

Designation: B30 - 16 B30 - 20

Standard Specification for Copper Alloys in Ingot Formand Other Remelt Forms¹

This standard is issued under the fixed designation B30; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

- 1.1 This specification establishes the requirements for copper alloys in ingot form and other forms including granules, nuggets, pellets, or shot for remelting for the manufacturing of castings having the Copper Alloy UNS No. designation, commercial designations and nominal composition shown in Table 1 and Table 2. Product delivered in forms other than ingot shall be upon agreement between the supplier and purchaser.
 - 1.2 A cross reference of Copper Alloy UNS Nos. and copper alloy casting specifications is given in Table 3.
- 1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.
- 1.4 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

2. Referenced Documents

- 2.1 The following documents of the issue in effect on date of material purchase form a part of this specification to the extent referenced herein:
 - 2.2 ASTM Standards:²
 - B22/B22M Specification for Bronze Castings for Bridges and Turntables
 - **B61** Specification for Steam or Valve Bronze Castings
 - **B62** Specification for Composition Bronze or Ounce Metal Castings
 - **B66** Specification for Bronze Castings for Steam Locomotive Wearing Parts
 - B67 Specification for Car and Tender Journal Bearings, Lined
 - B148 Specification for Aluminum-Bronze Sand Castings 68798-963a-40c7-924a-a8a2b8b38
 - B176 Specification for Copper-Alloy Die Castings
 - B194 Specification for Copper-Beryllium Alloy Plate, Sheet, Strip, and Rolled Bar
 - B208 Practice for Preparing Tension Test Specimens for Copper Alloy Sand, Permanent Mold, Centrifugal, and Continuous Castings
 - B271/B271M Specification for Copper-Base Alloy Centrifugal Castings
 - **B369** Specification for Copper-Nickel Alloy Castings
 - **B427** Specification for Gear Bronze Alloy Castings
 - B505/B505M Specification for Copper Alloy Continuous Castings
 - B584 Specification for Copper Alloy Sand Castings for General Applications
 - B763/B763M Specification for Copper Alloy Sand Castings for Valve Applications
 - B770 Specification for Copper-Beryllium Alloy Sand Castings for General Applications
 - B806 Specification for Copper Alloy Permanent Mold Castings for General Applications
 - E8/E8M Test Methods for Tension Testing of Metallic Materials
 - E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

¹ This specification is under the jurisdiction of ASTM Committee B05 on Copper and Copper Alloys and is the direct responsibility of Subcommittee B05.05 on Castings and Ingots for Remelting.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

