Designation: G107 – 95 (Reapproved 2020)<sup>ε1</sup>

# Standard Guide for Formats for Collection and Compilation of Corrosion Data for Metals for Computerized Database Input<sup>1</sup>

This standard is issued under the fixed designation G107; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

ε<sup>1</sup> NOTE—Editorially replaced Terminology G15 with Terminology G193 throughout in December 2020.

#### 1. Scope

1.1 This guide covers the data categories and specific data elements (fields) considered necessary to accommodate desired search strategies and reliable data comparisons in computerized corrosion databases. The data entries are designed to accommodate data relative to the basic forms of corrosion and to serve as guides for structuring multiple source database compilations capable of assessing compatibility of metals and alloys for a wide range of environments and exposure conditions.

1.2 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

### 2. Referenced Documents

2.1 ASTM Standards:<sup>2</sup>

E8/E8M Test Methods for Tension Testing of Metallic Materials

E399 Test Method for Linear-Elastic Plane-Strain Fracture Toughness of Metallic Materials

E527 Practice for Numbering Metals and Alloys in the Unified Numbering System (UNS)

E647 Test Method for Measurement of Fatigue Crack Growth Rates

E1314 Practice for Structuring Terminological Records Re-

<sup>1</sup> This guide is under the jurisdiction of ASTM Committee G01 on Corrosion of Metals and is the direct responsibility of Subcommittee G01.05 on Laboratory

lating to Computerized Test Reporting and Materials Designation Formats (Withdrawn 2000)<sup>3</sup>

E1338 Guide for Identification of Metals and Alloys in Computerized Material Property Databases

**G1** Practice for Preparing, Cleaning, and Evaluating Corrosion Test Specimens

G34 Test Method for Exfoliation Corrosion Susceptibility in 2XXX and 7XXX Series Aluminum Alloys (EXCO Test)

G46 Guide for Examination and Evaluation of Pitting Corrosion

G49 Practice for Preparation and Use of Direct Tension Stress-Corrosion Test Specimens

G78 Guide for Crevice Corrosion Testing of Iron-Base and Nickel-Base Stainless Alloys in Seawater and Other Chloride-Containing Aqueous Environments

G193 Terminology and Acronyms Relating to Corrosion

#### 3. Terminology

2(3.1 *Definitions*—For definitions of terms applicable to this guide see Practice E1314 and Terminology G193.

#### 4. Significance and Use

- 4.1 The guide is intended to facilitate the recording of corrosion test results and does not imply or endorse any particular database design or schema. It provides a useful reference to be consulted before initiating a corrosion test to be sure plans are made to record all relevant data.
- 4.2 Corrosion tests are usually performed following a prescribed test procedure that is often not a standard test method. Most corrosion tests involve concurrent exposure of multiple specimens of one or more materials (refer to 6.1.1).
- 4.3 This guide is designed to record data for individual specimens with groupings by separate tests (as contrasted to separate test methods) as described in 4.2 and 6.1.1.

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<sup>&</sup>lt;sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>&</sup>lt;sup>3</sup> The last approved version of this historical standard is referenced on www.astm.org.

Consequently, some of the individual fields may apply to all of the specimens in a single test, while others must be repeated as often as necessary to record data for individual specimens.

- 4.4 The guidelines provided are designed for recording data for entry into computerized material performance databases. They may be useful for other applications where systematic recording of corrosion data is desired.
- 4.5 Reliable comparisons of corrosion data from multiple sources will be expedited if data are provided for as many of the listed fields as possible. Comparisons are possible where data are limited, but some degree of uncertainty will be present.
- 4.6 Certain specialized corrosion tests may require additional data elements to fully characterize the data recorded. This guide does not preclude these additions. Other ASTM guides for recording data from mechanical property tests may be helpful.
- 4.7 This guide does not cover the recording of data from electrochemical corrosion tests.
- 4.8 These material identification guidelines are compatible with Guide E1338.

