



Designation: D5808 – 20

Standard Test Method for Determining Chloride in Aromatic Hydrocarbons and Related Chemicals by Microcoulometry¹

This standard is issued under the fixed designation D5808; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This test method covers the determination of organic chloride in aromatic hydrocarbons, their derivatives, and related chemicals.

1.2 This test method is applicable to samples with chloride concentrations to 25 mg/kg. The limit of detection (LOD) is 0.2 mg/kg and the limit of quantitation (LOQ) is 0.7 mg/kg. With careful analytical technique or the measurement of replicates, or both, this method can be used to successfully analyze concentrations below the LOD.

NOTE 1—The maximum is the highest concentration from the interlaboratory study and the LOD and LOQ were calculated from Performance Testing Program (PTP) data. See Table 1.

1.3 This test method is preferred over Test Method D5194 for products, such as styrene, that are polymerized by the sodium biphenyl reagent.

1.4 In determining the conformance of the test results using this method to applicable specifications, results shall be rounded off in accordance with the rounding-off method of Practice E29.

1.5 Organic chloride values of samples containing inorganic chlorides will be biased high due to partial recovery of inorganic species during combustion. Interference from inorganic species can be reduced by water washing the sample before analysis. This does not apply to water soluble samples.

1.6 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.7 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.* For specific hazard statements, see 7.3 and Section 9.

¹ This test method is under the jurisdiction of ASTM Committee D16 on Aromatic, Industrial, Specialty and Related Chemicals is the direct responsibility of Subcommittee D16.04 on Instrumental Analysis.

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1.8 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

- D1193 Specification for Reagent Water
- D1555M Test Method for Calculation of Volume and Weight of Industrial Aromatic Hydrocarbons and Cyclohexane [Metric]
- D3437 Practice for Sampling and Handling Liquid Cyclic Products
- D5194 Test Method for Trace Chloride in Liquid Aromatic Hydrocarbons
- D6809 Guide for Quality Control and Quality Assurance Procedures for Aromatic Hydrocarbons and Related Materials
- E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications – 20
- E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method

2.2 Other Document:

- OSHA Regulations, 29 CFR paragraphs 1910.1000 and 1910.1200³

3. Terminology

3.1 Definitions:

3.1.1 *dehydration tube, n*—chamber containing concentrated sulfuric acid that scrubs the effluent gases from combustion to remove water vapor.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401, http://www.access.gpo.gov.

*A Summary of Changes section appears at the end of this standard

3.1.2 *oxidative pyrolysis, n*—a process in which a sample is combusted in an oxygen-rich atmosphere at high temperature to break down the components of the sample into elemental oxides.

3.1.3 *recovery factor, n*—an indication of the efficiency of the measurement computed by dividing the measured value of a standard by its theoretical value.

3.1.4 *reference sensor pair, n*—detects changes in silver ion concentration.

3.1.5 *test titration, n*—a process that allows the coulometer to set the endpoint and gain values to be used for sample analysis.

3.1.6 *titration parameters, n*—various instrumental conditions that can be changed for different types of analysis.

3.1.7 *working electrode (generator electrode), n*—an electrode consisting of an anode and a cathode separated by a salt bridge; maintains a constant silver ion concentration.

4. Summary of Test Method

4.1 A liquid specimen is injected into a combustion tube maintained at 900°C having a flowing stream of oxygen and argon carrier gas. Oxidative pyrolysis converts the organic halides to hydrogen halides that then flow into a titration cell where it reacts with silver ions present in the electrolyte. The silver ion thus consumed is coulometrically replaced and the total electrical work to replace it is a measure of the organic halides in the specimen injected (see Annex A1).

5. Significance and Use

5.1 Organic as well as inorganic chlorine compounds can prove harmful to equipment and reactions in processes involving hydrocarbons.

5.2 Maximum chloride levels are often specified for process streams and for hydrocarbon products.

5.3 Organic chloride species are potentially damaging to refinery processes. Hydrochloric acid can be produced in hydrotreating or reforming reactors and this acid accumulates in condensing regions of the refinery.

