



SLOVENSKI STANDARD
SIST EN 13108-6:2006
01-julij-2006

Bitumenske zmesi - Specifikacije materialov - 6. del: Liti asfalt

Bituminous mixtures - Material specifications - Part 6: Mastic Asphalt

Asphaltnischgut - Mischgutanforderungen - Teil 6: Gussasphalt

Mélanges bitumineux - Spécifications des matériaux - Partie 6: Asphalte coulé routier

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Ta slovenski standard je istoveten z: EN 13108-6:2006

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ICS:

93.080.20

SIST EN 13108-6:2006

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ICS 93.080.20

English Version

Bituminous mixtures - Material specifications - Part 6: Mastic
Asphalt

Mélanges bitumineux - Spécifications des matériaux -
Partie 6: Asphalt coulé routier

Asphaltmischgut - Mischgutanforderungen - Teil 6:
Gussasphalt

This European Standard was approved by CEN on 12 October 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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Foreword

This European Standard (EN 13108-6:2006) has been prepared by Technical Committee CEN/TC 227 "Road materials", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2006, and conflicting national standards shall be withdrawn at the latest by January 2008.

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this European Standard.

This European Standard is one of a series of standards as listed below:

EN 13108-1, *Bituminous mixtures — Material specifications — Part 1: Asphalt Concrete.*

EN 13108-2, *Bituminous mixtures — Material specifications — Part 2: Asphalt Concrete for very thin layers.*

EN 13108-3, *Bituminous mixtures — Material specifications — Part 3: Soft Asphalt.*

EN 13108-4, *Bituminous mixtures — Material specifications — Part 4: Hot Rolled Asphalt.*

EN 13108-5, *Bituminous mixtures — Material specifications — Part 5: Stone Mastic Asphalt.*

EN 13108-6, *Bituminous mixtures — Material specifications — Part 6: Mastic Asphalt.*

EN 13108-7, *Bituminous mixtures — Material specifications — Part 7: Porous Asphalt.*

EN 13108-8, *Bituminous mixtures — Material specifications — Part 8: Reclaimed asphalt.*

EN 13108-20, *Bituminous mixtures — Material specifications — Part 20: Type Testing.*

EN 13108-21, *Bituminous mixtures — Material specifications — Part 21: Factory Production Control.*

No existing European Standard is superseded.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Introduction

The ultimate aim is to specify the required fundamental properties of the bituminous mixtures. However, as specifications for Mastic Asphalt have traditionally been based empirically on compositional recipes combined with specifications for the constituent materials with additional requirements based on performance related tests and as insufficient experience is available with fundamental testing of Mastic Asphalt, this European Standard, for the moment, specifies empirical requirements only.

Mastic Asphalt is to be used for surface courses and may also be used for binder courses. Mastic Asphalt is also used for protection layers and inter-layers for bridges, tunnels and roughs.

NOTE Mastic Asphalt for waterproofing purposes in the construction and civil engineering fields is specified in CEN/TC 314 – Mastic Asphalt for waterproofing.

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1 Scope

This European Standard specifies requirements for mixtures of the mix group Mastic Asphalt for use on roads, airfields and other trafficked areas.

NOTE A mixture specification derived from this European Standard can be used either to declare the conformity of a mixture with known requirements or to make known what those requirements are.

This European Standard includes requirements for the selection of the constituent materials. It is designed to be read in conjunction with EN 13108-20 and EN 13108-21.

Mastic Asphalt mixes with chemical modified binders not covered by EN 14023 are not covered by this European Standard.

2 Normative references

The following referenced documents are indispensable for the application of this European Standard. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1097-6, *Tests for mechanical and physical properties of aggregates — Part 6: Determination of particle density and water absorption*

EN 1426, *Bitumen and bituminous binders — Determination of needle penetration*

EN 1427, *Bitumen and bituminous binders — Determination of softening point — Ring and ball method*

EN 12591, *Bitumen and bituminous binders — Specifications for paving grade bitumens*

EN 12697-3, *Bituminous mixtures — Test methods for hot mix asphalt — Part 3: Bitumen recovery: Rotary evaporator*

EN 12697-4, *Bituminous mixtures — Test methods for hot mix asphalt — Part 4: Bitumen recovery: Fractionating column*

EN 12697-13, *Bituminous mixtures — Test methods for hot mix asphalt — Part 13: Temperature measurement*

EN 13043, *Aggregates for bituminous mixtures and surface treatments for roads, airfields and other trafficked areas*

