



Designation: D2416 – 20

## Standard Test Method for Coking Value of Tar and Pitch (Modified Conradson)<sup>1</sup>

This standard is issued under the fixed designation D2416; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reappraisal.

### 1. Scope\*

1.1 This test method covers the determination of the coking value of tar and pitch having an ash content not over 0.5 % as determined by Test Method [D2415](#).

1.2 Coking values by this test method are practically the same as those obtained by Test Method [D189](#), but results are more reproducible. The apparatus used is identical, except that an electric furnace is substituted for the gas flame.

1.3 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

### 2. Referenced Documents

#### 2.1 ASTM Standards:<sup>2</sup>

[D140 Practice for Sampling Asphalt Materials](#)

[D189 Test Method for Conradson Carbon Residue of Petroleum Products](#)

[D370 Practice for Dehydration of Oil-Type Preservatives](#)

[D2415 Test Method for Ash in Coal Tar and Pitch](#)

[E11 Specification for Woven Wire Test Sieve Cloth and Test Sieves](#)

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee [D02](#) on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee [D02.05](#) on Properties of Fuels, Petroleum Coke and Carbon Material.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

### 3. Summary of Test Method

3.1 A sample of the tar or pitch is vaporized and pyrolyzed for a specified time at a specified temperature in special standardized equipment that limits the available oxygen supply. The percentage of residue is reported as the coking value.

### 4. Significance and Use

4.1 This test method is useful for indicating the relative coke-forming propensities and for evaluating and characterizing tars and pitches. This test method can also be used as one element in establishing the uniformity of shipments or sources of supply.

### 5. Apparatus (see [Fig. 1](#))

5.1 *Crucible*—Wide-form, *a*, either porcelain, glazed throughout, or silica, *a*; 29 mL to 31 mL capacity, 46 mm to 49 mm in rim diameter.

5.2 *Skidmore Crucible*—Iron crucible, *b*, flanged and ringed, 65 mL to 82 mL capacity, 53 mm to 57 mm inside and 60 mm to 67 mm outside diameter of flange, 37 mm to 39 mm in height, supplied with a cover without delivery tubes and having the vertical opening closed. The horizontal opening of about 6.5 mm shall be kept clean. The outside diameter of the flat bottom shall be 30 mm to 32 mm.

5.3 *Metal Crucible*—Spun sheet-iron or nickel crucible, *c*, with cover; 78 mm to 82 mm in outside diameter at the top, 58 mm to 60 mm in height, and approximately 0.8 mm in thickness. At the bottom of this crucible, and level before each test, shall be a layer of about 25 mL of sand, or enough to bring the Skidmore crucible, with cover on, nearly to the top of the sheet-iron crucible. The sand shall be dry and screened to pass through a 70 mesh (212  $\mu$ m) screen and to be retained on a 200 mesh (75  $\mu$ m) screen.

5.4 *Wire Support*—Triangle (65 mm) of bare Nichrome wire 1.5 mm to 2.0 mm in cross section, having an opening small enough to support the bottom of the metal crucible (see [5.3](#)). The triangle, *d*, shall have its arms bent to form a cradle that will support the metal crucible with its bottom level with the bottom of the insulator (see [5.6](#)).

5.5 *Hood*—Circular, sheet-iron, *e*, from 120 mm to 130 mm in diameter, the height of the lower perpendicular side to be from 50 mm to 53 mm; provided at the top with a chimney

\*A Summary of Changes section appears at the end of this standard

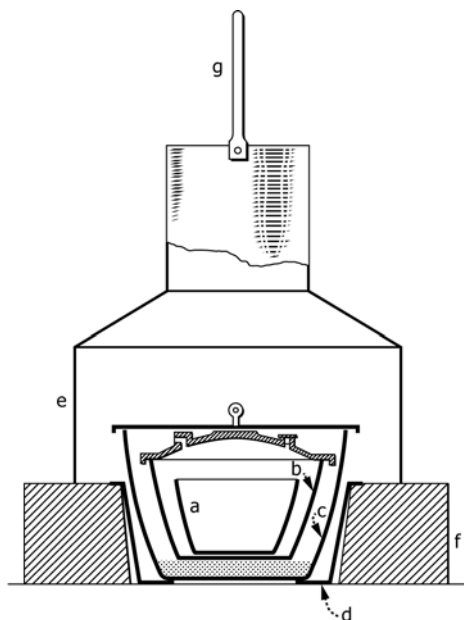


FIG. 1 Apparatus for Determining Carbon Residue

50 mm to 60 mm in height and 50 mm to 56 mm in inside diameter, which is attached to the lower part having the perpendicular sides by a cone-shaped member, bringing the total height of the complete hood to 125 mm to 130 mm. The hood may be made from a single piece of metal, providing it conforms to foregoing dimensions. A bridge, *g*, made of approximately 3 mm iron or nichrome wire, and having a height of 50 mm above the top of the chimney, shall be attached to handle the chimney when positioning.