TABLE 1 Nominal Compositions

	Copper	Previously						ioN	minal (Jompo	sition,	%				
Alloy Name	Alloy UNS No.	Used Designation	Commercial Designation	Copper	Tin	Lead	Zinc	Ni- ckel	Sul- fur	Iron	Alu- mi- num	Man- ga- nese	Anti-	Sili- con	Nio- bium	Bis- muth
Leaded red brass	C83450			88	2.5	2	6.5	1								
Low-lead sulfur tin	C83470			93	4		2	0.5	0.5							
bronze					_	_	_									
Leaded red brass	C83600 C83800	4A 4B	85-5-5 or No. 1 composition commercial red brass, 83-4-6-7	85 83	5 4	5 6	5 7									
Low-lead semi-red	C84020	40	confinercial red brass, 63-4-6-7	85.5	3		9	1.2	0.38							
brass	004020			00.0	O		0	1.2	0.00							
	C84030			85.5	3		9	1.2	0.38				0.8			
Leaded semi-red	C84200		semi-red brass, 80-5-2-13	80	5	2	13									
brass	001100				_	_	_									
	C84400 C84800	5A 5B	valve composition 81-3-7-9	81 76	3 2.5	7 6.5	9					• • •	• • •			
Leaded yellow	C85200	6A	semi-red brass, 76-2½-6½-15 high-copper yellow brass	76 72	2.5 1	3	15 24									
brass	000200	O/A	riigii copper yellow biass	12		Ü	27									
	C85400	6B	commercial No. 1 yellow brass	67	1	3	29									
Yellow brass	C85470 ^A			62.5	2.5		34.3				0.5					
Leaded yellow	C85700	6C	60-40 leaded yellow (naval)	61	1	1	37									
brass	005000		brass	00		_	00									
	C85800 C86100		die-cast yellow brass high-strength manganese	62 67	1	1	36 21			3	 5	4				
	000100		bronze	07			۷1			3	5	4				
Leaded	C86200	8B	high-strength manganese	63			27			3	4	3				
high-strength yellow brass and high-strength yellow brass			bronze													
yellow brass	C86300	8C	high-strength manganese bronze	61			27			3	6	3				
	C86400	7A	leaded manganese bronze	58	G		38			1	0.5	0.5				
	C86500	8A	No. 1 manganese bronze	58			39			1	1	1				
	C86700	/1	leaded manganese bronze	58	_1	1	934	. 1		2	2	2				
Silicon bronze	C87300		silicon bronze	95]].[.[15.]][.(. 21	[1		4		
Silicon brass	C87400	13A	silicon brass	82		0.5	14			·				3.5		
0:1:	C87500	13B	Door	82	Di	40×	14	**						4		
Silicon bronze	C87600 C87610		silicon bronze	91 92		.e /	5	\				• • •		4 4		
	C87700		silicon bronze	88.5			8							3		
	C87710		silicon bronze	86			10							4		
Silicon brass	C87800		die-cast silicon brass	823	-20		14							4		
	C87845 ^B			76			21.26					;		2.7		
	C87850 ^C	s.iteh.ai/ca	Silicon brass and s/sist/219	76 8-	-9c3	a-40	20.9	24a	-a8a	2b8	b3.8a	135/a	ıstm-	3	-20.	
Bismuth tin bronze	C89320 ^D		lead-free bronze	89	6											
Bismuth selenium brass	C89510 ^E		lead-free bronze	87	5.0		5.0	• • • •	• • • •	• • • •				• • • •		1.0
	C89520 ^F		lead-free brass	86	5.5		5									1.9
	C89530 ^G			86.5	4.7		8.0									1.5
D:	C89535 ^G			86.5	3.0		7.0	.65								1.4
Bismuth brass Bismuth selenium	C89537 C89540 ^H		lead-free yellow brass	85.0 61	4.5 0.8		9.0 36	0.5		0.3	0.4	• • •		0.9		1.7 0.9
vellow brass	003040		icau-iiee yellow brass	01	0.0		30	0.5		0.3	0.4					0.9
Bismuth brass	C89570 ¹			60.5	0.8		36.5	0.32			0.5					1.0
	C89720 ^J			67.5	1		29.8				0.5			0.5		0.7
Bismith red brass	C89833		Lead-free brass	89	5		3									2.2
Bismuth Bronze	C89836		lead-free bronze	89.5	5.5		3.0									2.0
Bismuth semi-red brass	C89844		cast bismuth brass	84.5	4		8				• • •	• • • •				3
Tin bronze and leaded tin bronze	C90300	1B	88-8-0-4 or modified "G" bronze	88	8		4									
Low-lead tin bronze	C90420			87.5	8		3		0.38							
Tin bronze and leaded tin bronze	C90500	1A	88-10-0-2 or "G" bronze	88	10		2									
	C90700		89-11 gear bronze	89	11											
	C90800		88-12 gear bronze	88	12											
	C91000		85-15 tin bronze	85 84	15											
	C91100 C91300		84-16 tin bronze 81-19 tin bronze or bell metal	84 81	16 19											
	C91300		nickel gear bronze	88	10.5			1.5								
	C91700		nickel gear bronze	86.5	12			1.5								
	C92200	2A	steam or valve bronze-Navy	88	6	1.5	4.5	1.5								
			"M"							-			•	-	-	
	C92210			88	5	2	4	1								

