



Designation: D7673/D7673M – 21

Standard Specification for Halon 1211, Bromochlorodifluoromethane (CF₂BrCl)¹

This standard is issued under the fixed designation D7673/D7673M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers the requirements for Halon 1211 as a fire-fighting medium.

1.2 This specification does not address the fire-fighting equipment or hardware that employs Halon 1211 or the conditions of employing such equipment (for example, handhelds, fixed installations, etc.).

1.3 This specification does not address the storage or transportation of Halon 1211. Storage, handling, and transportation issues are addressed in Practice D7815.

1.4 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system are not necessarily exact equivalents; therefore, to ensure conformance with the standard, each system shall be used independently of the other, and values from the two systems shall not be combined.

1.5 The following safety hazards caveat pertains only to the test methods portion, Section 6, of this specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.* Specific hazards statements are given in Section 4.

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

¹ This specification is under the jurisdiction of ASTM Committee D26 on Halogenated Organic Solvents and Fire Extinguishing Agents, and is the direct responsibility of Subcommittee D26.09 on Fire Extinguishing Agents.

Current edition approved June 1, 2021. Published June 2021. Originally approved in 2010. Last previous edition approved in 2015 as D7673/D7673M-15. DOI: 10.1520/D7673_D7673M-21.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

D2108 Test Method for Color of Halogenated Organic Solvents and Their Admixtures (Platinum-Cobalt Scale)
D7815 Practice for Handling, Transportation, and Storage of Halon 1211, Bromochlorodifluoromethane (CF₂BrCl)
D6806 Practice for Analysis of Halogenated Organic Solvents and Their Admixtures by Gas Chromatography

2.2 U.S. Government Standard:³

49 CFR Part 172 Hazardous Materials Table, Special Provisions, Hazardous Materials Communications, Emergency Response Information, Training Requirements, and Security Plans

2.3 AHRI Standard:⁴

2008 Appendix C for Analytical Procedures for AHRI Standard 700-2014

3. Terminology

3.1 *Definitions of Terms Specific to This Standard:*

3.1.1 *Halon 1211, n*—the halogenated hydrocarbon compound Bromochlorodifluoromethane used as a fire extinguishing medium.

3.1.1.1 *Discussion*—The halon terminology system provides a convenient means to reference halogenated hydrocarbon fire extinguishants. Halogenated hydrocarbons are acyclic saturated hydrocarbons in which one or more of the hydrogen atoms have been replaced by atoms from the halogen series (that is, fluorine, chlorine, bromine, and iodine). By definition, the first digit of the halon numbering system represents the number of carbon atoms in the compound molecule; the second digit, the number of fluorine atoms; the third digit, the number of chlorine atoms; the fourth digit, the number of bromine atoms; and the fifth digit, the number of iodine atoms. Trailing zeros are not expressed. Unaccounted for valence requirements are assumed to be hydrogen atoms.

number of hydrogen atoms= (1)

$$[(((\text{number of carbon atoms} \times 2) + 2) - (\text{sum of halogen atoms}))]$$

³ Code of Federal Regulations (CFR) documents are available from U.S. Government Publishing Office (GPO), 732 N. Capitol St., NW, Washington, DC 20401, http://www.gpo.gov.

⁴ Available from Air-Conditioning, Heating, and Refrigeration Institute (AHRI), 2311 Wilson Blvd., Suite 400, Arlington, VA 22201, http://www.ahrinet.org.

For example, (2)

bromochlorodifluoromethane – CF₂BrCl – Halon 1211

3.1.2 *non-condensable gases, n*—non-condensable gases consist primarily of air (nitrogen, oxygen) accumulated in the vapor phase of a liquefied compressed gas where the solubility of air in the liquid phase is extremely low and air is not significant as a liquid phase contaminant. Non-condensable gases are in some instances termed non-absorbable gases.

4. Material Requirements

4.1 Type I—Mixtures of Halon 1211 and Nitrogen:

4.1.1 The nitrogen (N₂) partial pressure shall be such that the safe working pressure of the receiving vessel is not exceeded. To prevent excessive pressure, the fill density of Halon 1211 within a container should not exceed that needed to achieve complete filling of the container at the maximum envisaged storage temperature. For example, for a U.S. Department of Transportation (DOT) 4W260 cylinder, the nitrogen partial pressure shall not exceed 129 psig at 70 °F [9.9 bar at 21 °C] for a 100 lb/ft³ [1602 kg/m³] fill density, which yields a total pressure of 150 psig at 70 °F [11.4 bar at 21 °C]. For this example, the safe working pressure of the 4BW260 cylinder is not exceeded for temperatures below 131 °F [55 °C]. (See Practice D7815.) (See Figs. 1 and 2.)

4.1.2 Halon 1211 shall conform to the requirements prescribed in Table 1 when tested by the appropriate test method(s) listed in Section 6.