#### 5. Categorization of Corrosion Data

- 5.1 This guide considers nine general categories for use in documenting corrosion data. Categories, with input examples, are as follows:
- 5.1.1 *Test Identification*—Unique code to identify groupings of multiple specimens exposed at the same time and under identical conditions.
- 5.1.2 *Type of Test*—Standardized, laboratory, field tests; test relation to specific process or application (for example, sulfide stress cracking test for sour gas production tubing).
- 5.1.3 *Test Emphasis*—Specific form of corrosion or degradation (for example, pitting, corrosion-fatigue, crevice corrosion, etc.).
- 5.1.4 *Environment*—Generic description; identification, concentration, and state of principal components; contaminants, etc.
- 5.1.5 *Exposure Conditions*—Duration, temperature, pH, hydrodynamic conditions, aeration, etc.
- 5.1.6 *Material Identification*—Material class, subclass, and family, common name, standard designation, condition, manufacturing process, product form, etc.
- 5.1.7 *Specimen Identification*—Specimen number, size, geometry, surface condition, composition, properties.
- 5.1.8 *Specimen Performance*—Mass change, property change, performance relative to specific corrosion, or degradation mechanism.
  - 5.1.9 Data Source or Reference.
- 5.2 This guide permits supplementary notes to document supplementary information considered important in interpreting data.

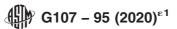
#### 6. Data Searching

6.1 This guide considers data to accommodate searches for identifying and locating data and metadata in eight specific areas as follows:

- 6.1.1 Multiple specimens of one material included in same test (that is, exposed in same or companion test rack exposed under identical conditions in same or companion test vessel).
  - 6.1.2 Different materials included in same test.
- 6.1.3 Material evaluated by specific standard test methods (by standardized test number).
- 6.1.4 Materials exposed to specific environments with environments defined by generic description (for example, sour gas) or by specific components (for example, hydrocarbon + H<sub>2</sub>S).
- 6.1.5 Specific materials, defined by class (for example, metals), subclass (for example, wrought aluminum), family (for example, Al-Si alloys), standard designation (UNS No. (see Practice E527), ASTM specification), or common name.
- 6.1.6 Specific application or process (for example, sour gas production tubing, pulp bleaching).
- 6.1.7 Type of corrosion or degradation mechanism (for example, pitting, corrosion fatigue, etc.).
  - 6.1.8 Results from a specific reference or source.
- 6.2 Additional information may be required to facilitate supplementary search requirements. This guide does not preclude these additions.

#### 7. Data Entry Fields

- 7.1 Data entry fields are listed in Table 1. The table contains the following information:
- 7.1.1 The reference number is a unique number the first three digits of which refer to the relevant paragraph numbers in this guide.
- 7.1.2 The field name or object tag is a concise label for the field. Tags are made up of one or more character strings separated by periods. The first character in each string must be alphabetic (a–z, A–Z,"). Thereafter the characters may be alphanumeric (a–z, A–Z,", 0–9).
- 7.1.2.1 Periods are used to separate subdivisions inherent in the information, for example "Component.Name," "Component.Conc."
- 7.1.2.2 Tags are case insensitive although mixed case is suggested for readability. Mixed case is used when a tag's meaning forms a single concept, for example "FlowRegime."
- 7.1.3 The field description is a textual description of the field.
- 7.1.4 The field type describes the format and allowed contents for the field. The field may be one of the following types:
- 7.1.4.1 *String (STRING)*—A string is an undifferentiated series of characters. Strings may contain punctuation characters except for a tab, new line, or leading semicolon.
- 7.1.4.2 *Quantity (QUANT)*—A quantity is a data aggregate made of a real number and a unit. The last column of the table gives suggested units for the field. Alternative units may be used.
- 7.1.4.3 *Data (DATE)*—A date is a string of eight numeric characters encoding year, month, and day in the order YYYYMMDD.
- 7.1.4.4 *Time (TIME)*—A time is a string of six numeric characters encoding hour, minute and second in the order HHMMSS.