TABLE 1 Continued

	Copper	Previously						Nor	ninal (Compo	sition,	%				
Alloy Name	Alloy UNS No.	Used Designation	Commercial Designation	Copper	Tin	Lead	Zinc	Ni- ckel	Sul- fur	Iron	Alu- mi- num	Man- ga- nese	Anti- mony	Sili- con	Nio- bium	Bis- muth
	C92300	2B	87-8-1-4 Navy P-C	87	8	1	4									
	C92500		87-11-1-0-1 leaded gear bronze	87	11	1		1								
	C92600		87-10-1-2 leaded tin bronze	87	10	1	2									
	C92700		88-10-2-0 leaded tin bronze	88	10	2										
	C92800		79-16-5 leaded tin bronze	79	16	5										
	C92900		leaded gear bronze	84	10	2.5		3.5								
High-leaded tin bronze	C93200	3B	83-7-7-3	83	7	7	3	• • •	• • •	• • •						
	C93400		84-8-8	84	8	8										
	C93500	3C	85-5-9-1	85	5	9	1									
	C93600		81-7-12	81	7	12										
	C93700	3A	80-10-10	80	10	10										
	C93800	3D	78-7-15	78	7	15										
	C93900		77-6-16-1 high-lead-tin bronze	77	6	16	1									
	C94000		72-13-15	72	13	15										
	C94100		journal bronze	75	5	18	2									
	C94300		71-5-24	71	5	24										
	C94400		81-8-11	81	8	11										
	C94500		73-7-20	73	7	20										
Nickel-tin bronze and leaded nickel tin bronze	C94700		nickel-tin bronze Grade "A"	88	5		2	5		• • •	• • •			• • •		• • •
	C94800		leaded nickel-tin bronze Grade "B"	87	5	1	2	5								
	C94900		leaded nickel-tin bronze Grade "C"	80	5	5	5	5								
Aluminum bronze	C95200	9A	Grade A	88	.1.		J.,			3	9					
	C95300	9B	Grade B	89		d I(0.83			1	10					
	C95400	9C	Grade C	86						4	10					
	C95410	/1		84		1	• .4 .	2		4	10					
	C95500	9D	Grade D	81		15.	11.6	4		4	11					
	C95520		nickel-aluminum bronze	78.5				5.5		5.0	11					
Silicon aluminum	C95600	9E	silicon-aluminum bronze	91							7			2		
bronze																
Manganese aluminum bronze	C95700	9F	manganese-aluminum bronze	75			*	2		3	8	12				
Nickel aluminum bronze	C95800		nickel-aluminum bronze	81 N/ D20				4.5		4	9	1.5				
Aluminum bronze	C95900		aluminum bronze	82.5	<u> 1-20</u>					4.5	13					
Cupro-nickel	C96200	s.iteh.ai/ca	90-10 cupro-nickel	68 87 8	.963	a-40	c79	10	- a S .a	1.5	h38a	3 4 /a	etm_	h30	-2 n	
in https://b	C96400	3. ItCII.ar Ca	70-30 cupro-nickel	66		a 10		30.5	aoa	0.5	0500	1	Sull .	050	1	
	C96800		spinodal alloy	82	8			10							0.2	
Leaded nickel bronze	C97300	10A	12 % leaded nickel silver	57	2	9	20	12								
	C97600	11A	20 % leaded nickel silver	64	4	4	8	20								
	C97800	11B	25 % leaded nickel silver	66	5	2	2	25								
Special alloys	C99400			87			4.4	3.0		3.0	1.6			1.0		
· ·	C99500			87			1.5	4.5		4.0	1.7			1.3		
White brass	C99700			58		1.5	22.5	5.0			1.0	12				
	C99750			58		1.0	20.0				1.0	20				

A Phosphorus 0.13.

E54 Test Methods for Chemical Analysis of Special Brasses and Bronzes (Withdrawn 2002)³

E62 Test Methods for Chemical Analysis of Copper and Copper Alloys (Photometric Methods) (Withdrawn 2010)³

E76 Test Methods for Chemical Analysis of Nickel-Copper Alloys (Withdrawn 2003)³

E255 Practice for Sampling Copper and Copper Alloys for the Determination of Chemical Composition

^B Phosphorus 0.04.

^C Phosphorus 0.12.

^D Bismuth 5.0.

E Selenium 0.5.
F Selenium 0.9.

