



SLOVENSKI STANDARD
SIST EN 13108-3:2006
01-julij-2006

Bitumenske zmesi - Specifikacije materialov - 3. del: Zelo mehak asfalt

Bituminous mixtures - Material specifications - Part 3: Soft Asphalt

Asphaltnischgut - Mischgutanforderungen - Teil 3: Softasphalt

Mélanges bitumineux - Spécifications des matériaux - Partie 3 : Bétons bitumineux souples

iTeh STANDARD PREVIEW
(standards.iteh.ai)

Ta slovenski standard je istoveten z: EN 13108-3:2006

[SIST EN 13108-3:2006](https://standards.iteh.ai/catalog/standards/sist/d8b53d5-7654-41a6-9c85-cc8258ec810e/sist-en-13108-3-2006)

<https://standards.iteh.ai/catalog/standards/sist/d8b53d5-7654-41a6-9c85-cc8258ec810e/sist-en-13108-3-2006>

ICS:

93.080.20

SIST EN 13108-3:2006

en

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 13108-3:2006

<https://standards.iteh.ai/catalog/standards/sist/d3b53d5-7654-41a6-9e85-cc8258ec810e/sist-en-13108-3-2006>

ICS 93.080.20

English Version

Bituminous mixtures - Material specifications - Part 3: Soft Asphalt

Mélanges bitumineux - Spécifications des matériaux -
Partie 3: Enrobés bitumineux mous

Asphaltnischgut - Mischgutanforderungen - Teil 3:
Softasphalt

This European Standard was approved by CEN on 12 October 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

[SIST EN 13108-3:2006](https://standards.iteh.ai/catalog/standards/sist/d3b53d5-7654-41a6-9e85-cc8258ec810e/sist-en-13108-3-2006)

<https://standards.iteh.ai/catalog/standards/sist/d3b53d5-7654-41a6-9e85-cc8258ec810e/sist-en-13108-3-2006>



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Contents

Page

| | |
|---|----|
| Foreword..... | 4 |
| Introduction | 5 |
| 1 Scope | 6 |
| 2 Normative references | 6 |
| 3 Terms and definitions, symbols and abbreviations..... | 7 |
| 3.1 Terms and definitions | 7 |
| 3.2 Symbols and abbreviations | 8 |
| 4 Requirements for constituent materials..... | 8 |
| 4.1 General..... | 8 |
| 4.2 Binder..... | 8 |
| 4.2.1 General..... | 8 |
| 4.2.2 Selection of binder..... | 8 |
| 4.2.3 Surface courses with reclaimed asphalt..... | 9 |
| 4.2.4 Regulating courses, binder courses and bases with reclaimed asphalt..... | 9 |
| 4.3 Aggregates | 9 |
| 4.3.1 Coarse aggregate..... | 9 |
| 4.3.2 Fine aggregate | 9 |
| 4.3.3 All-in aggregates..... | 9 |
| 4.3.4 Added filler | 9 |
| 4.4 Reclaimed asphalt | 9 |
| 4.5 Additives..... | 10 |
| 5 Requirements for the mixture..... | 10 |
| 5.1 General..... | 10 |
| 5.2 Composition, grading, binder content and additives | 10 |
| 5.2.1 Composition | 10 |
| 5.2.2 Grading and binder content..... | 10 |
| 5.2.3 Additives..... | 16 |
| 5.3 Coating and homogeneity..... | 17 |
| 5.4 Void content and voids filled with bitumen | 17 |
| 5.5 Water sensitivity | 17 |
| 5.6 Reaction to fire..... | 17 |
| 5.7 Resistance to fuel for application on airfields..... | 18 |
| 5.8 Resistance to de-icing fluid for application on airfields..... | 18 |
| 5.9 Temperature of the mixture | 18 |
| 5.10 Durability | 19 |
| 6 Evaluation of conformity..... | 20 |
| 7 Identification..... | 20 |
| Annex A (normative) Calculations of the penetration, the softening point or the viscosity of the binder of a mixture when reclaimed asphalt is used | 21 |
| A.1 General..... | 21 |
| A.2 Calculation of the penetration of the binder of a mixture..... | 21 |
| A.3 Calculation of the softening point of the binder of a mixture | 21 |
| A.4 Calculation of the viscosity of the binder of a mixture..... | 22 |
| Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Product directive | 23 |
| ZA.1 Scope and relevant characteristics | 23 |
| ZA.2 Procedure(s) for attestation of conformity of Soft Asphalt..... | 25 |
| ZA.3 CE marking and labelling..... | 28 |

iTech STANDARD PREVIEW
(standards.itech.ai)

