Designation: ~~D6995 – 05 (Reapproved 2013)~~ D6995 – 21

Standard Test Method for Determining Field VMA ~~based~~Based on the Maximum Specific Gravity of ~~the Mix~~ an Asphalt Mixture (G_{mm})[1]

This standard is issued under the fixed designation D6995; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method is intended to be used for a rapid field determination of voids in mineral aggregate (VMA) of ~~hot mix~~ asphalt ~~(HMA).~~mixture. It provides equations for calculating the VMA based on the asphalt content of the mix and its maximum specific gravity (G_{mm}). It is intended that this should be used for the rapid "field" determination of VMA during ~~Quality Control~~quality control (QC) operations at HMA plants, particularly where the specific gravity of the aggregate is highly variable.

NOTE 1—VMA determined using the rapid field method is VMA that has been corrected for aggregate absorption.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate ~~safety~~ safety, health, and ~~health~~environmental practices and determine the applicability of regulatory limitations prior to use.*

1.3 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*[2]

C127 Test Method for Relative Density (Specific Gravity) and Absorption of Coarse Aggregate
C128 Test Method for Relative Density (Specific Gravity) and Absorption of Fine Aggregate
~~D70~~D70/D70M Test Method for Specific Gravity and Density of Semi-Solid Asphalt Binder (Pycnometer Method)
D854 Test Methods for Specific Gravity of Soil Solids by Water Pycnometer
~~D2041~~D2041/D2041M Test Method for Theoretical Maximum Specific Gravity and Density of Asphalt Mixtures
~~D2172~~D2172/D2172M Test Methods for Quantitative Extraction of Asphalt Binder from Asphalt Mixtures
~~D2726~~D2726/D2726M Test Method for Bulk Specific Gravity and Density of Non-Absorptive Compacted Asphalt Mixtures
D6307 Test Method for Asphalt Content of Asphalt Mixture by Ignition Method
D6857/D6857M Test Method for Maximum Specific Gravity and Density of Asphalt Mixtures Using Automatic Vacuum Sealing Method

3. Summary of Test Method

3.1 The percent of (field) VMA in the mix can be calculated by means of equations in which measured values for the theoretical

[1] This test method is under the jurisdiction of ASTM Committee D04 on Road and Paving Materials and is the direct responsibility of Subcommittee D04.21 on Specific Gravity and Density of ~~Bituminous~~Asphalt Mixtures.

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[2] For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

maximum specific gravity, the asphalt content, the specific gravity of the asphalt, and the average bulk specific gravity of the total aggregate and the compacted mix are known.

4. Significance and Use

4.1 Various users desire indication of compliance with VMA specifications for hot mix asphalt (HMA) during production.

4.2 The standard practice for determining VMA requires that the bulk specific gravity of the aggregate components be determined. This is a very ~~time consuming~~ time-consuming test, which is not suitable for routine QC procedures.

4.3 When an aggregate source used in the mix has a highly variable bulk specific gravity and a reference average bulk specific gravity (G_{sb}) (for example, as established in the mix design) is used to calculate VMA during HMA production, erroneous values may occur.

4.4 The test for maximum specific gravity of the mix (G_{mm}) is a routine QC test at HMA plants. The effective specific gravity of the aggregate components (G_{se}) can be easily calculated from this test. However the G_{se} does not take into account the amount of asphalt absorbed, which is required for accurate VMA determination. This method provides a means to correct the G_{se} to account for the average absorbed asphalt. This procedure should not be used if the percent water absorption of the total (combined) aggregates varies between four tests, randomly obtained over a 30 day period, by more than 0.4 %.

5. Procedure

5.1 Determine the percent of field VMA in a compacted mix sample by first obtaining the following information and then calculating the value.

5.2 ~~*Tests Run During the HMA Mix Design Procedure*~~*Tests Run During the HMA Mix Design Procedure:*

5.2.1 *Test* ~~*Method*~~*Methods C127, C128, and D854*—Determine the average bulk specific gravity (G_{sb}) of ~~the~~ three (3) samples of each fine and coarse ~~aggregates;~~aggregate, and mineral filler, if applicable. Once this value is determined it should be used in the calculations in ~~section~~ 6.1.1 until a change in the plant produced mix occurs.

~~Note 1—It is recommended that a minimum of three sets of tests (one for each aggregate) should be averaged to establish this bulk specific gravity.~~

5.2.2 Use the percent by weight of each aggregate established in the mix design in the calculation in ~~section~~ 6.1.1. If the percent of individual aggregates in the mix is changed during production, a new G_{sb}(comb) should be calculated per ~~section~~ 6.1.1~~,~~ using the new percentages.

5.2.3 *Test Method* ~~*D70*~~*D70/D70M*—Determine the specific gravity of the asphalt binder (G_b~~)~~).