^G Selenium 0.20. ^H Selenium 0.03.

[/] Phosphorus 0.1

Antimony 0.07, Boron 0.001.

³ The last approved version of this historical standard is referenced on www.astm.org.

TABLE 2 Nominal Compositions

Alloy Name	Copper Alloy UNS No.	Previous Designation	Copper	Nickel	Iron	Silicon	Beryllium	Cobalt	Chro- mium	Zircon- ium	Titan- ium	Man- ganese
Copper beryllium	C81400	70C	99.1				0.06		0.8			
	C82000	10C	97				0.5	2.5				
	C82200	3C, 14C	98	1.5			0.5					
	C82400 ^A	165C, 165CT ^A	97.8				1.7	0.5				
	C82500 ^A	20C, 20CT ^A	97.2			0.3	2.0	0.5				
	C82510	21C	96.6			0.3	2.0	1.1				
	C82600 ^A	245C, 245CT ^A	96.8			0.3	2.4	0.5				
	C82800 ^A	275C, 275CT ^A	96.6			0.3	2.6	0.5				
	C96700	72C	67.2	31.0	0.6		1.2			0.3	0.3	0.6

^A When fine grained castings are specified, 0.02-0.12 titanium is added.

E478 Test Methods for Chemical Analysis of Copper Alloys

E581 Test Methods for Chemical Analysis of Manganese-Copper Alloys

2.3 JIS Standard⁴

JIS H1068 Methods for Determination of Bismuth in Copper and Copper Alloys

3. Ordering Information

- 3.1 Orders for ingot should include the following information:
- 3.1.1 ASTM designation and year of issue (for example, B30 05B30 20),
- 3.1.2 Copper Alloy UNS No. (for example, C83450 and Table 1, Table 2, Table 4, and Table 5),
- 3.1.3 Quantity; total weight, and
- 3.1.4 When purchase is for agencies of U.S. government,
- 3.1.5 Form, and
- 3.1.6 Packaging requirements.
- 3.2 The following options are available under this specification and shall be specified in the contract or purchase order when required:
 - 3.2.1 Mechanical requirements, when specified in the purchase order (Section 7).
 - 3.2.2 Nickel content in Copper Alloys UNS Nos. C90300, C90500, C92200, and C92300 (Table 4).
 - 3.2.3 Weldability test for Copper Alloys UNS Nos. C96200 and C96400 (Section 8).
 - 3.2.4 Lot consisting of ingots from more than a single heat or melt (Section 10.1.1).
 - 3.2.5 Place of inspection (Section 14).
 - 3.2.6 Type of ingot surface (5.1). log/standards/sist/2f968798-9c3a-40c7-924a-a8a2b8b38a35/astm-b30-20

4. Material and Manufacture

- 4.1 *Material*—Any material may be used which when melted will produce an alloy of the required chemical composition and mechanical requirements.
 - 4.2 Manufacture:
- 4.2.1 Any manufacturing process may be used that will yield ingot of uniform composition that is free of defects of a nature that would render the ingot unsuitable for remelting.
 - 4.2.2 Each heat or lot of ingot shall maintain heat identification numbers.

5. Workmanship, Finish, and Appearance

5.1 The ingots or other remelt forms shall have the surface specified in the purchase order (3.2.6).

6. Chemical Composition

6.1 The ingot shall conform to the requirements given in Table 4 or Table 5 for the specified alloy. Ingot is an intermediate product, therefore the limits listed in Table 4 and Table 5 may be more restrictive than those applicable for cast products produced from the ingot after remelting.

Note 1—Table 5 contains the requirements for copper-beryllium alloys.

6.1.1 Since no recognized test method is known to be published, the determination of boron shall be subject to agreement between the manufacturer or supplier and the purchaser.

⁴ Available from Japanese Standards Association (JSA), (JSA) Group, Mita MT Bldg., 3-13-12 Mita, Minato-ku, Tokyo, 108-0073, Japan, http://www.jsa.or.jp.http://www.jsa.or.jp/en.