SIST EN 13108-3:2006
<https://standards.itech.ai/catalog/standards/sist/d3b53d5-7654-41a6-9e85-cc8258cc8100/sist-en-13108-3-2006>

Bibliography.....31

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 13108-3:2006

<https://standards.iteh.ai/catalog/standards/sist/d3b53d5-7654-41a6-9e85-cc8258ec810e/sist-en-13108-3-2006>

Foreword

This European Standard (EN 13108-3:2006) has been prepared by Technical Committee CEN/TC 227 "Road materials", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2006, and conflicting national standards shall be withdrawn at the latest by January 2008.

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this European Standard.

This European Standard is one of a series of standards as listed below:

EN 13108-1, *Bituminous mixtures — Material specifications — Part 1: Asphalt Concrete.*

EN 13108-2, *Bituminous mixtures — Material specifications — Part 2: Asphalt Concrete for very thin layers.*

EN 13108-3, *Bituminous mixtures — Material specifications — Part 3: Soft Asphalt.*

EN 13108-4, *Bituminous mixtures — Material specifications — Part 4: Hot Rolled Asphalt.*

EN 13108-5, *Bituminous mixtures — Material specifications — Part 5: Stone Mastic Asphalt.*

EN 13108-6, *Bituminous mixtures — Material specifications — Part 6: Mastic Asphalt.*

EN 13108-7, *Bituminous mixtures — Material specifications — Part 7: Porous Asphalt.*

EN 13108-8, *Bituminous mixtures — Material specifications — Part 8: Reclaimed asphalt.*

EN 13108-20, *Bituminous mixtures — Material specifications — Part 20: Type Testing.*

EN 13108-21, *Bituminous mixtures — Material specifications — Part 21: Factory Production Control.*

No existing European Standard is superseded.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Introduction

The ultimate aim is to specify the required fundamental properties of the bituminous mixtures. However, as specifications for Soft Asphalt have traditionally been based empirically on compositional recipes combined with specifications for the constituent materials with additional requirements based on performance related tests and as insufficient experience is available with fundamental testing of Soft Asphalt, this European Standard for the moment specifies empirical requirements only.

Soft Asphalt is designed to be used for surface courses and can also be used for binder courses, regulating courses and bases especially in climates with low temperatures as in the Nordic countries.

iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN 13108-3:2006

<https://standards.iteh.ai/catalog/standards/sist/d3b53d5-7654-41a6-9e85-cc8258ec810e/sist-en-13108-3-2006>

1 Scope

This European Standard specifies requirements for mixtures of the mix group Soft Asphalt for use on roads, airfields and other trafficked areas.

NOTE A mixture specification derived from this European Standard can be used either to declare the conformity of a mixture with known requirements or to make known what those requirements are.

This European Standard includes requirements for the selection of the constituent materials. It is designed to be read in conjunction with EN 13108-20 and EN 13108-21.

Soft Asphalt mixtures with chemical modified binders not covered by EN 14023 are not covered by this European Standard.

2 Normative references

The following referenced documents are indispensable for the application of this European Standard. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1097-6, *Tests for mechanical and physical properties of aggregates — Part 6: Determination of particle density and water absorption*

EN 1426, *Bitumen and bituminous binders — Determination of needle penetration*

EN 1427, *Bitumen and bituminous binders — Determination of the softening point — Ring and ball method*

EN 12591:1999, *Bitumen and bituminous binders — Specifications for paving grade bitumens*

EN 12595:1999, *Bitumen and bituminous binders — Determination of kinematic viscosity*

EN 12596:1999, *Bitumen and bituminous binders — Determination of dynamic viscosity by vacuum capillary*

EN 12697-3, *Bituminous mixtures — Test methods for hot mix asphalt — Part 3: Binder recovery: Rotary evaporator*

EN 12697-4, *Bituminous mixtures — Test methods for hot mix asphalt — Part 4: Binder recovery: Fractionating column*

EN 12697-13, *Bituminous mixtures — Test methods for hot mix asphalt — Part 13: Temperature measurement*

EN 13043, *Aggregates for bituminous mixtures and surface treatments for roads, airfields and other trafficked areas*

EN 13108-8, *Bituminous mixtures — Material specifications — Part 8: Reclaimed asphalt*

EN 13108-20:2005, *Bituminous mixtures — Material specifications — Part 20: Type Testing*

EN 13108-21:2005, *Bituminous mixtures — Material specifications — Part 21: Factory Production Control*

EN 13501-1, *Fire classification of construction products and building elements — Part 1: Classification using test data from reaction to fire tests*

EN 14023, *Bitumen and bituminous binders - Framework specification for polymer modified bitumens*

3 Terms and definitions, symbols and abbreviations

3.1 Terms and definitions

For the purposes of this European Standard, the following terms and definitions apply.

3.1.1

pavement

structure, composed of one or more courses, to assist the passage of traffic over terrain

3.1.2

layer

structural element of a pavement laid in a single operation

3.1.3

course

structural element of a pavement constructed with a single material. A course may be laid in one or more layers

3.1.4

surface course

upper course of a pavement, which is in contact with the traffic

3.1.5

binder course

part of a pavement between the surface course and the base

3.1.6

regulating course

course of variable thickness applied to an existing course to provide the necessary profile for a further course of consistent thickness

3.1.7

base

main structural element of a pavement. The base may be laid in one or more courses, described as "upper" base, "lower" base etc.

3.1.8

Soft Asphalt

mixture of aggregate and soft bitumen grades conforming to EN 12591:1999, Tables 2 or 3

3.1.9

mix formulation

composition of a single mixture expressed as a target composition

NOTE A target composition may be expressed in two ways (see 3.1.10 and 3.1.11).

3.1.10

input target composition

expression of a mix formulation in terms of the constituent materials, the grading curve and the percentage of bitumen added to the mixture

NOTE This will usually be the result of a laboratory mix design and validation.

3.1.11

output target composition

expression of a mix formulation in terms of the constituent materials and the mid point grading and soluble binder content to be found on analysis

NOTE This will usually be the result of a production validation.

3.1.12

additive

constituent material which can be added in small quantities to the mixture, e.g. inorganic or organic fibres or polymers to influence of the mechanical properties, the workability or the colour of the mixture

3.2 Symbols and abbreviations

SA Soft Asphalt

D the upper sieve size of the aggregate in the mixture, in millimetres (mm)

4 Requirements for constituent materials

4.1 General

Only constituent materials with established suitability shall be used.

The establishment of suitability shall result from one or more of the following:

- European Standard;
- European Technical Approval;
- specifications for materials based on a demonstrable history of satisfactory use in asphalt. Evidence shall be provided on their suitability. This evidence may be based on research combined with evidence from practice.

NOTE In the European asphalt industry it is common practice to use additives like inorganic or organic fibres, pigments, waxes etc., which are not covered by a European Standard or ETA. This European Standard allows the use of those materials.

<https://standards.iteh.ai/catalog/standards/sist/d3b53d5-7654-41a6-9e85-cc8258ec810e/sist-en-13108-3-2006>

4.2 Binder

4.2.1 General

The binder shall be paving grade bitumen or a modified bitumen. The paving grade bitumen shall conform to EN 12591 and the modified bitumen to EN 14023.

4.2.2 Selection of binder

The grade of the bitumen, the type and grade of modified bitumen shall be as specified.

In case of a paving grade bitumen the grade shall be selected from the grades between 250/330 and 650/900 or V1 500 and V12 000 inclusively.

NOTE 1 Given the wide variety of climates, traffic loads, used materials etc. it can be necessary to select on a regional level specific binders.

When modified bitumen is used to improve properties that are not covered by the empirical specification additional proof shall be provided. This proof shall be delivered through investigation using standards in the EN 12697 series, that the modified bitumen is suitable for improving the desired functional characteristics. The proof may be based on earlier research.

NOTE 2 EN 14023 is a grading system and is only meant to characterise the modified bitumen. The modified bitumen specifications are not functionally based, and it is not possible to combine these specifications with empirical asphalt specifications to demonstrate functional behaviour. The proof required would normally be a Type Testing on a similar mixture incorporating the modified binder showing fulfilment of the relevant property. The grade of the bitumen, the type and grade of the modified bitumen may be selected.

4.2.3 Surface courses with reclaimed asphalt

When using more than 10 % by mass of the total mixture of reclaimed asphalt from mixtures in which mainly paving grade bitumen has been used and when the binder added to the mixture is a paving grade bitumen and the grade of the bitumen is selected, the binder shall conform to the following requirement:

- Penetration, the softening point or the viscosity of the binder in the resulting mixture, calculated from the penetrations, the softening points or the viscosities of the added binder and the recovered binder from the reclaimed asphalt, shall meet the penetration, softening point or viscosity requirements of the specified grade. The calculation shall be executed according to Annex A. Either the penetration, the softening point or the viscosity requirement shall be selected.