EN 13108-4:2005, *Bituminous mixtures — Material specifications — Part 4: Hot Rolled Asphalt*

EN 13108-8, *Bituminous mixtures — Material specifications — Part 8: Reclaimed asphalt*

EN 13108-20:2005, *Bituminous mixtures — Material specifications — Part 20: Type Testing*

EN 13108-21:2005, *Bituminous mixtures — Material specifications — Part 21: Factory Production Control*

EN 13501-1, *Fire classification of construction products and building elements — Part 1: Classification using test data from reaction to fire tests*

prEN 13924, *Bitumen and bituminous binders — Specifications for hard paving grade bitumens*

EN 14023, *Bitumen and bituminous binders - Framework specification for polymer modified bitumens*

ISO 565, *Test sieves — Metal wire cloth, perforated metal plate and electroformed sheet — Nominal sizes of openings.*

3 Terms and definitions, symbols and abbreviations

3.1 Terms and definitions

For the purposes of this European Standard, the following terms and definitions apply.

3.1.1

pavement

structure, composed of one or more courses, to assist the passage of traffic over terrain

3.1.2

layer

element of a pavement laid in a single operation

3.1.3

course

structural element of a pavement constructed with a single material. A course may be laid in one or more layers

3.1.4

surface course

upper course of a pavement, which is in contact with the traffic

3.1.5

binder course

part of a pavement between the surface course and the base

3.1.6

regulating course

course of variable thickness applied to an existing course to provide the necessary profile for a further course of consistent thickness

3.1.7

base

main structural element of a pavement. The base may be laid in one or more courses, described as “upper“ base, “lower“ base etc.

3.1.8

Mastic Asphalt

voidless asphalt mixtures with bitumen as a binder in which the volume of filler and binder exceeds the volume of the remaining voids in the mix

3.1.9

mix formulation

composition of a single mixture expressed as a target composition

NOTE A target composition may be expressed in two ways (see 3.1.10 and 3.1.11).

3.1.10

input target composition

expression of a mix formulation in terms of the constituent materials, the grading curve and the percentage of bitumen added to the mixture

NOTE This will usually be the result of a laboratory mix design and validation.

3.1.11**output target composition**

expression of a mix formulation in terms of the constituent materials and the mid point grading and soluble binder content to be found on analysis

NOTE This will usually be the result of a production validation.

3.1.12**additive**

constituent material which can be added in small quantities to the mixture, e.g. polymers for improvement of the mechanical properties, the workability or the colour of the mixture

3.2 Symbols and abbreviations

MA Mastic Asphalt

D the upper sieve size of the aggregate in the mixture, in millimetres (mm)

4 Requirements for constituent materials**4.1 General**

Only constituent materials with established suitability shall be used.

The establishment of suitability shall result from one or more of the following:

- European Standard;
- European Technical Approval; [SIST EN 13108-6:2006](https://standards.iteh.ai/catalog/standards/sist/a0c7d8b6-2bfl-4cde-a509-ad2611874485/sist-en-13108-6-2006)
- specifications for materials based on a demonstrable history of satisfactory use in asphalt. Evidence shall be provided on their suitability. This evidence may be based on research combined with evidence from practice.

NOTE In the European asphalt industry it is common practice to use additives like inorganic or organic fibres, pigments, waxes etc., which are not covered by a European Standard or ETA. This European Standard allows the use of those materials.

4.2 Binder**4.2.1 General**

The binder shall be a paving grade bitumen, modified bitumen or hard grade bitumen. The paving grade bitumen shall conform to EN 12591, the modified bitumen to EN 14023 and the hard grade bitumen to EN 13924.

Natural asphalt conforming to EN 13108-4:2005, Annex B, may be added.

4.2.2 Selection of binder

The grade of the bitumen, the type and grade of modified bitumen, the grade of the hard grade bitumen and the amount and category of natural asphalt shall be as specified.

In case of a paving grade bitumen the grade shall be selected from the grades between 20/30 and 70/100 inclusively and in case of a hard grade bitumen the grade shall be selected from the grades 10/20 and 15/25.

NOTE 1 Given the wide variety of climates, traffic loads, used materials etc. it can be necessary to select on a regional level specific binders.

When modified bitumen is used to improve properties that are not covered by the empirical specification additional proof shall be provided. This proof shall be delivered through investigation using European Standards in the EN 12697 series, that the modified bitumen is suitable for improving the desired functional characteristics. The proof may be based on earlier research.