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TABLE 3 Alloy/Specification Cross Reference

							ASTI	M Coppe	r Alloy Cas	sting Spe	cification					
Copper Alloy UNS No.	B22/ B22M	B30	B61	B62	B66	B67	B148	B176	B271/ B271M	B369	B427	B505/ B505M	B584	B763/ B763M	B770	B80
C81400		Х													Х	
C82000		X													X	
C82200		X													X	
C82400		X													Χ	
C82500		X													Χ	
C82510		X													X	
C82600		X													Χ	
C82800		X													X	
C83450		X											X	X		
C83470		X										Х	X			
C83600		X		X					X			X	X			
C83800		X							X			X	X	X		
C84020		X											X			
C84030		X											X			
C84200		X										X				
C84400		X							X			X	X	X		
C84800		X							Χ			Χ	X	X		
C85200		X							Χ				X	X		
C85400		X							Χ				X	X		
C85470		X						Χ	Χ			Χ	X	X		>
C85700		Χ						X	Χ			X	X	X		
C85800		Χ						X								
C86100		X														
C86200		X							Χ			Χ	Χ	Χ		
C86300	X	X							X			Χ	X	Χ		
C86400		X							Χ				Χ	Χ		
C86500		X						Χ	X			Χ	X	Χ		
C86700		X							X				Χ	Χ		
C87300		X			44.D		Q.4.	n 12 (X	d.a			X	X		
C87400		X			J.,., I		O(1)	اللله	X	U.S			X	Χ		
C87500		X							Χ				X	X		>
C87600		X	L.4.	4	a = -/	104	0.00	J	X	14.0	L	÷	X	Χ		
C87610		X	[[U.O.N	S/	/ S.L	. 21.I.I.I	0 2.1			112		Χ	Χ		
C87700		X										X	X			
C87710		X		T				4		•		Χ	Χ			
C87800		X		I.,)			nen	X	res	/1. e \	W					>
C87845		X							1		· ·		X			
C87850		X											X			>
C89320		X										X				
C89510		X				/	ASTM	B30-2	20				Χ			
C89520		X					(2.00.50						X			
C89530 tandar		axca	atalog	z/star	ıdard	s/sist	/2f968	798-9	c3a-40	c7-92	4a-a8	a2b8b	38 x 35	/asxn-l	b3.0-20	0
C89535		X											X	X		
C89537		X											X	Χ)
C89540		X														>
C89570		X											X	Χ		>
C89720		X										Х	X	Χ		
C89833		X											Χ			
C89836		X											X			
C89844		Χ											X	X		
C90300		X							X			X	X	X		
C90420		Χ											X			
C90500	X	X							X			X	X	X		
C90700		X									X	X				
C90800		X									X					
C91000		Χ										Χ				
C91100	X	X														
C91300	X											Χ				
C91600		Χ									X					
C91700		X									X					
C92200		X	X						X			X	X			
C92210													X			
C92300		Х							X			X	X	X		
C92500		X										X				
C92600		X											X	X		
C92700		X										X				
C92800		X										X				
C92900		X									X	X				
C92900 C93200		X	• • • •		X				X			X	Χ	X		
		X			X							X			• • •	
					^							^				
C93400																
		X			X				X			X	X 	X		

TABLE 3 Continued

							AST	Л Сорре	r Alloy Cas	ting Spe	cification					
Copper Alloy UNS No.	B22/ B22M	B30	B61	B62	B66	B67	B148	B176	B271/ B271M	B369	B427	B505/ B505M	B584	B763/ B763M	B770	B806
C93800		Х			Х				Х			Х	Х	Х		
C93900		X										Χ				
C94000		Χ										Χ				
C94100		X				Χ						X				
C94300		X			Χ				X			X	X	X		
C94400		X			Χ											
C94500		X			Χ											
C94700		X										Χ	X	Χ		
C94800		Х										Х	Х	Х		
C94900		X											X	X		
C95200		X					Χ		Χ			Χ		X		
C95300		X					X		X			X		X		X
C95400		X			X		X		X			X		X		X
C95410		X					X		X			X		X		X
C95500		X					X		X			X		X		X
C95520		X					X		X			X				
C95600		X					X							X	• • • •	
C95700		X					X					X				
C95800		X					X		X			X		X	• • • •	X
C95900		X					X		X			X		^		^
							^			· · · ·				• • • •		
C96200		X								X						
C96400		X								Х		X		• • • •		
C96700		X													Χ	
C96800		X											Х			
C97300		Χ						X				X	X	X		
C97600		Χ						X				X	X	X		
C97800		Χ						X				X	X	X		
C99400		X					~···							Х		
C99500		X			44.0		Q.4) m	are	d-a				Х		
C99700		X			L(X		U. 5						
C99750		X						X								

(https://standards.iteh.ai)

- 6.1.2 These specification limits do not preclude the presence of other elements. Limits may be established and analysis required for unnamed elements by agreement between the manufacturer and the purchaser.
- 6.2 For alloys in which copper is designated as the remainder, copper may be taken as the difference between the sum of results for specified elements and 100 %.

7. Mechanical Properties h.ai/catalog/standards/sist/2/968798-9c3a-40c7-924a-a8a2b8b38a35/astm-b30-20

- 7.1 Ingot is or other remelt forms are an intermediate product intended for remelting by the purchaser, therefore, mechanical properties are not applicable.
- Note 2—However, when specified in the purchase order, ingot or other remelt forms, when remelted and cast into tension test coupons, shall meet the mechanical requirements of a specified casting specification. The place of remelting and testing shall be as agreed upon between the purchaser and the manufacturer. Mechanical requirements for those Copper Alloy UNS Numbers, for which no mechanical requirements are given in the applicable casting specification, shall be by agreement between the purchaser and the manufacturer.
- 7.2 Table 3 provides a cross reference between the Copper Alloy UNS Nos. in this specification and the casting specifications in which they appear.

8. Performance Requirements

8.1 *Weldability*—When specified in the contract or purchase order, ingots <u>or other remelt forms</u> produced from Copper Alloys No. C96200 and C96400 shall pass the weldability test requirements when subjected to test in accordance with the Weldability Test Section 8 of Specification <u>B369</u>.

9. Purchases for Agencies of the U.S. Government

9.1 When a purchase is specified in the contract or purchase order to be for an agency of the U.S. government, the material shall conform to the Special Government Requirements as stipulated in the Supplementary Requirements section.

10. Sampling

- 10.1 The lot size, portion size, and selection of portion pieces shall be as follows:
- 10.1.1 Lot Size—An inspection lot shall be all ingots or other remelt forms subject to inspection, which are produced from a single furnace charge during one casting period.
 - 10.1.2 Portion Size—The portion size shall be not less than 100 lbslb (45.5 kg).