# TABLE 1 Standard Data Entry Fields for Corrosion Database Development

Reference Number	Field Name or Object Tag	Description	Field Type	Category Set/Suggested Units/Column Definition
5.1.1	Test No	individual test number to identify grouping of specimens tested concurrently. See subsequent entries of test method TYPE OF TEST	STRING	
5.1.2.1	Standard	standard test specification	STRING	
5.1.2.2	Location	field or laboratory test	SET	(1) F - field (2) L - Laboratory
5.1.2.3	Date	date test started	DATE	( )
5.1.3.1	CorrosionType	TEST EMPHASIS type(s) of corrosion evaluated examples: general corrosion, stress corrosion, pitting, crevice corrosion, hot or cold wall effects, fretting, stray current, weld corrosion, corrosion-fatigue, galvanic corrosion, microbiological corrosion CHEMISTRY OF ENVIRONMEN	STRING	
5.1.4.1	Environment	generic description of environment	STRING	
5.1.4.2	Component	component—common name	STRING	
5.1.4.3	Component.Registry	chemical abstracts registry number	STRING	
5.1.4.4	Component.Conc	concentration (liquids)	QUANT	g/L
5.1.4.5 5.1.4.6	Component.Press Component.Form	partial pressure (gases) component form	QUANT SET	N/m², psi (1) solid (2) liquid (3) gaseous (4) aqueous liquid (5) non-aqueous solutions or emulsions
5.1.4.7	IonicSpecies	ionic species	STRING	(3) Horr-aqueous solutions of emulsions
5.1.4.8	Inhibitor	inhibitors  Note: many environments contain multiple components. Reference numbers 5.1.4.1 through 5.1.4.8 should be repeated for each component and no restrictions should be placed on the number of components to be described for any given environment.	STRING	
		EXPOSURE CONDITIONS		
5.1.5.1	Duration	exposure duration	QUANT	days
5.1.5.2	MinTemp	temperature—min	QUANT	°C, °F
5.1.5.3	MaxTemp	temperature—max	QUANT	°C, °F
5.1.5.4	AvgTemp	temperature—av	QUANT	°C, °F
5.1.5.5	HeatTransfer	heat transfer between specimen and environment. If YES, describe conditions in	SET	(1) Y—yes (2) N—no
5.1.5.6	HeatTransfer.Description	5.1.5.6 heat transfer conditions	STRING	
5.1.5.7	MaxPH Item al/catalog/st	a pH—minimum / 29986efa-8631-4f5f-a2	QUANT 839	
5.1.5.8	MinPH	pH—maximum	QUANT	
5.1.5.9	AvgPH	pH—avg	QUANT	
5.1.5.10	Alkalinity	total alkalinity (total concentration of bases)	QUANT	moles/l
5.1.5.10	Acidity	total acidity (total concentration of acids)	QUANT	moles/l
5.1.5.12	Conductivity	conductivity	QUANT	mhos/m
5.1.5.12	Pressure	pressure (absolute)	QUANT	Pa, psi
5.1.5.14	Velocity	velocity	QUANT	m/s, ft/s
5.1.5.15	ReynoldsNo	reynolds number	QUANT	, 6,, 6
5.1.5.16	FlowRegime	flow	SET	<ul><li>(1) none</li><li>(2) laminar</li><li>(3) turbulent</li><li>(4) forced convection</li></ul>
5.1.5.17	Geometry	system geometry at test sample	STRING	• •
5.1.5.18	Sparging	sparging	SET	<ul> <li>(1) deaerated (vacuum, inert gas)</li> <li>(2) none—less than saturated (open to air)</li> <li>(3) air</li> <li>(4) oxygen</li> <li>(5) inert gas</li> </ul>
5.1.5.19	Agitation	agitation	SET	(a) inch gas (1) none (2) stirred (3) shaken (4) shaken but not bruised
5.1.5.20	ExpZone	exposure zone	SET	(1) continuous immersion (2) splash zone (3) waterline (4) condensate zone (5) gaseous phase (6) cyclic exposure describe in 5.1.5.21
5.1.5.21	ExpZone.Cycle	cyclic exposure cycle (immersion/air exposure, etc.)	STRING	(o) cyclic exposure describe III 3.1.3.21

