



SLOVENSKI STANDARD
SIST EN 12697-33:2004
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Bituminous mixtures - Test methods for hot mix asphalt - Part 33: Specimen prepared by roller compactor

Asphalt - Prüfverfahren für Heiasphalt - Teil 33: Probestckvorbereitung mit einem Walzenverdichtungsgert

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Mlange bitumineux - Mthodes d'essai pour mlange hydrocarbon a chaud - Partie 33: Confection d'prouvettes au compacteur de plaque

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93.080.20 Materiali za gradnjo cest Road construction materials

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ICS 93.080.20

English version

Bituminous mixtures - Test methods for hot mix asphalt - Part
33: Specimen prepared by roller compactor

Mélange bitumineux - Méthodes d'essai pour mélange
hydrocarboné à chaud - Partie 33: Confection d'éprouvettes
au compacteur de plaque

Asphalt - Prüfverfahren für Heißasphalt - Teil 33:
Probestückvorbereitung mit einem
Walzenverdichtungsgerät

This European Standard was approved by CEN on 3 November 2003.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN 12697-33) has been prepared by Technical Committee CEN/TC 227 "Road materials", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2004, and conflicting national standards shall be withdrawn at the latest by August 2005.

This European Standard forms a part of a series of tests for mechanical and physical properties of bituminous mixtures as listed below.

EN 12697-1, *Bituminous mixtures — Test methods for hot mix asphalt — Part 1: Soluble binder content.*

EN 12697-2, *Bituminous mixtures — Test methods for hot mix asphalt — Part 2: Determination of particle size distribution.*

EN 12697-3, *Bituminous mixtures — Test methods for hot mix asphalt — Part 3: Bitumen recovery: Rotary evaporator.*

EN 12697-4, *Bituminous mixtures — Test methods for hot mix asphalt — Part 4: Bitumen recovery: Fractionating column.*

EN 12697-5, *Bituminous mixtures — Test methods for hot mix asphalt — Part 5: Determination of the maximum density.*

EN 12697-6, *Bituminous mixtures — Test methods for hot mix asphalt — Part 6: Determination of bulk density of bituminous specimens*

EN 12697-7, *Bituminous mixtures — Test methods for hot mix asphalt — Part 7: Determination of bulk density of bituminous specimens by gamma rays.*

EN 12697-8, *Bituminous mixtures — Test methods for hot mix asphalt — Part 8: Determination of the void characteristics of bituminous specimens.*

EN 12697-9, *Bituminous mixtures — Test methods for hot mix asphalt — Part 9: Determination of the reference density*

EN 12697-10, *Bituminous mixtures — Test methods for hot mix asphalt — Part 10: Compactibility.*

EN 12697-11, *Bituminous mixtures — Test methods for hot mix asphalt — Part 11: Determination of the affinity between aggregate and bitumen.*

EN 12697-12, *Bituminous mixtures — Test methods for hot mix asphalt — Part 12: Determination of the water sensitivity of bituminous specimens.*

EN 12697-13, *Bituminous mixtures — Test methods for hot mix asphalt — Part 13: Temperature measurement.*

EN 12697-14, *Bituminous mixture — Test methods for hot mix asphalt — Part 14: Water content.*

EN 12697-15, *Bituminous mixtures — Test methods for hot mix asphalt — Part 15: Determination of the segregation sensitivity*

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prEN 12697-16, *Bituminous mixtures — Test methods for hot mix asphalt — Part 16: Abrasion by studded tyres.*

prEN 12697-17, *Bituminous mixture — Test methods for hot mix asphalt — Part 17: Partial loss of porous asphalt specimen.*

prEN 12697-18, *Bituminous mixtures — Test methods for hot mix asphalt — Part 18: Binder drainage from porous asphalt.*

prEN 12697-19, *Bituminous mixtures — Test methods for hot mix asphalt — Part 19: Permeability of specimen.*