TABLE 4 Ingot Chemical Requirements

	Copper	Composition, % max except as indicated										Corresponding				
Classifi- cation	Alloy UNS No.	Copper	Tin	Lead	Zinc	Iron	Anti- mony	Nickel (incl Cobalt)	Sulfur	Phos- phorus	Alu- mi- num	Man- ga- nese	Sili- con	Bis- muth	Other	ASTM Casting Specifications ^A
Leaded red brass	C83450	87.0- 89.0 ^{<i>B</i>,<i>C</i>}	2.2- 3.0	1.5– 2.5	5.8– 7.5	0.25	0.25	0.8– 1.5	0.08	0.03	0.005		0.005			B584 (C83450) B763/B763M (C83450)
Low-lead sulfur tin bronze	C83470	90.0– 96.0 ^{B,D}	3.0- 5.0	0.09	1.0-	0.50	0.20	1.0	0.20- 0.6	0.10	0.01		0.01			B584 (C83470)
Leaded red brass	C83600 C83800	84.0- 86.0 ^{B,C} 82.0- 83.5 ^{B,C}	4.3– 6.0 3.5– 4.2	4.0– 5.7 5.8– 6.8	4.3– 6.0 5.5– 8.0	0.25	0.25	0.8	0.08	0.03	0.005		0.005			B62 (C83600) B271/B271M (C83600) B505/B505M (C83600) B584 (C83600) B584 (C83800) B271/B271M (C83800) B505/B505M (C83800) B763/B763M (C83800)
Low-lead semi-red brass	C84020	82.0- 89.0 ^C 82.0- 89.0 ^C	2.0- 4.0 2.0- 4.0	0.09	5.0– 14.0 5.0– 14.0	0.40	0.02 0.10– 1.5	0.50– 2.0 0.50– 2.0	0.10– 0.65 0.10– 0.65	0.05	0.005	0.20	0.005		B 0.10 C 0.10 Ti 0.10 B 0.10 C 0.10 Ti Ti 0.10 C Ti 0.10 Ti 0.10 Ti Ti 0.1	B584 (C84020) B584 (C84030)
Leaded	C84200	78.0-	4.3-	2.0-	10.0-	0.35	0.25	0.8	0.08	0.02	0.005	ls	0.005		Ti 0.10 Zr 0.10	B505/B505M (C84200)
semi-red	C84200	82.0 ^{<i>B,C</i>}	6.0	2.8	16.0	0.55	0.23	0.0	0.00	0.02	0.003	 t o	0.003	•		D303/D303W (C64200)
brass	C84400	79.0– 82.0 ^{<i>B</i>,<i>C</i>} 75.0–	2.5– 3.5 2.3–	6.3– 7.7 5.5–	7.0– 10.0	0.35	0.25	0.8	0.08	0.02	0.005	iev	0.005			B584 (C84400) B271/B271M (C84400) B505/B505M (C84400) B763/B763M (C84400) B584 (C84800)
	00.000	76.7 ^{<i>B,C</i>}	3.0	6.7	16.0	0.00	₫	ASTN	[B3(<u>-20</u>	0.000		0.000		•••	B271/B271M (C84800) B505/B505M (C84800) B763/B763M (C84800)
Leaded htt yellow brass	C85200	70.0– 73.0 ^{<i>B,E</i>}	0.8– 1.7	1.5- 3.5	21.0- 27.0	0.50	0.20	20.8	0.05	0.01	0.005	7-92	40.05 8	a2b8	b38a	B271/B271M (C85200) B584 (C85200) B763/B763M (C85200)
	C85400	66.0– 69.0 ^{<i>B,F</i>}	0.50– 1.5	1.5– 3.5	25.0– 31.0	0.50		0.8			0.005		0.05		•••	B271/B271M (C85400) B584 (C85400) B763/B763M (C85400)
Yellow brass	C85470	60.0– 65.0 ^D	1.0– 4.0	0.09	Rem	0.20				0.02– 0.25	1.0		0.40– 1.0			B176 (C85470) B271/B271M (C85470) B505/B505M (C85470) B584 (C85470) B763/B763M (C85470) B806 (C85470)
Leaded yellow brass	C85700	58.0– 63.0 ^{<i>B</i>,<i>G</i>}	0.50– 1.5	0.8– 1.5	33.0– 40.0	0.50		0.8			0.80		0.05			B271/B271M (C85700) B176 (C85700) B584 (C85700) B763/B763M (C85700) B763/B763M (C85710)
	C85800	57.0 min ^{<i>B,G</i>}	1.5	1.5	31.0- 41.0	0.50	0.05	0.50	0.05	0.01	0.50	0.25	0.25		0.05 As	B176
	C86100	66.0– 68.0 ^{<i>B,H</i>}	0.10	0.10	rem- ain- der	2.0- 4.0					4.5– 5.5	2.5– 5.0				
High- strength yellow brass	C86200 C86300	60.0– 66.0 ^{B,H} 60.0– 66.0 ^{B,H}	0.10	0.10	22.0– 28.0 22.0– 28.0	2.0– 4.0 2.0– 4.0		0.8			3.0– 4.9 5.0– 7.5	2.5– 5.0 2.5– 5.0				B271/B271M (C86200) B505/B505M (C86200) B584 (C86200) B763/B763M (C86200) B22/B22M (C86300) B271/B271M (C86300) B505/B505M (C86300) B584 (C86300) B763/B763M (C86300)
	C86400	56.0-	0.50-	0.50-	34.0-	0.40–		0.8			0.50–	0.10–				B271/B271M (C86400)