## TABLE 1 Continued

5.1.5.22	Field Name or Object Tag	Description	Field Type	Category Set/Suggested Units/Column Definition
	Process	process relation	STRING	
5.1.5.23	Application	examples: pulp bleaching, sour gas production, solvent extraction, gas scrubbing, etc. application relation	STRING	
		examples: heat exchanger tubing, fasteners, pumps, valves, scrubber ducting, etc.		
5.1.5.24	AV Ratio	ratio of specimen surface area to corrodent volume  MATERIAL IDENTIFICATION	QUANT	mm <sup>2</sup> /L, in. <sup>2</sup> /L
		reference numbers 5.1.6.1 through 5.1.6.6 are basic fields for use in material identification in database. Refer to Guide E1338 on the identification of Metals and Alloys in computerized material property databases.		
	Matl.Class	material class	STRING	
	Matl.SubClass	sub-division of class	STRING	
5.1.6.3	Matl.SubSubClass	finer sub-division of class	STRING	
	Matl.TradeName	common name/trade name	STRING	
	Matl.UNSNo	material designation—UNS number	STRING	
5.1.6.6	Matl.Spec	specification/standard	STRING	
5.1.6.7	Shape	product shape	SET	(1)pipe/tube (2) plate
				(3) sheet/strip
				(4) wire/rod/bar
				(5) other—describe in 5.1.6.8
	Shape.Description	description for (5) in 5.1.6.7	STRING	
5.1.6.9	ProdMethod	product production method		(1) extrusion
				(2) forging
				(3) casting
				(4) rolling
				(5) powder compaction
				(6) other—describe, in 5.1.6.10
	ProdMethod.Description	description of (6) in 5.1.6.9	STRING	
	Lot.ID	heat/lot identification	STRING	
5.1.6.12	Lot.Analysis	heat/lot chemical analysis SPECIMEN IDENTIFICATION	STRING	
5.1.7.1	Specimen.Thickness	specimen thickness	QUANT	mm, in.
5.1.7.2	Specimen.Width	specimen width/diameter	QUANT	mm, in.
5.1.7.3	Specimen.Length	specimen length	QUANT	mm, in.
5.1.7.4	Specimen.Area	specimen surface area	QUANT	mm <sup>2</sup> , in. <sup>2</sup>
5.1.7.5	Density	density	QUANT	kg/m <sup>3</sup> , lb/in. <sup>3</sup>
5.1.7.6	Weld	welded specimen \( \( \text{G107-95(2020)e1} \)	SET	(1) Y—yes
. / / .	at at 5 - 1 5 - 5 - 1 7 - 5	1 1 /1 /20000 0 0001 1140 0 0	71-00-20	(2) N—no
5.1.7.7.and	Weld.Type In all catalog/sta	type of weld (see section 5.1.7.8 for additional aldetail)	(SET60a39e	(1) autogenous m-g107-952020e1
				(2) matching filler (3) dissimilar metal weld
				(-)
5.1.7.8	Weld.Description	weld details		(-)
5.1.7.8	Weld.Description	examples: preheat, welding process, no. of		(-,
	·	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc.	OFT	
	Weld.Description Weld.Surface	examples: preheat, welding process, no. of	SET	(1) ground
	·	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc.	SET	(1) ground (2) machined
	·	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc.	SET	(1) ground (2) machined (3) as deposited
5.1.7.9	Weld.Surface	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined		(1) ground (2) machined (3) as deposited (4) glass bead blasted
5.1.7.9	·	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc.	SET	(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11
5.1.7.9	Weld.Surface	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined		(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed
5.1.7.9	Weld.Surface	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined		(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized
5.1.7.9	Weld.Surface	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined		(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized
5.1.7.9	Weld.Surface	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined		(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked
5.1.7.9	Weld.Surface	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined		(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked (6) as hot worked
5.1.7.9	Weld.Surface	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined		(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked (6) as hot worked (7) aged
5.1.7.10	Weld.Surface Thermomechanical	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined  thermomechanical condition	SET	(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked (6) as hot worked
5.1.7.9 5.1.7.10 5.1.7.11 5.1.7.11	Weld.Surface	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined  thermomechanical condition  description for (1) or (7) in 5.1.7.10		(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked (6) as hot worked (7) aged (8) other H.T./processing—describe in 5.1.7.11
5.1.7.9 5.1.7.10 5.1.7.11 5.1.7.11	Weld.Surface Thermomechanical Thermomechanical.Description	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined  thermomechanical condition	SET	(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked (6) as hot worked (7) aged (8) other H.T./processing—describe in 5.1.7.11 (1) cold worked—give % reduction in 5.1.7.13
5.1.7.10 5.1.7.11 5.1.7.12	Weld.Surface Thermomechanical Thermomechanical.Description FinalReduction	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined  thermomechanical condition  description for (1) or (7) in 5.1.7.10 final reduction step	SET	(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked (6) as hot worked (7) aged (8) other H.T./processing—describe in 5.1.7.11 (1) cold worked—give % reduction in 5.1.7.13 (2) hot worked (includes extrusion and forging)