4.1.3 When a material analysis is required, by agreement between the purchaser and the supplier, the total pressure in the Halon 1211 container, partial pressure of the N₂, the fill density of the Halon 1211 within the container, and the maximum safe storage temperature shall be part of the material analysis (certification). The pressure shall be reported in pound-force per square inch gauge (preferred) or bar. The fill density shall be reported in pounds per cubic foot at 70 °F (preferred) or kilograms per cubic metre at 21 °C. The maximum safe storage

temperature of the Halon 1211 container shall be reported in degrees Fahrenheit (preferred) or in degrees Celsius and shall conform to applicable regulations for the Halon 1211 container design and use.

4.2 Type II—Halon 1211 shall conform to the requirements of Type I, as listed in 4.1, and shall contain no more than 1.5 % by volume non-condensable gases in the vapor phase, expressed as air when tested by the appropriate test method(s) listed in Section 6.

4.3 By agreement between the purchaser and the supplier, analysis may be required and limits established for elements or compounds not specified in Table 1.

4.4 Unless otherwise specified, Type I is assumed.

4.5 **Warning**—Exposure to concentrations of Halon 1211 in excess of 1.0 % by volume in air during periods of elevated adrenaline could produce cardiac arrhythmia in some personnel.

5. Sampling

5.1 Samples of Halon 1211 shall be taken from the liquid phase in a closed system as described in 2008 Appendix C to AHRI Standard 700-2014, Part 7.

5.1.1 The sampling vessel shall be capable of safely resisting the vapor pressure of the sample at the highest temperature that could be encountered during handling, storage, or transport. (See Practice D7815.)

5.2 The Halon 1211 selected in accordance with 5.1 shall be tested for quality conformance in accordance with Section 6. The presence of one or more defects shall be cause for rejection.

6. Test Methods

6.1 *Purity*—Conduct the analysis in accordance with Practice D6806, or in accordance with 2008 Appendix C to AHRI Standard 700-2014, Part 7.