EN 12697-20, *Bituminous mixtures — Test methods for hot mix asphalt — Part 20: Indentation using cube or Marshall specimen.*

prEN 12697-21, *Bituminous mixtures — Test methods for hot mix asphalt — Part 21: Indentation using plate specimens.*

prEN 12697-22, *Bituminous mixtures — Test methods for hot mix asphalt — Part 22: Wheel tracking.*

EN 12697-23, *Bituminous mixtures — Test methods for hot mix asphalt — Part 23: Determination of the indirect tensile strength of bituminous specimens.*

prEN 12697-24, *Bituminous mixtures — Test methods for hot mix asphalt — Part 24: Resistance to fatigue.*

prEN 12697-25, *Bituminous mixtures — Test methods for hot mix asphalt — Part 25: Cyclic compression test.*

prEN 12697-26, *Bituminous mixtures — Test methods for hot mix asphalt — Part 26: Stiffness.*

EN 12697-27, *Bituminous mixtures — Test methods for hot mix asphalt — Part 27: Sampling.*

EN 12697-28, *Bituminous mixtures — Test methods for hot mix asphalt — Part 28: Preparation of samples for determining binder content, water content and grading.*

EN 12697-29, *Bituminous mixtures — Test methods for hot mix asphalt — Part 29: Determination of the dimensions of a bituminous specimen.*

prEN 12697-30, *Bituminous mixtures — Test methods for hot mix asphalt — Part 30: Specimen preparation, impact compactor.*

prEN 12697-31, *Bituminous mixtures — Test methods for hot mix asphalt — Part 31: Specimen preparation, gyratory compactor.*

EN 12697-32, *Bituminous mixtures — Test methods for hot mix asphalt — Part 32: Laboratory compaction of bituminous mixtures by vibratory compactor.*

EN 12697-33, *Bituminous mixtures — Test methods for hot mix asphalt — Part 33: Specimen prepared by roller compactor.*

prEN 12697-34, *Bituminous mixtures — Test methods for hot mix asphalt — Part 34: Marshall test.*

prEN 12697-35, *Bituminous mixtures — Test methods for hot mix asphalt — Part 35: Laboratory mixing.*

EN 12697-36, *Bituminous mixtures — Test methods for hot mix asphalt — Part 36: Determination of the thickness of a bituminous pavement.*

EN 12697-37, *Bituminous mixtures — Test methods for hot mix asphalt — Part 37: Hot sand test for the adhesivity of binder on pre-coated chippings for HRA.*

prEN 12697-38, *Bituminous mixtures — Test methods for hot mix asphalt — Part 38: Test equipment and calibration.*

prEN 12697-39, *Bituminous mixtures — Test methods for hot mix asphalt — Part 39: Binder content by ignition.*

prEN 12697-41, *Bituminous mixtures — Test methods for hot mix asphalt — Part 41: Resistance to de-icing fluids.*

prEN 12697-42, *Bituminous mixtures — Test methods for hot mix asphalt — Part 42: Amount of foreign matter in reclaimed asphalt.*

prEN 12697-43, *Bituminous mixtures — Test methods for hot mix asphalt — Part 43: Resistance to fuel.*

prEN 12697-45, *Bituminous mixtures — Test methods for hot mix asphalt — Part 45: Binder drainage – Schellenberg method*

The applicability of this European Standard is described in the product standards for bituminous mixtures (series of prEN 13108).

No existing European Standard is superseded.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and the United Kingdom.

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1 Scope

This European Standard specifies the methods for compacting parallelepipedal specimens (slabs) of bituminous mixtures, to be used directly for subsequent testing, or from which test specimens are cut.

For a given mass of bituminous mixture, the specimens are prepared either under controlled compaction energy, or until a specified volume and therefore void content is obtained.

This European Standard describes the following methods of compaction:

- pneumatic tyre method,
- steel roller method,
- sliding plates method.

This European Standard is applicable to bituminous mixtures manufactured in the laboratory or in a mixing plant.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 12697-27, *Bituminous mixtures — Test methods for hot mix asphalt — Part 27: Sampling*.

prEN 12697-35, *Bituminous mixtures — Test methods for hot mix asphalt — Part 35: Laboratory mixing*.

3 Terms, definitions, symbols and abbreviations

3.1 Terms and definitions

For the purposes of this European Standard, the following terms and definitions apply.

3.1.1

pass

one forward or one backward motion of the rolling load

3.1.2

slab axis

axis of symmetry of slab parallel to the largest dimension of the mould

3.1.3

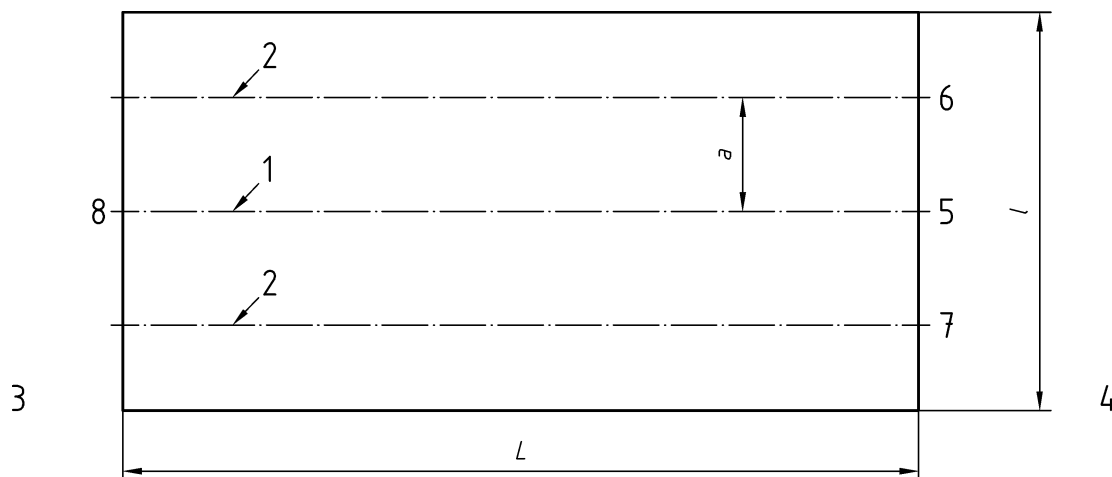
lateral axis

axis of a pass parallel to largest dimension of a mould; situated at distance a from the slab axis (see Figure 1)

3.1.4

lateral translation

distance a between the slab axis and the lateral axis

**Key**

1	Axis	5	Central position
2	Lateral axis	6	Rear position
3	Left side	7	Front position
4	Right side	8	Longitudinal translation of wheels

Figure 1 — Sketch plan of a slab, front face of equipment

3.1.5**rear position**

lateral axis furthest from the front face of the equipment.

3.1.6**central position**

slab axis

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3.1.7**front position**

lateral axis nearest to the front face of the equipment

3.1.8**blocked axis mode**

equipment operating mode in which the height of the wheel shaft stays constant in relation to the upper edge of mould during a pass

3.1.9**freed axis mode**

equipment operation mode in which the load applied into the slab remains constant during a pass

3.1.10**sweep plan**

set of modes by which the wheel(s) pass(es) over the slab; including order of execution, and extent of lateral translation

3.2 Symbols and abbreviations

L is the interior length of mould, in millimetres (mm);

l is the interior width of mould, in millimetres (mm);

h is the interior height of mould, in millimetres (mm);

M is the mass of slab, in kilograms (kg);

ρ_m is the maximum density of bituminous mixture, in kilograms per cubic metre (kg/m^3);

v is the voids content in slab, in percent (%);

F is the load applied onto wheels or roller, in kilonewton (kN);

b is the width of the roller, in millimetres (mm);

D is the diameter of the wheel(s) or roller, in millimetres (mm);

V_t is the velocity of longitudinal translation of wheel(s), in millimetres per second (mm/s);

n_p is the number of passes;

a is the extent of lateral translation, in millimetres (mm);

e is the final thickness of slab, in millimetres (mm);

w is the width of the sliding plates, in millimetres (mm);

t is the thickness of the sliding plates, in millimetres (mm);

n is the number of sliding plates.

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4 Principle

A given mass of bituminous mixture is compacted in a rectangular mould under a load applied by a smooth steel roller or equivalent, or by one or more wheel(s) fitted with pneumatic tyres. The smooth steel roller may run directly on the bituminous mixture, or on a number of vertical sliding plates, which apply a kneading action to the mixture. The wheel(s) or roller performs passes at constant velocity, according to a specified sweep plan if applicable.

5 Apparatus

5.1 Method using a wheel or two wheels fitted with pneumatic tyres

5.1.1 **One or more moulds** with specified interior dimensions ± 2 mm. Usual dimensions are

— $L = 500$ mm, $l = 180$ mm, $h = 100$ mm or $h = 50$ mm

or

— $L = 600$ mm, $l = 400$ mm, $h = 150$ mm or $h = 200$ mm.

For moulds 600 mm \times 400 mm \times 150 mm or 600 mm \times 400 mm \times 200 mm, dimensions are those of the upper part.

Other dimensions may be used, according to the requirements of specific test methods.

5.1.2 **A Device** to compact the bituminous mixture which shall :

— enable application of an adjustable load, F , in range 1 kN ± 10 % to 10 kN ± 5 %, onto the wheel(s),

- comprise of one or more wheels equipped with threadless tyres of 400 × 8 size,
- enable translation of the rolling load at constant velocity, $V_t \pm 10 \%$,
- comprise a system for positioning wheel(s) along the different axes of compaction according to predetermined set values for ($a \pm 20$ mm),
- enable operation in blocked axis and freed axis modes,
- comprise a system capable of periodically bringing the surface flush with the upper edge of the mould during compaction,
- one or more blocks of a suitable size (only required if the required thickness of the slab, e , is less than the height of the mould, h).

5.2 Methods using a smooth steel roller

5.2.1 Smooth steel roller

5.2.1.1 One or more moulds with specified interior dimensions L , l to ± 1 mm.

Upper frame, such as that shown as item 8 in Figure 2, sliding down during compaction, to prevent the mixture falling outside the mould in the beginning of compaction, or equivalent device.

5.2.1.2 A device to compact the bituminous mixture in the mould.

It may be either a mechanical self-propelled rolling wheel static compactor with forward-reverse control, or a hand driven roller, or a laboratory device, which simulates the operation of a rolling wheel static compactor such as a segmented roller. The wheel shall be able to move back and forth on the mixture in the mould, or the mould may be placed on a table that moves back and forth beneath a rotating roller. When the method is used to prepare slabs at a specified volume or void content, a vibrating roller or table may also be used.

The device shall enable application of a static load, F , such as

$$\frac{F}{l \times 2D} \geq 10^{-5} \quad (1)$$

where

F is the load, applied onto wheels or rollers, in kilonewtons (kN);

l is the interior width of mould, in millimetres (mm);

D is the diameter of the wheel(s) or roller, in millimetre (mm).

The diameter of the steel roller, D , shall be greater than 400 mm and smaller than 1 000 mm.

When the method is used to prepare slabs at a specified volume or voids content, for a mass as specified in 6.1, the width of the steel roller, b , shall be greater than:

- the internal width of the mould, l , if the roller compactor is not equipped so that compaction stops when the desired height of the slab is reached; or
- the internal width of the mould, l , minus 8 mm if the roller compactor is equipped so that compaction stops when the desired height of the slab is reached.