5.1.7.10 5.1.7.11 5.1.7.12 5.1.7.13	Weld.Surface Thermomechanical Thermomechanical.Description FinalReduction Reduction	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined  thermomechanical condition  description for (1) or (7) in 5.1.7.10 final reduction step  % cold reduction	SET STRING QUANT	(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked (6) as hot worked (7) aged (8) other H.T./processing—describe in 5.1.7.11 (1) cold worked—give % reduction in 5.1.7.13 (2) hot worked (includes extrusion and forging) %
5.1.7.10 5.1.7.11 5.1.7.12 5.1.7.13 5.1.7.14	Weld.Surface  Thermomechanical  Thermomechanical.Description FinalReduction  Reduction TensileStrength	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined  thermomechanical condition  description for (1) or (7) in 5.1.7.10 final reduction step  % cold reduction ultimate tensile strength	SET  STRING  QUANT QUANT	(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked (6) as hot worked (7) aged (8) other H.T./processing—describe in 5.1.7.11 (1) cold worked—give % reduction in 5.1.7.13 (2) hot worked (includes extrusion and forging) % Pa, psi
5.1.7.10 5.1.7.11 5.1.7.12 5.1.7.13 5.1.7.14 5.1.7.15	Weld.Surface  Thermomechanical  Thermomechanical.Description FinalReduction  Reduction TensileStrength YieldStrength	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined  thermomechanical condition  description for (1) or (7) in 5.1.7.10 final reduction step  % cold reduction ultimate tensile strength yield strength	SET  STRING  QUANT QUANT QUANT QUANT	(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked (6) as hot worked (7) aged (8) other H.T./processing—describe in 5.1.7.11 (1) cold worked—give % reduction in 5.1.7.13 (2) hot worked (includes extrusion and forging) % Pa, psi Pa, psi
5.1.7.10 5.1.7.11 5.1.7.12 5.1.7.13 5.1.7.14 5.1.7.15 5.1.7.16	Weld.Surface  Thermomechanical  Thermomechanical.Description FinalReduction  Reduction TensileStrength YieldStrength YieldStrength.Offset	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined  thermomechanical condition  description for (1) or (7) in 5.1.7.10 final reduction step  % cold reduction ultimate tensile strength yield strength % offset for yield strength	SET  STRING  QUANT QUANT QUANT QUANT	(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked (6) as hot worked (7) aged (8) other H.T./processing—describe in 5.1.7.11 (1) cold worked—give % reduction in 5.1.7.13 (2) hot worked (includes extrusion and forging) % Pa, psi Pa, psi Pa, psi Pa, psi
5.1.7.10 5.1.7.11 5.1.7.12 5.1.7.13 5.1.7.14 5.1.7.15 5.1.7.16 5.1.7.17	Thermomechanical  Thermomechanical.Description FinalReduction  Reduction TensileStrength YieldStrength YieldStrength.Offset FractureDuctility	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined  thermomechanical condition  description for (1) or (7) in 5.1.7.10 final reduction step  % cold reduction ultimate tensile strength yield strength % offset for yield strength fracture ductility (strain)	SET  STRING  QUANT QUANT QUANT QUANT QUANT QUANT	(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked (6) as hot worked (7) aged (8) other H.T./processing—describe in 5.1.7.11 (1) cold worked—give % reduction in 5.1.7.13 (2) hot worked (includes extrusion and forging) % Pa, psi Pa, psi
5.1.7.10 5.1.7.11 5.1.7.12 5.1.7.13 5.1.7.14 5.1.7.15 5.1.7.16 5.1.7.17 5.1.7.18	Weld.Surface  Thermomechanical  Thermomechanical.Description FinalReduction  Reduction TensileStrength YieldStrength YieldStrength.Offset FractureDuctility Hardness	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined  thermomechanical condition  description for (1) or (7) in 5.1.7.10 final reduction step  % cold reduction ultimate tensile strength yield strength % offset for yield strength fracture ductility (strain) hardness	SET  STRING  QUANT QUANT QUANT QUANT QUANT QUANT QUANT	(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked (6) as hot worked (7) aged (8) other H.T./processing—describe in 5.1.7.11 (1) cold worked—give % reduction in 5.1.7.13 (2) hot worked (includes extrusion and forging) % Pa, psi Pa, psi Pa, psi %
5.1.7.10  5.1.7.11 5.1.7.12  5.1.7.13 5.1.7.14 5.1.7.15 5.1.7.16 5.1.7.16 5.1.7.17 5.1.7.18 5.1.7.19	Thermomechanical  Thermomechanical.Description FinalReduction  Reduction TensileStrength YieldStrength YieldStrength.Offset FractureDuctility	examples: preheat, welding process, no. of passes, heat input, joint shape, cover gas, etc. welds ground or machined  thermomechanical condition  description for (1) or (7) in 5.1.7.10 final reduction step  % cold reduction ultimate tensile strength yield strength % offset for yield strength fracture ductility (strain)	SET  STRING  QUANT QUANT QUANT QUANT QUANT QUANT	(1) ground (2) machined (3) as deposited (4) glass bead blasted (1) standard temper—describe in 5.1.7.11 (2) annealed (3) normalized (4) sensitized (5) as cold worked (6) as hot worked (7) aged (8) other H.T./processing—describe in 5.1.7.11 (1) cold worked—give % reduction in 5.1.7.13 (2) hot worked (includes extrusion and forging) % Pa, psi Pa, psi Pa, psi %