



Designation: ~~D7119/D7119M – 13a~~ D7119/D7119M – 21

Standard Guide for Sampling Spray Polyurethane Foam and Coating in Roofing¹

This standard is issued under the fixed designation D7119/D7119M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. Scope

1.1 This guide covers the removal of test specimens from spray polyurethane foam (SPF) roofing systems in the field for the purpose of examination of an existing system and/or quality assurance for new installations. It describes the types and purposes of sample cuts, visual inspection techniques, laboratory physical property tests, and repair of the core and slit sample holes.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system ~~are~~ may not necessarily be exact equivalents; therefore, ~~to ensure conformance with the standard,~~ each system shall be used independently of the other, and ~~other. Combining values from the two systems shall not be combined.~~ may result in nonconformance with the standard

~~1.3 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.~~

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~~1.4 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.~~

2. Referenced Documents

2.1 ASTM Standards:²

[C1029 Specification for Spray-Applied Rigid Cellular Polyurethane Thermal Insulation](#)

[D1079 Terminology Relating to Roofing and Waterproofing](#)

[D1621 Test Method for Compressive Properties of Rigid Cellular Plastics](#)

[D1622 Test Method for Apparent Density of Rigid Cellular Plastics](#)

[D4442 Test Methods for Direct Moisture Content Measurement of Wood and Wood-Based Materials](#)

~~D6705~~[D6705/D6705M Guide for Repair and Recoat of Spray Polyurethane Foam Roofing Systems](#)

[D7425/D7425M Specification for Spray Polyurethane Foam Used for Roofing Applications](#)

¹ This guide is under the jurisdiction of ASTM Committee D08 on Roofing and Waterproofing and is the direct responsibility of Subcommittee D08.06 on Spray Polyurethane Foam Roof Systems.

Current edition approved Aug. 1, 2013; Jan. 1, 2021. Published August 2013; February 2021. Originally approved in 2007. Last previous edition approved in 2013 as D7119 – 13; D7119/D7119M – 13a. DOI: ~~10.1520/D7119-D7119M-13A~~; 10.1520/D7119_D7119M-21.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

3. Terminology

3.1 *Definitions*—Definitions are in accordance with Terminology [D1079](#).

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *core samples, n*—cylindrical sections of approximately 50 to 75 mm [2 to 3 in.] in diameter. They shall be cut using a round metal template or coring tool, and they shall extend from surface down to but not through the substrate.

3.2.2 *slit samples, n*—~~cruciform-shaped~~ prism-shaped samples approximately 13 mm [$\frac{1}{2}$ in.] wide, 19 mm [$\frac{3}{4}$ in.] deep, and 50 to 75 mm [2 to 3 in.] long, cut with a sharp knife. Slit samples are used to examine the uppermost polyurethane foam layers and the coating system.

3.3 *lift, n*—an individual layer of polyurethane foam that results from a single pass of the spray gun.

4. Significance and Use

4.1 Adequate coating thickness (mil thickness) is necessary to protect polyurethane foam from the effects of ultraviolet degradation. This guide outlines general procedures for sampling and measuring the coating thickness by using slit or core samples.

4.2 Thickness of individual lifts of sprayed foam will have a bearing upon foam stability. Core samples are used to determine foam thickness. Compressive strength and core density affect resistance to foot traffic and impact. Specimens from core samples are used to determine these properties using Test Methods [D1621](#) and [D1622](#). Visual examinations of core specimens also indicate the quality of adhesion of the coating and the ~~foam-foam~~ foam-foam between foam lifts, lifts and between foam and substrate.

4.3 Slit samples are used to visually examine the foam's cell structure, the number of coating layers applied, dry film thickness of the coating, and coating adhesion.

5. Sampling for Quality Assurance of Recently Completed Sprayed Polyurethane Roof Systems

5.1 When specified, samples shall be taken from the SPF roofing system for quality assurance. The sampling frequency shall be according to [5.2](#) and [5.3](#) unless another sampling frequency has been specified.

5.2 Two core samples shall be taken from the first ~~900 m~~ 900 m² [10 000 ft²] of roof area and one for each additional ~~900 m~~ 900 m² [10 000 ft²] or fraction thereof.

