



Designation: D1319 – 20

# Standard Test Method for Hydrocarbon Types in Liquid Petroleum Products by Fluorescent Indicator Adsorption<sup>1</sup>

This standard is issued under the fixed designation D1319; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reappraisal.

*This standard has been approved for use by agencies of the U.S. Department of Defense.*

## 1. Scope\*

1.1 This test method covers the determination of hydrocarbon types of total aromatics, total olefins, and total saturates in petroleum fractions that distill below 315 °C. Samples containing dark-colored components that interfere in reading the chromatographic bands cannot be analyzed.

NOTE 1—For the determination of olefins below 0.3 % by volume, other test methods are available, such as Test Method D2710.

1.2 This test method is intended for use with full boiling range products. Cooperative data have established that the precision statement does not apply to narrow boiling petroleum fractions near the 315 °C limit. Such samples are not eluted properly, and results are erratic.

1.3 This test method is also applicable to automotive spark-ignition engine fuels which are gasolines with and without blended oxygenates, such as alcohols and ethers (for example MTBE, ethanol) and where gasoline is the primary component by volume in the blend.

1.4 The applicability of this test method to products derived from fossil fuels other than petroleum, such as coal, shale, or tar sands, has not been determined, and the precision statement may or may not apply to such products.

1.5 This test method has two precision statements depicted in Table 3 and Table 4.

1.5.1 Table 3 is applicable to fuels that do not contain oxygenated blending components over the test method concentration working ranges from 5 % to 99 % by volume aromatics, 1 % to 55 % by volume olefins, and 1 % to 95 % by volume saturates in petroleum fractions and with a final boiling point of <315 °C. It may or may not apply to automotive gasolines containing lead antiknock mixtures.

1.5.2 Table 4 precision was derived from an ILS containing only blended oxygenated (for example, MTBE, ethanol) and

non-oxygenated automotive spark-ignition engine fuels (gasolines) and is applicable only in the test method concentration working range of 13 % to 40 % by volume aromatics, 4 % to 33 % by volume olefins, and 45 % to 68 % by volume saturates.

1.5.3 Non-oxygenated automotive spark-ignition engine fuels (gasolines) outside the inclusive valid test result reporting concentration ranges of Table 4 may use the precision in Table 3 and its applicable concentration ranges.

1.6 The oxygenated blending components, methanol, ethanol, methyl-*tert*-butylether (MTBE), *tert*-amylmethylether (TAME), and ethyl-*tert*-butylether (ETBE), do not interfere with the determination of hydrocarbon types at concentrations normally found in commercial blends. These oxygenated components are not detected since they elute with the alcohol desorbent. Other oxygenated compounds shall be individually verified. When samples containing oxygenated blending components are analyzed, correct the results to a total-sample basis.

1.7 This test method includes a relative bias section based on Practice D6708 accuracy assessment between Test Method D1319 and Test Method D5769 for total aromatics in spark-ignition engine fuels as a possible Test Method D1319 alternative to Test Method D5769 for U.S. EPA spark-ignition engine fuel regulations reporting. The Practice D6708 derived correlation equation is only applicable for fuels in the total aromatic concentration range from 3.3 % to 34.4 % by volume as measured by Test Method D1319 and the distillation temperature  $T_{95}$ , at which 95 % of the sample has evaporated, ranges from 149.1 °C to 196.6 °C (300.3 °F to 385.8 °F) when tested according to Test Method D86.

1.7.1 The applicable Test Method D5769 range for total aromatics is 3.7 % to 29.4 % by volume as reported by Test Method D5769 and the distillation temperature  $T_{95}$  values, at which 95 % of the sample has evaporated, when tested according to Test Method D86 is from 149.1 °C to 196.6 °C (300.3 °F to 385.8 °F).

1.7.2 Regulations may change over time and the user is advised to verify current regulatory requirements.

1.8 **WARNING**—Mercury has been designated by many regulatory agencies as a hazardous substance that can cause

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.04.0C on Liquid Chromatography.

