



Designation: D3554 – 20<sup>ε</sup><sup>1</sup>

# Standard Specification for Track-Resistant Thermoplastic High-Density Polyethylene Insulation for Wire and Cable, 75 °C Operation<sup>1</sup>

This standard is issued under the fixed designation D3554; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reappraisal.

<sup>ε</sup><sup>1</sup> NOTE—Editorially corrected [Table 1](#) and [4.1](#) in October 2020.

## 1. Scope\*

1.1 This specification covers track-resistant thermoplastic high-density polyethylene insulation. Before application to the conductor, the insulation shall comply with the requirements of Specification [D1248](#), Type III, Class C or D, Category 5, Grade E10, J4, or J5. The requirements of Specification [D1248](#) shall not apply to the insulation removed from the conductor.

1.2 This type of insulation is considered suitable for use on wire or cable that will be used for continuous operation at conductor temperatures up to 75 °C.

1.3 This insulation is suitable for use on wire or in cable used for power transmission in overhead spaced-line service, installed at temperatures above –25 °C and exposed to sunlight and other atmospheric environments between –55 and +75 °C.

1.4 In many instances, the insulation cannot be tested unless it has been formed around a conductor. Therefore, tests done on insulated wire in this standard are solely to determine the relevant property of the insulation and not to test the conductor or completed cable.

1.5 Whenever two sets of values are presented, in different units, the values in the first set are to be regarded as standard. The values given in parentheses are mathematical conversions that are provided for information only and are not considered standard.

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee [D09](#) on Electrical and Electronic Insulating Materials and is the direct responsibility of Subcommittee [D09.07](#) on Electrical Insulating Materials.

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## 2. Referenced Documents

2.1 *ASTM Standards*:<sup>2</sup>

[D1248](#) Specification for Polyethylene Plastics Extrusion Materials for Wire and Cable

[D1693](#) Test Method for Environmental Stress-Cracking of Ethylene Plastics

[D1711](#) Terminology Relating to Electrical Insulation

[D1928](#) Practice for Preparation of Compression-Molded Polyethylene Test Sheets and Test Specimens (Withdrawn 2001)<sup>3</sup>

[D2132](#) Test Method for Dust-and-Fog Tracking and Erosion Resistance of Electrical Insulating Materials

[D2633](#) Test Methods for Thermoplastic Insulations and Jackets for Wire and Cable

## 3. Terminology

3.1 *Definitions*:

3.1.1 For definitions of terms used in this specification, refer to Terminology [D1711](#).

3.2 *Definitions of Terms Specific to This Standard*:

3.2.1 *aging, (act of), n*—exposure of materials to air at a temperature of 100 °C for 48 h.

## 4. Physical Properties

4.1 When tested for physical and aging requirements, heat distortion, cold bend, u-bend discharge, and surface resistivity in accordance with Test Methods [D2633](#), environmental cracking in accordance with Test Method [D1693](#), and track resistance in accordance with Test Method [D2132](#), the track-resistant thermoplastic high-density polyethylene insulation shall meet the requirements specified in [Table 1](#).

## 5. Electrical Requirements

5.1 Subject cable specimens to a 5 min ac or dc voltage withstand test at voltages which are based on the nominal

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>3</sup> The last approved version of this historical standard is referenced on [www.astm.org](http://www.astm.org).

\*A Summary of Changes section appears at the end of this standard

**TABLE 1 Physical Requirements for Track-resistant Thermoplastic High-density Polyethylene Insulation†**

Physical requirements (unaged):	
Tensile strength, min, psi (MPa)	2500 (17.2)
Elongation at rupture, min, %	300
Physical requirements (after aging in an air oven at 100 ± 1 °C for 48 h):	
Tensile strength, min, % of unaged value	75
Elongation at rupture, min, % of Unaged Value	75
Heat distortion at 90 ± 1 °C, max, % of unaged thickness:	
4/0 AWG (107 mm <sup>2</sup> ) and smaller (insulation on cable)	30
Larger than 4/0 AWG (107 mm <sup>2</sup> ) (buffed sample of insulation)	10
Cold bend, at -25 ± 1 °C for 1 h	no cracks
Environmental cracking, 48 h	no cracks
U-bend discharge, 125 V/mil (5000 V/mm)	no cable failures or cracks in insulation surface
Surface resistivity, min, (MΩ)	200 000
Track resistance:	
Average time to failure, min (h)	200 (3.33)

† Editorially corrected in October 2020.

thickness of the insulation. Conduct tests in accordance with Test Methods **D2633** using 125 V/mil (5000 V/mm) for ac tests or 375 V/mil (15 000 V/mm) for dc tests.

## 6. Sampling

6.1 Sample the insulation in accordance with Test Methods **D2633** and **D1693**.

## 7. Test Methods

7.1 Test the insulation in accordance with Test Methods **D2633** and **D1693**, modified as noted in **Table 1**, and noted as follows.

7.2 To test for environmental cracking in accordance with Test Method **D1693**, test specimens shall be molded in

accordance with Procedure C of Practice **D1928** and the test reagent shall be 10 % Igepal CO-630.<sup>4</sup>

7.3 Test the track resistance in accordance with Test Method **D2132**.

## 8. Keywords

8.1 ac test; cold bend; dc test; elongation; environmental cracking; heat distortion; high-density polyethylene; surface resistivity; tensile strength; thermoplastic; track-resistant; u-bend discharge

<sup>4</sup> The sole source of supply of Igepal CO-630 known to the committee at this time is Rhone-Poulenc Inc. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend.