# INTERNATIONAL STANDARD

**ISO** 4730

First edition 1996-11-15

# Oil of *Melaleuca*, terpinen-4-ol type (Tea Tree oil)

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Huile essentielle de Melaleuca, type terpinénol-4 (Huile essentielle de «Tea tree») ds.iteh.ai

ISO 4730:1996 https://standards.iteh.ai/catalog/standards/sist/b28df096-00f8-404a-8194-0cd57c334974/iso-4730-1996



#### **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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International Standard ISO 4730 was prepared by Technical Committee ISO/TC 54, Essential oils. (Standards.iteh.al)

Annexes A and B of this International Standard are for information only.

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## Oil of *Melaleuca*, terpinen-4-ol type (Tea Tree oil)

#### Scope

This International Standard specifies certain characteristics of the oil of Melaleuca, terpinen-4-ol type (Tea Tree oil), in order to facilitate assessment of its quality.

ISO 875:1981, Essential oils — Evaluation of miscibility in ethanol.

ISO 11024-1:—3), Essential oils — General guidance on chromatographic profiles — Part 1: Preparation of chromatographic profiles for presentation in standards.

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#### 2 Normative references

## (standards.itebefin)tion

The following standards contain provisions which, through reference in this text, constitute provisions of 730:199For the purposes of this International Standard. the this International Standard that the time to fabrublication dards six following definition applies. the editions indicated were valid. All standards3are4/iso-4730-1996 subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 210:—1), Essential oils — General rules for packaging, conditioning and storage.

ISO 211:—2), Essential oils — General rules for labelling and marking of containers.

ISO 212:1973, Essential oils — Sampling.

ISO 279:1981, Essential oils — Determination of relative density at 20 °C (Reference method).

ISO 280:1976, Essential oils — Determination of refractive index.

ISO 592:1981, Essential oils — Determination of optical rotation.

3.1 oil of Melaleuca, terpinen-4-ol type (Tea Tree oil): Essential oil obtained by steam distillation of the foliage and terminal branchlets of Melaleuca alternifolia (Maiden et Betche) Cheel, Melaleuca linariifolia Smith, and Melaleuca dissitiflora F. Mueller. as well as other species of Melaleuca provided that the oil obtained conforms to the requirements given

#### 4 Requirements

in this International Standard.

#### 4.1 Appearance

Clear, mobile liquid without visible traces of water.

#### 4.2 Colour

Colourless to pale yellow.

<sup>1)</sup> To be published. (Revision of ISO 210:1961)

<sup>2)</sup> To be published. (Revision of ISO 211:1961)

<sup>3)</sup> To be published.

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#### 4.3 Odour

Characteristic.

#### 4.4 Relative density at 20 °C/20 °C

Minimum: 0,885 Maximum: 0,906

NOTE — Oils obtained by distillation over a shorter period of time produce an oil which has a low relative density but is rich in terpinen-4-ol. This oil is still a commercial product.

#### 4.5 Refractive index at 20 °C

Minimum: 1,475 0 Maximum: 1,482 0

#### 4.6 Optical rotation at 20 °C

Range between +5° and +15°.

#### Table 1 — Chromatographic profile

| Components         | Minimum<br>% | Maximum<br>% |
|--------------------|--------------|--------------|
| Terpinolene        | 1,5          | 5            |
| 1,8-Cineole        |              | 15           |
| α-Terpinene        | 5            | 13           |
| γ-Terpinene        | 10           | 28           |
| p-Cymene           | 0,5          | 12           |
| Terpinen-4-ol      | 30           |              |
| lpha-Terpineol     | 1,5          | 8            |
| Limonene           | 0,5          | 4            |
| Sabinene           | traces       | 3,5          |
| Aromadendrene      | traces       | 7            |
| $\delta$ -Cadinene | traces       | 8            |
| Globulol           | traces       | 3            |
| Viridiflorol       | traces       | 1,5          |
| α-Pinene           | 1            | 6            |

NOTE — The chromatographic profile is normative, contrary to typical chromatograms given for information in annex A.

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# 4.7 Miscibility with 85 % (V/V) ethanoltandards.iteh.ai) at 20 °C 4.11 Flash point

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The miscibility with ethanoltp-shallndbes is uch cathat/standarlnformation on the flash point is given in annex B. 1 volume of the oil shall not require more dtham 4974/iso-4730-1996 2 volumes of 85 % (V/V) ethanol to give a clear solution.

#### 4.8 1,8-Cineole content

Maximum of 15 %, measured by capillary gas chromatography.