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\*A Summary of Changes section appears at the end of this standard

serious medical issues. Mercury, or its vapor, has been demonstrated to be hazardous to health and corrosive to materials. Use caution when handling mercury and mercury-containing products. See the applicable product Safety Data Sheet (SDS) for additional information. The potential exists that selling mercury or mercury-containing products, or both, is prohibited by local or national law. Users must determine legality of sales in their location.

1.9 The values stated in SI units are to be regarded as standard. The values given in parentheses after SI units are provided for information only and are not considered standard.

1.10 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.* For specific warning statements, see Section 7, 8.1, and 10.5.

1.11 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

## 2. Referenced Documents

### 2.1 ASTM Standards:<sup>2</sup>

- [D86 Test Method for Distillation of Petroleum Products and Liquid Fuels at Atmospheric Pressure](#)
- [D1655 Specification for Aviation Turbine Fuels](#)
- [D2710 Test Method for Bromine Index of Petroleum Hydrocarbons by Electrometric Titration](#)
- [D3663 Test Method for Surface Area of Catalysts and Catalyst Carriers](#)
- [D4057 Practice for Manual Sampling of Petroleum and Petroleum Products](#)
- [D4815 Test Method for Determination of MTBE, ETBE, TAME, DIPE, tertiary-Amyl Alcohol and C<sub>1</sub> to C<sub>4</sub> Alcohols in Gasoline by Gas Chromatography](#)
- [D5599 Test Method for Determination of Oxygenates in Gasoline by Gas Chromatography and Oxygen Selective Flame Ionization Detection](#)
- [D5769 Test Method for Determination of Benzene, Toluene, and Total Aromatics in Finished Gasolines by Gas Chromatography/Mass Spectrometry](#)
- [D6300 Practice for Determination of Precision and Bias Data for Use in Test Methods for Petroleum Products, Liquid Fuels, and Lubricants](#)
- [D6708 Practice for Statistical Assessment and Improvement of Expected Agreement Between Two Test Methods that Purport to Measure the Same Property of a Material](#)
- [E11 Specification for Woven Wire Test Sieve Cloth and Test Sieves](#)

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

### 2.2 Other Standards:

- [BS 410–1:2000 Test sieves. Technical requirements and testing. Test sieves of metal wire cloth<sup>3</sup>](#)

## 3. Terminology

### 3.1 Definitions of Terms Specific to This Standard:

3.1.1 *aromatics, n*—the volume percent of monocyclic and polycyclic aromatics, plus aromatic olefins, some dienes, compounds containing sulfur and nitrogen, or higher boiling oxygenated compounds (excluding those listed in 1.6).

3.1.2 *gasoline, n*—a volatile mixture of liquid hydrocarbons, generally containing small amounts of additives, suitable for use as a fuel in spark-ignition, internal combustion engines.

3.1.3 *olefins, n*—the volume percent of alkenes, plus cycloalkenes, and some dienes.

3.1.4 *saturates, n*—the volume percent of alkanes, plus cycloalkanes.

## 4. Summary of Test Method

4.1 Approximately 0.75 mL of sample is introduced into a special glass adsorption column packed with activated silica gel. A small layer of the silica gel contains a mixture of fluorescent dyes. When all the sample has been adsorbed on the gel, alcohol is added to desorb the sample down the column. The hydrocarbons are separated in accordance with their adsorption affinities into aromatics, olefins, and saturates. The fluorescent dyes are also separated selectively, with the hydrocarbon types, and make the boundaries of the aromatic, olefin, and saturate zones visible under ultraviolet light. The volume percentage of each hydrocarbon type is calculated from the length of each zone in the column.

## 5. Significance and Use

5.1 The determination of the total volume percent of saturates, olefins, and aromatics in petroleum fractions is important in characterizing the quality of petroleum fractions as gasoline blending components and as feeds to catalytic reforming processes. This information is also important in characterizing petroleum fractions and products from catalytic reforming and from thermal and catalytic cracking as blending components for motor and aviation fuels. This information is also important as a measure of the quality of fuels, such as specified in Specification [D1655](#).

