



Designation: D3004 – 08 (Reapproved 2020)

Standard Specification for Crosslinked and Thermoplastic Extruded Semi-Conducting, Conductor, and Insulation Shielding Materials¹

This standard is issued under the fixed designation D3004; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers crosslinked and thermoplastic extruded semi-conducting, conductor, and insulation shielding materials for electrical wires and cables.

1.2 In many instances, the electrical properties of the shielding material are strongly dependent on processing conditions. For this reason, in this specification the material is sampled from cable. Therefore, tests are done on shielded wire in this standard solely to determine the relevant property of the shielding material and not to test the conductor or completed cable.

1.3 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[D257 Test Methods for DC Resistance or Conductance of Insulating Materials](#)

[D1711 Terminology Relating to Electrical Insulation](#)

[D2647 Specification for Crosslinkable Ethylene Plastics](#)

[D3182 Practice for Rubber—Materials, Equipment, and Procedures for Mixing Standard Compounds and Preparing Standard Vulcanized Sheets](#)

[D3183 Practice for Rubber—Preparation of Pieces for Test Purposes from Products](#)

[D4496 Test Method for D-C Resistance or Conductance of Moderately Conductive Materials](#)

[D4703 Practice for Compression Molding Thermoplastic Materials into Test Specimens, Plaques, or Sheets](#)

[D6095 Test Method for Longitudinal Measurement of Volume Resistivity for Extruded Crosslinked and Thermoplastic Semiconducting Conductor and Insulation Shielding Materials](#)

3. Terminology

3.1 *Definitions:*

3.1.1 For definitions of terms used in this specification, refer to Terminology [D1711](#).

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *aging (act of), n*—the exposure of materials to an environment for an interval of time.

3.2.2 *longitudinal volume resistivity, n*—an electrical resistance multiplied by a factor calculated from the geometry of a specimen volume between electrodes in contact with one, and only one, surface of the specimen.

3.2.2.1 *Discussion*—In normal wire and cable usage, the longitudinal volume resistivity is simply referred to as “volume resistivity.” This usage is at variance with terminology in Test Methods [D257](#), [D4496](#), and Terminology [D1711](#).

3.2.3 *semi-conducting, adj*—moderately conductive; see Terminology [D1711](#) and Test Method [D4496](#).

4. Physical Properties

4.1 The shielding material, when processed into molded slabs, in accordance with Procedure C in the annex of Practice [D4703](#), the Sampling section of Specification [D2647](#), and Practices [D3182](#) and [D3183](#), depending on the type of material being tested, shall conform to the requirements for physical properties specified in [Table 1](#).

5. Electrical Requirements

5.1 *Logitudinal Volume Resistivity*—When the extruded conductor and insulation shielding is sampled and tested in accordance with Test Method [D6095](#), the volume resistivity at the rated temperature of the insulation shall be not greater than 100 000 Ω -cm for conductor shielding and 50 000 Ω -cm for insulation shielding.

¹ This specification is under the jurisdiction of ASTM Committee [D09](#) on Electrical and Electronic Insulating Materials and is the direct responsibility of Subcommittee [D09.07](#) on Electrical Insulating Materials.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

TABLE 1 Physical Properties for Semi-conducting Shielding Materials

Brittle Point (Test Method A)	-10 °C, max
Aging Requirements: ⁴	
Elongation at rupture, min, %	100

⁴ Thermoplastic materials, aged 48 h at 100 ± 1 °C. Crosslinked materials, aged 168 h at 121 ± 1 °C.

6. Sampling

6.1 Sample the semi-conducting materials in accordance with 4.1.

7. Test Methods

7.1 Test the semi-conducting materials in accordance with 4.1 and Test Method D6095.

8. Keywords

8.1 conductor shielding material; insulation shielding material; semicon; semi-conducting shielding material; volume resistivity

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