6. Interferences

6.1 Both nitrogen and sulfur interfere at concentrations greater than approximately 0.1 %.

NOTE 2—To ensure reliable detectability, all sources of chloride contamination must be eliminated.

6.2 Bromides and iodides, if present, will be calculated as chlorides. However, fluorides are not detected by this test method.

6.3 Organic chloride values of samples containing inorganic chlorides will be biased high due to partial recovery of inorganic species during combustion. Interference from inorganic species can be reduced by water washing the sample before analysis. This does not apply to water soluble samples.

7. Apparatus

7.1 *Pyrolysis Furnace*, which can maintain a temperature sufficient to pyrolyze the organic matrix and convert all chlorine present in the sample to hydrogen chloride.

7.2 *Pyrolysis Tube*, made of quartz and constructed so that when a sample is volatilized in the front of the furnace, it is swept into the pyrolysis zone by an inert gas, where it combusts when in the presence of oxygen. The inlet end of the tube must have a sample inlet port with a septum through which the sample can be injected by syringe. The inlet end must also have side arms for the introduction of oxygen and inert carrier gas. The pyrolysis tube must be of ample volume, so that complete pyrolysis of the sample is ensured.

7.3 *Titration Cell*, containing a reference and sensor pair of electrodes and a generator anode/cathode pair of electrodes to maintain constant chloride ion concentration. An inlet from the pyrolysis tube and magnetic stirring is also required. (**Warning**—Excessive stirring speed will decouple the stirring bar and cause it to rise in the titration cell and possibly damage the electrodes. A slight vortex in the cell will be adequate.)

7.4 *Microcoulometer*, capable of measuring the potential of the sensing-reference electrode pair, and comparing this potential with a bias potential, and amplifying the difference to the working electrode pair to generate a current. The microcoulometer output voltage signal should be proportional to the generating current.

7.5 *Automatic Boat Drive*, having variable stops, such that the sample boat may be driven into the furnace, and stopped at various points as it enters the furnace.

7.6 *Controller*, with connections for the reference, working, and sensor electrodes. The controller is used for setting of operating parameters and integration of data.

7.7 *Dehydration Tube*, positioned at the end of the pyrolysis tube so that effluent gases are bubbled through a sulfuric acid solution, and water vapor is subsequently trapped, while all other gases are allowed to flow into the titration cell.

7.8 *Gas-Tight Sampling Syringe*, having a 50 µl capacity, capable of accurately delivering 10 to 40 µl of sample.

7.9 *Quartz Boats*.

8. Reagents and Materials

8.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society, where such specifications are available.⁴ Other grades may be used, provided that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

8.2 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean reagent water conforming to Specification D1193, Type II or III.

8.3 *Acetic Acid*—Glacial acetic acid (CH₃COOH).

⁴ACS Reagent Chemicals, Specifications and Procedures for Reagents and Standard-Grade Reference Materials, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.

8.4 *Argon or Helium*, 99.9 % minimum purity required as carrier gas.

8.5 *Amidosulfonic Acid (H₂NSO₃H)*, minimum purity 99.3-100.3 %.

8.6 *Sodium Acetate*, anhydrous, (NaCH₃CO₂), fine granular.

8.7 *Cell Electrolyte Solution*—Dissolve 1.35 g sodium acetate (NaCH₃CO₂) in 850 mL of acetic acid (CH₃COOH), and dilute to 1000 mL with water or follow manufacturer's recommendations.

NOTE 3—Bulk quantities of the electrolyte should be stored in a dark bottle or in a dark place and be prepared fresh at least every two weeks.

8.8 *Oxygen*, 99.6 % minimum purity is required as the reactant gas.

8.9 *Gas Regulators*, two-stage gas regulators must be used for the reactant and carrier gas.

8.10 *Potassium Nitrate (KNO₃)*, fine granular.

8.11 *Potassium Chloride (KCl)*, fine granular.

8.12 *Potassium Sulfate (K₂SO₄)*, crystalline.