## 6. Apparatus

6.1 *Adsorption Columns*, with precision bore (“true bore” IP designation) tubing, as shown on the right in [Fig. 1](#), made of glass and consisting of a charger section with a capillary neck, a separator section, and an analyzer section; or with standard wall tubing, as shown on the left in [Fig. 1](#). Refer to [Table 1](#) for column tolerance limits.

6.1.1 The inner diameter of the analyzer section for the precision bore tubing shall be 1.60 mm to 1.65 mm. In addition

<sup>3</sup> Available from British Standards Institution (BSI), 389 Chiswick High Rd., London W4 4AL, U.K., <http://www.bsigroup.com>.

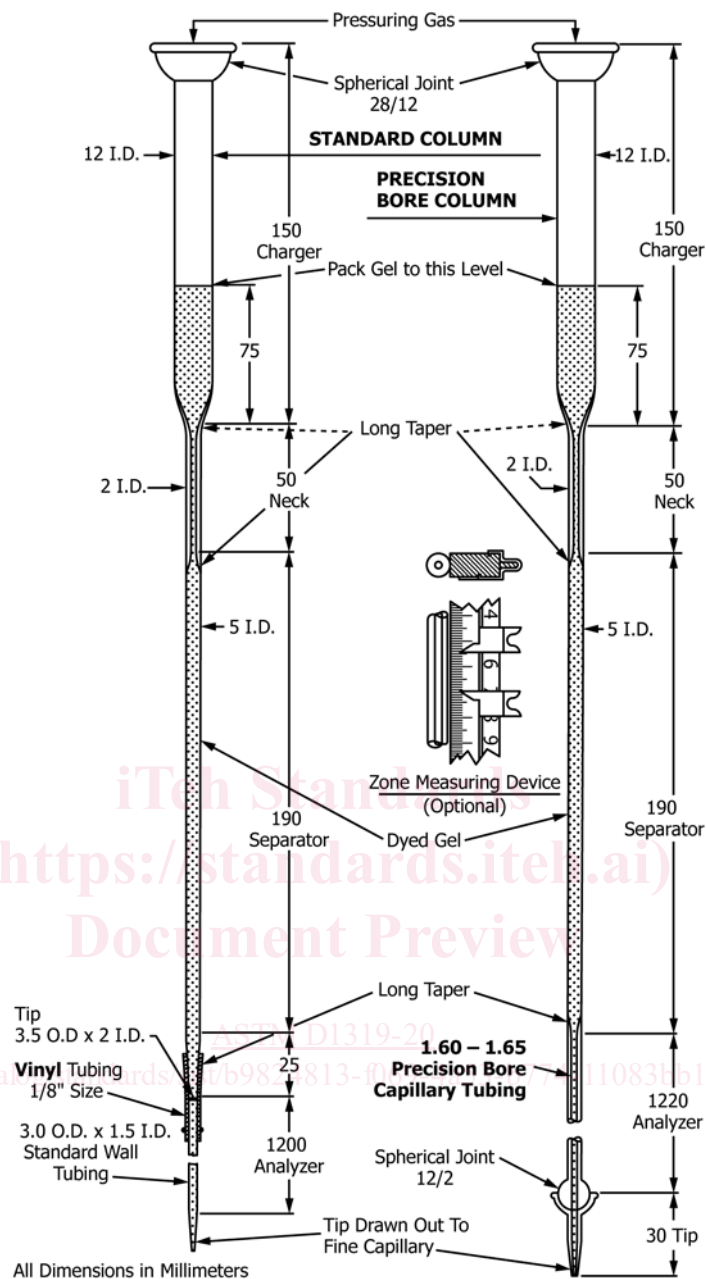


FIG. 1 Adsorption Columns with Standard Wall (left) and Precision Bore (right) Tubing in Analyzer Section

the length of an approximately 100 mm thread of mercury shall not vary by more than 0.3 mm in any part of the analyzer section. In glass-sealing the various sections to each other, long-taper connections shall be made instead of shouldered connections. Support the silica gel with a small piece of glass wool located between the ball and socket of the 12/2 spherical joint and covering the analyzer outlet. The column tip attached to the 12/2 socket shall have a 2 mm internal diameter. Clamp the ball and socket together and ensure that the tip does not tend to slide from a position in a direct line with the analyzer section during the packing and subsequent use of the column. Commercial compression-type connectors may be used to couple the bottom of the separator section (which has been cut square), to the disposable 3 mm analyzer section, provided that

the internal geometry is essentially similar to the aforementioned procedure and provides for a smooth physical transition from the inner diameters of the two glass column sections. Similar commercial compression-type connectors may be employed at the terminal end of the 3 mm analyzer section, having an integral porous support to retain the silica gel.