5.3 When specified, six slit samples shall be taken for every 900 m² [10 000 ft²].

6. Sampling Existing Spray Polyurethane Roof Systems

6.1 Core or slit samples, or both, shall be taken as needed to establish the general condition of the spray polyurethane foam and coating.

6.2 Core samples are used to determine adhesion, moisture content, and general conditions in order to determine whether reapplication of polyurethane foam or coating is appropriate, in accordance with Guide [D6705](#)/[D6705M](#).

7. Inspection

7.1 In locations where a slit sample is to be removed, a measuring probe can first be inserted through the coating and foam to measure the foam depth.

7.2 Measure the coating thickness on the slit sample with an optical comparator and record the coating thickness.

7.3 Visually inspect core specimens for cell structure and condition of foam, adhesion of coating to foam, and adhesion between polyurethane foam layers.

7.4 Compressive strength is determined using Test Method [D1621](#). Density is determined by Test Method [D1622](#). Moisture content is determined using Test Method [D4442](#).

8. Repair of Holes Made by Removal of Core or Slit Samples

8.1 Holes left by removal of core samples shall be filled with polyurethane foam or a polyisocyanurate foam plug set in compatible sealant. Before filling the holes, the SPF roof surface surrounding the hole shall be cleaned (per sealant manufacturer's instructions) to ensure adequate adhesion of the sealant to the SPF roof surface. Use silicone sealant for repairing silicone-coated systems, polyurethane sealant for ~~polyurethane-coated~~ polyurethane-coated systems, and acrylic sealant for acrylic-coated roof systems. The density and compressive strength of replacement polyurethane foam shall be equal to or slightly greater in than ~~that~~ those prescribed in Specification [D7425/D7425M](#) or [C1029](#), Type III.

NOTE 1—If the sealant manufacturer does not provide surface cleaning instructions for cleaning SPF roof surface, the following procedure shall be used: Clean foam and coated area of dirt and debris where sealant is to be installed with dry or damp cloth or sponge. If using a damp cloth or sponge, allow the area to dry or wipe it dry with cloth or towel. Verify no contaminants are present that may affect adhesion of the sealant.

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NOTE 2—Specifications [C1029](#) and [D7425/D7425M](#) both find use in code approvals. [C1029](#) Type III is the historical standard and more broadly referenced. Type III is the [C1029](#) reference for SPF used primarily in roofing. [D7425/D7425M](#) is a parallel standard concerned with one type of SPF used only in roofing. Based on the different scopes of the two standards, density and surface burning characteristics tests are not shared. As a guide for the sampling of an installed SPF system that includes the SPF and coatings, measurement of foam characteristics isn't required in all inspections and is considered optional in the report. The inclusion of the optional reporting elements included in this guide should be based on the concerns of the owner. Density information, when it's deemed relevant, is often available for [C1029](#) Type III materials.

8.2 After filling the hole where the core was removed with polyurethane foam or a ~~close-fitting~~ close-fitting polyurethane plug, the surface shall be sealed. Apply sufficient compatible sealant to completely cover the plug and to extend onto the coated surface, or apply a coating system that is compatible in type to the existing coating system and is applied according to the ~~manufacturer's~~ manufacturer's recommendations. Reapply roofing granules when needed to better match the roof surface.

8.3 Holes left by removal of slit samples shall be filled with compatible sealant (and slightly overfilled to compensate for shrinkage). The sealant shall be carried approximately 25 mm [1.0 in.] onto the adjacent, intact coating.

9. Report

9.1 The report should include the following:

9.1.1 Description of the coating system, noting granules if present; number of base and topcoats and color of topcoat.

9.1.2 Minimum and average thickness of base and topcoats.

9.1.3 Location of core and slit samples on a roof plan.

9.1.4 Number of foam passes and average thickness of each pass.

9.1.5 Compressive strength ~~and density~~ of foam, if determined.

9.1.6 Comments on adhesion between sample components, foam layers, blisters, friable foam, and other visual defects.

9.1.7 Moisture content of foam, if determined.

9.1.8 Density of foam, if determined.

10. Keywords

10.1 coating thickness; core samples, roofing; polyurethane foam lifts; slit samples; sprayed polyurethane foam