8.13 *Working Electrode Solution (10 % KNO₃)*—Dissolve 50 g potassium nitrate (KNO₃) in 500 mL of distilled water.

8.14 *Inner Chamber Reference Electrode Solution (1 M KCl)*—Dissolve 7.46 g potassium chloride (KCl) in 100 mL of distilled water.

8.15 *Outer Chamber Reference Electrode Solution (1 M KNO₃)*—Dissolve 10.1 g potassium nitrate (KNO₃) in 100 mL of distilled water.

8.16 *Sodium Chloride (NaCl)*, fine granular.

8.17 *Sodium Perchlorate (NaClO₄)*, crystalline.

8.18 *Sulfuric Acid*, (sp gr 1.84), (H₂SO₄) concentrated.

8.19 *2,4,6-Trichlorophenol (TCP) (C₆H₃OCl₃)*, fine granular.

8.20 *Solvent*—The solvent of choice should be capable of dissolving the chloride sample. The solvent of choice should have a boiling point similar to the sample being analyzed. Suggested possibilities include, but not limited to, methanol, isooctane, toluene, and *p*-xylene.

8.21 *Chloride Standard Stock Solution*—Weigh accurately 0.093 g of 2,4,6-Trichlorophenol to 0.1 mg. Transfer to a 500-mL volumetric flask. Dilute to the mark with methanol.

$$\begin{aligned} \mu\text{gCl/mL MeOH} &= (\text{grams of TCP}) \times (\% \text{Cl in TCP}) \\ &\times 10^6/500 \text{ mL MeOH} \end{aligned} \quad (1)$$

where:

TCP = 2,4,6, Trichlorophenol
 MeOH = Methanol
 %Cl in TCP = 53.86

9. Hazards

9.1 Consult the current version OSHA regulations, supplier's Safety Data Sheets, and local regulations for all materials used in this test method.

10. Sampling

10.1 Consult guidelines for taking samples from bulk in accordance with Practice D3437.

11. Preparation of Apparatus

11.1 Install the instrument in accordance with manufacturer's instructions.

11.2 Adjust gas flows and pyrolysis temperature(s) to the operating conditions as recommended by the manufacturer.

11.3 The actual operation of injecting a sample will vary depending upon the instrument manufacturer and the type of inlet system used.

11.4 Prebake the sample boats to be used for the determination.

12. Calibration and Standardization

12.1 Using the chloride standard stock solution (see 8.21), make a series of three calibration standards covering the range of expected chloride concentration.

12.2 Into three 100-mL volumetric flasks, respectively pipet 1, 15, and 30 mL of chloride stock solution and dilute to the mark with solvent. (The standards are approximately 1 μg Cl/mL, 15 μg Cl/mL H and 30 μg Cl/mL.)

12.3 It is customary to use a one-point calibration, but if analyzing a wide range of samples, use a three-point calibration.

12.4 The sample size can be determined either volumetrically, by syringe, or by mass. Make sure that the sample size is 80 % or less of the syringe capacity.

12.4.1 Volumetric measurement can be utilized by filling the syringe with standard, carefully eliminating all bubbles, and pushing the plunger to a calibrated mark on the syringe, and recording the volume of liquid in the syringe. After injecting the standard, read the volume remaining in the syringe. The difference between the two volume readings is the volume of standard injected. This test method requires the known or measured density, to the third decimal place. Densities can be found in Test Method D1555M.

12.4.2 Alternatively, the syringe may be weighed before and after the injection to determine the weight of sample injected. This technique provides greater precision than the volume delivery method, provided a balance with a precision of ±0.0001 g is used.

12.5 Follow the instrument manufacturer's recommendation for introducing samples into the instrument.

12.6 Repeat the measurement of each calibration standard at least three times.

12.7 If the calibration standards come out high or low, prepare fresh standards. If the calibration standards remain high or low, follow the instrument manufacturer's recommendations to correct.

12.8 Construct a three-point curve using the instrument manufacturer's recommendations.