5.6 *Insulator*—Ceramic block or refractory ring, *f*, 150 mm to 175 mm in diameter if round, or on a side if square, 32 mm to 38 mm in thickness, provided with an inverted cone-shaped opening through the center; 83 mm in diameter at the bottom and 89 mm in diameter at the top.

5.7 *Vertical Electric Furnace*<sup>3</sup>—Bore a hole in the bottom and insert the thermocouple of the pyrometer controller so that its junction is centered exactly 38 mm below the furnace opening.

5.8 *Pyrometer Controller*<sup>4</sup>—The pyrometer controller should be checked periodically against a calibrated reference thermocouple, placed alongside but not touching, to ensure that the furnace is operating at the desired temperature. Appropriate

<sup>3</sup> The sole source of supply of a Crucible furnace, Hoskins No. FD104, or equivalent, known to the committee at this time is National Element, Inc., 422 Oliver Street, Troy, MI 48084. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,<sup>1</sup> which you may attend.

<sup>4</sup> Omega Model D921 Digital Controller with 15 amp relay, available from Omega Engineering, Inc., Stamford, CT; or Thermo Electric Model 700, available from Thermo Electric, Saddle Brook, NJ; or equivalent. Minimum line voltage required for 220 V furnace is 205 V. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,<sup>1</sup> which you may attend.

changes in the controller circuit should be made, when necessary, to maintain the required temperature.

5.9 *Sieve*—U.S. Standard No. 30 (600 μm), No. 70 (212 μm), No. 200 (75 μm) conforming to Specification E11.

## 6. Bulk Sampling

6.1 Samples from shipments shall be taken in accordance with Practice D140, and shall be free of foreign substances. Thoroughly mix the sample immediately before removing a representative portion for the determination or for dehydration.

## 7. Dehydration of Sample

7.1 *Hard Pitch*—If the solid bulk sample contains free water, air-dry a representative portion.

7.2 *Soft Pitch*—If the presence of water is indicated by surface foam on heating, maintain a representative portion of the bulk sample at a temperature between 125 °C and 150 °C in an open container until the surface is free from foam. Take care not to overheat, and remove heat source immediately when foam subsides.

7.3 *Tar*—Dehydrate a representative portion of the bulk sample in accordance with Test Method D370, but stop the distillation when the temperature reaches 170 °C. Separate any oil from the water that has distilled over (if crystals are present, warm sufficiently to ensure their solution), and thoroughly mix the oil with the residual tar in the still after the latter has cooled to a moderate temperature.

## 8. Preparation of Working Sample

8.1 *Hard Pitch*—If the pitch can be crushed at room temperature, prepare a 20 g working sample by suitable crushing, mixing, and quartering of a representative portion of the dry sample. The crushing can be done with a small jaw crusher and a mortar and pestle. No particle in the representative sample should be larger than 5 mm in any dimension. Crush this sample so that all of it will pass the No. 30 (600 μm) sieve but have a minimum of fine particles.

8.2 *Soft Pitch*—If the pitch is too soft to grind and to sticky to mix, heat a representative portion of the dry sample to the lowest temperature that will permit passage through the No. 30 (600 μm) sieve, taking care to avoid excessive loss of volatile matter. Do not exceed 10 min for this melting period. Pass the heated sample through the No. 30 (600 μm) sieve to remove foreign matter.

8.3 *Tar*—Heat a representative portion of the dry tar rapidly to the lowest temperature that will permit passage through the No. 30 (600 μm) sieve, then filter through this sieve to remove foreign matter.

8.4 *Preservation of Samples*—Store samples as large lumps or as solidified melts in closed containers. Do not save crushed samples for future analyses since changes in composition sometimes occur in pulverized pitch.

## 9. Procedure

9.1 Ignite a clean porcelain or silica crucible in a muffle furnace at 900 °C or over a gas flame for 1 h. Cool in a desiccator and weigh to the nearest 1 mg.