sensory or mental capabilities; or
 - lack of experience and knowledgeprevents them from using the appliance safely without supervision or instruction;
- children playing with the appliance.

Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements can be necessary;
- in many countries additional requirements are specified by the national health authorities, the national water supply authorities, the national authorities responsible for the protection of labour and similar authorities.

This standard does not apply to

- equipment for water circulation in swimming and motion exercise pools;
- cleaning appliances for swimming pools;
- appliances intended for medical purposes (IEC 60601 series);
- field-engineered, non-self-contained permanently installed **whirlpool baths** or **whirlpool spas** custom designed to fit a specific location, being assembled or constructed at the final installation location;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas).