



Designation: D6562 – 20

Standard Test Method for Determination of Gaseous Hexamethylene Diisocyanate (HDI) in Air with 9-(N-methylaminomethyl) Anthracene Method (MAMA) in the Workplace¹

This standard is issued under the fixed designation D6562; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of gaseous hexamethylene diisocyanate (HDI) in air samples collected from workplace and ambient atmospheres. The method described in this test method collects separate fractions. One fraction will be dominated by vapor, and the other fraction will be dominated by aerosol. The results obtained from the analysis of the separate fractions do not necessarily represent the true partition of the measured HDI physical phases, and should only be considered a representation of the general trend in the physical phase partition within samples. The analyses of the two fractions are different, and are provided in separate, linked, standards to avoid confusion. This test method is principally used to determine short term exposure (15 min) of HDI in workplace environments for personal monitoring or in ambient air. The analysis of the aerosol fraction is performed separately, as described in Test Method [D6561](#).

1.2 Differential air sampling is performed with a segregating device. The vapor fraction is collected on a glass fiber filter (GFF) impregnated with 9-(N-methylaminomethyl) anthracene (MAMA).

1.3 The range of application of this test method has been validated from 0.006 to 1.12 μg of monomeric HDI/2.0 mL of desorption solution, which corresponds to concentrations equivalent to 0.0004 to 0.075 mg/m^3 of HDI based on a 15 L air sample. Those concentrations correspond to a range of vapor phase concentrations from 0.06 ppb(V) to 11 ppb(V) and cover the established threshold limit value (TLV) value of 5 ppb(V).

1.4 The quantification limit for the monomeric HDI, using the UV detection, has been established as 0.012 $\mu\text{g}/2$ mL of desorption solution and as 0.008 $\mu\text{g}/2$ mL, using the fluorescence detector. These limits correspond to 0.0008 mg/m^3 and

0.0005 mg/m^3 respectively for an air sampled volume of 15 L. These values are equal to ten times the standard deviation (SD) obtained from ten measurements carried out on a standard solution in contact with the GFF, whose concentration of 0.02 $\mu\text{g}/2$ mL is close to the expected detection limit.

1.5 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.6 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use. See Section 9 for additional hazards.*

1.7 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

- [D1193 Specification for Reagent Water](#)
- [D1356 Terminology Relating to Sampling and Analysis of Atmospheres](#)
- [D1357 Practice for Planning the Sampling of the Ambient Atmosphere](#)
- [D4840 Guide for Sample Chain-of-Custody Procedures](#)
- [D5337 Practice for Flow Rate Adjustment of Personal Sampling Pumps](#)
- [D6561 Test Method for Determination of Aerosol Monomeric and Oligomeric Hexamethylene Diisocyanate \(HDI\) in Air with \(Methoxy-2-phenyl-1\) Piperazine \(MOPIP\) in the Workplace](#)

¹ This test method is under the jurisdiction of ASTM Committee [D22](#) on Air Quality and is the direct responsibility of Subcommittee [D22.04](#) on Workplace Air Quality.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

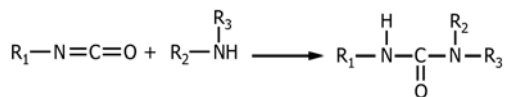


FIG. 1

3. Terminology

3.1 For definitions of terms used in this test method, refer to Terminology [D1356](#).

4. Summary of Test Method

4.1 Vapor and aerosol fractions are sampled simultaneously by using a segregating sampling device. The aerosols are collected on a polytetrafluoroethylene (PTFE) filter while the gaseous fraction is being adsorbed on the second filter made of glass fiber impregnated with MAMA.

4.2 The analysis of the oligomer in the aerosol fraction is performed separately in accordance with the procedure described in Test Method [D6561](#).

4.3 Diisocyanates present as vapors react with the secondary amine function of the MAMA, impregnated on the GFF to form a urea derivative (**1, 2**)³ as shown in [Fig. 1](#).

Desorption of the GFF is done by using a solution mixture of 67 % N,N-dimethylformamide and 33 % of a 30:70 buffer-acetonitrile mixture. Monomeric and oligomeric diisocyanates are separated by using a reversed phase HPLC column, followed by UV (254 nm) and fluorescence detectors (254 nm excitation and 412-nm emission) in series (**3**). An ultra high performance liquid chromatograph (UPLC) can also be used, provided that its performance is equivalent to what is stated in this standard.

4.4 Concentration of urea derivative contained in the samples is calculated by using an external standard of the appropriate urea derivative.

5. Significance and Use

5.1 HDI is mostly used in the preparation of paints. The use of isocyanates and their industrial needs have been in constant growth.

5.2 Diisocyanates and polyisocyanates are irritants to skin, eyes, and mucous membranes. They are recognized to cause respiratory allergic sensitization, asthmatic bronchitis, and acute respiratory intoxication (**4-7**).

5.3 The American Conference of Governmental Industrial Hygienists (ACGIH) has adopted a threshold limit value – time weighted average (TLV – TWA) of 0.005 ppm (V) or 0.034 mg/m³ (**8**). The Occupational Safety and Health Administration of the U.S. Department of Labor (OSHA) has not listed a permissible exposure limit (PEL) for HDI (**9**).

5.4 In any case, there are not separate exposure standards for vapor and aerosol. Therefore, in comparing the results for isocyanate against a standard, results from the two fractions should be combined to give a single total value.

5.5 Due to its low LOD and low required volume (15 L), this test method is well suited for monitoring of respiratory and other problems related to diisocyanates and polyisocyanates. Its short sampling times are compatible with the duration of many industrial processes, and its low detection limit with the concentrations often found in the working area.

6. Interferences

6.1 Any substances, including strong oxidizing agents, that can react with the MAMA reagent impregnated on the GFF can affect the sampling efficiency.

6.2 Any compound that has the same retention time as the hexamethylene diisocyanate 9-(N-methylaminomethyl) anthracene (HDIU) derivative and contributes to the UV signal is an interference. Chromatographic conditions can sometimes be changed to eliminate an interference. The response factor (RF) ratio from the UV and fluorescence detectors gives a good indication to the analyst about the possibility of an interference.

7. Apparatus

7.1 Sampling Equipment:

7.1.1 *Personal Sampling Pump*, or a constant-flow device capable of drawing 1.0 L/min through the sampling device for a period of at least 4 h.

7.1.2 *Double Filter Sampling Device*, 37 mm in diameter, three-piece personal monitor, plastic holder loaded with a PTFE filter close to the mouth, followed by a GFF impregnated with MAMA and by a plastic back-up pad. The GFF is impregnated with an amount of MAMA in the range from 0.07 to 0.25 mg.

7.1.3 *Flow Measuring Device*, used in accordance with Practice [D5337](#).

7.2 Analytical Equipment:

7.2.1 *Liquid Chromatograph*, an HPLC, equipped with a UV (254 nm wavelength) and fluorescence detectors (412 nm emission and 254 nm excitation) and equipped with an automatic or manual sampling port injection. A second UV wavelength is recommended for identify confirmation if no fluorescence detector is utilized. An ultra high performance liquid chromatograph (UPLC) providing at least the same or equivalent performance of HPLC can be also used.

7.2.2 *Liquid Chromatographic Column*, an HPLC stainless steel column, capable of separating the urea derivatives. This test method recommends a 150 mm by 3.2 mm internal diameter stainless steel column packed with 3 μm C-18, or an equivalent column.

7.2.3 *Electronic Integrator*, or any other effective method for determining peak area counts.

7.2.4 *Analytical Balance*, with a precision of ± 0.0001 g.

7.2.5 *Microsyringes and Pipets*—Microsyringes are used in the preparation of urea derivatives and standards. An automatic pipet, or any equivalent equipment, is required for sample preparation.

7.2.6 *pH Meter*, or any equivalent device capable of assaying a pH range between 2.5 and 7.

7.2.7 *Three-neck Flask*, for the synthesis of the HDIU standard (see [8.13](#)).

³ The boldface numbers in parentheses refer to the list of references at the end of this standard.

7.2.8 *Magnetic Stirrer*, or any other equivalent device.

7.2.9 *Glass Jars*, 30 mL, and lids, capable of receiving 37 mm filters, used for sample desorption.

7.2.10 *Reciprocating Shaker*, or any other equivalent device.

7.2.11 *Vacuum Filtration System*, filter with 0.22 µm pore size polyamide filters, or any equivalent method.

7.2.12 *Syringe Operated Filter Unit*, syringes with polyvinylidene fluoride 0.22 µm pore size filter unit, or any equivalent method.