#### 4.9 Terpinen-4-ol content

Maximum of 30 %, measured by capillary gas chromatography.

## 4.10 Establishment of a chromatographic profile

Analysis of the essential oil shall be carried out by gas chromatography and on the chromatogram obtained the representative and characteristic components shown in table 1 shall be identified. The proportions of these components, indicated by the integrator, shall be as shown in table 1. This constitutes the chromatographic profile of the essential oil.

#### 5 Sampling

See ISO 212.

The minimum volume of test sample is 50 ml.

NOTE — This volume is sufficient to carry out, at least once, each of the tests specified in this International Standard.

#### 6 Test methods

#### 6.1 Relative density at 20 °C/20 °C

See ISO 279.

#### 6.2 Refractive index at 20 °C

See ISO 280

### 6.3 Optical rotation at 20 °C

See ISO 592.

## 6.4 Miscibility with 85 % (V/V) ethanol at 20 °C

See ISO 875.

#### 6.5 Typical chromatographic profile

See ISO 11024-1.

# 7 Packaging, labelling, marking and storage

See ISO 210 and ISO 211.

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#### Annex A

(informative)

## Typical chromatograms of oil of Melaleuca, terpinen-4-ol type, using gas-phase chromatography

#### **Operating conditions**

#### **Peak identification**

| Column: fused silica capillary; le | ngth 50 m;        | 1 $lpha$ -Thujene                       | 11 $\gamma$ -Terpinene |
|------------------------------------|-------------------|---|------------------------|
| diameter 0,20 mm                   |                   | 2 α-Pinene                              | 12 Terpinolene         |
| Stationary phase: polydimethyl s   | siloxane (OV 101) | 3 Sabinene                              | 13 Terpinen-4-ol       |
| Film thickness: not known          |                   | 4 $\beta$ -Pinene                       | 14 $\alpha$ -Terpineol |
| Oven temperature: from 70 °C t     | o 220 °C,         | 5 Myrcene                               | 15 Aromadendrene       |
| at a rate of 2 °C/min              |                   | 6 $lpha$ -Phellandrene                  | 16 Viridiflorene       |
| Injector temperature: 230 °C       |                   | 7 $lpha$ -Terpinene                     | 17 $\delta$ -Cadinene  |
| Detector temperature: 250 °C       |                   | 8 p-Cymene                              | 18 Globulol            |
| Detector: flame ionization         | iTeh STAND        | $9$ 1,8-Cineole + $\beta$ -phellandrene | 19 Viridiflorol        |
| Carrier gas: hydrogen              |                   | 10 Limonene ards.iteh.ai)               |                        |
| Volume injected: 0,2 μl            | (standa           | aras.iten.ai)                           |                        |

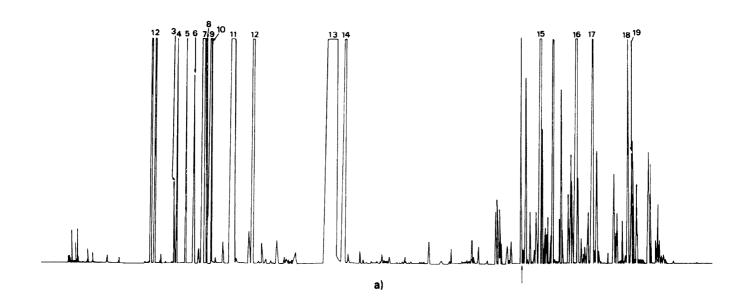
Carrier gas: hydrogen Volume injected: 0,2 µl

Carrier gas flow rate: not known

ISO 4730:1996 Split ratio: 1/100

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Linear velocity of the carrier gas: approx. 0,35 m/sd57c334974/iso-4730-1996



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#### **Operating conditions**

Column: FSOT; length 60 m; internal diameter 0,25 mm

Stationary phase: AT 35 (Alltech & Assoc.)