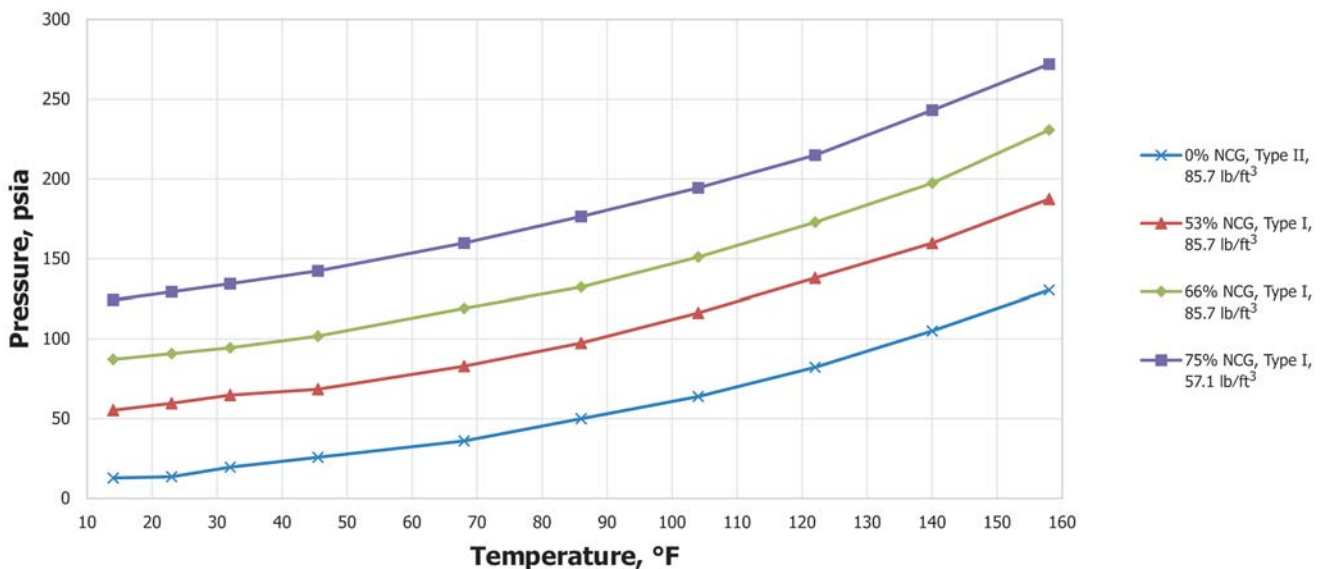


FIG. 1 Halon 1211 Pressure versus Temperature, English Units

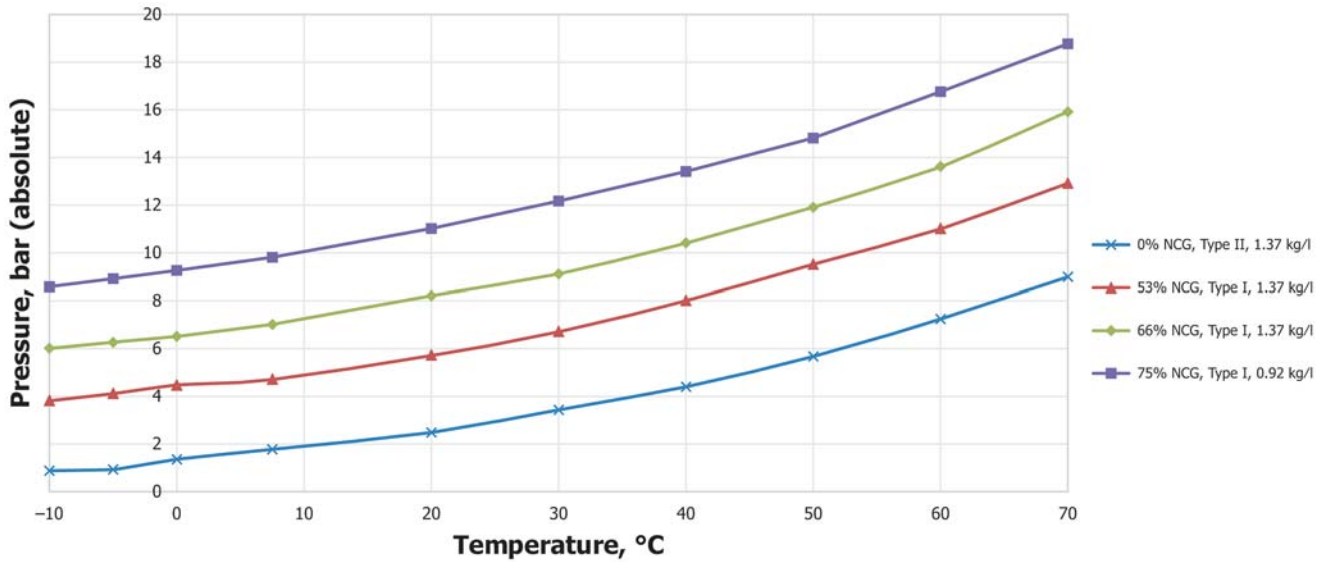


FIG. 2 Halon 1211 Pressure versus Temperature, SI Units

TABLE 1 Requirements

Property	Requirement
Halon 1211 purity, %, by mol, min	99.0
Acidity, ppm by mass, as HBr, max	3.0
Water content, ppm by mass, max	20
Nonvolatile residue, % by weight, max	0.02
Suspended matter or sediment	None visible
Color	Report value

6.2 *Acidity*—Conduct the analysis in accordance with the method specified in 2008 Appendix C to AHRI Standard 700-2014, Part 1.

6.3 *Water Content*—Conduct the analysis in accordance with the method specified in 2008 Appendix C to AHRI Standard 700-2014, Part 2.

6.4 *Nonvolatile Residue*—Conduct the analysis in accordance with the method specified in 2008 Appendix C to AHRI Standard 700-2014, Part 3. This material develops a stable residue, primarily comprised of oligomers containing up to five molecules of 2-BTP.

6.5 *Suspended Matter and Sediment*—While performing the nonvolatile residue analysis, examine visually for any suspended matter or sediment. Observation of any suspended matter or sediment shall constitute failure of this test.

6.6 Determine color with the method specified in Test Method D2108. Results should be used as an indicator of other contamination, and must have a description of what is observed as well as the value recorded on the final report. Results from the color test that are inconsistent with outcome from other required tests will be the basis for repeat testing to validate the test results of specific properties.

7. Container, Packaging, and Package Marking

7.1 Containers used for shipping and storage of Halon 1211 conforming to this specification shall be marked in accordance

to 49 CFR Part 172, Subpart D. The proper shipping name for Specification D7673/D7673M Type II (pure) Halon 1211 is “Chlorodifluorobromomethane (Refrigerant Gas R 12B1),” UN 1974, Hazard Class 2.2 (nonflammable gas). The proper shipping name for nitrogen superpressurized Halon 1211 is “Liquefied Gas, nonflammable charged with nitrogen,” UN1058, Hazard Class 2.2 (nonflammable gas). In addition to DOT requirements, containers must be marked with the following information as a minimum:

- 7.1.1 Supplier’s name and address,
- 7.1.2 Halon 1211 (Bromochlorodifluoromethane),
- 7.1.3 Statement that material conforms to Specification D7673/D7673M, and
- 7.1.4 For storage or transportation within the United States, a warning label shall be affixed to the container conforming with United States Environmental Protection Agency requirements, in accordance with Section 611 of the Clean Air Act, as amended.

7.2 *Extreme Elevated Temperature Considerations*—When Type I or Type II mixtures of Halon 1211 may be exposed to constant temperatures at or greater than 131 °F [55 °C] during transportation or storage, higher container pressures will be encountered that require alternative fill in the container to that specified in 4.1.1. A maximum content of 1.5 % by volume non-condensable gases in the vapor phase is recommended for long-term storage of Type II Halon 1211.

8. Keywords

8.1 bromochlorodifluoromethane; CF₂BrCl; chlorodifluorobromomethane; fire fighting; firefighting agent; fire protection; fire suppressant; fluorobrominated hydrocarbon; Halon 1211; Refrigerant R12B1