4.2.4 Regulating courses, binder courses and bases with reclaimed asphalt

When using more than 20 % by mass of the total mixture of reclaimed asphalt from mixtures in which only paving grade bitumen has been used and when the binder added to the mixture is a paving grade bitumen and the grade of the bitumen is specified, the binder shall conform to the following requirement:

- Penetration, the softening point or the viscosity of the binder in the resulting mixture, calculated from the penetrations, the softening points or the viscosities of the added binder and the recovered binder from the reclaimed asphalt, shall meet the penetration, softening point or viscosity requirements of the specified grade. The calculation shall be executed according to Annex A. Either the penetration, the softening point or viscosity requirement shall be selected.

4.3 Aggregates

iTeh STANDARD PREVIEW

4.3.1 Coarse aggregate

(standards.iteh.ai)

Coarse aggregate shall conform to EN 13043 as appropriate for the intended use.

4.3.2 Fine aggregate

<https://standards.iteh.ai/catalog/standards/sist/d3b53d5-7654-41a6-9e85-cc8258ec810e/sist-en-13108-3-2006>

Fine aggregate shall conform to EN 13043 as appropriate for the intended use.

4.3.3 All-in aggregates

All-in aggregate shall conform to EN 13043 as appropriate for the intended use.

4.3.4 Added filler

Filler aggregate shall conform to EN 13043 as appropriate for the intended use. The amount of added filler shall be as specified.

NOTE 1 Filler includes materials as cement and hydrated lime.

NOTE 2 The expression “as appropriate for the intended use” in 4.3.1 to 4.3.4 means that the selection of the requirements and the particular category depends on a number of conditions. These conditions will include traffic density, climatic conditions, the construction of the course in which the mixture will be used, and economic considerations.

4.4 Reclaimed asphalt

The use and the amount of reclaimed asphalt and the mix group from which the reclaimed asphalt has been or will be derived shall be as specified.

The properties of reclaimed asphalt declared in accordance with EN 13108-8 shall conform to specified requirements appropriate to the intended use.

NOTE The expression "appropriate to the intended use" means that the selection of the requirements and the particular category depends on a number of conditions. These conditions will include traffic density, climatic conditions, the construction of the course in which the mixture will be used, and economic considerations.

The upper sieve size D of the aggregate in the reclaimed asphalt shall not exceed the upper sieve size D of the mixture. The aggregate properties of the reclaimed asphalt shall fulfil the requirements specified for the aggregate for the mixture.

4.5 Additives

The nature and properties of all additives shall be declared and they shall conform to the specifications required in 4.1.

5 Requirements for the mixture

5.1 General

The mix formulation shall be declared and documented.

At the target composition the mixture shall conform to the specified requirements.

When using reclaimed asphalt from mixtures in which a modified bitumen and/or a modifier additive has been used, and/or the mixture itself contains a modified bitumen or a modifier, the amount of reclaimed asphalt shall not, unless otherwise agreed between client and manufacturer, for surface courses exceed 10 % by mass of the total mixture and for regulating courses, binder courses and base courses exceed 20 % by mass of the total mixture. Any agreement made between client and manufacturer must not be in conflict with national regulatory requirements.

5.2 Composition, grading, binder content and additives

5.2.1 Composition

At the target composition the grading and the binder content shall conform to 5.2.2.

At the target composition the additive content shall conform to 5.2.3.

The grading shall be expressed in percentages by mass of total aggregate, using the sieves belonging either to the basic set plus set 1 or the basic set plus set 2 of EN 13043. The binder and additive content shall be expressed in percentages by mass of total mixture. The percentages passing the sieves, with exception of the sieve 0,063 mm shall be expressed to 1 %, the binder content, the percentage passing sieve 0,063 mm and any additive content shall be expressed to 0,1 %.

5.2.2 Grading and binder content

The requirements for the grading shall be expressed in terms of maximum and minimum values for the percentages passing the sieves 1,4 D , D , 2 mm and 0,063 mm. A combination of sieve sizes from set 1 and set 2 is not permissible.

In addition the requirements for the grading envelope may include the percentages passing one optional sieve between D and 2 mm and one optional fine sieve between 2 mm and 0,063 mm. The target composition of the mixture shall be within this grading envelope.

D and the sieves between D and 2 mm shall be selected from the following sieves:

- basic sieve set plus set 1: 4 mm; 5,6 mm; 8 mm; 11,2 mm; 16 mm; 22,4 mm, 31,5 mm, 45 mm;