5.2.4 Determine the bulk specific gravity of the combined aggregates in the ~~mix (G~~mix, G_{sb}~~(comb)~~(comb), in accordance with the formula in ~~section~~ 6.1.1, using the values established above.

5.2.5 *Test Method D2041/D2041M or D6857/D6857M*—Determine the maximum specific gravity of the mix (G_{mm}) according to the mix design at optimum asphalt content.

5.2.5.1 If there is a short-term aging protocol for the plant mix by an agency, it must be applied to this lab-produced mix before testing.

5.2.6 Determine the effective specific gravity (G_{se}) of the lab mix sample in accordance with the formula in 6.1.2, using the values from 5.2.3 and 5.2.5, and the optimum asphalt content.

5.2.6.1 Prepare an individual batch of lab mix according to the mix design at optimum asphalt content for each determination of G_{se}.

5.2.7 ~~Prepare a lab mix according to the mix design, at optimum asphalt content. Use~~Use the average of three (3) determinations of G_{se} ~~this mix~~ to establish a correction factor (C_f) for asphalt absorption, with the formula in ~~section~~ 6.1.3. It is intended that this C_f will remain constant until subsequent testing indicates a change is appropriate.

~~NOTE 2—It is recommended that a corresponding lab mix be prepared and tested in accordance with Note 1. The correction factors that are determined should be averaged and used in section 5.3.5.~~

5.3 ~~*QC Tests Run During HMA Production*~~*QC Tests Run During HMA Production:*

5.3.1 *Test ~~method~~Method D6307 or ~~D2172~~D2172/D2172M*—Determine the percent of asphalt binder in the ~~plant produced~~ plant-produced mix.

5.3.2 *Test ~~method~~Method ~~D2726~~D2726/D2726M*—Determine the bulk specific gravity of the compacted mix (G_{mb}).

5.3.3 *Test Method ~~D2041~~D2041/D2041M or D6857/D6857M*—Determine the maximum specific gravity of the mix (G_{mm}). An appropriate mix ~~short term~~ short-term aging procedure must be defined by the user of this standard.

~~NOTE 3—Since the amount of asphalt absorbed is affected by the length of the short term aging of the mix, it is recommended that the same procedure used in the mix design also be used in the field, unless it can be demonstrated that another aging period is more appropriate.~~

5.3.4 Determine the effective specific gravity (G_{se}) of the plant mix sample in accordance with the formula in ~~section~~ 6.1.2, using the appropriately adjusted values from ~~sections~~ 5.2.3, 5.3.1, and 5.3.3.

5.3.5 Use the correction factor (C_f) established in the mix design (see ~~section 5.2.5~~5.2.7) to determine the field VMA. This factor may need periodic adjustment based on plant production (see ~~sections~~ 5.2.2 and Note 42). If the (C_f) varies by more than 10 %, it should be re-verified in accordance with ~~section 5.2.5~~5.2.7.

NOTE 2—Verification ~~testing –~~ Testing: Since this method depends on the asphalt absorption remaining constant, it is recommended that the bulk specific gravity of each aggregate be tested approximately once per month during production and the G_{sb}(comb) revised if there is a change of >0.015 in any aggregate G_{sb}. A corresponding sample of plant mix should be obtained in conjunction with this testing and the C_f verified.

5.3.6 Determine the field VMA in accordance with ~~section~~ 6.2 using the values from ~~section~~ 5.3.2, 5.3.4, and 5.3.5.

6. Calculation

6.1 Determine the laboratory correction factor as follows:

6.1.1 Determine the average bulk specific gravity of the combined aggregate (G_{sb}) as follows:

$$G_{sb}\,(\text{comb}) = \frac{100}{\frac{\%\text{ of aggregate \#1}}{\text{bulk specific gravity}(G_{sb1})} + \frac{\%\text{ of aggregate \#2}}{\text{bulk specific gravity}(G_{sb2})} + \ldots} \quad (1)$$

$$G_{sb}\,(\text{comb}) = \frac{100}{\frac{\%\text{ of aggregate \#1}}{\text{bulk specific gravity}(G_{sb1})} + \frac{\%\text{ of aggregate \#2}}{\text{bulk specific gravity}(G_{sb2})} + \ldots} \quad (1)$$

6.1.2 Determine the effective specific gravity (G_{se}) of the aggregate in the mix as follows:

$$G_{se} = \frac{100.0 - \%\text{ asphalt binder}}{\frac{100.0}{G_{mm}} - \frac{\%\text{ asphalt binder}}{\text{specific gravity of asphalt }(G_b)}} \quad (2)$$

6.1.3 Establish a correction factor for asphalt absorption as ~~follows :~~ follows:

$$C_f = G_{se} - G_{sb\,(comb)} \quad (3)$$

6.2 Determine the field VMA as follows:

$$VMA_{(field)} = 100.0 - [(G_{mb} * Ps)/(G_{se} - C_f)] \quad (4)$$