6.1.2 For convenience, adsorption columns with standard wall tubing, as shown on the left in Fig. 1, can be used. When using standard wall tubing for the analyzer section, it is necessary to select tubing of uniform bore and to provide a leakproof connection between the separator and the analyzer sections. Calibrations of standard wall tubing would be impractical; however, any variations of 0.5 mm or greater, as measured by ordinary calipers, in the outside diameter along

**TABLE 1 Tolerance Limits to Column Dimensions**

Standard Column Dimensions	
Charger Section	Inside diameter = 12 mm ± 2 mm Pack gel to this level = approximately 75 mm Overall length = 150 mm ± 5 mm
Neck Section	Inside diameter = 2 mm ± 0.5 mm Overall length = 50 mm ± 5 mm
Separator Section	Inside diameter = 5 mm ± 0.5 mm Overall length = 190 mm ± 5 mm
Long taper section below separator	Tip outside diameter = 3.5 mm ± 0.5 mm Tip inside diameter = 2 mm ± 0.5 mm Overall length = 25 mm ± 2 mm
Analyzer Section	Inside diameter = 1.6 mm ± 0.5 mm Standard wall tubing Overall length = 1200 mm ± 30 mm
Precision Bore Column Dimensions	
Charger section	Inside diameter = 12 mm ± 2 mm Pack gel to this level = approximately 75 mm Overall length = 150 mm ± 5 mm
Neck Section	Inside diameter = 2 mm ± 0.5 mm Overall length = 50 mm ± 5 mm
Separator Section	Inside diameter = 5 mm ± 0.5 mm Overall length = 190 mm ± 5 mm
Analyzer Section	Inside diameter = 1.60 mm -1.65 mm Overall length = 1200 mm ± 30 mm
Tip	Overall length = 30 mm ± 5 mm

the tube can be taken as an indication of irregularities in the inner diameter and such tubing should not be used. Prepare the glassware to retain the gel. One way to accomplish this is to draw out one end of the tubing selected for the analyzer section to a fine capillary. Connect the other end of the analyzer section to the separator section with a suitable length of vinyl tubing, making certain that the two glass sections touch. A 30 mm ± 5 mm length of vinyl tubing has been found to be suitable. To ensure a leakproof glass-to-vinyl seal with the analyzer section, it is necessary to heat the upper end of the analyzer section until it is just hot enough to melt the vinyl, then insert the upper end of the analyzer section into the vinyl sleeve. Alternatively, this seal can be made by securing the vinyl sleeve to the analyzer section by wrapping it tightly with soft wire. Commercial compression-type connectors may be used to couple the bottom of the separator section (which has been cut square), to the 3 mm analyzer section, provided that the internal geometry is essentially similar to the aforementioned procedure and provides for a smooth physical transition from the inner diameters of the two glass column sections. Similar commercial compression-type connectors may be employed at the terminal end of the 3 mm analyzer section having an integral porous support to retain the silica gel.

6.1.3 An alternative pressuring gas connection is shown in Fig. 2. Otherwise, all adsorption column dimensions and requirements are unchanged.

6.2 *Zone-Measuring Device*—The zones may be marked with a glass-writing pencil and the distances measured with a meter rule, with the analyzer section lying horizontally.

Alternatively, the meter rule may be fastened adjacent to the column. In this case, it is convenient to have each rule fitted with four movable metal index clips (Fig. 1) for marking zone boundaries and measuring the length of each zone.

6.3 *Ultraviolet Light Source*, with radiation predominantly at 365 nm is required. A convenient arrangement consists of one or two 915 mm or 1220 mm units mounted vertically along the apparatus. Adjust to give the best fluorescence.