7.2.13 *Injection Vials*, 1.5 mL vials with PTFE-coated septums.

7.2.14 *Bottle*, amber bottle with cap and PTFE coated septum for conservation of stock and standard solutions of HDIU, or any equivalent equipment.

8. Reagents and Materials

8.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. All reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society where such specifications are available.⁴ Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

8.2 *Purity of Water*—Unless otherwise indicated, water shall be reagent water as defined by Type 2 of Specification **D1193**, HPLC grade.

8.3 *Acetonitrile (CH₃CN)*, HPLC grade.

8.4 *Buffer*—Transfer 30 mL of triethylamine (see **8.14**) into a 1 L volumetric flask, and dilute to volume with HPLC grade water. Acidify the solution to pH = 3 with phosphoric acid (H₃PO₄) (see **8.11**). Filter the buffer under vacuum with a 0.22 µm pore size filter.

8.5 *Desorption Solution*, a solvent mixture of 67 % (v/v) of dimethylformamide (see **8.7**) and 33 % (v/v) mobile phase (see **8.10**).

8.6 *Dichloromethane*, reagent grade.

8.7 *N,N-Dimethylformamide*, reagent grade.

8.8 *Helium (He)*, high purity.

8.9 *9-(N-Methylaminomethyl) Anthracene (MAMA) (F.W. 221.31)*, 99 % purity.

8.10 *Mobile Phase*, a solvent mixture of 75 % (v/v) of acetonitrile (CH₃CN) (see **8.3**) and 25 % (v/v) of buffer (see **8.4**).

8.11 *Phosphoric Acid (H₃PO₄)*, reagent grade

8.12 *Hexamethylene Diisocyanate (HDI) (F.W. 168)*, 98 % purity.

8.13 *Hexamethylene Diisocyanate 9-(N-methylaminomethyl) Anthracene Derivative (HDIU)* (see **11.1.1**).

8.14 *Triethylamine*, purity 98 % min.

9. Hazards

9.1 **Warning**—Diisocyanates are hazardous chemicals and are extremely reactive. Refer to safety data sheets (SDS) for reagents.

9.2 **Warning**—Avoid exposure to diisocyanate and solvents. Sample and standard preparations should be done in an efficient operating hood. For remedial statement, see Ref (**10**).

9.3 **Warning**—Avoid skin contact with isocyanates and all solvents. N,N-Dimethylformamide is highly toxic. Chronic effects include damage to liver and kidneys. See Ref (**11**).

9.4 **Warning**—Wear safety glasses at all times and other laboratory protective equipment if necessary.

10. Sampling

10.1 Refer to Practices **D1357** and **D5337** for general information on sampling.

10.2 Adjust the personal sampling pumps (see **7.1.1**) to the recommended flow rate with an assembled cassette (see **7.1.2**) between the pump and the flow-measuring device in accordance to Practice **D5337**. After the sampling, perform a post sampling flow rate verification. If the post sampling flow rate varies more than ±5 % from the recommended flow rate, invalidate the sample.

10.3 This test method recommends sampling in accordance with the method described in the Refs (**10**, **12**, **13**).

10.4 Equip the worker, whose exposure is to be evaluated, with a filter holder connected to a belt-supported sampling pump. Place the filter holder pointing downward, if possible, at an optimum angle of 45° from horizontal in the breathing zone of the worker. Draw air through the sampling device and collect 15 L at a rate of approximately 1.0 L/min.

10.5 For stationary monitoring, use a tripod or any other support to locate the sampler in a general room area at a height equivalent to the breathing zone.

10.6 A field blank is used to monitor contamination during the combined sampling, transportation, and storage process. Open the field blanks in the environment to be sampled, and immediately close them. Process field blanks in the same manner as samples. Submit at least one field blank for every ten samples.

10.7 Immediately after sampling, open the cassette, withdraw the PTFE filter, place it in a glass jar containing 5 mL of MOPIP derivatization solution (see Test Method **D6561**), and close the jar. This filter is used to analyze the aerosol fraction of diisocyanates (see Test Method **D6561**).

10.8 Close the cassette, leaving the GFF and the plastic pad support. The GFF is used to analyze the vapor fraction of diisocyanates.

⁴ ACS Reagent Chemicals, Specifications and Procedures for Reagents and Standard-Grade Reference Materials, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.