Film thickness: 0,25  $\mu m$ 

Split ratio: 1/50

Detector: flame ionization Injector temperature: 200 °C Detector temperature: 300 °C

Carrier gas: hydrogen Oven temperature:

— initial: 50 °C for 1 min

— programme rate: 10 °C/min

— final: 250 °C for 9 min Linear velocity: 50 cm/s

Volume injected: 1,0  $\mu$ l (1 % in ethanol)

Internal standard: n-tridecane

#### **Peak identification**

| 1  | lpha-Ihujene      | 12 | γ-Terpinene         |
|----|-------------------|----|---------------------|
| 2  | lpha-Pinene       | 13 | Terpinolene         |
| 3  | Sabinene          | 14 | Terpinen-4-ol       |
| 4  | eta-Pinene        | 15 | lpha-Terpineol      |
| 5  | Myrcene           | 16 | <i>n</i> -Tridecane |
| 6  | lpha-Phellandrene | 17 | Aromadendrene       |
| 7  | lpha-Terpinene    | 18 | Viridiflorene       |
| 8  | Limonene          | 19 | $\delta$ -Cadinene  |
| 9  | eta-Phellandrene  | 20 | Globulol            |
| 10 | p-Cymene          | 21 | Viridiflorol        |
| 11 | 1,8-Cineole       |    |                     |

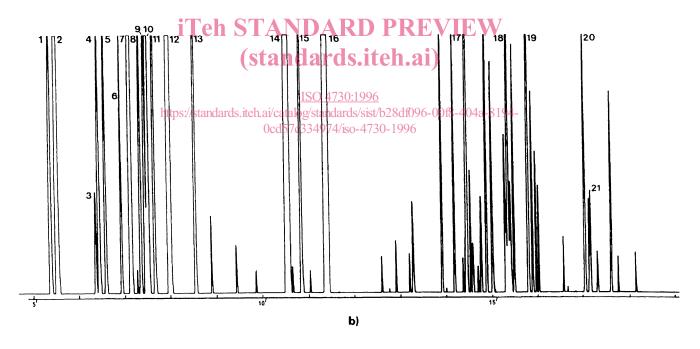


Figure A.1 — Typical chromatograms taken using an apolar column

#### **Operating conditions**

Column: fused silica capillary; length 50 m;

diameter 0,33 mm

Stationary phase: polyethylene glycol 20 000 (BP 20)

Film thickness: 0,50 μm Oven temperature:

- initial: 50 °C for 1 min

— programme rate: 5 °C/min from 50 °C to 220 °C

final: 220 °C for 5 min
 Injector temperature: 240 °C
 Detector temperature: 240 °C

Detector: flame ionization

Carrier gas: helium

Volume injected: 1,50 µl (3 % in hexane)

Carrier gas flow rate: not known

Split ratio: 1/100

#### **Peak identification**

| 1 | lpha-Pinene       | 10 | 1,8-Cineole         |
|---|-------------------|----|---------------------|
| 2 | lpha-Thujene      | 11 | $\gamma$ -Terpinene |
| 3 | eta-Pinene        | 12 | <i>p</i> -Cymene    |
| 4 | Sabinene          | 13 | Terpinolene         |
| 5 | Myrcene           | 14 | Terpinen-4-ol       |
| 6 | lpha-Phellandrene | 15 | Aromadendrene       |
| 7 | lpha-Terpinene    | 16 | lpha-Terpineol      |
| 8 | Limonene          | 17 | Viridiflorene       |
| 9 | eta-Phellandrene  | 18 | $\delta$ -Cadinene  |

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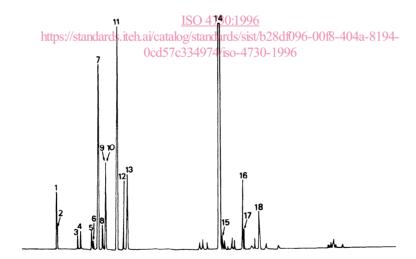


Figure A.2 — Typical chromatogram taken using a polar column

#### **Annex B**

(informative)

#### Flash point

#### **B.1** General information

For reasons of safety, transport companies, insurance companies, people in charge of safety services, etc., require information about the flash point of essential oils, which in most cases are inflammable products.

A comparative study on the relevant methods of analysis (see ISO/TR 110184) led to the understanding that it was hard to find a single method for standardization purposes, given that

- essential oils are varied and their chemical compositions differ to a large extent;
- the volume of the sample needed for certain test equipment is incompatible with the high price of essential oils;
- there are different types of equipment that satisfy the desired objective, but users cannot be obliged to use one type of equipment rather than another.
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Consequently, it was decided to give a mean value for the flash point in an informative annex in each International Standard, to meet the request of the interested parties (IS.11en.a1)

If possible, the method by which this value was obtained should be specified.

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#### B.2 Flash point of oil of *Melaleuca*, terpinen-4-ol type (Tea Tree oil)

As determined by the closed-cup method, the flash point should be between 57 °C and 60 °C.

<sup>4)</sup> ISO/TR 11018, Essential oils — General guidance on the determination of flash point (to be published).