6.4 *Electric Vibrator*, for vibrating individual columns or the frame supporting multiple columns.

6.5 *Hypodermic Syringe*, 1 mL, graduated to 0.01 mL or 0.02 mL, with needle 102 mm in length. Needles of No. 18 gauge, 20 gauge, or 22 gauge are satisfactory.

6.6 *Regulator(s)*, capable of adjusting and maintaining the pressure within the 0 kPa to 103 kPa delivery range.

## 7. Reagents and Materials

7.1 *Silica Gel*,<sup>4</sup> manufactured to conform to the specifications shown in Table 2. To be suitable for use, dry the gel in a shallow vessel at 175 °C for 3 h. Transfer the dried gel to an air tight container while still hot, and protect it thereafter from atmospheric moisture.

NOTE 2—Some batches of silica gel that otherwise meet specifications have been found to produce olefin boundary fading. The exact reason for this phenomenon is unknown but will affect accuracy and precision.

7.2 *Fluorescent Indicator Dyed Gel*—A standard dyed gel,<sup>4,5</sup> consisting of a mixture of recrystallized Petrol Red AB4 and purified portions of the olefin and aromatic dyes obtained by chromatographic adsorption, following a definite, uniform procedure, and deposited on silica gel. The dyed gel shall be stored in a dark place under an atmosphere of nitrogen. When stored under these conditions, the dyed gel can have a shelf life of at least five years. It is recommended that portions of the dyed gel be transferred as required to a smaller working vial from which the dyed gel is routinely taken for analyses.

7.2.1 Early in 2018, a key component of the Fluorescent Indicator Dyed Gel became unavailable. An alternative dye was substituted, but the reformulated dyed gel was later found to be unsuitable for the analysis of jet fuel, diesel fuel, and gasoline samples. Although UOP LLC, the listed sole source supply of the dyed gel, suspended manufacture and sale of the Fluorescent Indicator Dyed Gel upon learning of this issue, six lots of the reformulated dyed gel had already been distributed. In analyzing any sample type by Test Method D1319, users shall not report results obtained using any of the following lot numbers of Fluorescent Indicator Dyed Gel: 3000000975, 3000000976, 3000000977, 3000000978, 3000000979, and 3000000980.

7.3 *Isoamyl Alcohol*, (3-methyl-1-butanol) 99 %. (**Warning**—Flammable. Health hazard.)

<sup>4</sup> If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,<sup>1</sup> which you may attend.

<sup>5</sup> The sole source of supply of the standard dyed gel known to the committee at this time is produced by UOP LLC, and distributed by Advanced Specialty Gas Equipment Inc, 241 Lackland Drive, Middlesex, New Jersey 08846. Request "FIA Standard Dyed Gel," UOP LLC Product No. 80675.