NOTE 2 EN 14023 is a grading system and is only meant to characterise the modified bitumen. The modified bitumen specifications are not functionally based, and it is not possible to combine these specifications with empirical asphalt specifications to demonstrate functional behaviour. The proof required would normally be a Type Testing on a similar mixture incorporating the modified binder showing fulfilment of the relevant property. The grade of the bitumen, the type and grade of the modified bitumen and the amount and category of natural asphalt may be selected.

4.2.3 Surface courses with reclaimed asphalt

When using more than 10 % by mass of the total mixture of reclaimed asphalt from mixtures in which only paving grade bitumen has been used and when the binder added to the mixture is a paving grade bitumen and the grade of the bitumen is selected, the binder shall conform to the following requirement:

- Penetration or the softening point of the binder in the resulting mixture, calculated from the penetrations or the softening points of the added binder and the recovered binder from the reclaimed asphalt, shall meet the penetration or softening point requirements of the selected grade. The calculation shall be executed according to Annex A. Either the penetration or the softening point requirement shall be selected.

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4.3 Aggregates

4.3.1 Coarse aggregate

Coarse aggregate shall conform to EN 13043 as appropriate for the intended use.

[SIST EN 13108-6:2006
https://standards.iteh.ai/catalog/standards/sist/en-13108-6-2006-2011-12-de-a509-ad2611874485/sist-en-13108-6-2006](https://standards.iteh.ai/catalog/standards/sist/en-13108-6-2006-2011-12-de-a509-ad2611874485/sist-en-13108-6-2006)

4.3.2 Fine aggregate

Fine aggregate shall conform to EN 13043 as appropriate for the intended use.

4.3.3 All-in aggregates

All-in aggregate shall conform to EN 13043 as appropriate for the intended use.

4.3.4 Added filler

Filler aggregate shall conform to EN 13043 as appropriate for the intended use. The amount of added filler shall be as specified.

NOTE 1 Filler includes materials as cement and hydrated lime.

NOTE 2 The expression “as appropriate for the intended use” in 4.3.1 to 4.3.4 means that the selection of the requirements and the particular category depends on a number of conditions. These conditions will include traffic density, climatic conditions, the construction of the course in which the mixture will be used, and economic considerations.

4.4 Reclaimed asphalt

The use and the amount of reclaimed asphalt and the mix group from which the reclaimed asphalt has been or will be derived shall be as specified.

The properties of reclaimed asphalt declared in accordance with EN 13108-8 shall conform to the specified requirements appropriate to the intended use.

NOTE The expression "appropriate to the intended use" means that the selection of the requirements and the particular category depends on a number of conditions. These conditions will include traffic density, climatic conditions, the construction of the course in which the mixture will be used, and economic considerations.

The upper sieve size D of the aggregate in the reclaimed asphalt shall not exceed the upper sieve size D of the mixture. The aggregate properties of the reclaimed asphalt shall fulfil the requirements specified for the aggregate for the mixture.

4.5 Additives

The nature and properties of all additives shall be declared and they shall conform to the specifications required in 4.1.

5 Requirements for the mixture

5.1 General

The mix formulation shall be declared and documented.

At the target composition the mixture shall conform to the selected requirements.

When using reclaimed asphalt from mixtures in which a modified bitumen and/or a modifier additive has been used, and /or the mixture itself contains a modified bitumen or a modifier, the amount of reclaimed asphalt added to a surface course shall not, unless otherwise agreed between client and manufacturer, exceed 10 % by mass of the total mixture. Any agreement made between client and manufacturer shall not be in conflict with national regulatory requirements.

5.2 Composition, grading, binder content and additives

5.2.1 Composition

At the target composition the grading shall conform to 5.2.2.

At the target composition the binder content shall conform to 5.2.3.

At the target composition the additive content shall conform to 5.2.4.

The grading shall be expressed in percentages by mass of total aggregate, using the sieves belonging either to the basic sieve set plus set 1 or the basic set plus set 2 according to EN 13043. The binder and additive content shall be expressed in percentages by mass of total mixture. The percentages passing the sieves, with exception of the sieve 0,063 mm shall be expressed to 1 %, the binder content, the percentage passing sieve 0,063 and any additive content shall be expressed to 0,1 %.

5.2.2 Grading

The requirements for the grading shall be expressed in terms of maximum and minimum values by selection for the percentages passing the sieves 1,4 D , D , 2 mm, a characteristic coarse sieve and 0,063 mm. A combination of sieve sizes from set 1 and set 2 is not permissible.