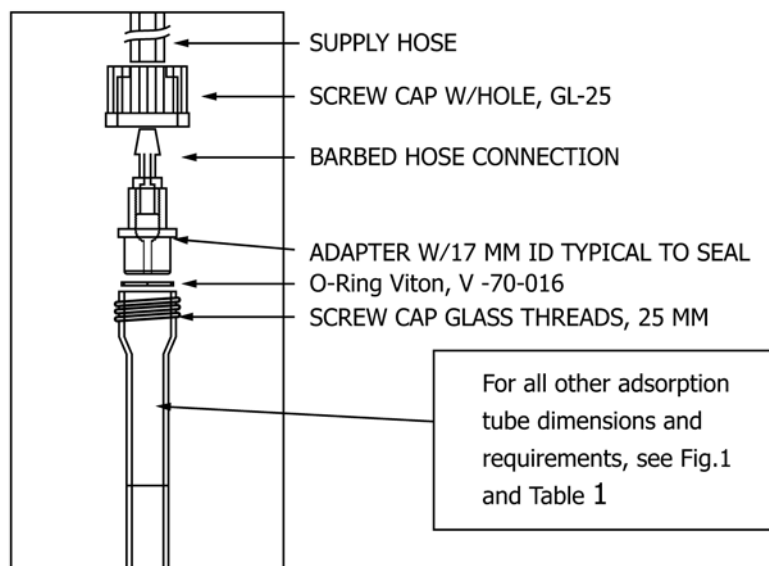


FIG. 2 Adsorption Column with Typical Threaded Joint Pressurizing Gas Connection

TABLE 2 Silica Gel Specifications

Surface area, <sup>A</sup> m <sup>2</sup> /g	430 to 530	
pH of 5 % water slurry <sup>B</sup>	5.5 to 7.0	
Loss on ignition at 955 °C, mass percent	4.5 to 10.0	
Iron content as Fe <sub>2</sub> O <sub>3</sub> , dry basis, mass-ppm	50 max	
Particle Size		
Sieve Number <sup>C</sup>	µm	Mass Percent
on 60	250	0.0 max
on 80	180	1.2 max
on 100	150	5.0 max
through 200	75	15.0 max

<sup>A</sup> Silica gel surface area determined by Test Method D3663.

<sup>B</sup> The pH of the silica gel is determined as follows: Calibrate a pH meter with standard pH 4 and pH 7 buffer solutions. Place 5 g of the gel sample in a 250 mL beaker. Add 100 mL of D.I. water and a stirring bar. Stir the slurry on a magnetic stirrer for 20 min and then determine the pH with the calibrated meter.

<sup>C</sup> Detailed requirements for these sieves are given in Specification E11 and BS 410-1:2000.

7.4 *Isopropyl Alcohol*, (2-propanol) minimum 99 % purity. (**Warning**—Flammable. Health hazard.)

7.5 *Pressuring Gas*—Air (or nitrogen) delivered to the top of the column at pressures controllable over the range from 0 kPa to 103 kPa gauge. (**Warning**—Compressed gas under high pressure.)

7.6 *Acetone*, reagent grade, residue free. (**Warning**—Flammable. Health hazard.)

7.7 *Buffer Solutions*, pH 4 and 7.

## 8. Sampling

8.1 Obtain a representative sample in accordance with sampling procedures in Practice D4057. For samples that would meet volatility conditions of Group 2 or less of Test Method D86, ensure that the sample is maintained at a temperature of ≤4°C when opening or transferring the sample. (**Warning**—Flammable. Health hazard.)

## 9. Preparation of Apparatus

9.1 Mount the apparatus assembly in a darkened room or area to facilitate observation of zone boundaries. For multiple determinations, assemble an apparatus that includes the ultraviolet light source, a rack to hold the columns, and a gas manifold system providing a connection to the desired number of columns.

## 10. Procedure

10.1 Ensure that the silica gel is tightly packed in the column and charger section (up to the appropriate level), which includes the appropriate amount of dyed gel (3 mm to 5 mm) added to an approximately half-full separator section, prior to the start of the sample analysis. See Note 3 for specific guidance.

NOTE 3—One way to prepare the column for analysis is to freely suspend the column from a loose-fitting clamp placed immediately below the pressuring gas connection of the charger section. While vibrating the column along its entire length, add small increments of silica gel through a glass funnel into the charger section until the separator section is half full. Stop the vibrator and add a 3 mm to 5 mm layer of dyed gel. Start the vibrator and vibrate the column while adding additional silica gel. Continue to add silica gel until the tightly packed gel extends approximately 75 mm into the charger section. Wipe the length of the column with a damp cloth while vibrating the column. This aids in packing the column by removing static electricity. Vibrate the column after filling is completed for at least 4 min. More than one column can be prepared simultaneously by mounting several on a frame or rack to which an electric vibrator is attached.

10.1.1 Early in 2018, a key component of the Fluorescent Indicator Dyed Gel became unavailable. An alternative dye was substituted, but the reformulated dyed gel was later found to be unsuitable for the analysis of jet fuel, diesel fuel, and gasoline samples. Although UOP LLC, the listed sole source supply of the dyed gel, suspended manufacture and sale of the Fluorescent Indicator Dyed Gel upon learning of this issue, six lots of the reformulated dyed gel had already been distributed. In analyzing any sample type by Test Method D1319, users